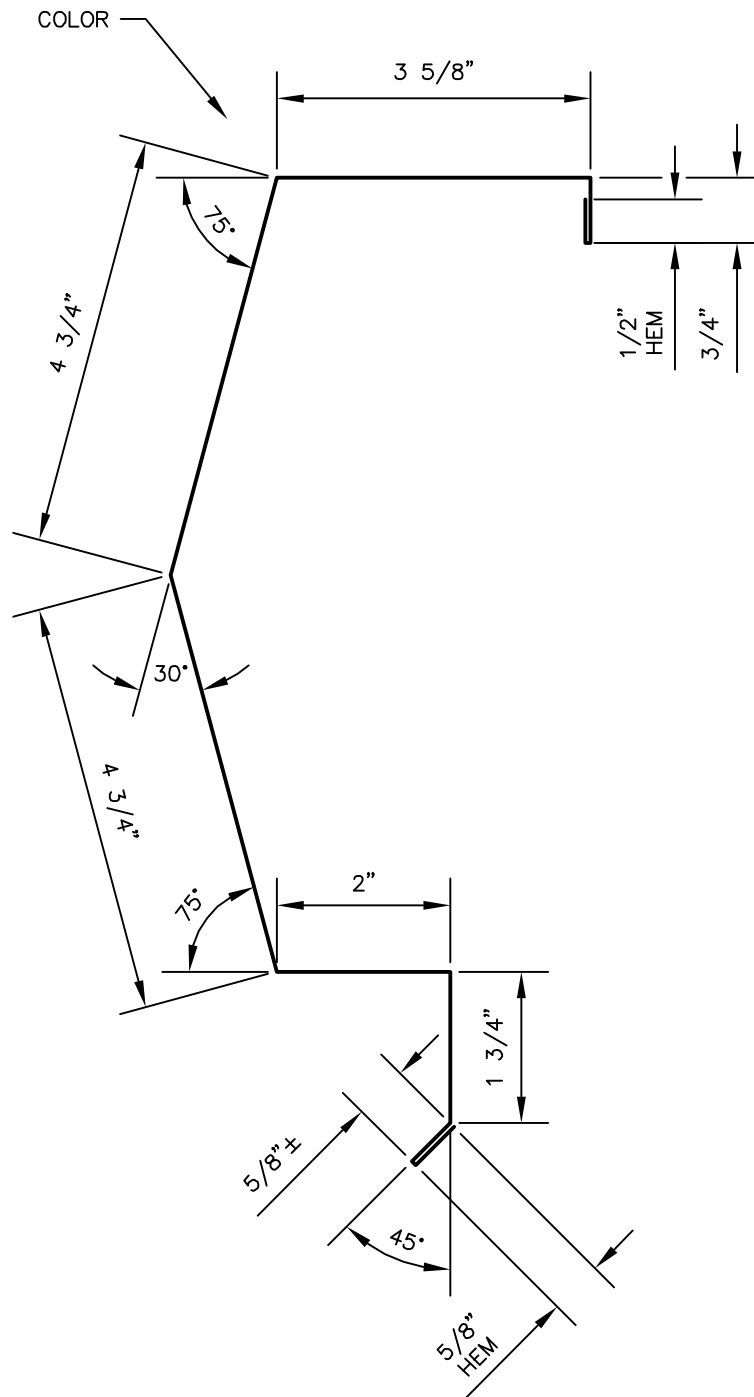


MASTERLOK TRIM INDEX

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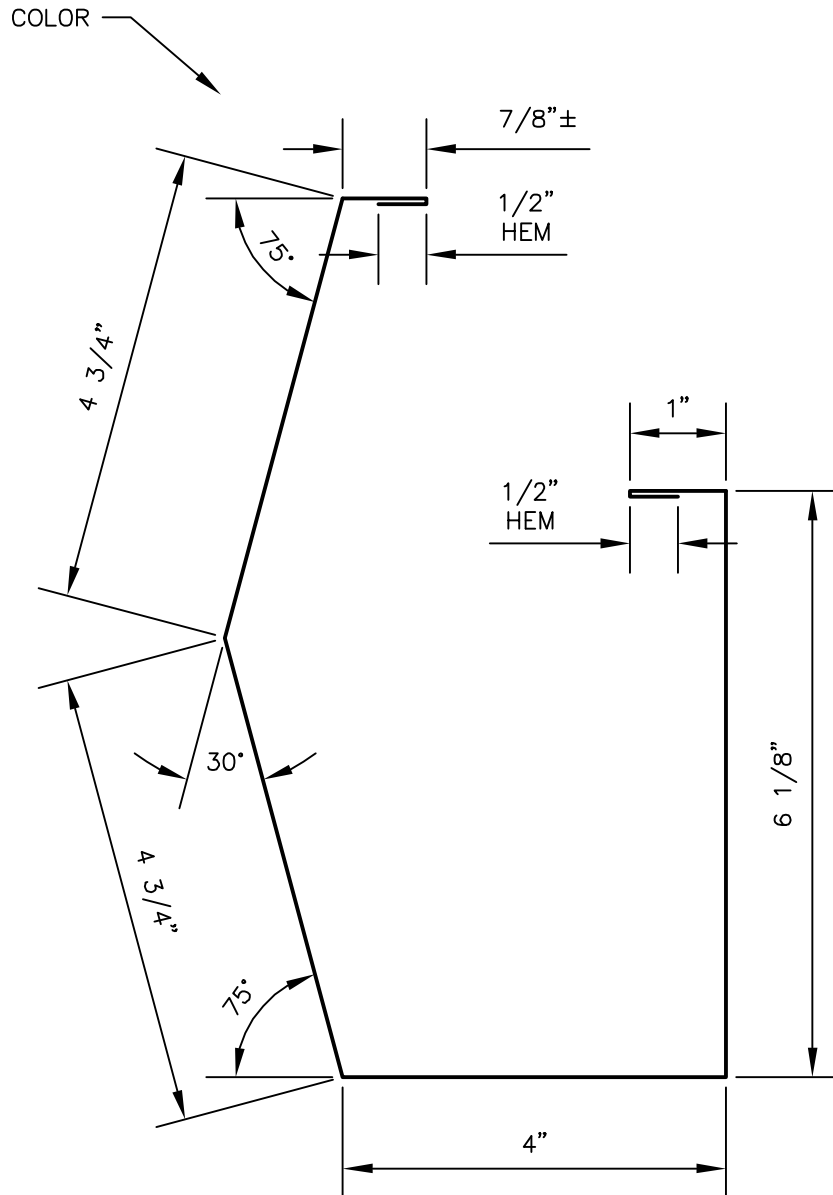
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RAKE TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24



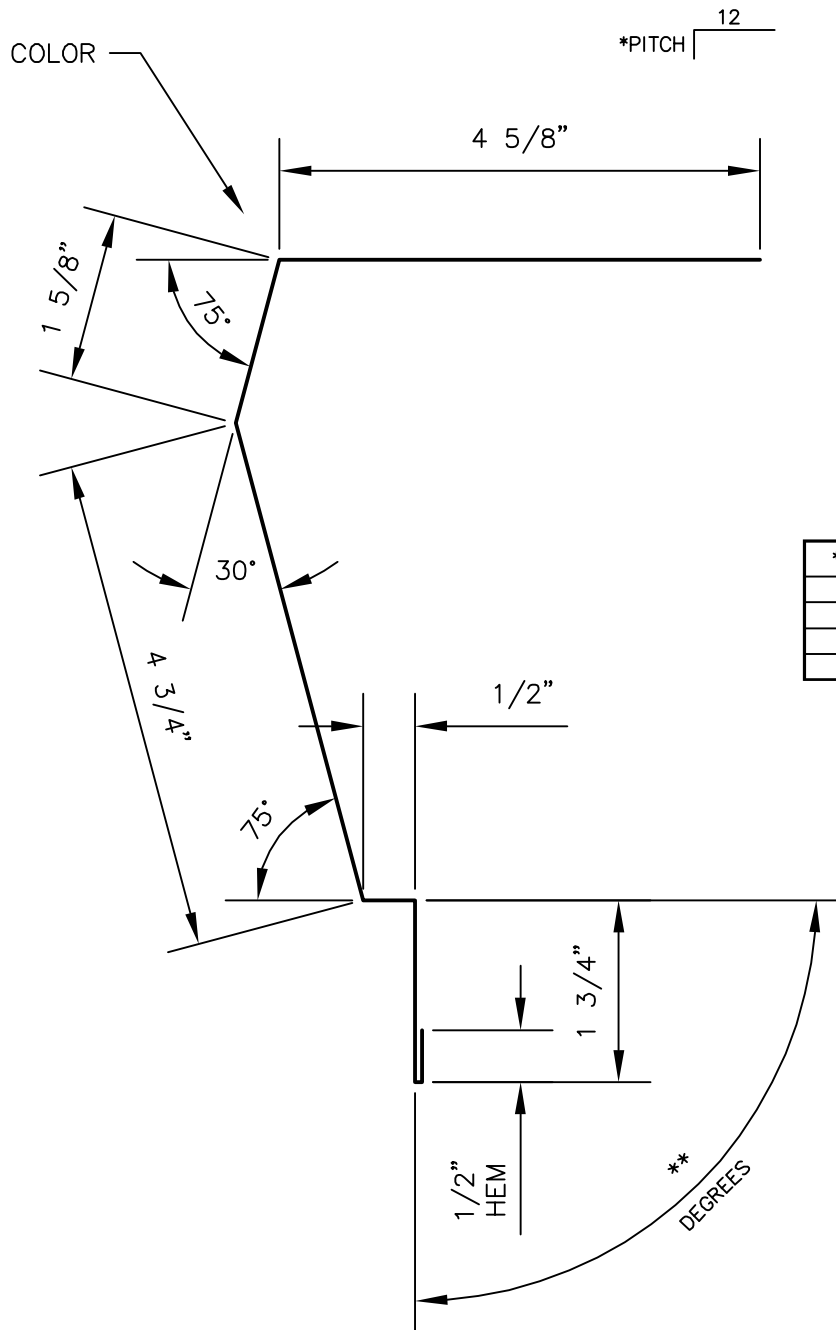
GUTTER

(FOR UP TO 2:12 PITCH)

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 3"	24

6-25-13 rev.
9-27-11 rev.
1-26-94

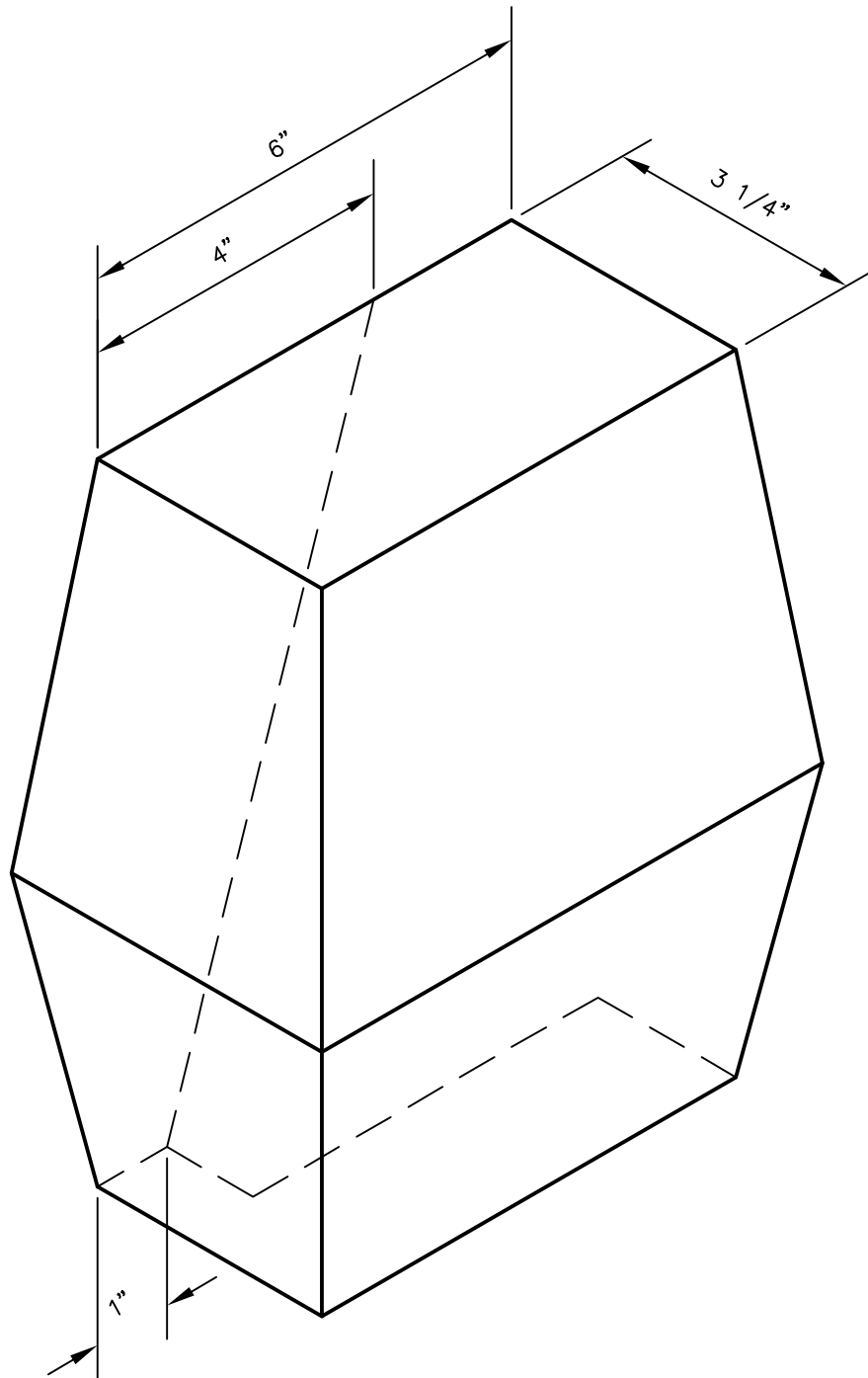
GIRTH: $22 \frac{1}{2}''$
BENDS: 90° UNLESS NOTED



*PITCH	**DEGREES
1:12	95°
2:12	99°
3:12	103°
4:12	108°

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 3"	24

SCULPTURED EAVE TRIM



PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

GUTTER CORNER BOX for SCULPTURED EAVE - FINISHED

(R.H. SHOWN - L.H. OPPS.)
(FOR UP TO 4:12 PITCH)

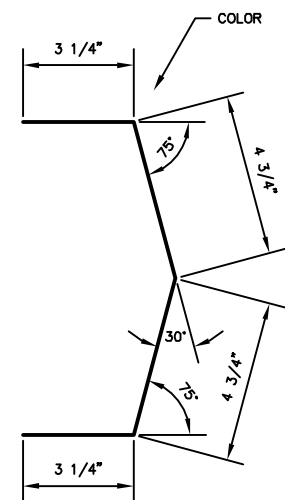
4-20-15 rev.
8-26-13 rev.
7-29-11 rev.
5-09-06 rev.
1-03-94

GIRTH: SEE PATER: M9TW-0105
BENDS: SEE PATER: M9TW-0105

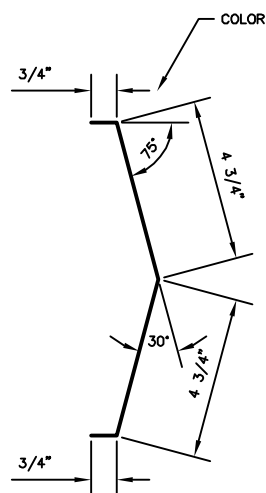
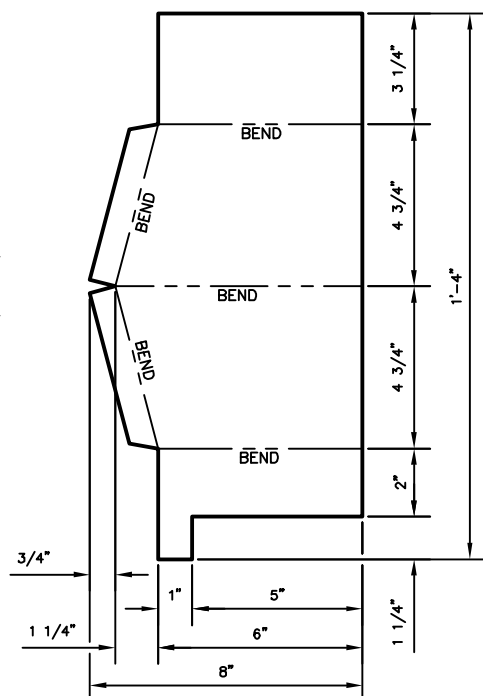
200B

200C

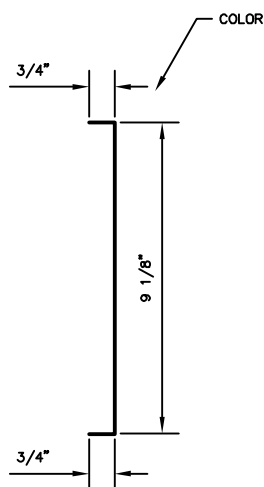
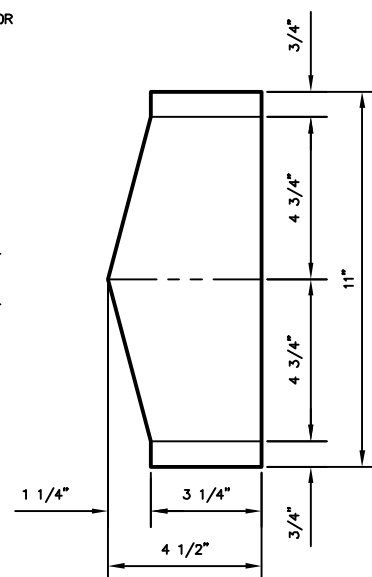
200D



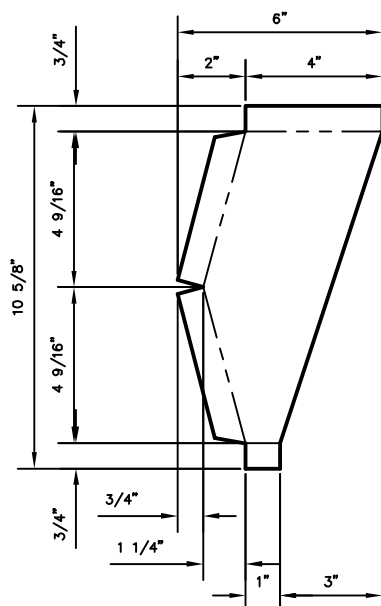
GIRTH: 8" X 1'-4"
BENDS: AS SPECIFIED



GIRTH: 4 1/2" X 11"
BENDS: AS SPECIFIED



GIRTH: 6" X 10 5/8"
BENDS: 90°



PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

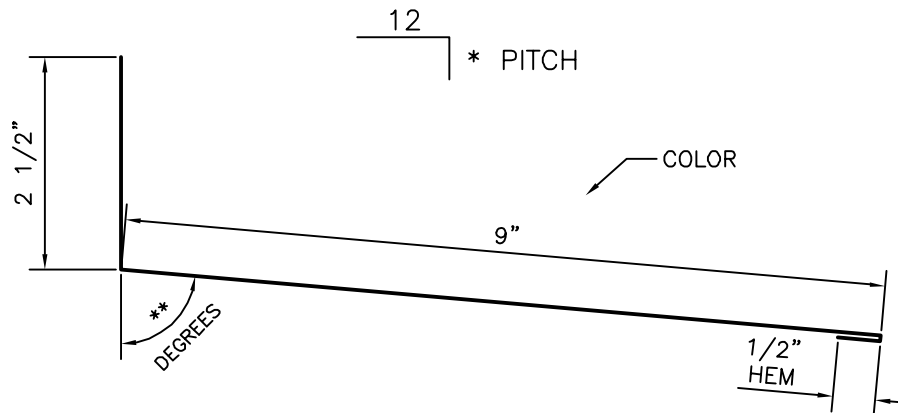
GUTTER CORNER BOX for SCULPTURED EAVE - PATTERNS

(R.H. SHOWN - L.H. OPP.)

