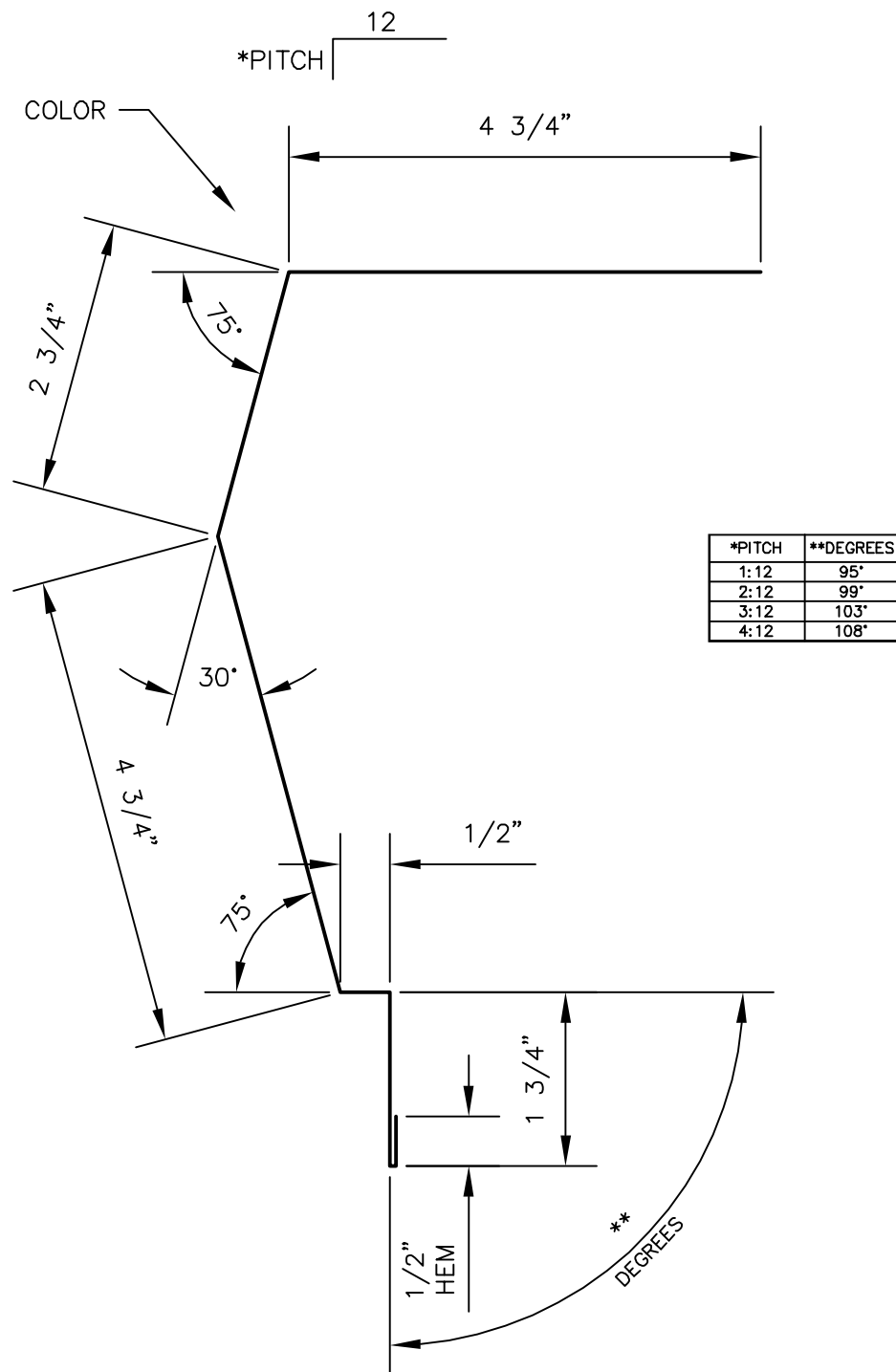


MAXIMA TRIM INDEX

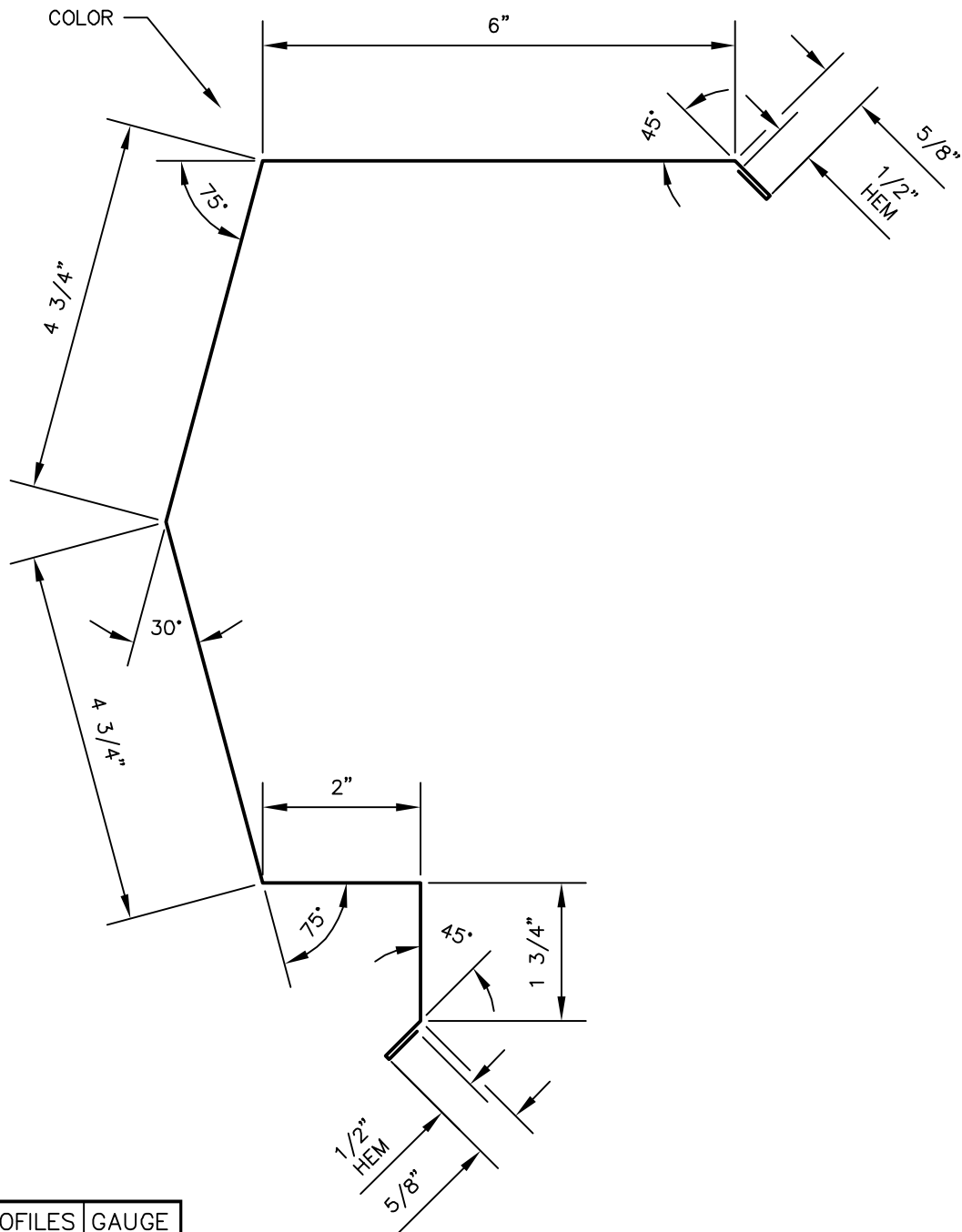
<u>DWG #:</u>	<u>DESCRIPTION:</u>	<u>IMAGE #:</u>
MXTW-0101	Sculptured Eave Trim - 2" Panel Only	36
MXTW-0102	Rake Trim	44
MXTW-0103	Gutter - up to 2:12 (2" Maxima Panel only)	89
MXTW-0104	Gutter End Cap - up to 2:12 (1.5" & 2" Maxima Panel only) Pattern	105B
MXTW-0104A	Gutter End Cap - up to 2:12 (1.5" & 2" Maxima Panel only) Finished	105A
MXTW-0105	Gutter - 2:12 to 4:12 (2" Maxima Panel only)	95
MXTW-0106	Gutter End Cap -2:12 to 4:12 (1.5" & 2" Maxima Panel only) Pattern	110B
MXTW-0106A	Gutter End Cap -2:12 to 4:12 (1.5" & 2" Maxima Panel only) Finished	110A
MXTW-0107	Valley Trim	30
MXTW-0108	Hip Trim	70
MXTW-0109	2" Zee Flashing (2" Maxima Panel only)	135
MXTW-0110	Fixed High-Side Tie-In Trim	12
MXTW-0113	Floating High-Side Tie-In Trim	16
MXTW-0114	Rake Tie-In Trim	58
MXTW-0115	Gutter - up to 2:12 (3" Maxima Panel only)	94
MXTW-0116	Sculptured Eave Trim (3" Maxima Panel only)	35
