



## Curving Capabilities

### **Medallion I**

Minimum Radius 30"

Panel can be installed uncurved on a radius of 24' or greater

Batten will need to be curved no matter the radius

Curving Machine will be sent to the job site and operated by the installer

DI's Medallion I curver cannot curve a panel that is straited. The pan must be flat pan only.

### **Inquiries for Scheduling & Rental Rates:**

**Have customer go to [www.mcelroyseamers.com](http://www.mcelroyseamers.com) to schedule a seamer**

**DI Roofing Seamers handles all scheduling and billing**

### **Maxima ADV & Maxima ADV w/out Shoulders**

Minimum Radius 25'

Panel can be installed uncurved over solid deck applications on a radius of 250' or greater

Open framing applications must be approved by VP of Sales or Service Director for any radius

Sealant must be applied in the field after panels are curved

Curving Machine will be sent to the jobsite and operated by McElroy's Corporate Curving Technician

### **Maxima 1.5**

Minimum Radius 12'

Panel can be installed uncurved over solid deck applications on a radius of 250' or greater

Open framing applications must be approved by VP of Sales or Service Director for any radius

Sealant must be applied in the field after panels are curved

Curving Machine will be sent to the jobsite and operated by McElroy's Corporate Curving Technician

### **Inquiries for Scheduling - contact Houston Ops Coordinator**

**Contact Marc Scammerhorn with any conflicts related to scheduling**

**Inquires for Curving Fees: Email requests to [estimates@mcelroymetal.com](mailto:estimates@mcelroymetal.com)**

### **238T Panels - 16" & 18" Pan Width Only**

Minimum Radius 40'

238T Panels should never be walked down, regardless of radius

Curving Machine will be sent to the jobsite and operated by McElroy's Houston Curving Technician

238T - Ron Karr Curving machine approved for 100' radius and up

238T McElroy Curver required for 40'-100' radius

Open framing applications must be approved by VP of Sales or Service Director for any radius

Multi-Span Clip Minimum Radius 35'

Maximum length on Multi-Span Clip is 30'

### **138T Panels - 16" & 18" Pan Width Only**

Minimum Radius 10'

Curving Machine will be sent to the jobsite and operated by McElroy's Houston Curving Technician

Open framing applications must be approved by VP of Sales or Service Director for any radius

### **Inquiries for Scheduling - contact Houston Ops Coordinator**

**Contact Marc Scammerhorn with any conflicts related to scheduling**

**Inquires for Curving Fees: Email requests to [estimates@mcelroymetal.com](mailto:estimates@mcelroymetal.com)**

### Curving Fee Item # by Plant

87019	CURVING FEE ONSITE	HOUSTON PLANT
87020	CURVING FEE MULTI SPAN CLIP	HOUSTON PLANT