(FOR UP TO 4:12 PITCH)

4-20-15 rev.
7-29-11 rev.
5-09-06 rev.
1-03-94

SEE FINISHED: M9TW-0104



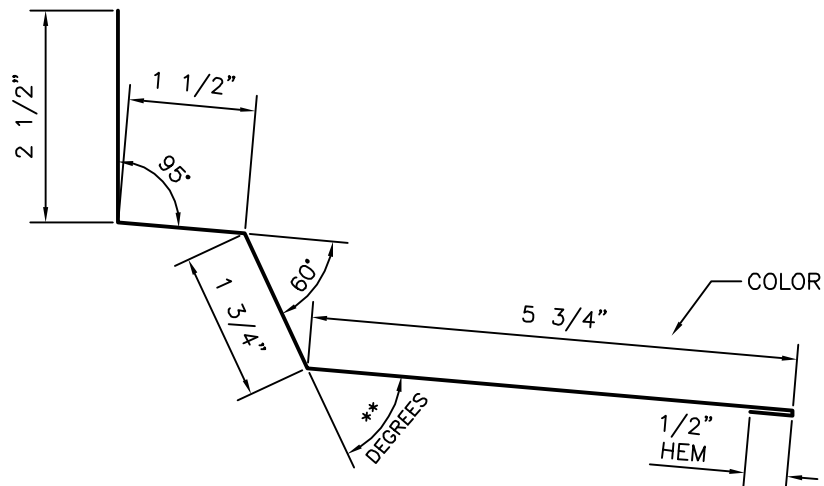
* PITCH	IN DEGREES
1:12	85°
2:12	81°
3:12	76°
4:12	72°
5:12	67°
6:12	63°

FIXED HIGH-SIDE TIE-IN TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24



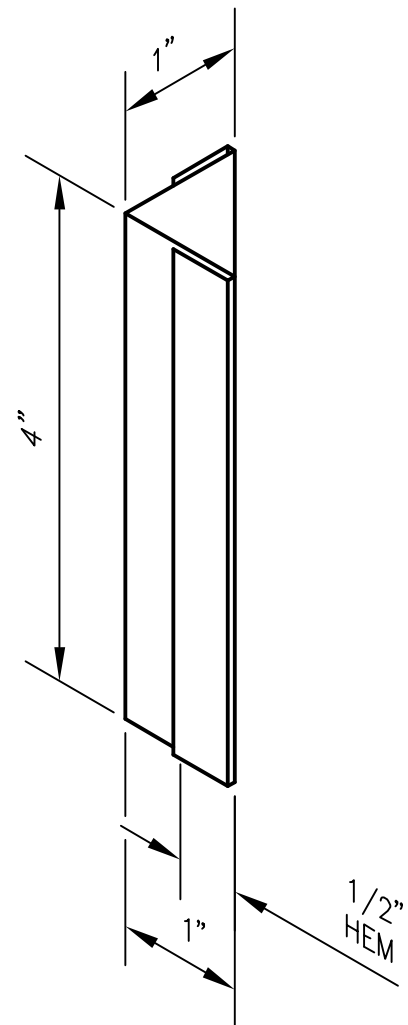
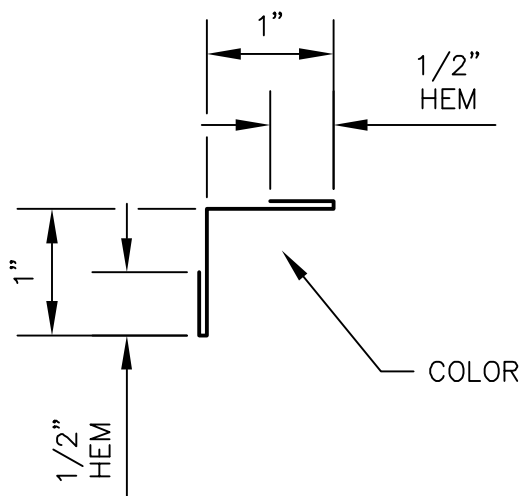
12
* PITCH



* PITCH	** DEGREES
1:12	60°
2:12	56°
3:12	52°
4:12	47°
5:12	42°
6:12	38°

FLOATING HIGH-SIDE TIE-IN TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MIRAGE I	24
MIRAGE II	24

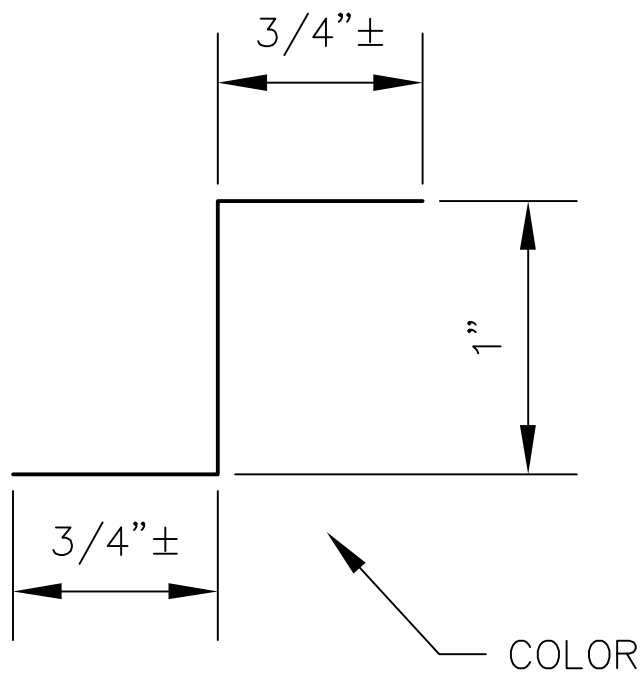


CINCH ANGLE

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MIRAGE	24
MIRAGE II	24

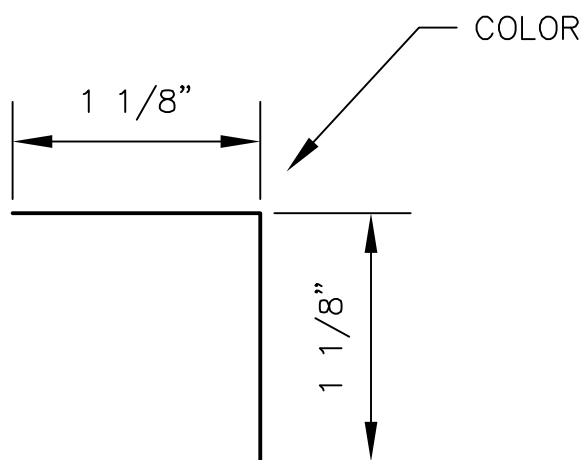
6-25-13 rev.
7-29-11 rev.
1-03-94

GIRTH: 3" X 4" LONG
BENDS: 90°



GUTTER STRAP

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

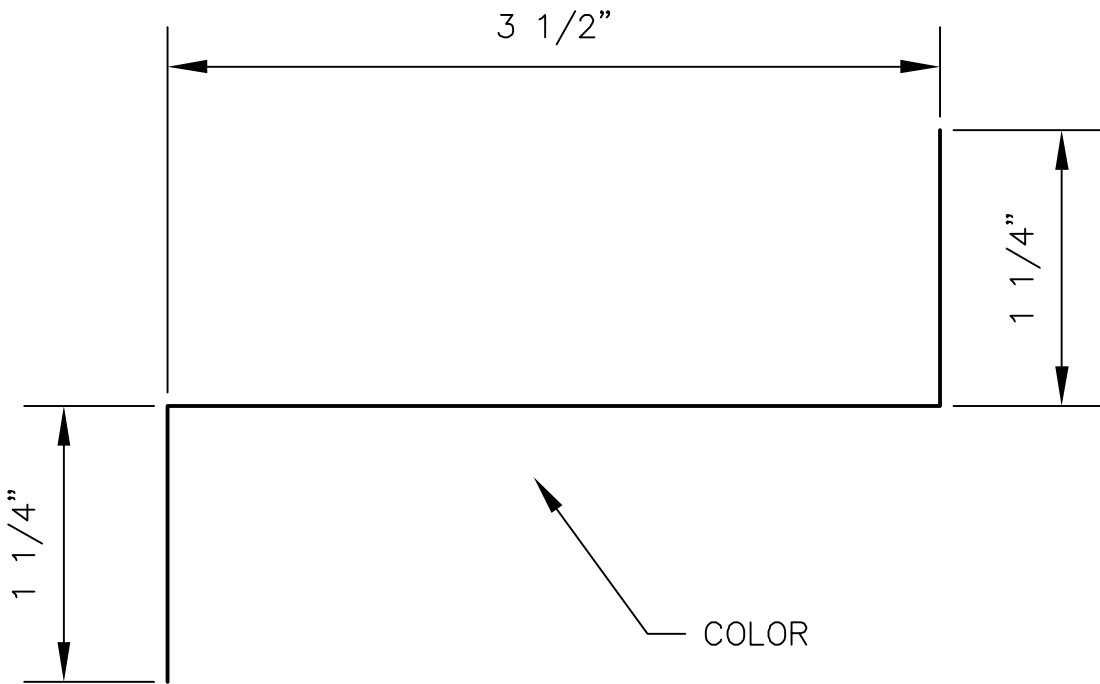


INSULATION ANGLE TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24

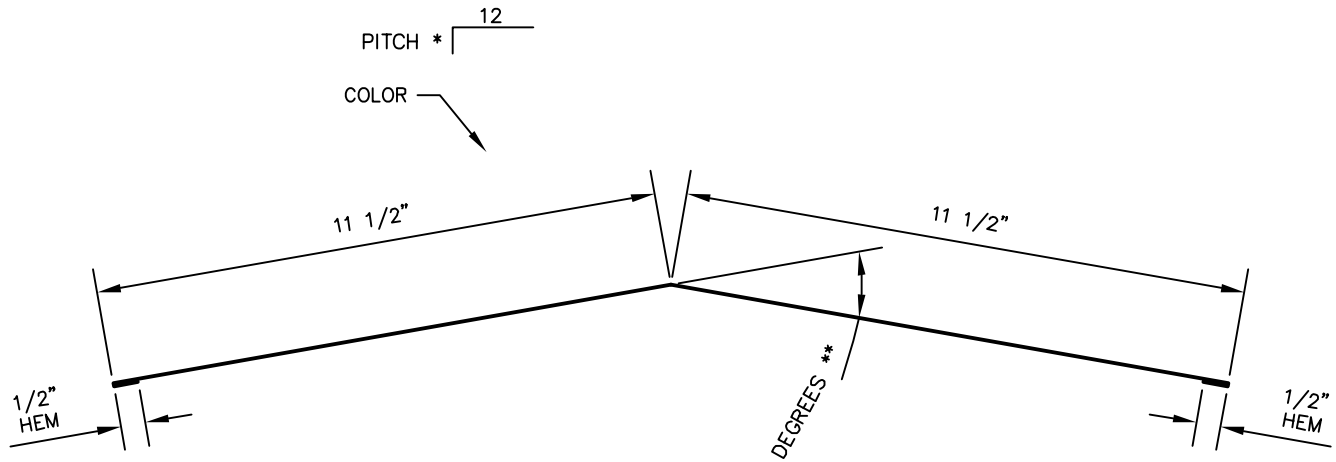
6-25-13 rev.
10-12-11 rev.
4-18-03 rev.
1-03-94

GIRTH: 2 1/4"
BENDS: 90°



INSULATION ZEE TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24



PITCH	**DEGREES
1:12	10°
2:12	19°
3:12	28°
4:12	37°

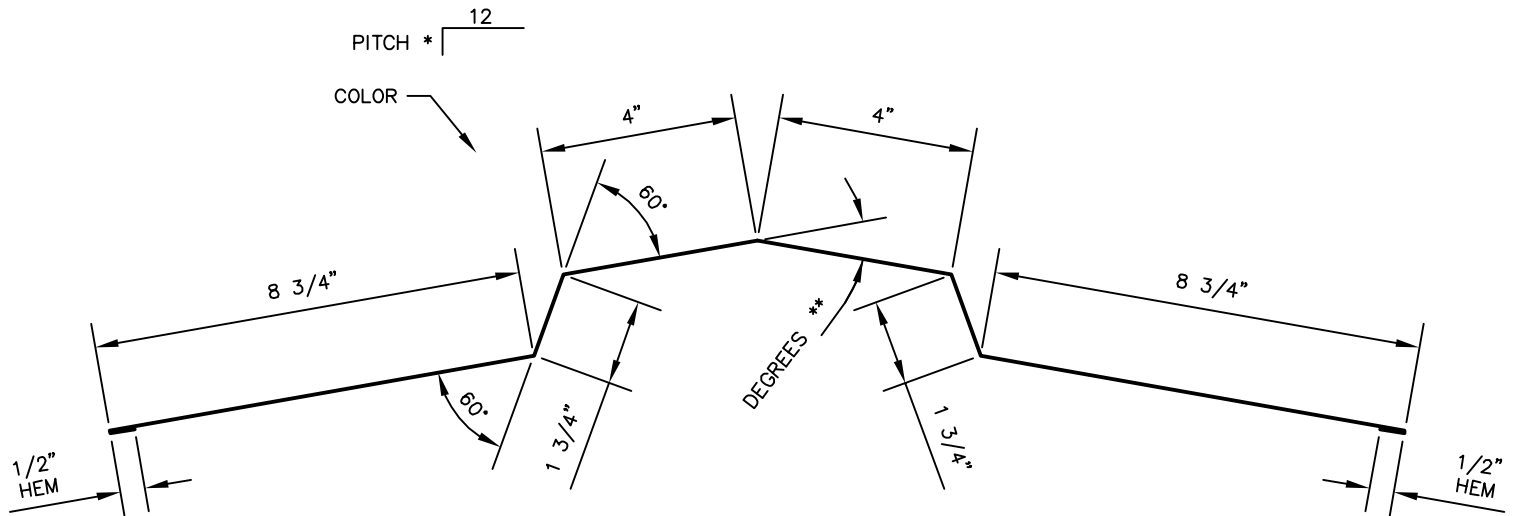
FIXED RIDGE TRIM

(UP TO 4:12 PITCH)

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
U-PANEL	26
R-PANEL	26
MULTI-RIB	26
MEGA-RIB	26
M-COR	26
MULTI-COR	26
MIRAGE	26
MIRAGE II	26