MXTW-0122	Cinch Angle	210
MXTW-0123	Gutter Strap	117
MXTW-0124	Fixed Ridge Trim - up to 4:12	73
MXTW-0126	Floating Ridge Trim - up to 4:12	81
MXTW-0128	Zee Closure (3" Maxima Panel only)	136
MXTW-0129	Rake End Closure (Pattern)	191B
MXTW-0130	Rake End Closure (Finished)	191A
MXTW-0131	High Side Eave Trim - up to 2:12	1
MXTW-0132	Rake Slide	55
MXTW-0133	Gutter End Cap - up to 2:12 (3" Maxima Panel only) - Pattern	106B
MXTW-0134	Gutter End Cap - up to 2:12 (3" Maxima Panel only) - Finished	106A
MXTW-0135	Gutter - 2:12 to 4:12 (3" Maxima Panel only)	94
MXTW-0136	Gutter End Cap - 2:12 to 4:12 (3" Maxima Panel only) - Finish	109A
MXTW-0137	Gutter End Cap - 2:12 to 4:12 (3" Maxima Panel only) - Pattern	109B
MXTW-0138	High Side Eave Trim - 2:12 to 4:12	2
MXTW-0139	Simple Eave Trim	20
MXTW-0140	Peak Box - 2:12 to 4:12 - Pattern	241B
MXTW-0141	Peak Box - 2:12 to 4:12 - Finished	241A
MXTW-0142	Peak Box - up to 2:12 - Pattern	239B
MXTW-0143	Peak Box - up to 2:12 - Finished	239A