6-25-13 rev.
 7-19-11 rev.
 5-9-06 rev.
 1-3-94

GIRTH: 24"
 BENDS: 90° UNLESS SPECIFIED

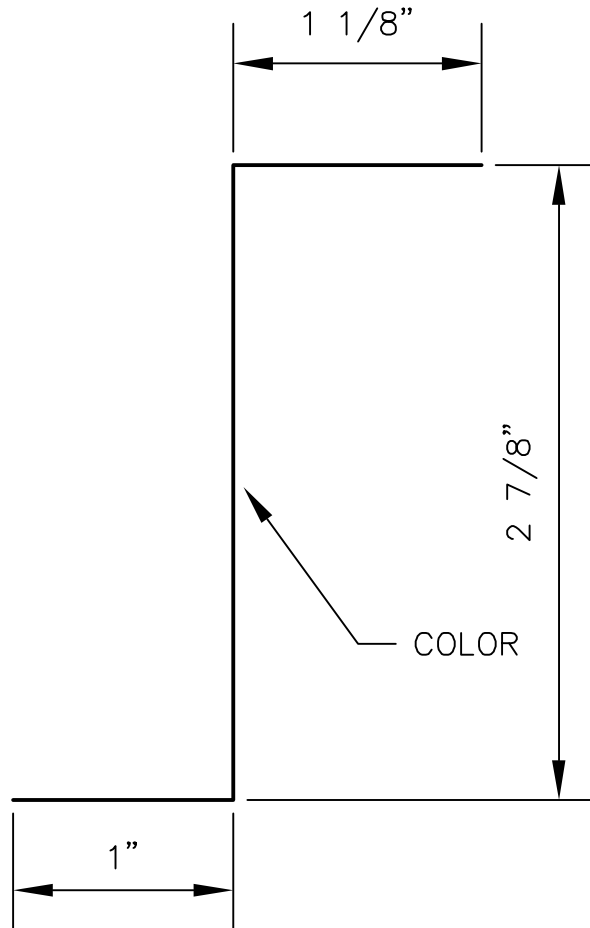


PITCH	**DEGREES
1:12	10°
2:12	19°
3:12	28°
4:12	37°

FLOATING RIDGE TRIM

(UP TO 4:12 PITCH)

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

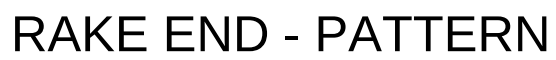


3" ZEE FLASHING

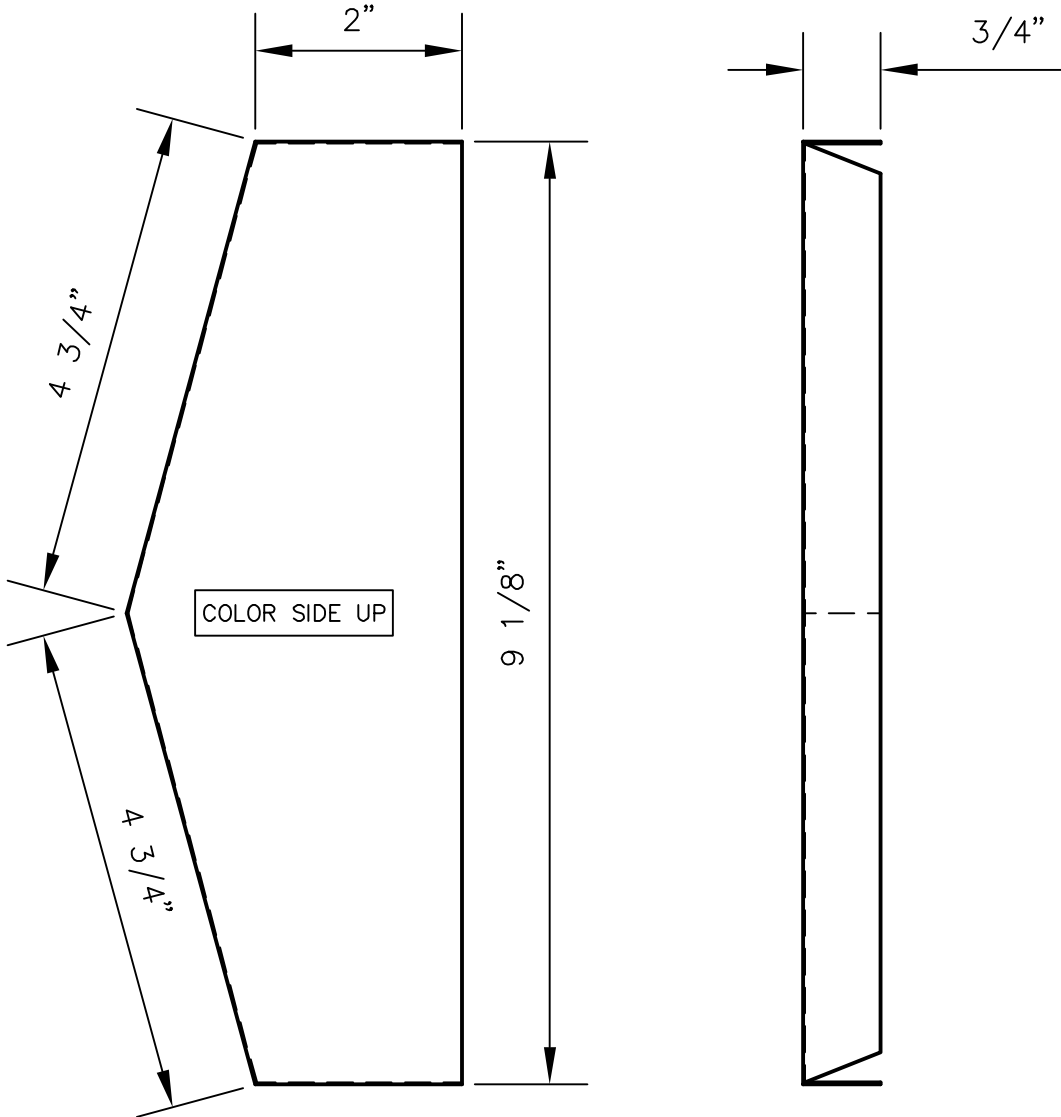
PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 3"	24

11-4-13 rev.
 10-12-11 rev.
 4-17-03 rev.
 1-03-94

GIRTH: 5"
 BENDS: 90°



PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

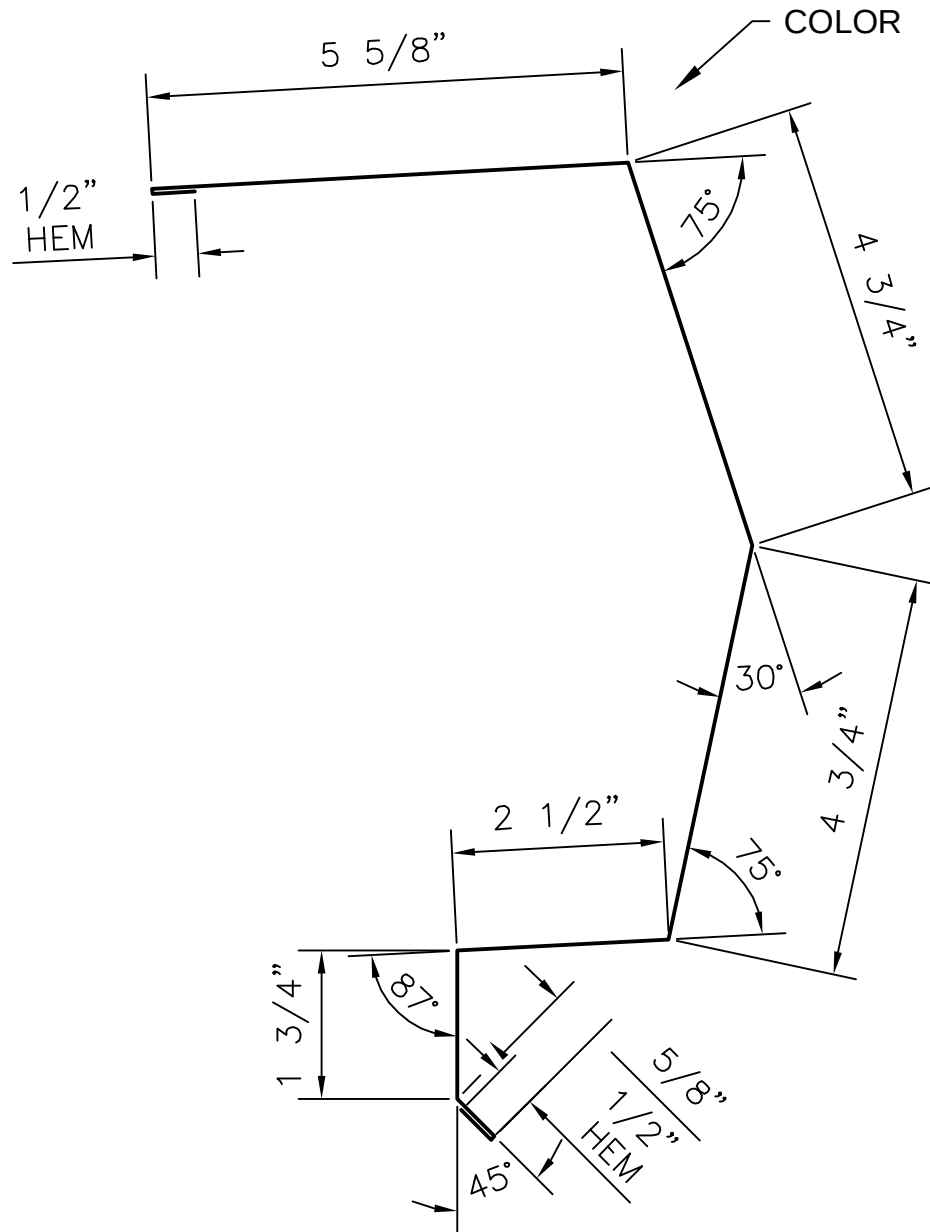


RAKE END - FINISHED

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

8-26-13 rev.
7-29-11 rev.
12-24-97

GIRTH: SEE PATTERN M9TW-0118
BENDS: DOWN 90°



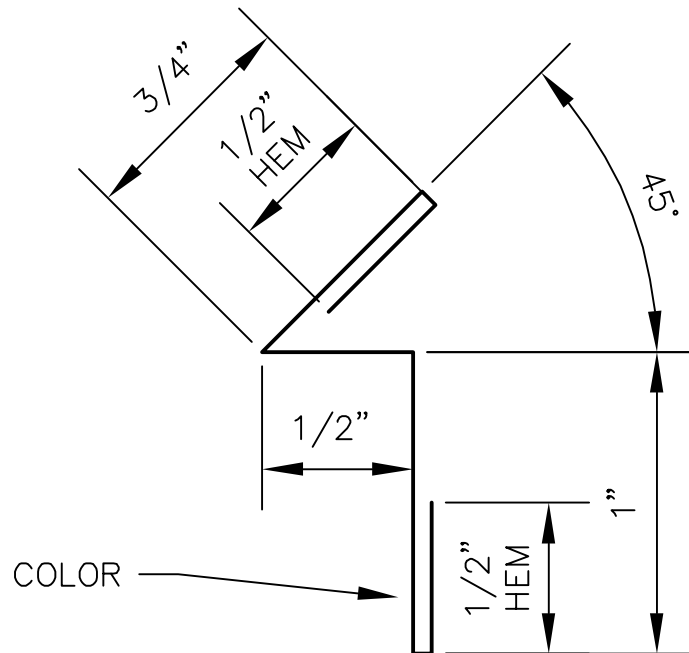
HIGH SIDE EAVE TRIM

(FOR UP TO 2:12 PITCH)

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

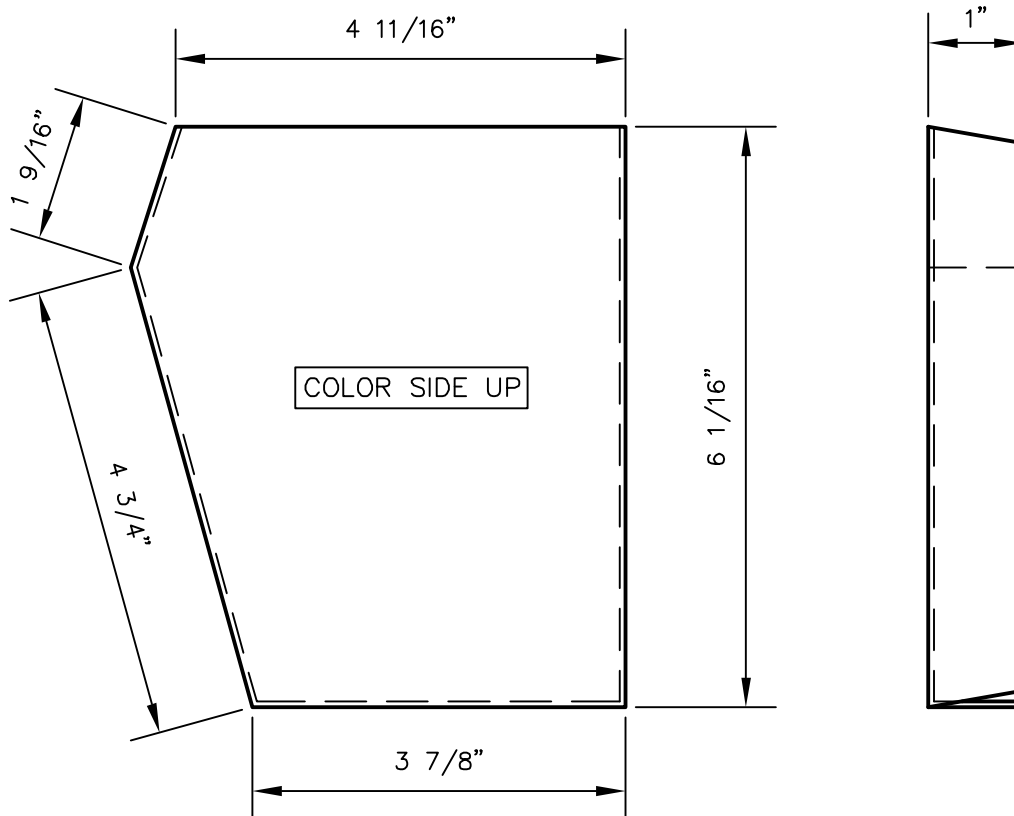
3-31-15 rev.
6-25-13 rev.
4-09-13 rev.
4-29-11

GIRTH: 21"
BENDS: AS SPECIFIED



RAKE SLIDE

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MIRAGE	24
MIRAGE II	24



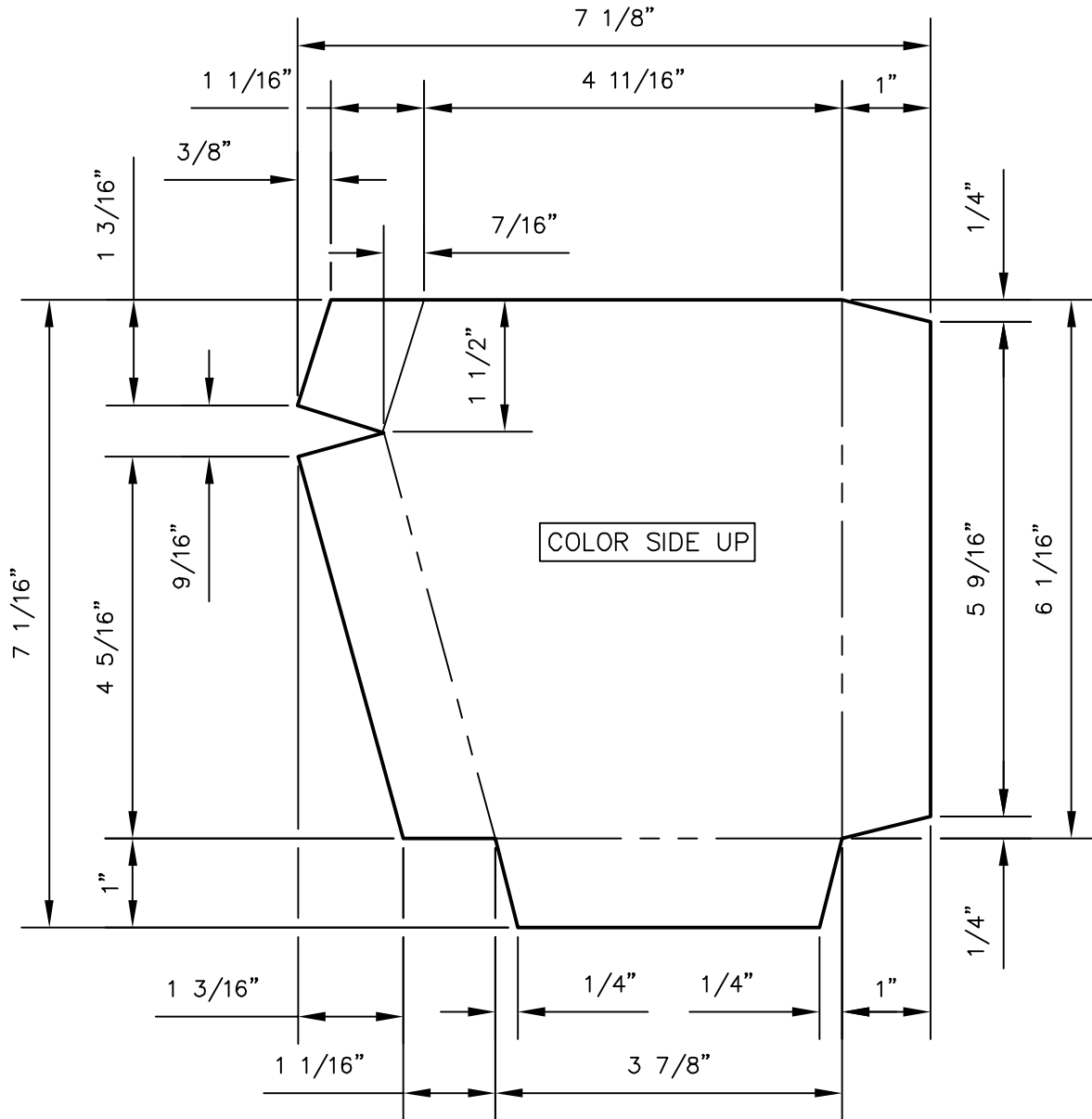
GUTTER END CAP (UP TO 2:12) - FINISHED

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 3"	24 or 26

8-22-13 rev.
9-27-11 rev.
1-03-94

GIRTH: SEE PATTERN: M9TW-0122
BENDS: SEE PATTERN: M9TW-0122



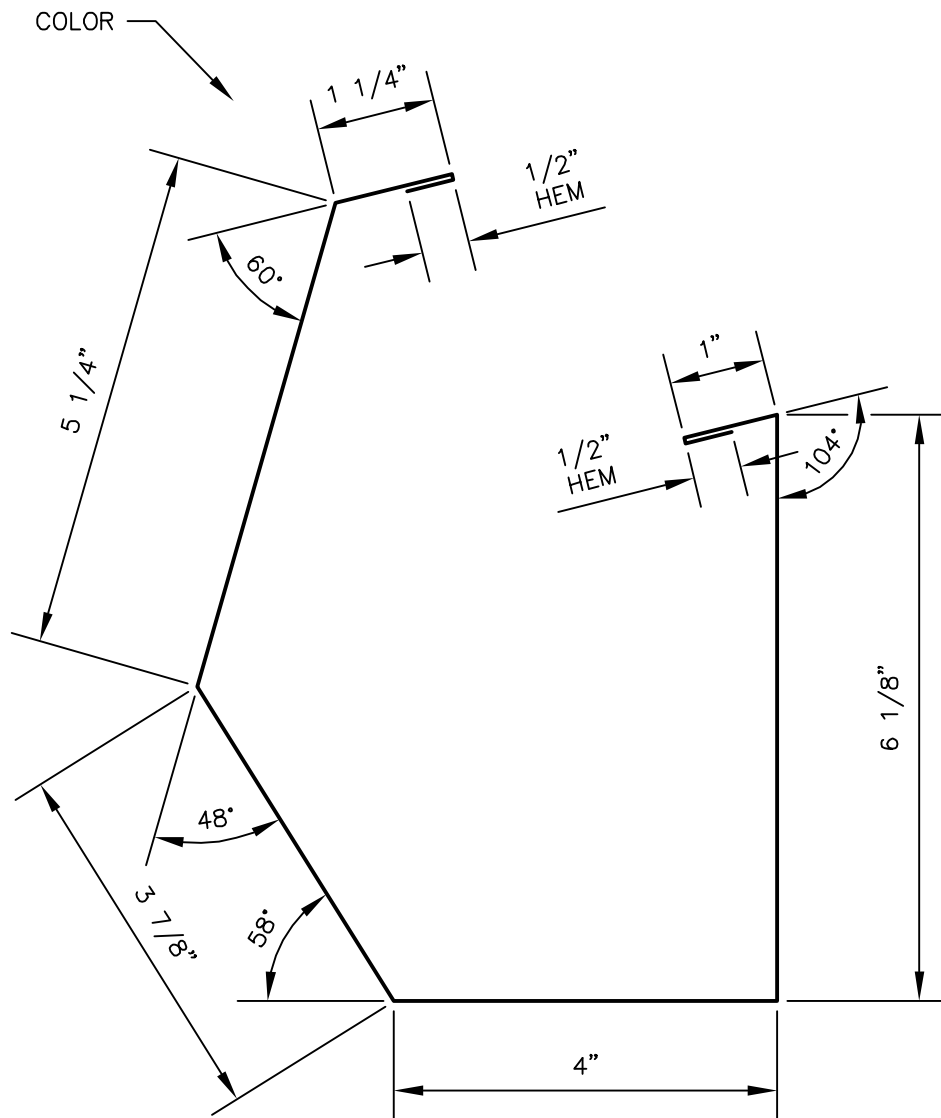
GUTTER END CAP (UP TO 2:12) - PATTERN

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 3"	24 or 26

8-22-13 rev.
9-23-11 rev.
1-03-94

GIRTH: 7 1/16" X 7 1/8"
BENDS: DOWN 90°



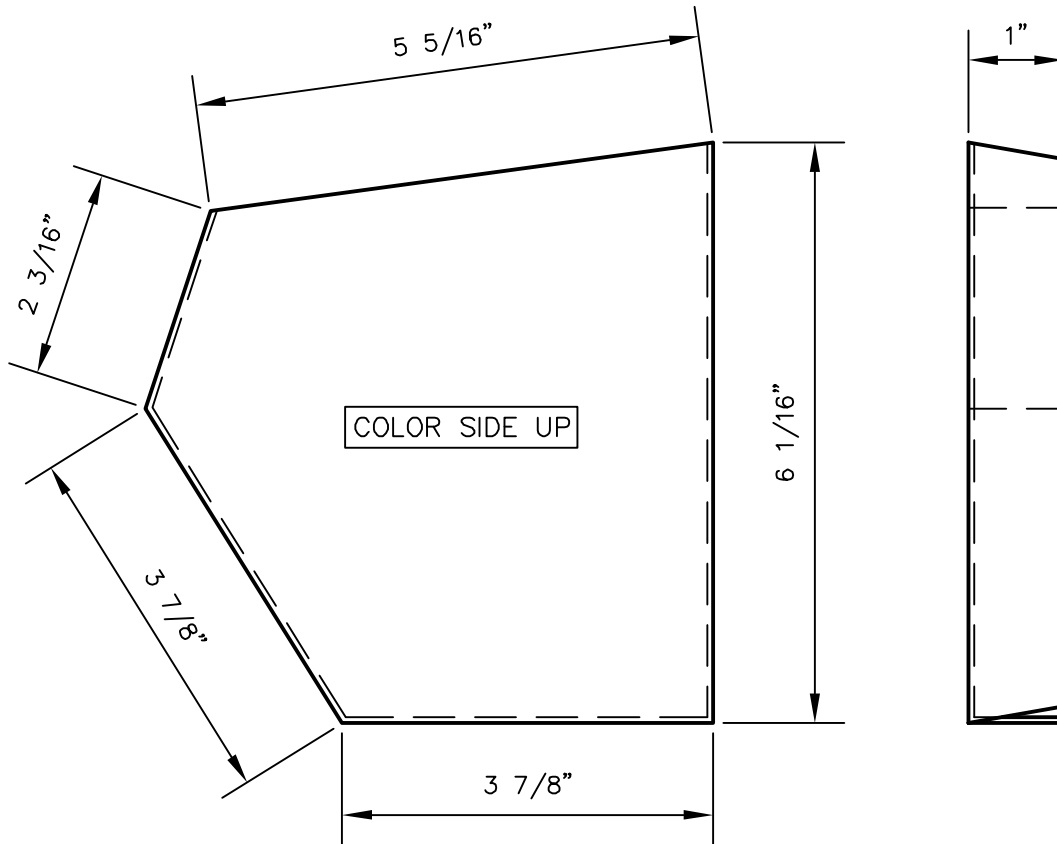
PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 3"	24

GUTTER

(FOR 2:12 TO 4:12 PITCH)

6-25-13 rev.
9-27-11 rev.
1-07-94

GIRTH: $22 \frac{1}{2}"$
BENDS: 90° UNLESS NOTED



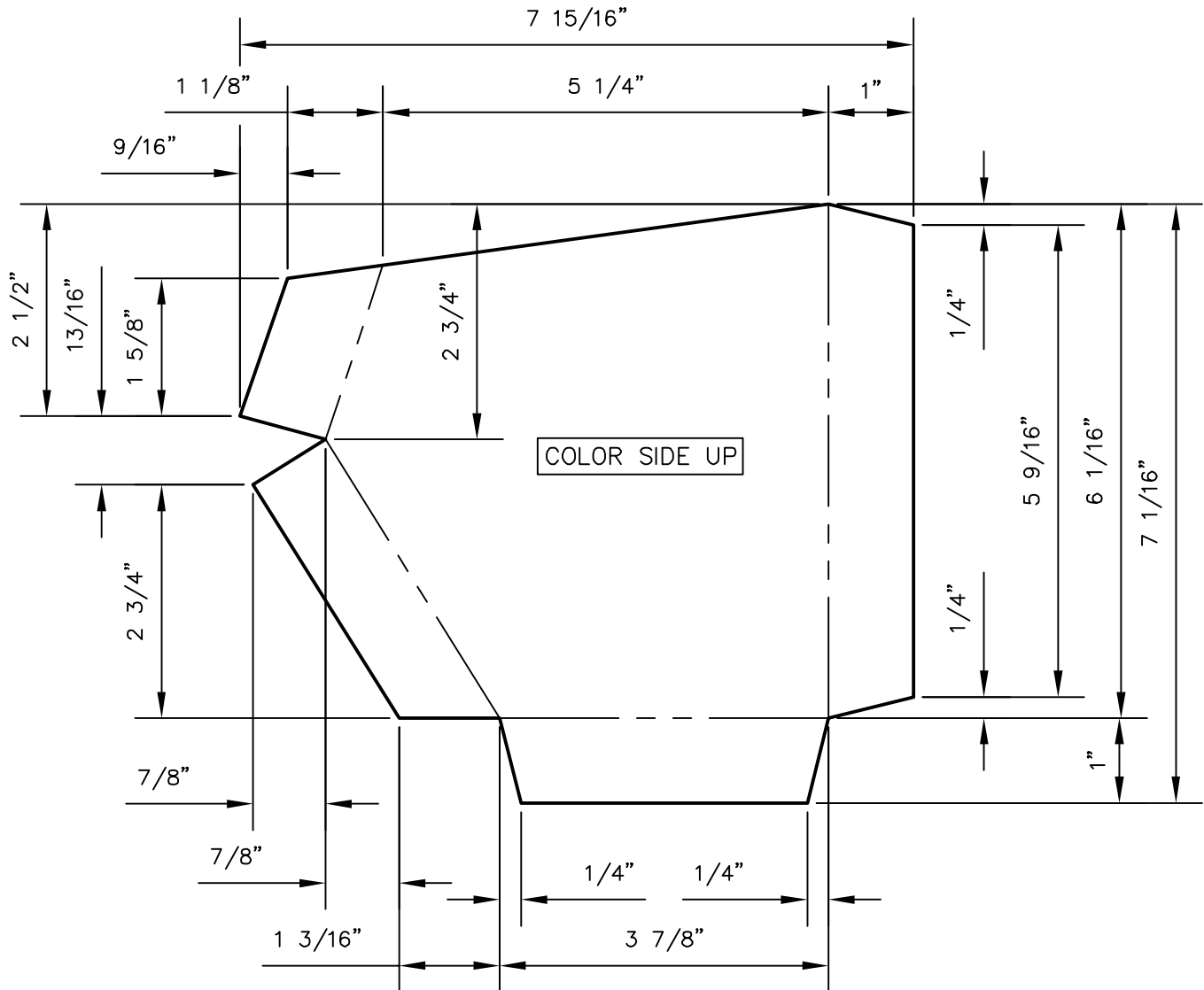
GUTTER END CAP - FINISHED

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)
(2:12 TO 4:12)

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 3"	24 or 26

8-22-13 rev.
9-27-11 rev.
1-07-94

GIRTH: SEE PATTERN: M9TW-0125
BENDS: SEE PATTERN: M9TW-0125



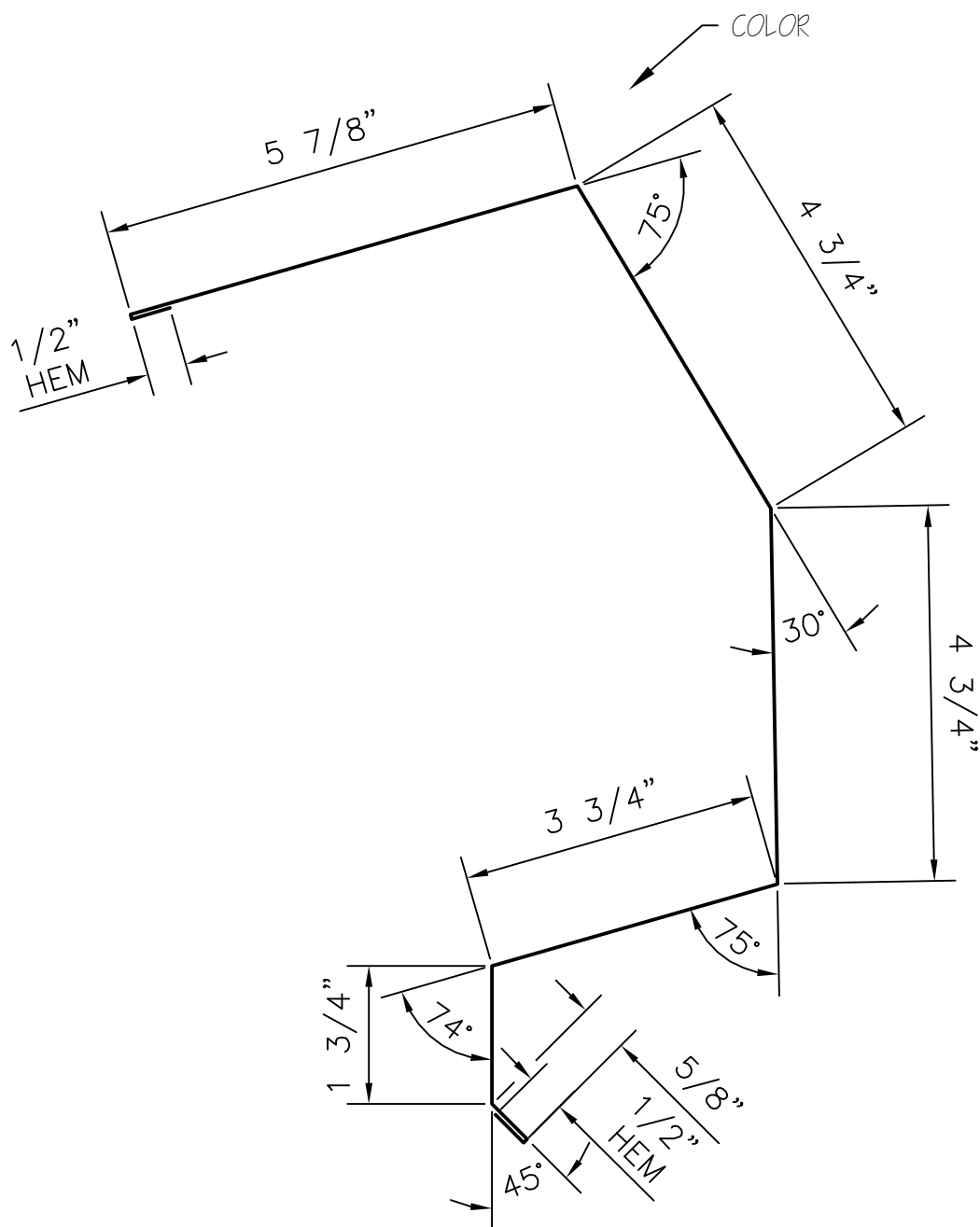
GUTTER END CAP - PATTERN

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)
(2:12 to 4:12)

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 3"	24 or 26

6-25-13 rev.
9-27-11 rev.
1-07-94

GIRTH: $7 \frac{15}{16}$ " X $7 \frac{1}{16}$ "
BENDS: DOWN 90°



HIGH SIDE EAVE TRIM

(FOR 2:12 - 4:12 PITCH)

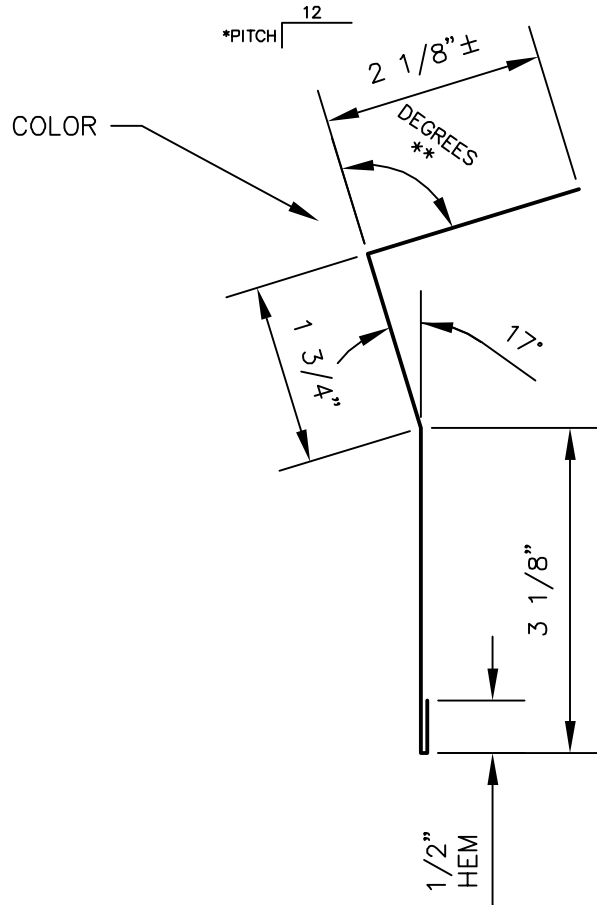
PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

3-31-15 rev.

6-25-13 rev.