<u>DWG #:</u>	<u>DESCRIPTION:</u>	<u>IMAGE #:</u>
MXTW-0144	Floating Peak Box - up to 2:12 - Finished	243A
MXTW-0145	Floating Peak Box - Pattern "A" - up to 2:12	243B
MXTW-0146	Floating Peak Box - Pattern "B" - up to 2:12	243C
MXTW-0147	Floating Peak Box - 2:12 to 4:12 - Finished	246A
MXTW-0148	Floating Peak Box - Pattern "A" 2:12 to 4:12	246B
MXTW-0149	Floating Peak Box - Pattern "B" 2:12 to 4:12	246C
MXTW-0160	Gutter for 6:12 (2" Maxima Panel only)	92
MXTW-0161	Gutter End Cap for 6:12 (2" Maxima Panel only) - Pattern	111B
MXTW-0161A	Gutter End Cap for 6:12 (2" Maxima Panel only) - Finished	111A
MXTW-0165	Floating Hip Trim	75
MXTW-0166	Zee Closure (1.5" Maxima Panel only)	132
MXTW-0167	Sculptured Eave Trim (1.5" Maxima Panel only)	37
MXTW-0168	Gutter - up to 2:12 (1.5" Maxima Panel only)	90
MXTW-0169	Gutter - 2:12 to 4:12 (1.5" Maxima Panel only)	96
MXTW-0170	Angle Trim	144
MXTW-0171	Outside Corner Box for Standard Gutter - Finished	193A
MXTW-0172	Outside Corner Box for Standard Gutter - Rake Pattern	193B
MXTW-0173	Outside Corner Box for Standard Gutter - Eave Pattern	193C
MXTW-0174	High Side Corner Box - Finished	204A
MXTW-0175	High Side Corner Box - Rake Pattern	204B
MXTW-0176	High Side Corner Box - Eave Pattern	204C
MXTW-0177	Gutter Corner Box for Sculptured Eave - Finished	200A
MXTW-0178	Gutter Corner Box for Sculptured Eave - Patterns	200B
		200C
		200D
MXTW-0179	Gutter Corner Box for Standard Gutter - Finished	196A
MXTW-0180	Gutter Corner Box for Standard Gutter - Patterns	196B
		196C
		196D