4-29-11

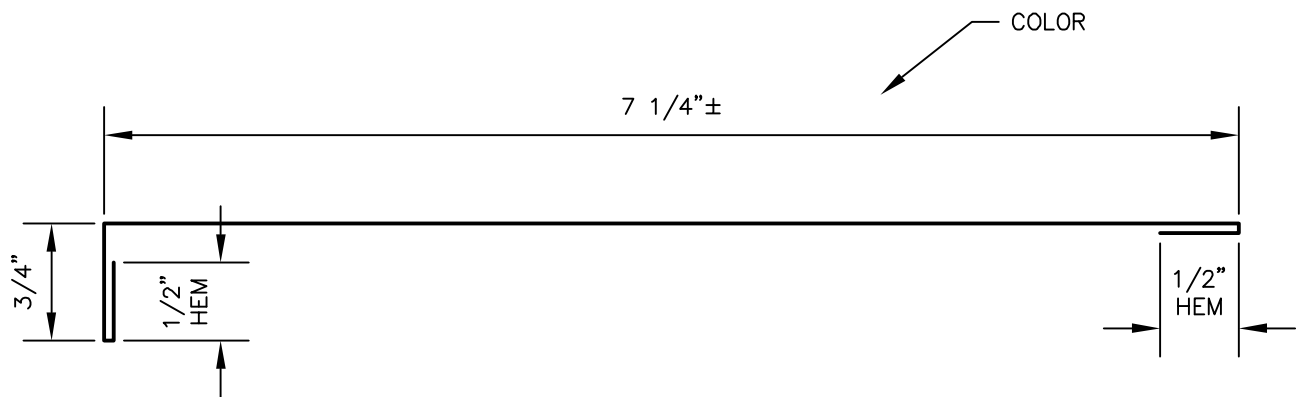
GIRTH: 22 1/2"
BENDS: AS SPECIFIED



*PITCH	**DEGREES
1:12	104°
2:12	99°
3:12	94°
4:12	90°
5:12	86°
6:12	82°

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

SIMPLE EAVE TRIM

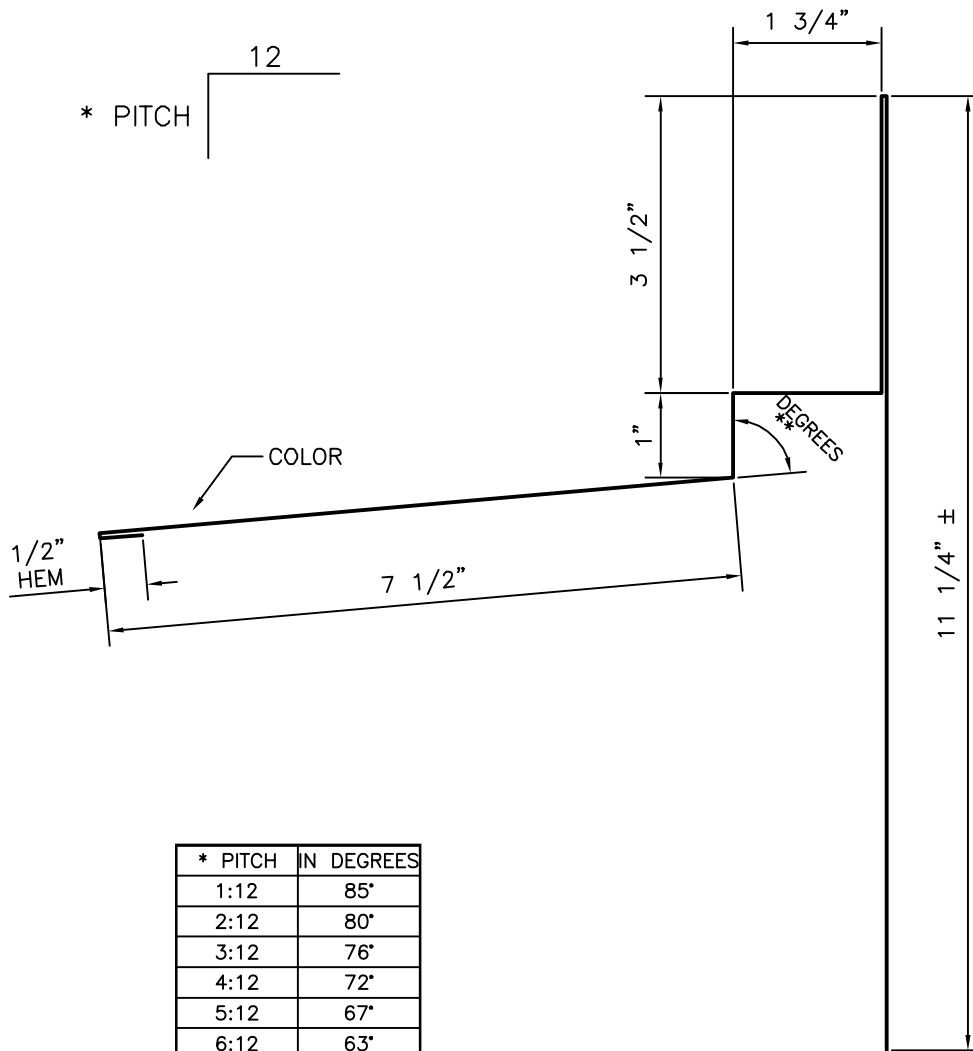


TERMINATION TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24

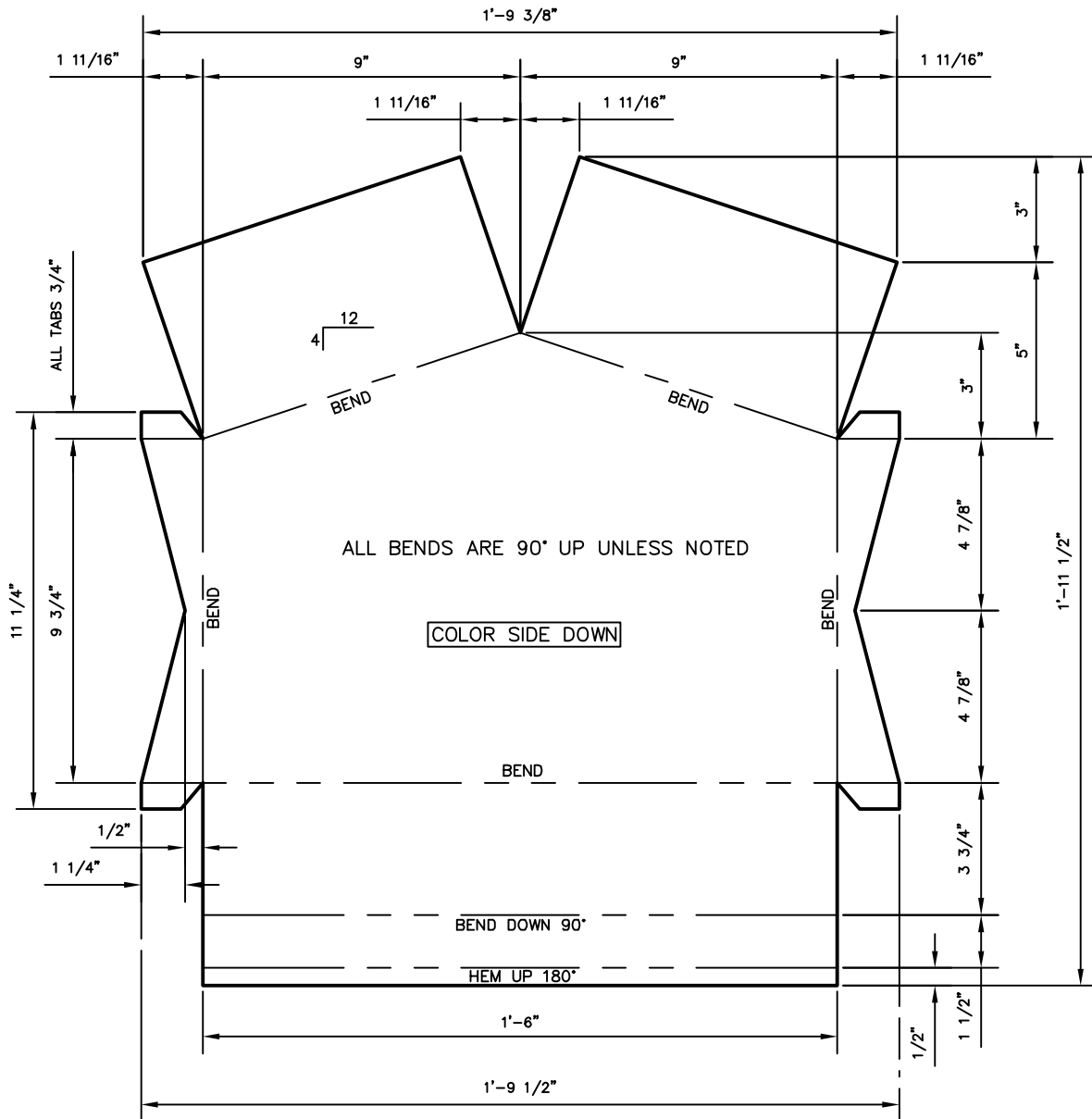
6-25-13 rev.
10-12-11 rev.
4-15-03 rev.
1-10-94

GIRTH: 9"
BENDS: 90°



HI-LOW TIE-IN TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24

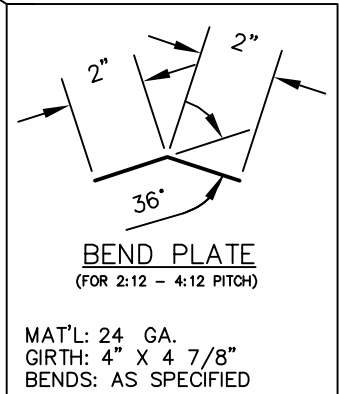
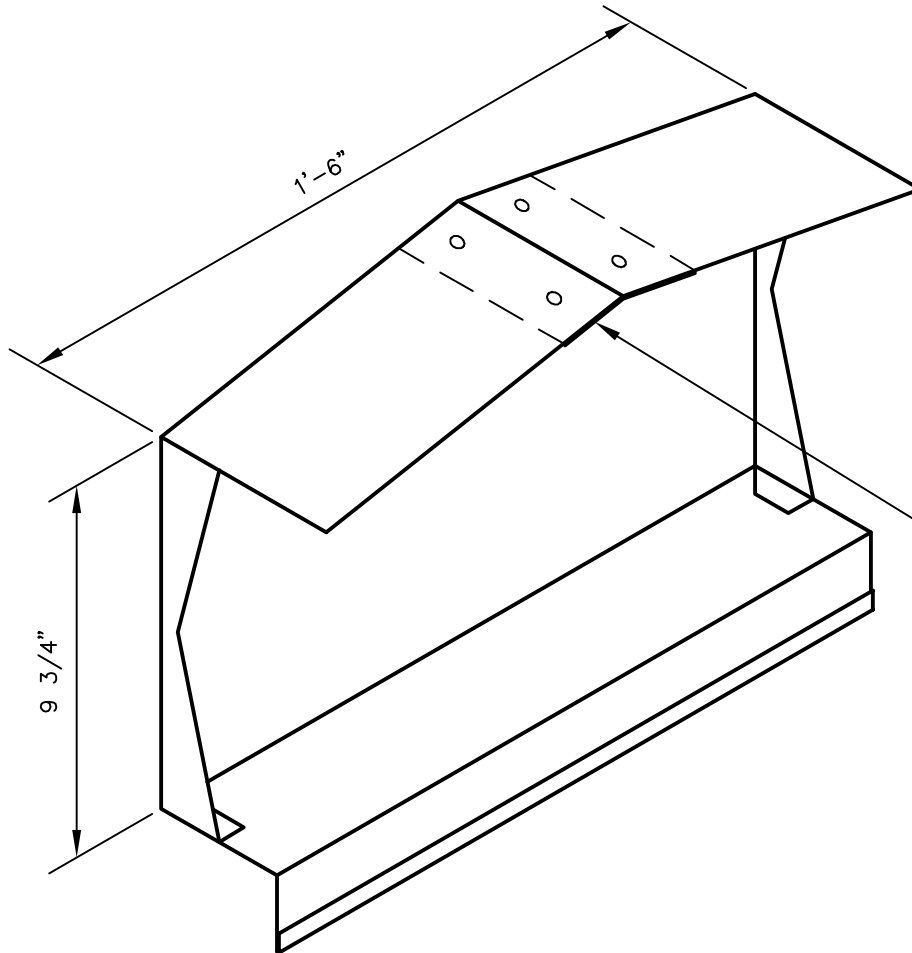


FIXED PEAK BOX (2:12 TO 4:12) - PATTERN

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

3-31-15 rev.
 6-25-13 rev.
 7-26-11 rev.
 1-10-94

GIRTH: 1'-9 1/2" X 1'-11 1/2"
 BENDS: 90° AND AS SPECIFIED



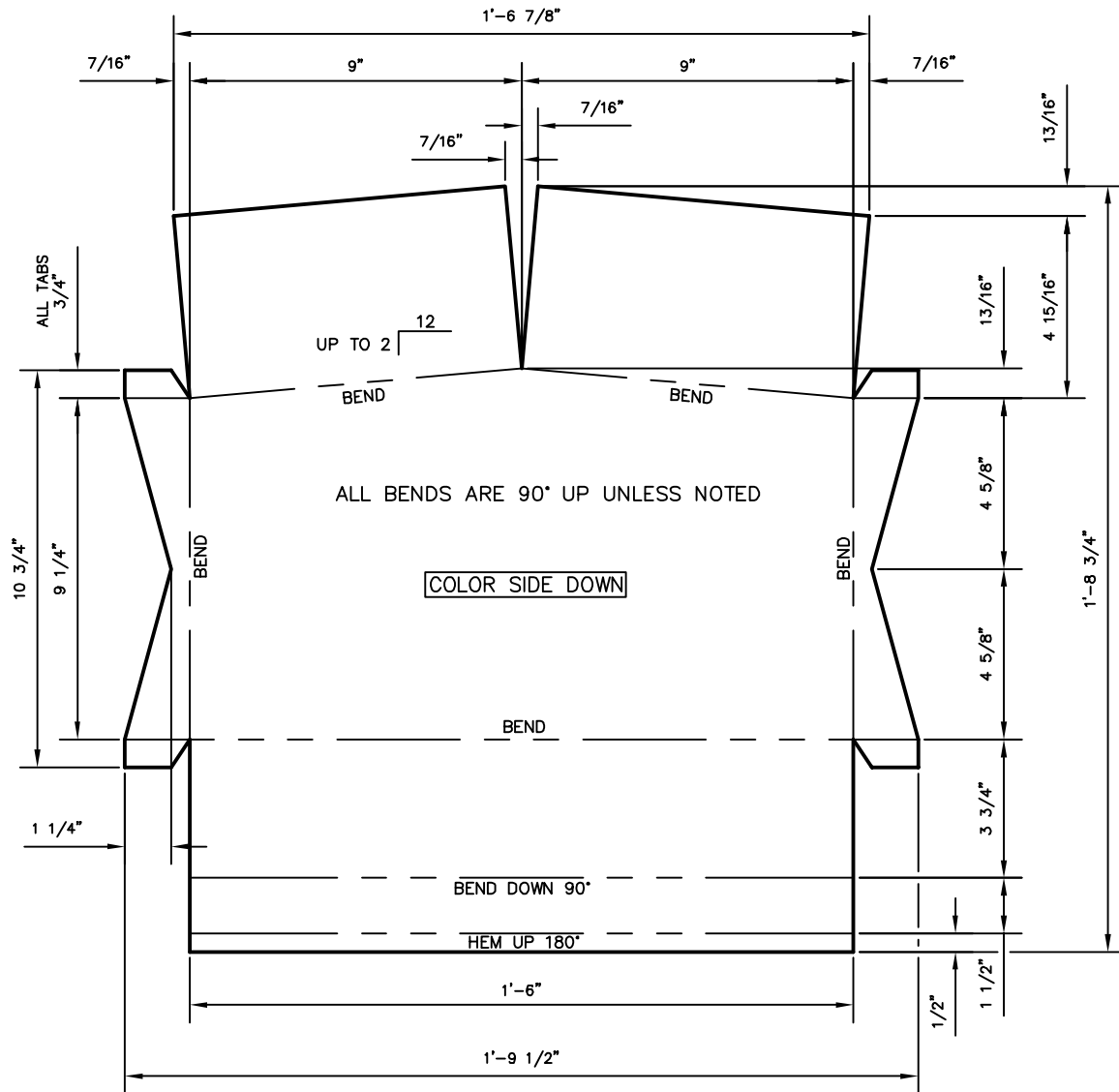
FIXED PEAK BOX - FINISHED

(FOR 2:12 TO 4:12)

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

3-31-15 rev.
6-25-13 rev.
7-26-11 rev.
2-20-04

GIRTH: SEE PATTERN: M9TW-0130
BENDS: SEE PATTERN: M9TW-0130

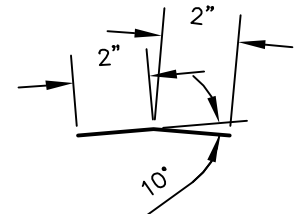
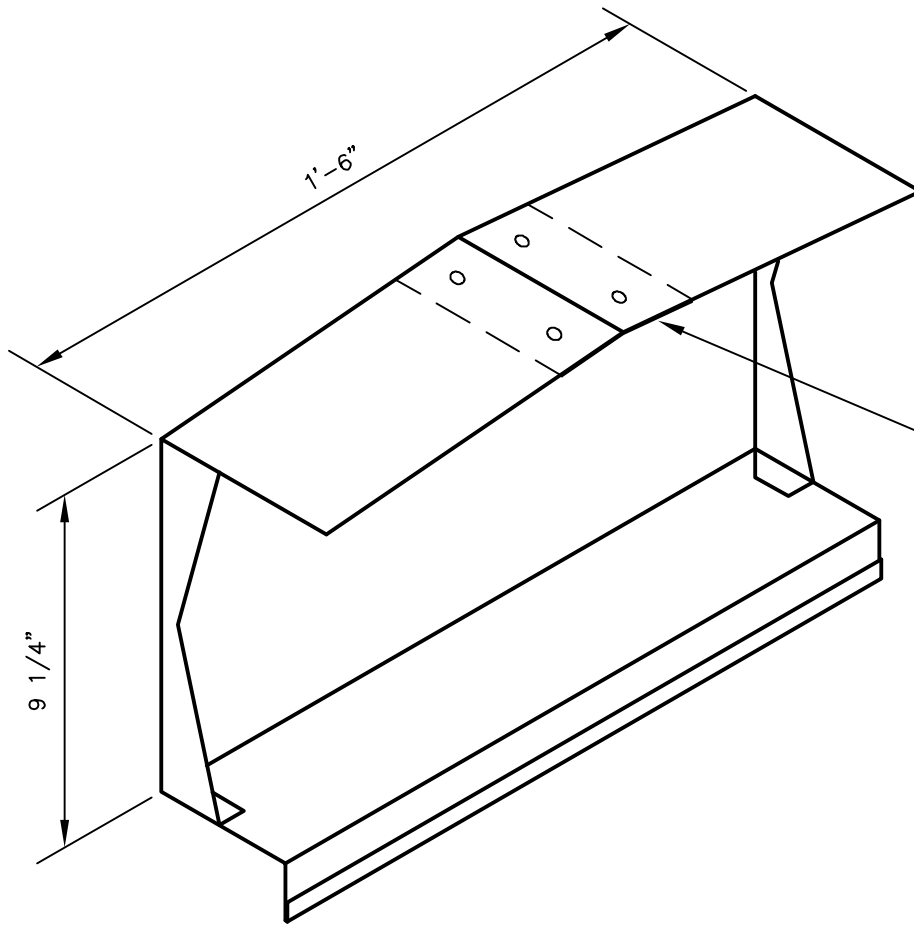


FIXED PEAK BOX (UP TO 2:12) - PATTERN

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

3-31-15 rev.
 6-25-13 rev.
 7-26-11 rev.
 1-10-94

GIRTH: 1'-9 1/2" X 1'-8 3/4"
 BENDS: 90° AND AS SPECIFIED



BEND PLATE
(FOR UP TO 2:12 PITCH)

MAT'L: 24 GA.
GIRTH: 4" X 4 7/8"
BENDS: AS SPECIFIED

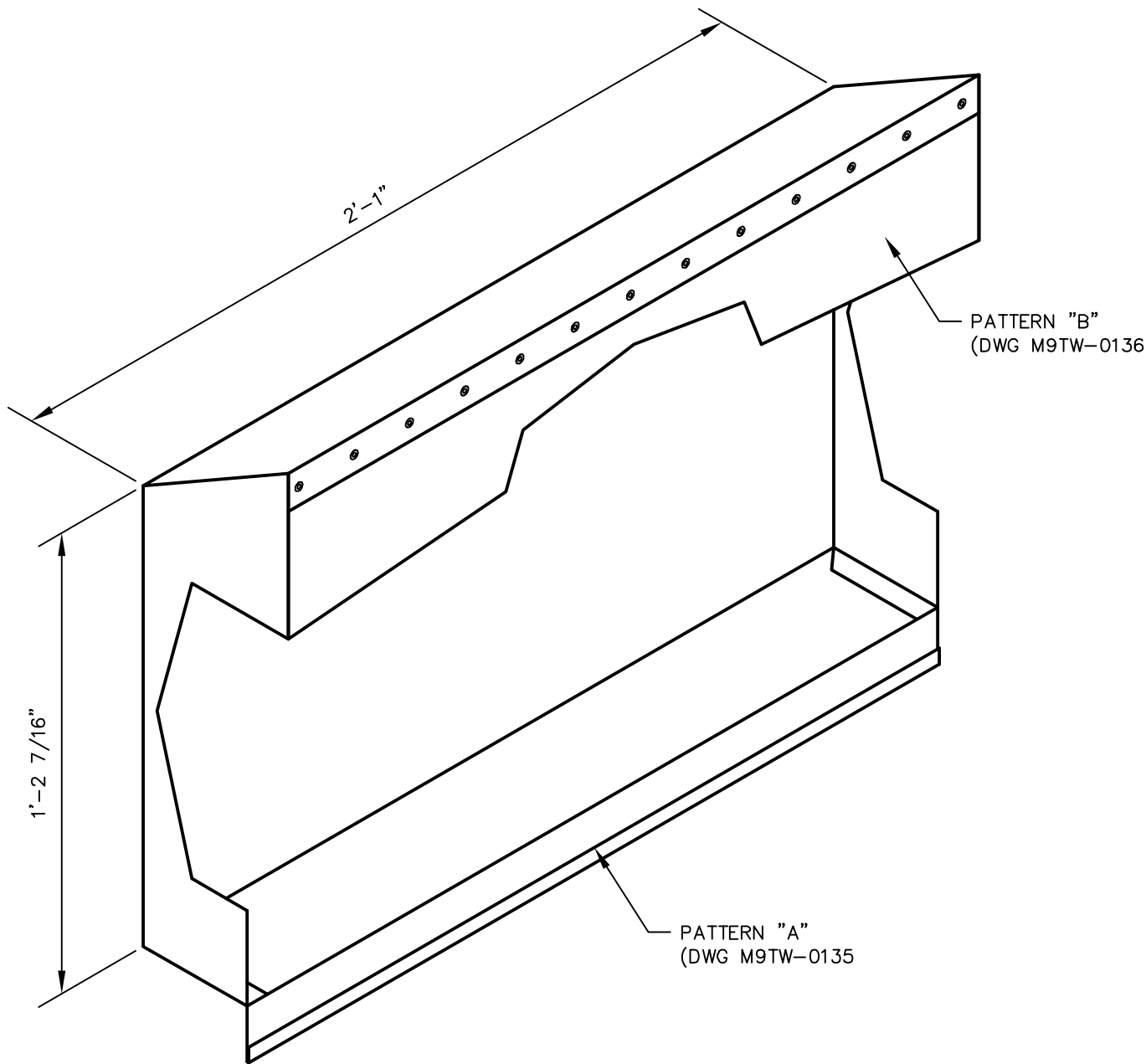
PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

FIXED PEAK BOX - FINISHED

(FOR UP TO 2:12)

3-31-15 rev.
6-25-13 rev.
7-26-11 rev.
2-20-04

GIRTH: SEE PATTERN: M9TW-0132
BENDS: SEE PATTERN: M9TW-0132



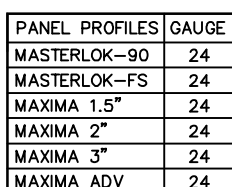
PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

FLOATING PEAK BOX - FINISHED

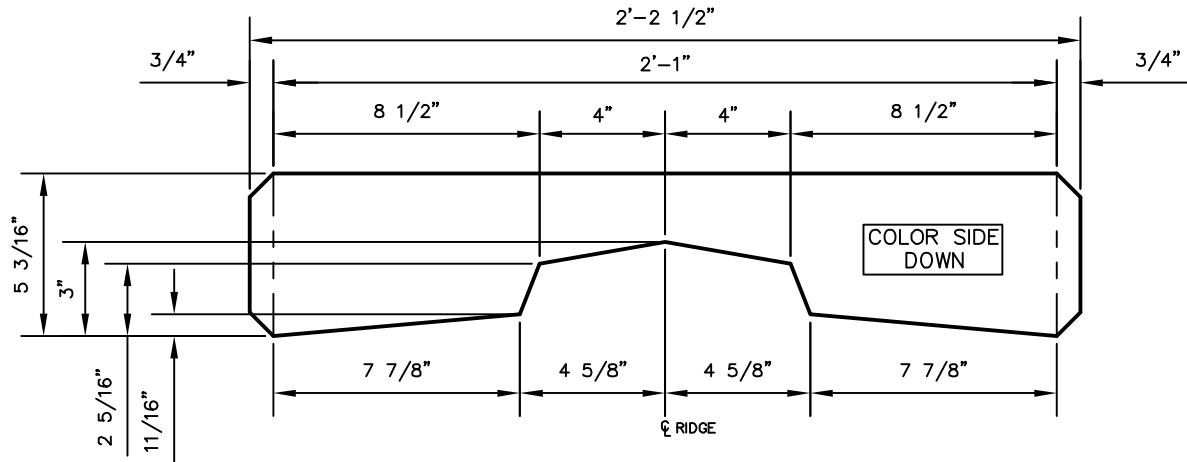
(FOR UP TO 2:12)

6-25-13 rev.
7-26-11 rev.
2-20-04

GIRTH: SEE PATTERN: M9TW-0135
BENDS: SEE PATTERN: M9TW-0135



GIRTH: 2'-3 11/16" X 2'-11 1/2"
BENDS: 90° AND AS SPECIFIED



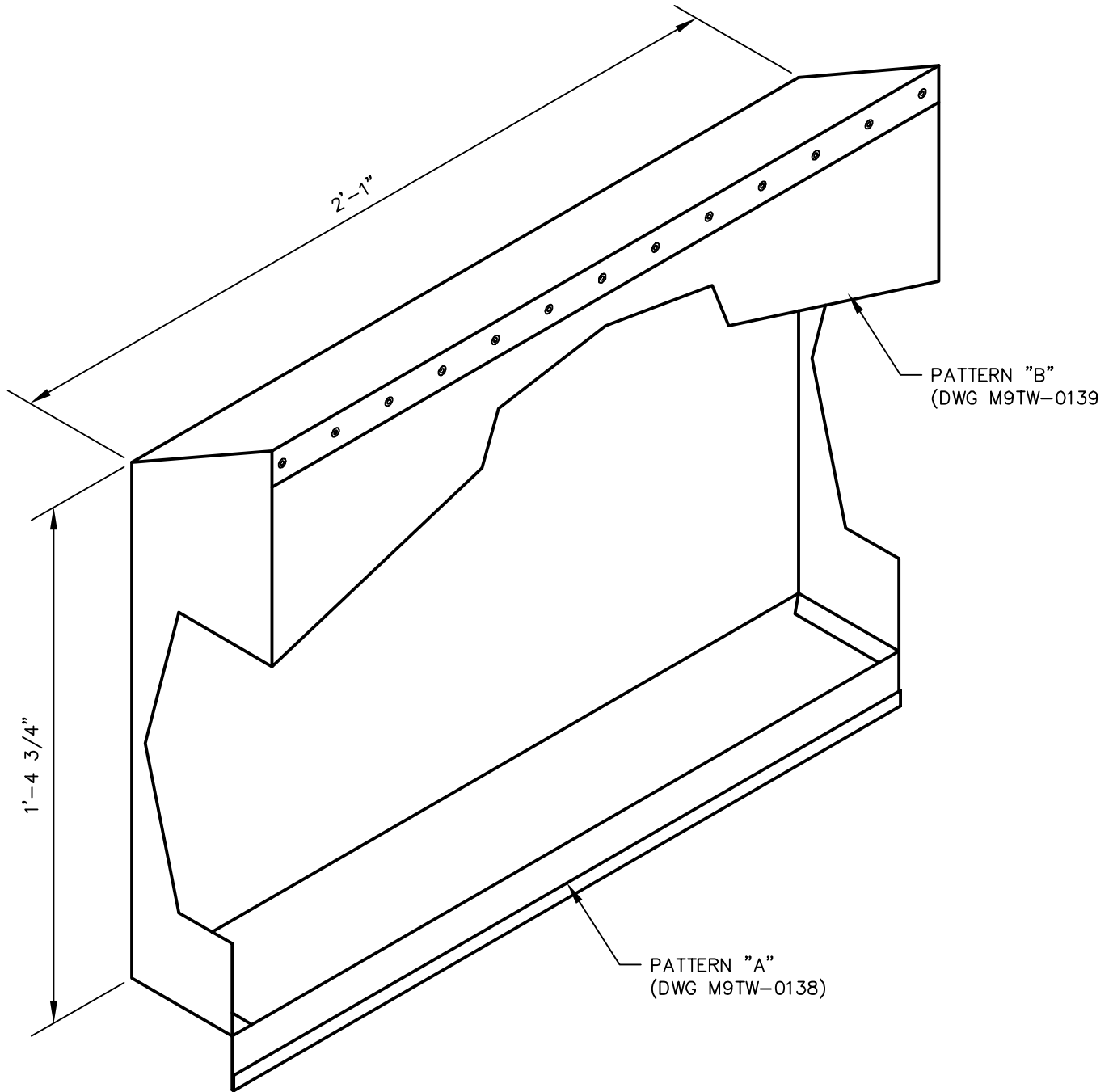
FLOATING PEAK BOX - PATTERN "B"

(FOR UP TO 2:12 PITCH)

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

6-25-13 rev.
7-26-11 rev.
1-10-94

GIRTH: $5 \frac{3}{16}"$ X $2'-2 \frac{1}{2}"$
BENDS: UP 90°



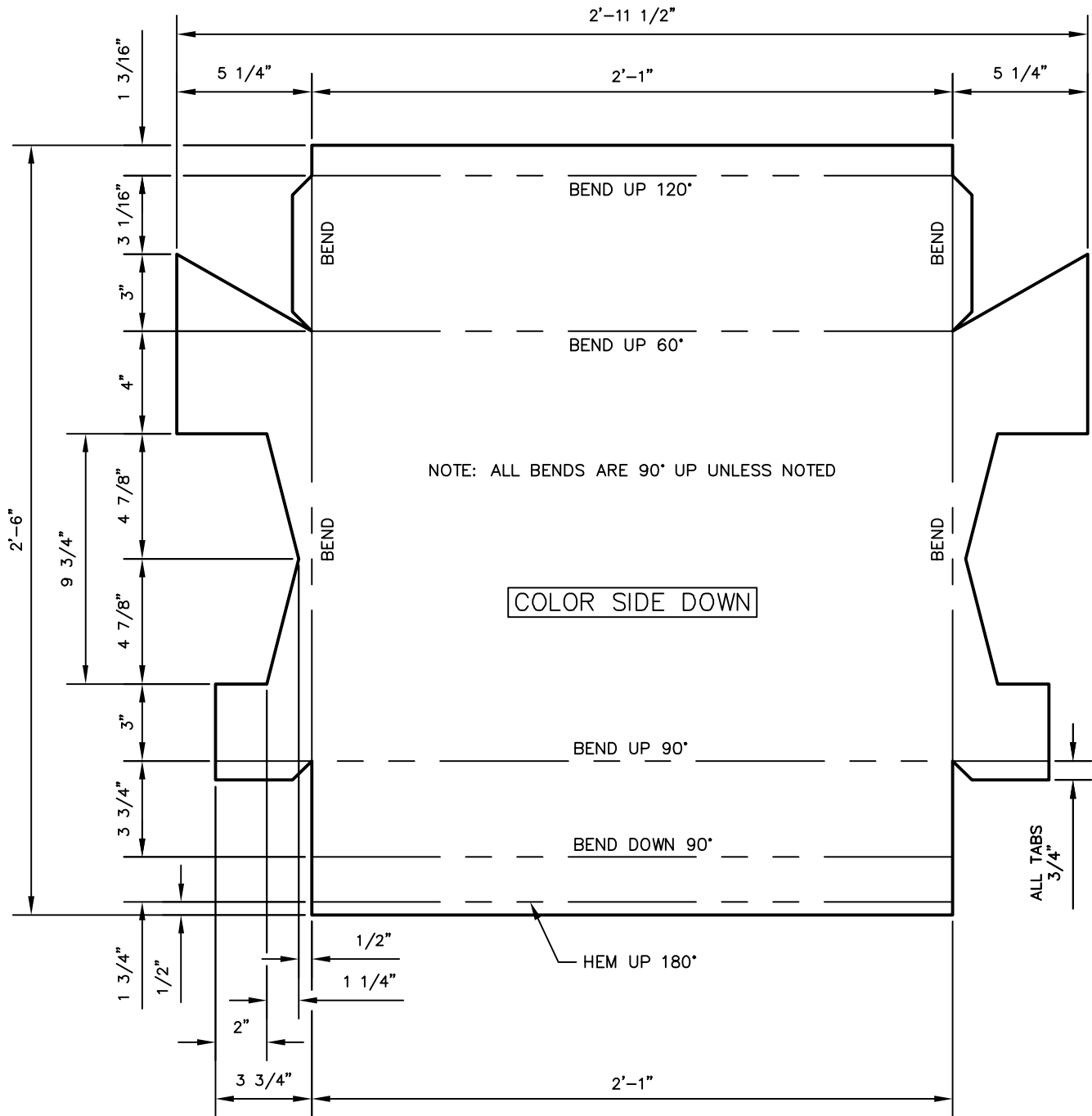
PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

FLOATING PEAK BOX - FINISHED

(FOR 2:12 TO 4:12)

6-25-13 rev.
7-26-11 rev.
2-20-04

GIRTH: SEE PATTERN: M9TW-0138 & M9TW-0139
BENDS: SEE PATTERN: M9TW-0138 & M9TW-0139



PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

FLOATING PEAK BOX - PATTERN "A"

(FOR 2:12 TO 4:12 PITCH)