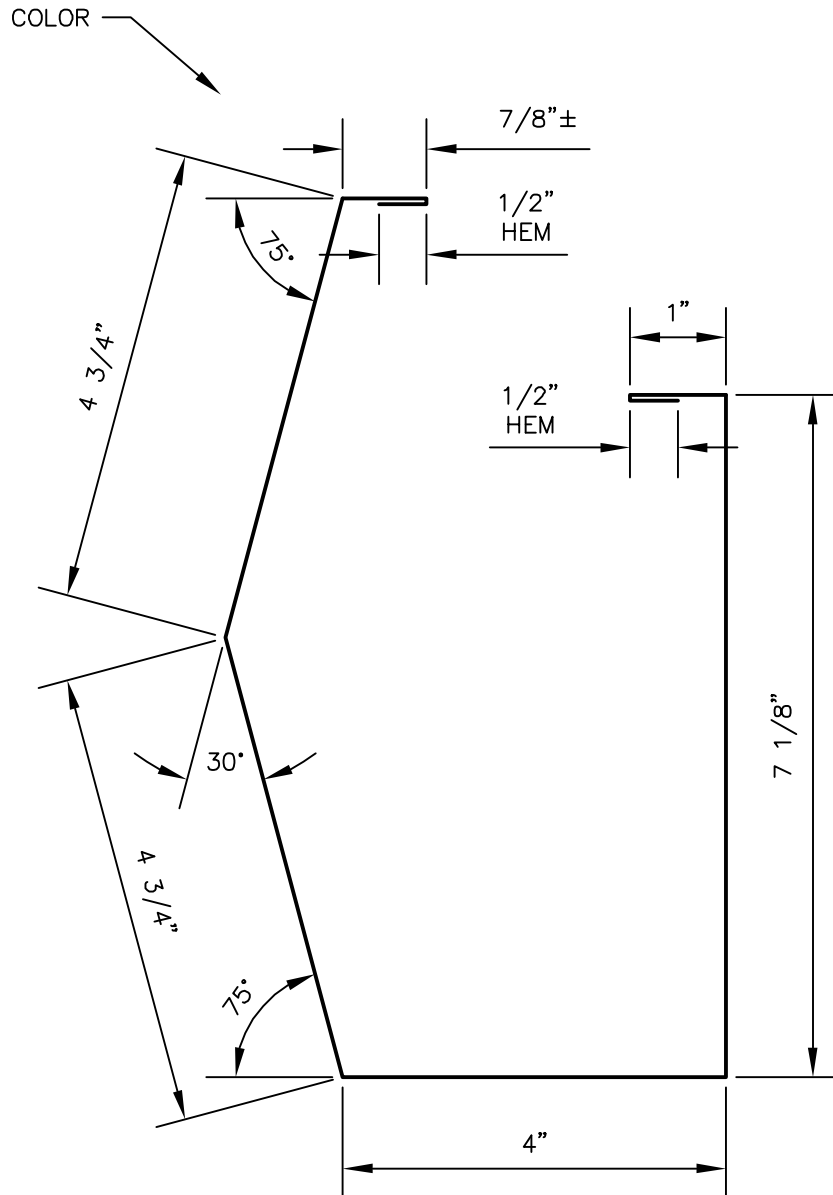
SCULPTURED EAVE TRIM

PANEL PROFILES	GAUGE
MAXIMA 2"	24
MAXIMA ADV	24



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

RAKE TRIM



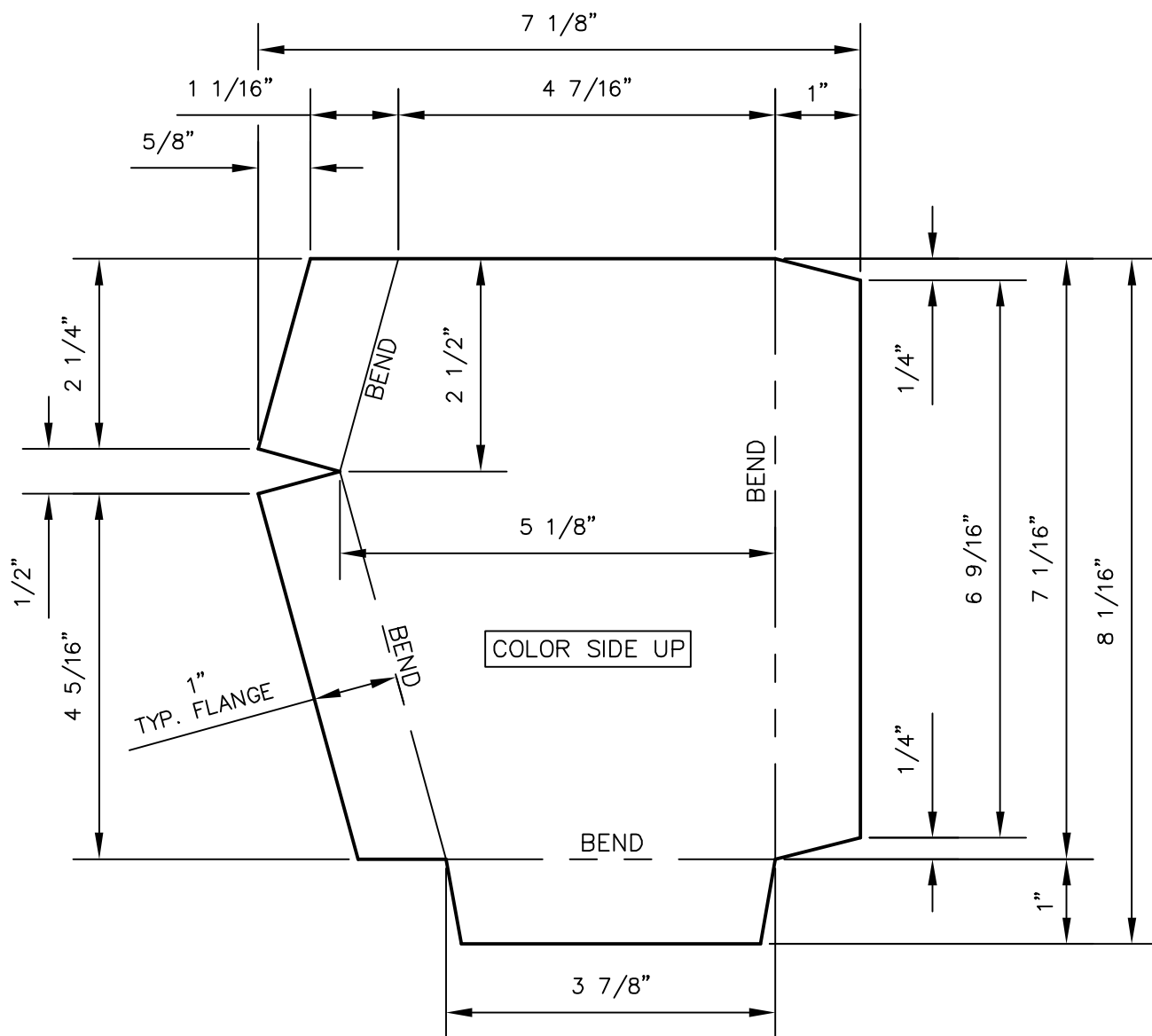
GUTTER (FOR UP TO 2:12)