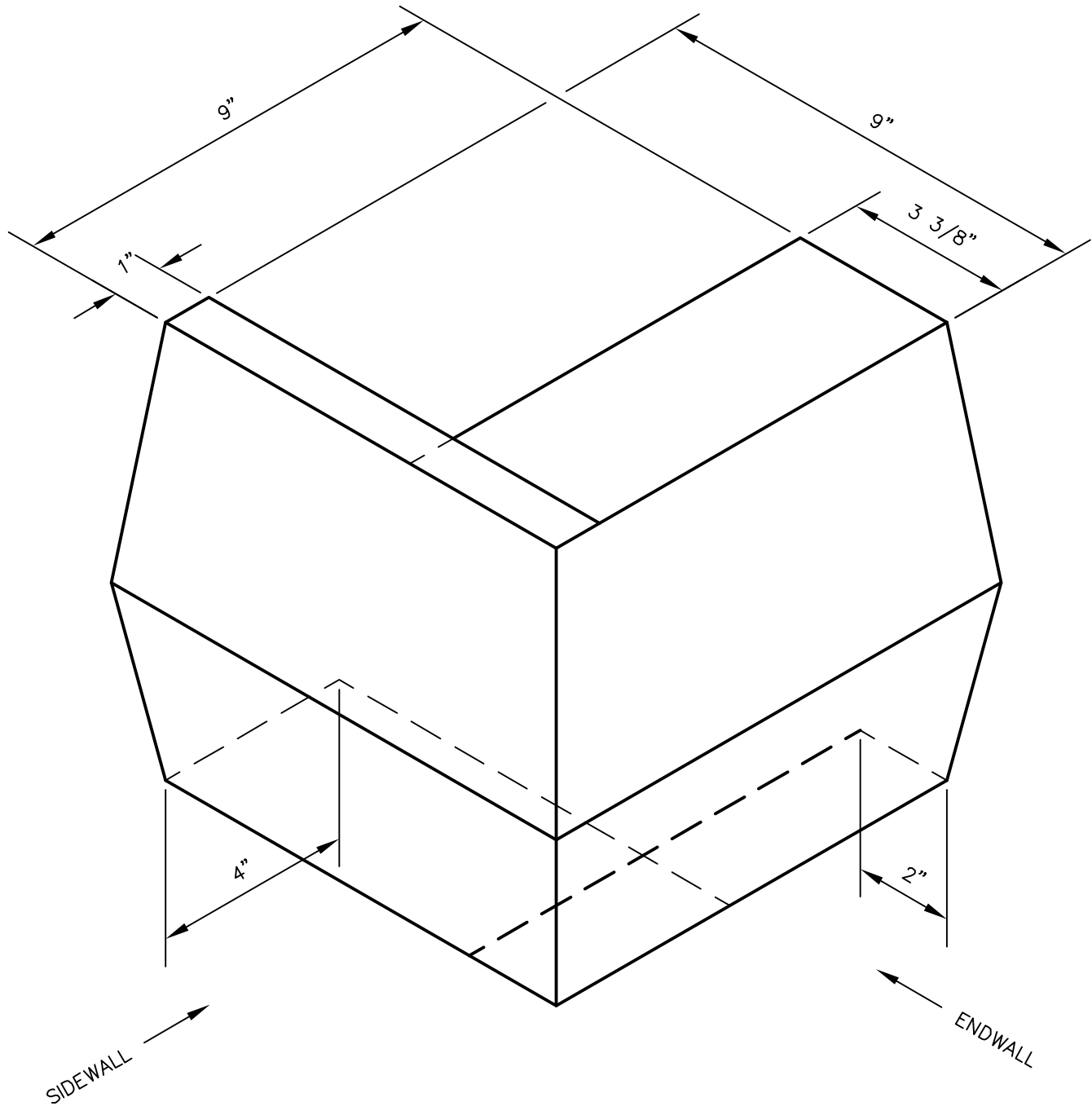


6-25-13 rev.
7-26-11 rev.
1-10-94

GIRTH: 7" X 2'-2 1/2"
BENDS: UP 90°



PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26



OUTSIDE CORNER BOX for STANDARD GUTTER- FINISHED

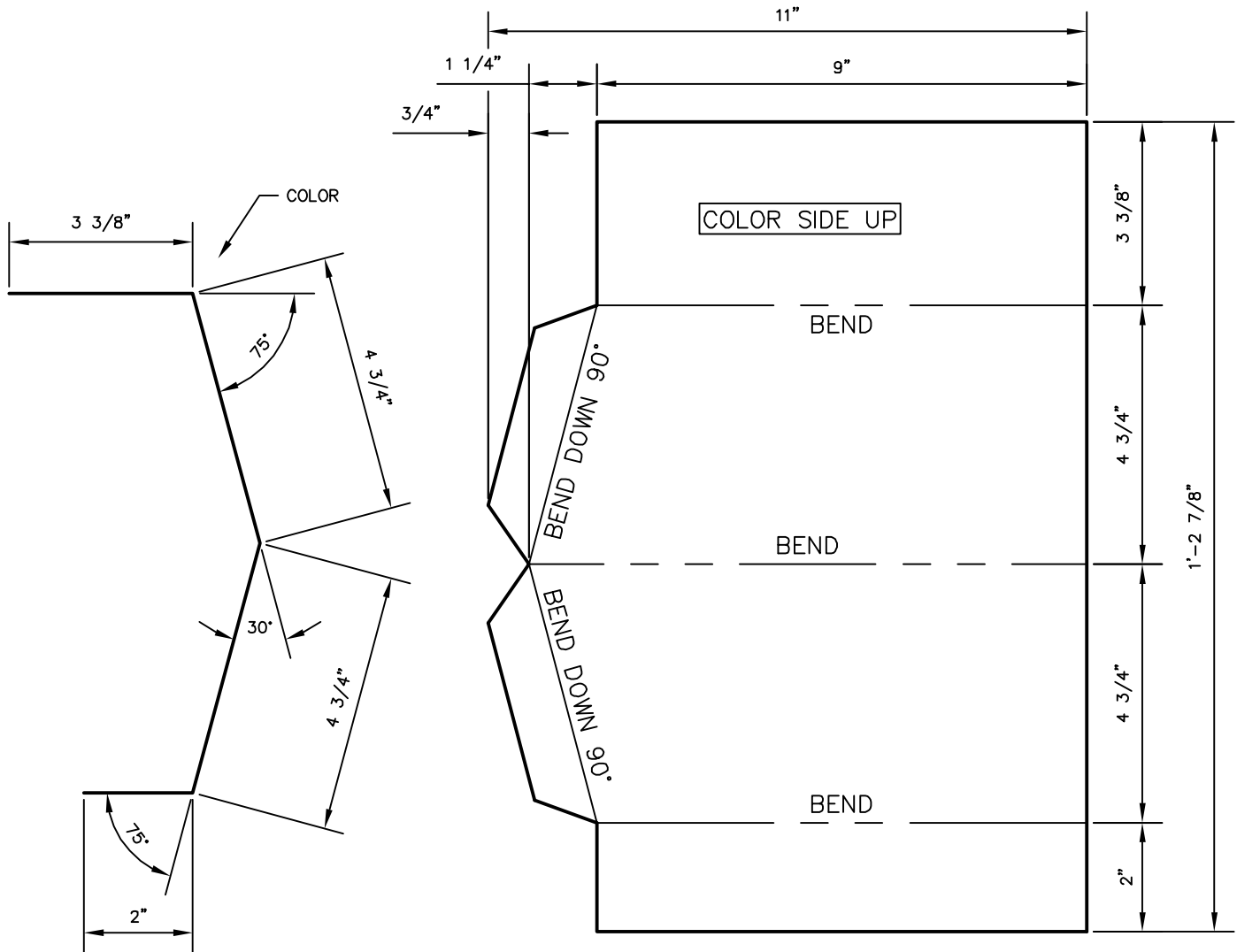
(RIGHT HAND SHOWN)

(LEFT HAND OPP.)

(UP TO 2:12 PITCH)

4-20-15 rev.
7-26-11 rev.
3-16-94

GIRTH: SEE PATTERN M9TW-0141 & M9TW-0142
BENDS: SEE PATTERN M9TW-0141 & M9TW-0142



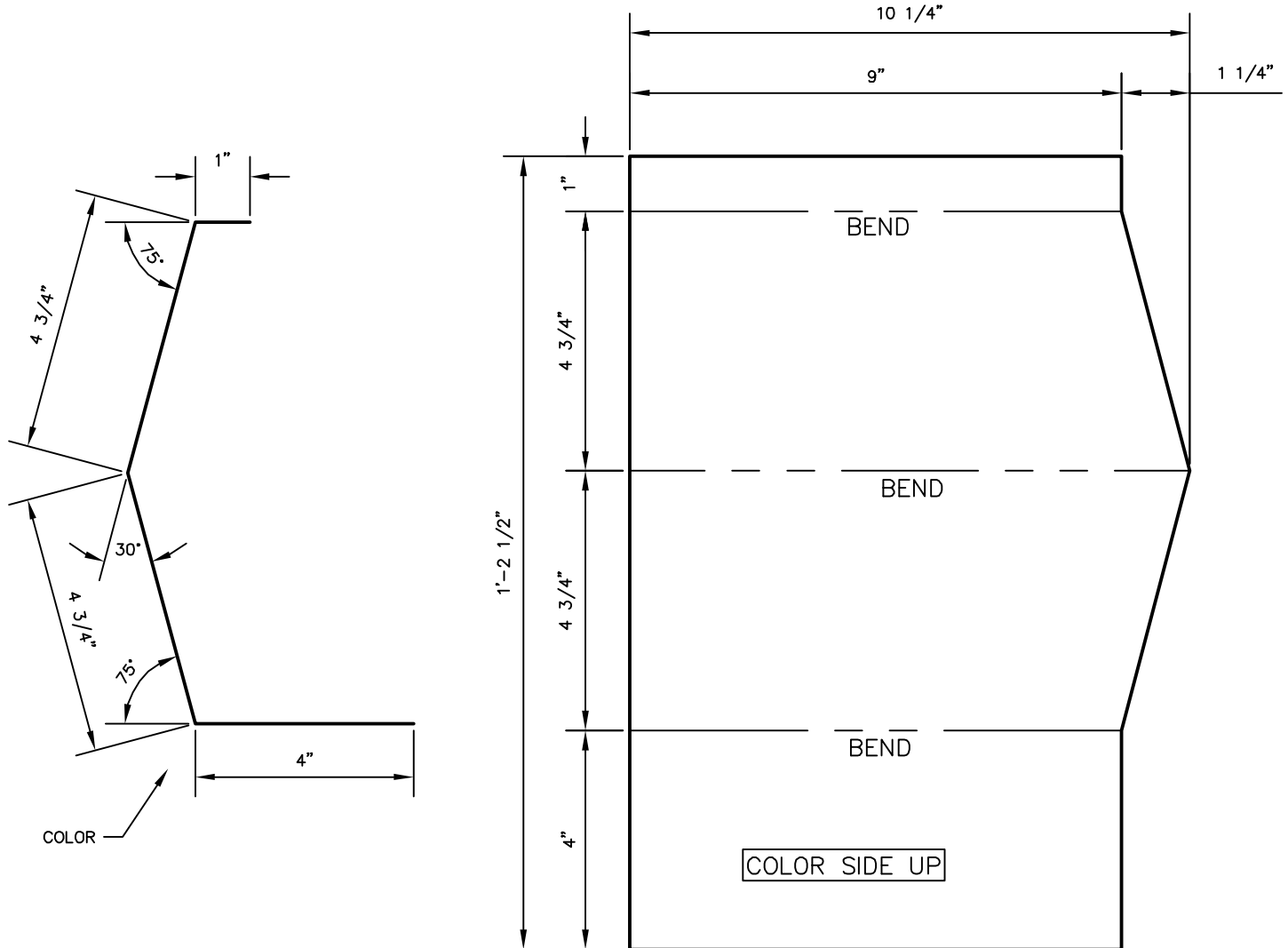
OUTSIDE CORNER BOX for STANDARD GUTTER - RAKE PATTERN

(FOR UP TO 2:12 PITCH)
 (ASSEMBLE 1 R.H. & 1 L.H.)
 (RIGHT HAND SHOWN – LEFT HAND OPP.)

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

4-20-15 rev.
 7-26-11 rev.
 3-16-94

GIRTH: 1'-2 7/8" X 11"
 BENDS: DOWN 90° AND AS SPECIFIED



OUTSIDE CORNER BOX for STANDARD GUTTER - EAVE PATTERN

(FOR UP TO 2:12 PITCH)

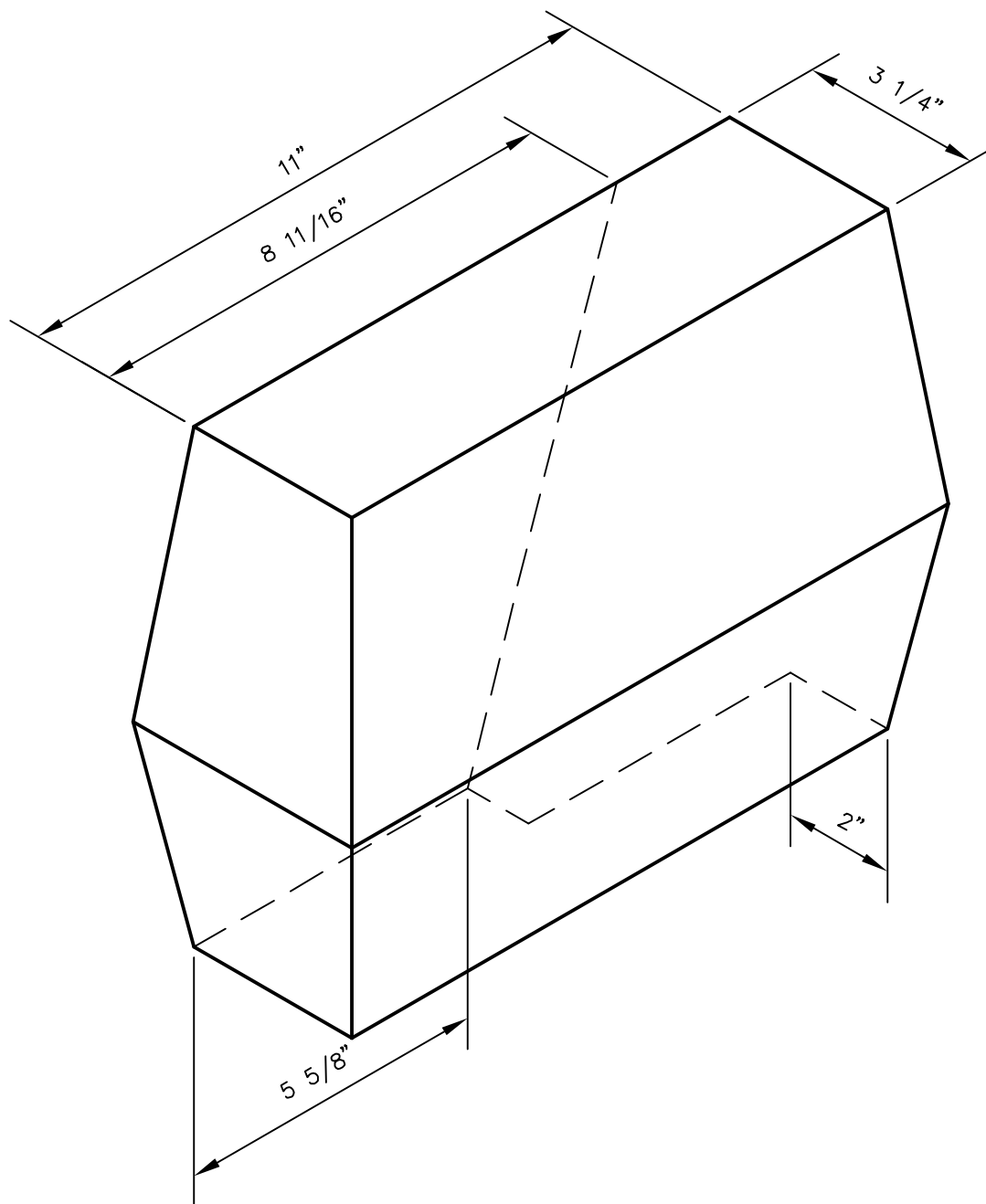
(ASSEMBLE 1 R.H. & 1 L.H.)

(RIGHT HAND SHOWN - LEFT HAND OPP.)