(FOR 2" MAXIMA PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 2"	24
MAXIMA ADV	24

7-01-13 rev.
9-27-11 rev.
9-18-97

GIRTH: 23 1/2"
BENDS: 90° UNLESS NOTED



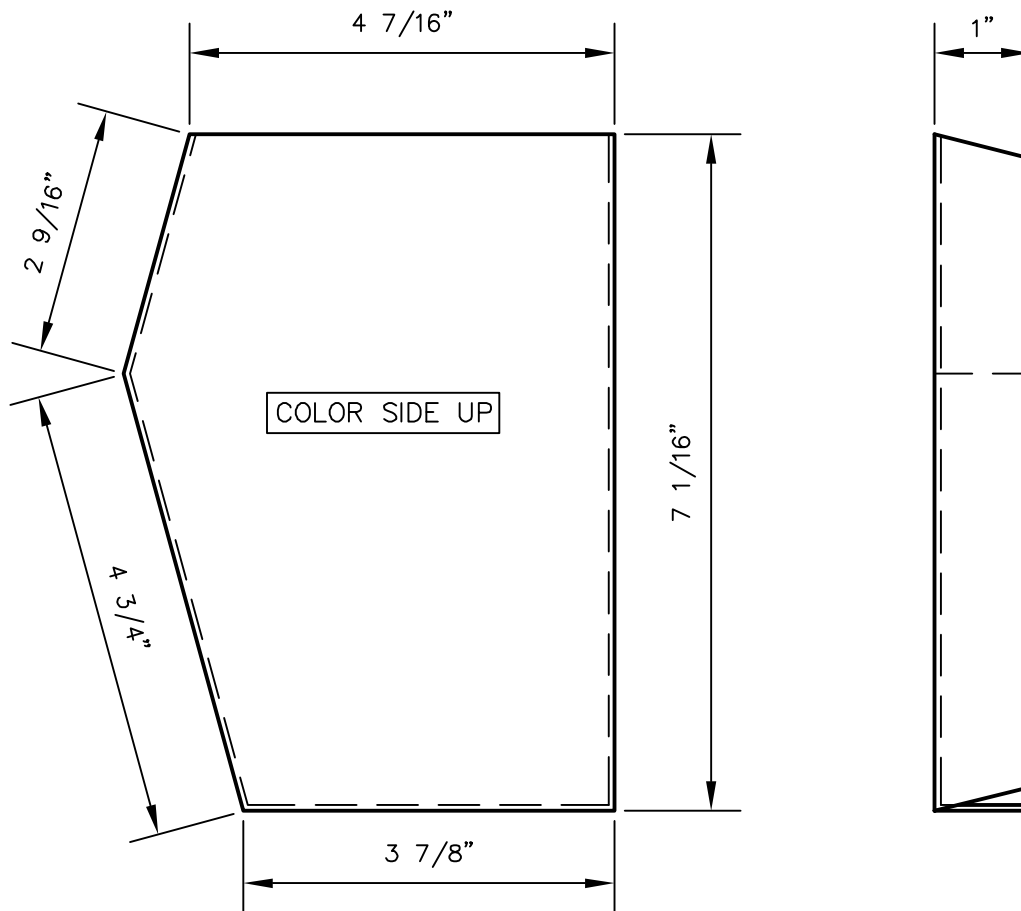
(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

(FOR MAXIMA 1.5" & 2" PANELS ONLY)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA ADV	24 or 26

5-19-16 rev.
8-22-13 rev.
9-27-11 rev.
1-20-98 rev.
1-03-94

GIRTH: 7 1/8" X 8 1/16"
BENDS: DOWN 90°
FINISHED DETAIL: MXTW-0104A



GUTTER END CAP (UP TO 2:12) - FINISHED

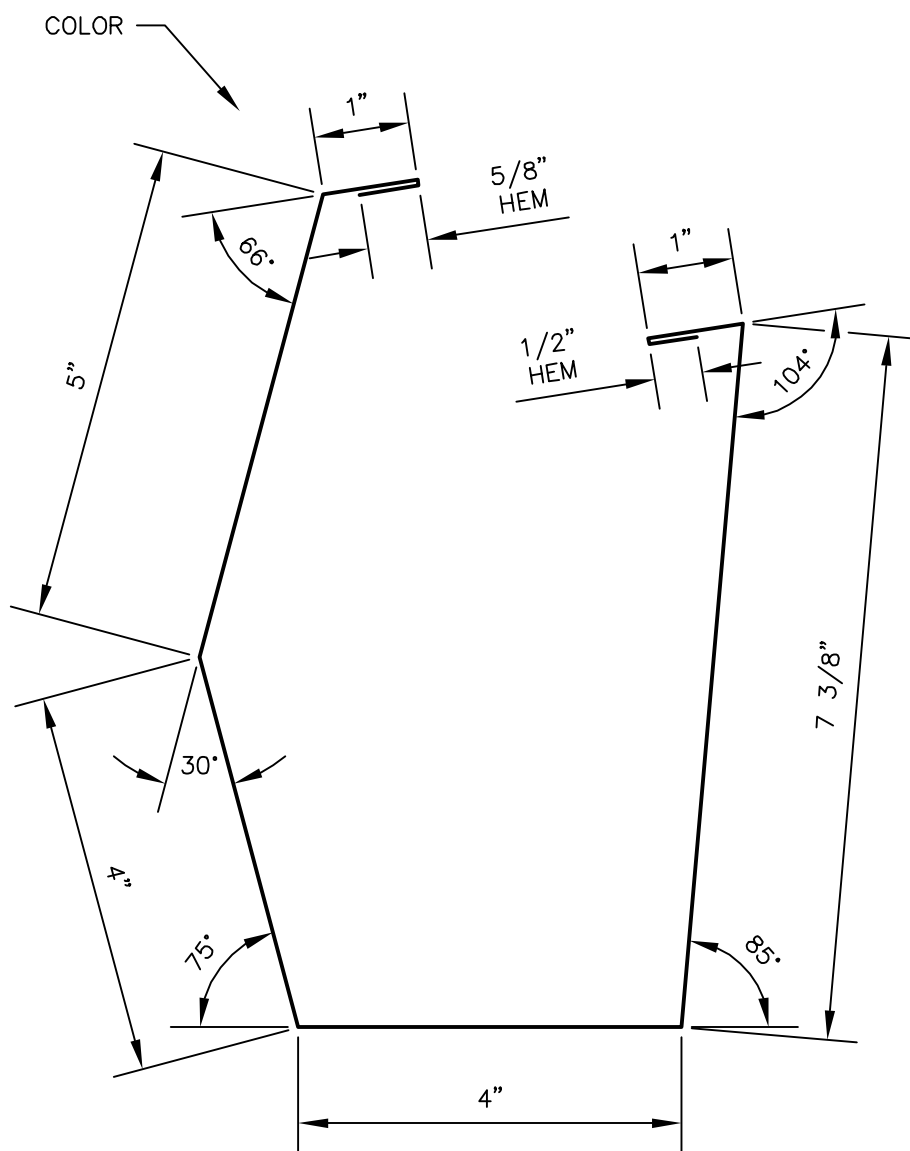
(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

(FOR MAXIMA 1.5" & 2" PANELS ONLY)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA ADV	24 or 26