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

4-20-15 rev.
7-26-11 rev.
3-16-94

GIRTH: 10 1/4" X 1'-2 1/2"
BENDS: AS SPECIFIED



OUTSIDE CORNER BOX for STANDARD GUTTER - FINISHED

(RIGHT HAND SHOWN)
(LEFT HAND OPP.)
(2:12 - 4:12 PITCHES)

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

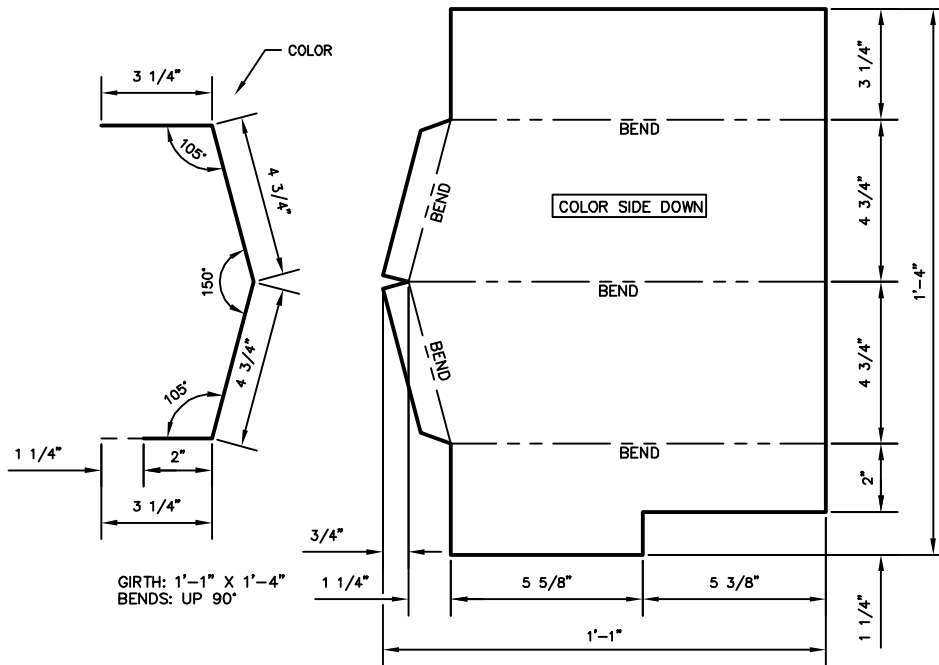
4-20-15 rev.
7-26-11 rev.
3-17-94

GIRTH: SEE PATTERN M9TW-0144
BENDS: SEE PATTERN M9TW-0144

196B

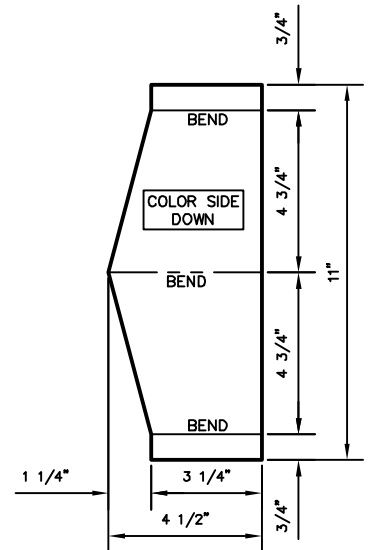
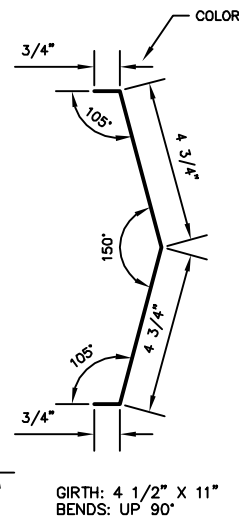
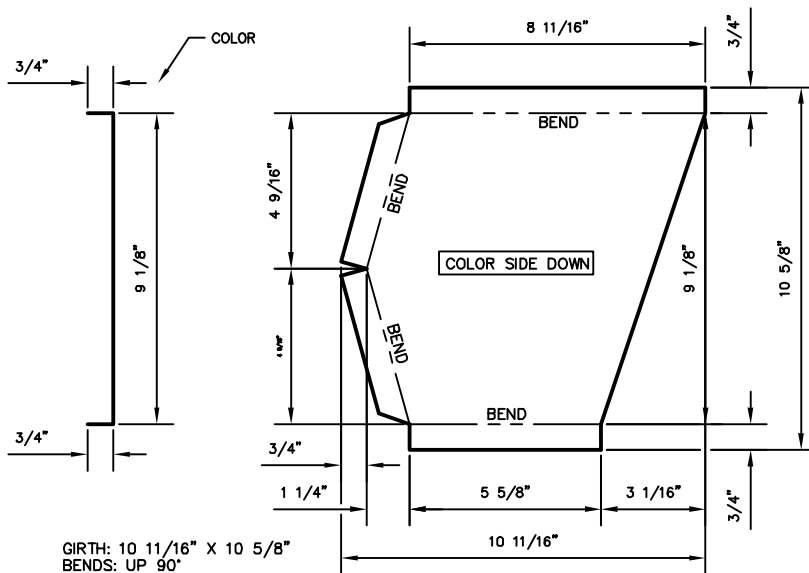
196C

196D



OUTSIDE CORNER BOX for STANDARD GUTTER - PATTERN

(R.H. SHOWN - L.H. OPP.)
(FOR 2:12 TO 4:12 PITCH)



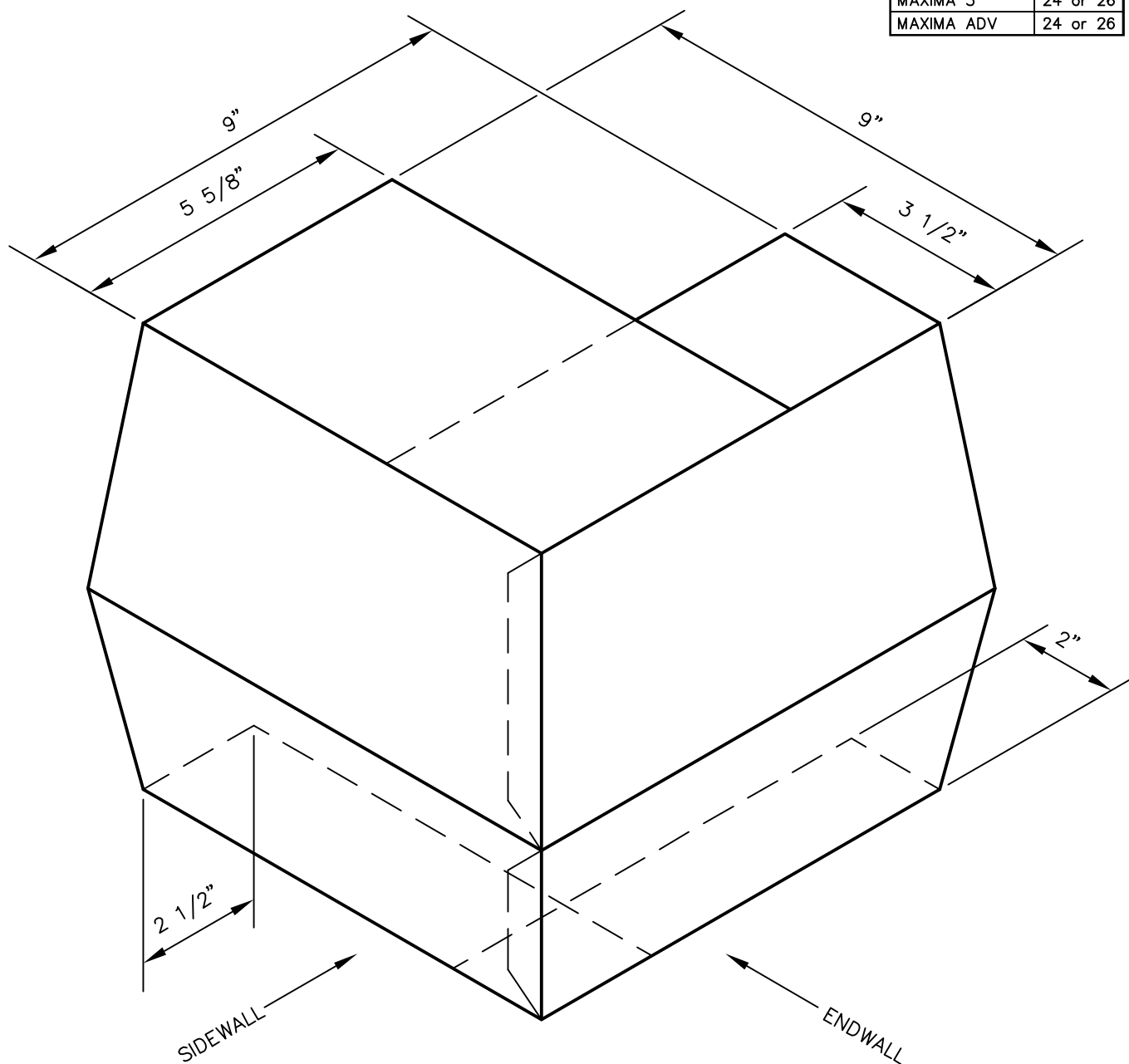
PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

4-20-15 rev.
7-29-11 rev.
5-09-06 rev.
2-20-04

SEE FINISHED: M9TW-0143



PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

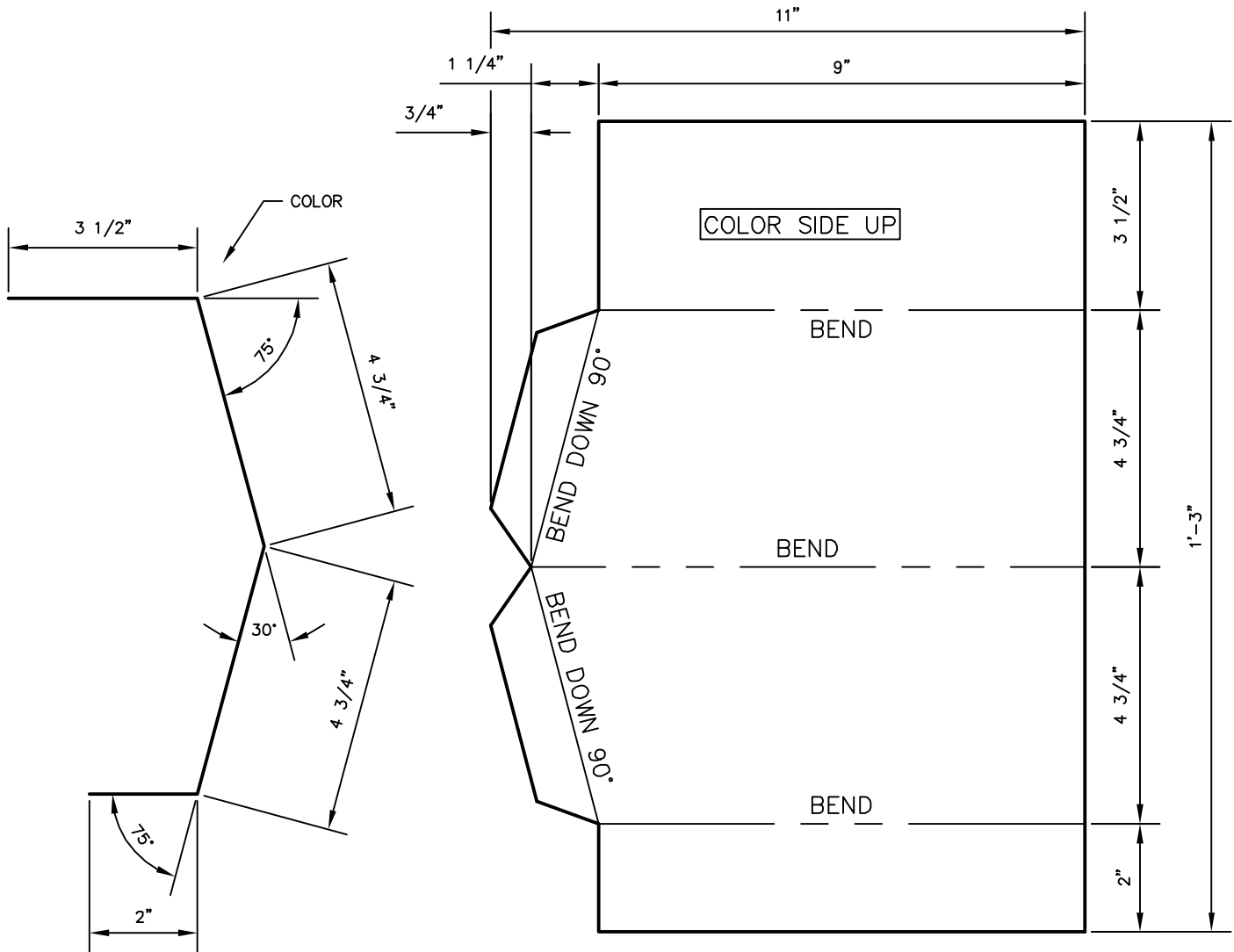


HIGH-SIDE CORNER BOX - FINISHED

(RIGHT HAND SHOWN)
(LEFT HAND OPP.)

11-4-13 rev.
7-26-11 rev.
5-9-06 rev.
2-20-04

GIRTH: SEE PATTERN M9TW-0148 & M9TW-0149
BENDS: SEE PATTERN M9TW-0148 & M9TW-0149



HIGH-SIDE CORNER BOX - RAKE PATTERN

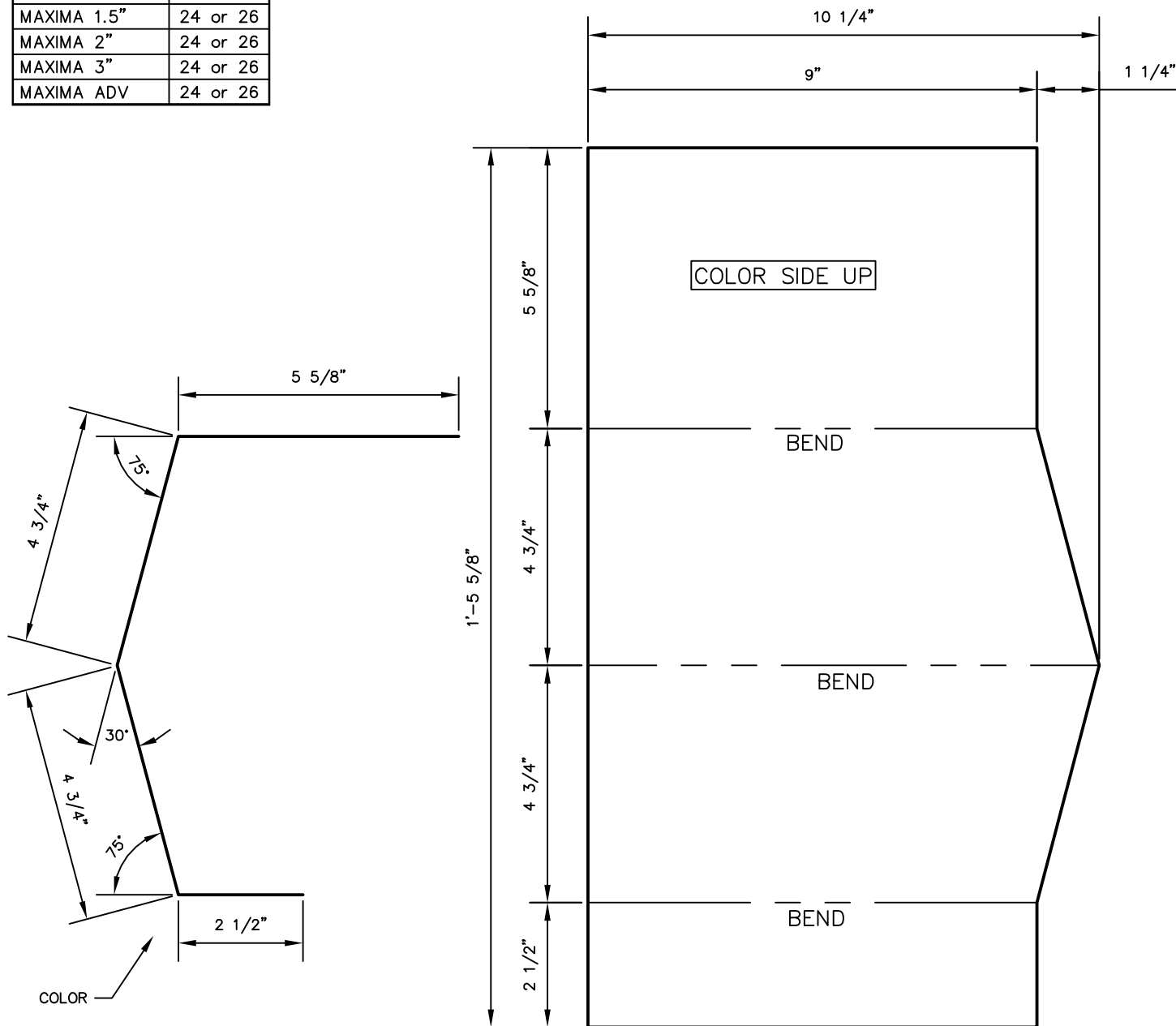
(ASSEMBLE 1 R.H. & 1 L.H.)
(RIGHT HAND SHOWN - LEFT HAND OPP.)

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

8-26-13 rev.
7-26-11 rev.
3-16-94

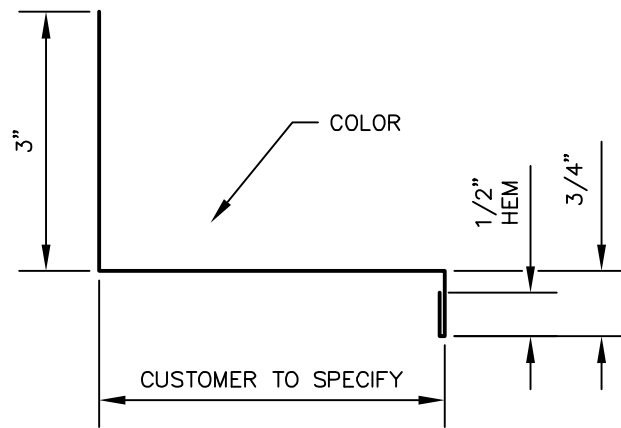
GIRTH: 1'-3" X 11"
BENDS: DOWN 90° AND AS SPECIFIED

PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26



(FOR UP TO 2:12 PITCH)
(ASSEMBLE 1 R.H. & 1 L.H.)
(RIGHT HAND SHOWN - LEFT HAND OPP.)

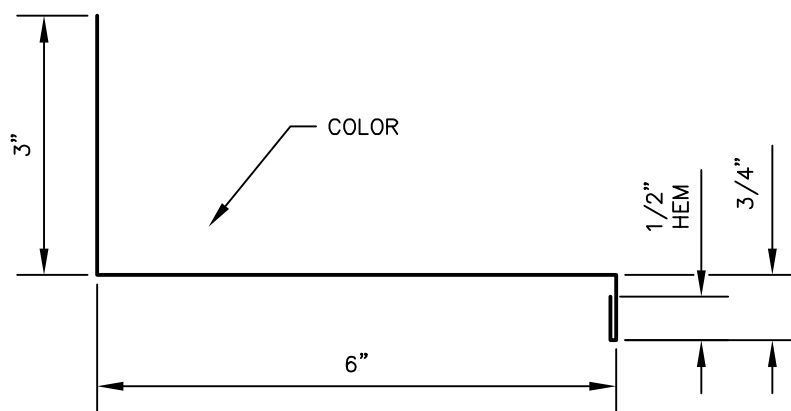
GIRTH: 10 1/4" X 1'-5 5/8"
BENDS: UP 90°



RAKE TIE-IN TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24

GIRTH: T.B.D.
BENDS: 90° UNLESS SPECIFIED



ALT. RAKE TIE-IN TRIM

PANEL PROFILES	GAUGE
MASTERLOK-90	24
MASTERLOK-FS	24

GIRTH: 10 1/4"
BENDS: 90° UNLESS SPECIFIED