5-19-16 rev.
8-22-13 rev.
9-27-11 rev.
12-24-97

GIRTH: SEE PATTERN MXTW-0104
BENDS: SEE PATTERN MXTW-0104



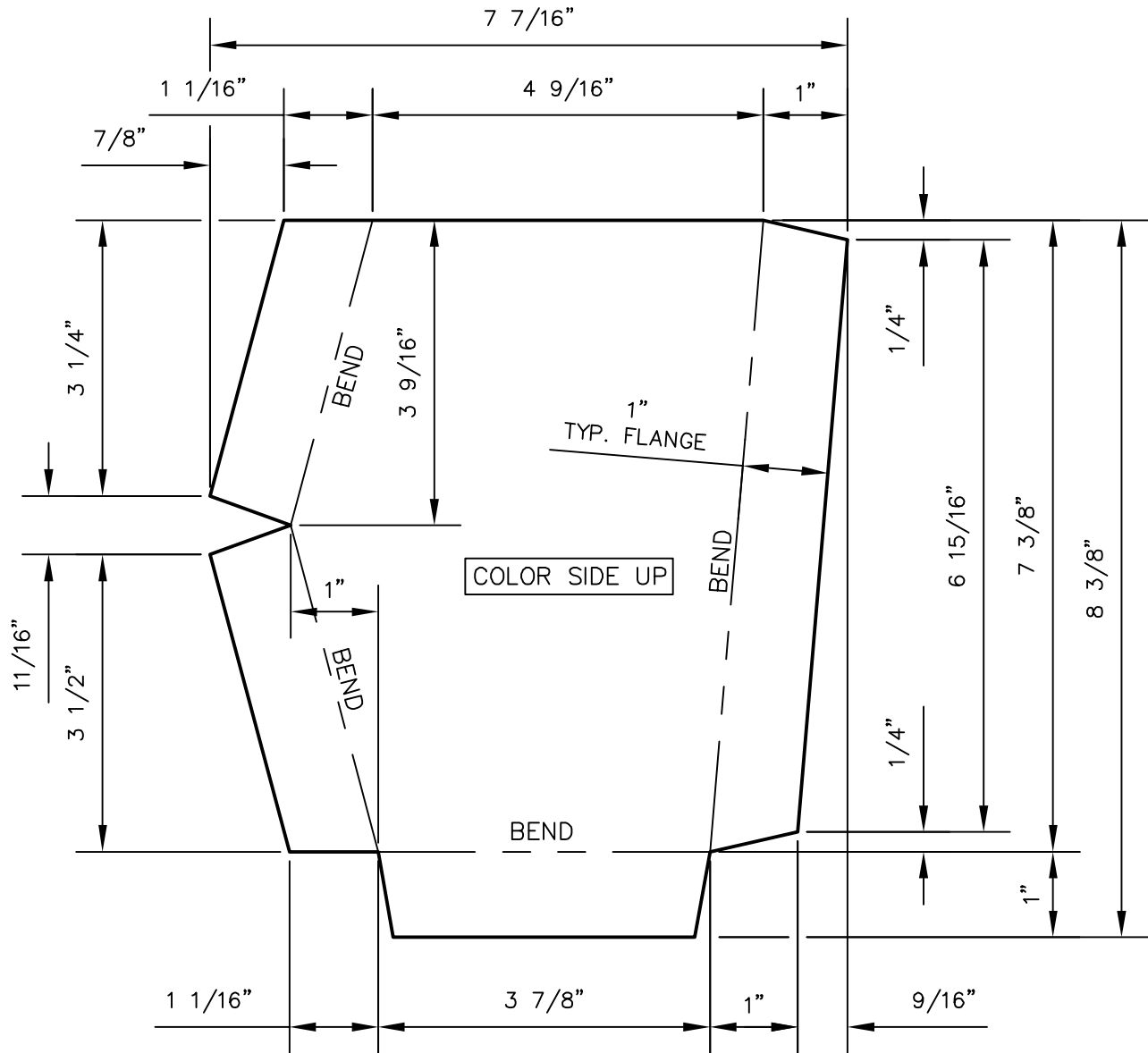
GUTTER (2:12 TO 4:12)

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)
(FOR MAXIMA 2" PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 2"	24
MAXIMA ADV	24

7-01-13 rev.
9-27-11 rev.
4-15-03 rev.
6-18-98 rev.
9-18-97

GIRTH: 23 1/2"
BENDS: 90° AND AS NOTED



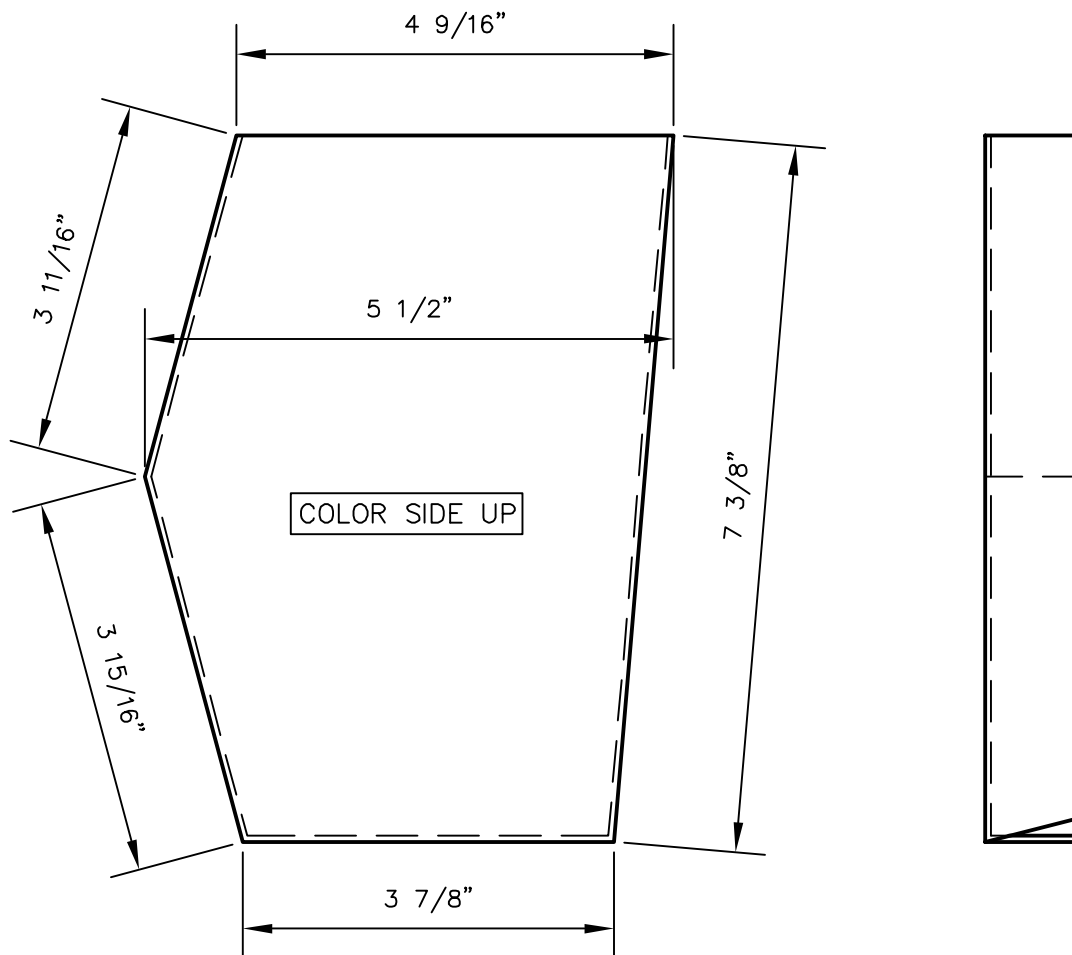
GUTTER END CAP (2:12 TO 4:12) - PATTERN

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)
(FOR MAXIMA 1.5" & 2" PANELS ONLY)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA ADV	24 or 26

5-19-16 rev.
8-22-13 rev.
9-27-11 rev.
9-18-97

GIRTH: 7 7/16" X 8 3/8"
BENDS: DOWN 90°
FINISHED DETAIL: MXTW-0106A



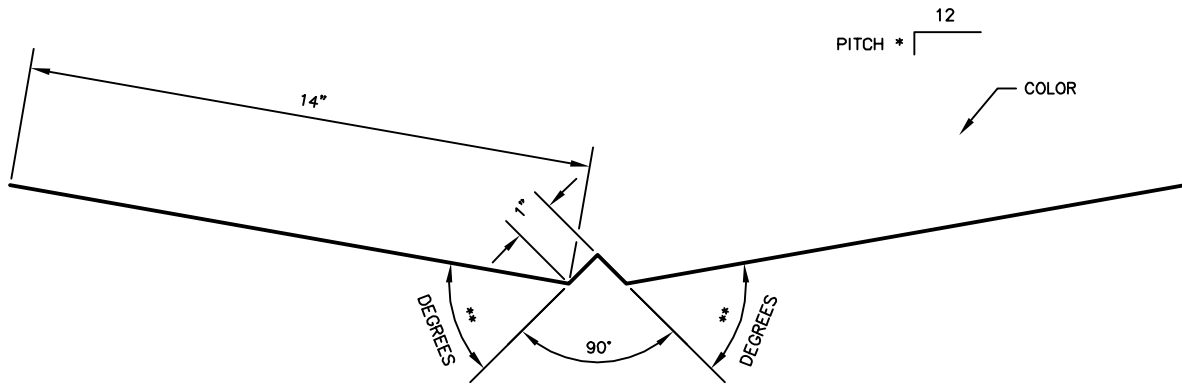
GUTTER END CAP (2:12 TO 4:12) - FINISHED

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)
(FOR MAXIMA 1.5" & 2" PANELS ONLY 2:12 TO 4:12)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA ADV	24 or 26

5-19-16 rev.
8-22-13 rev.
9-27-11 rev.
12-23-97

GIRTH: SEE PATTERN MXTW-0106
BENDS: SEE PATTERN MXTW-0106



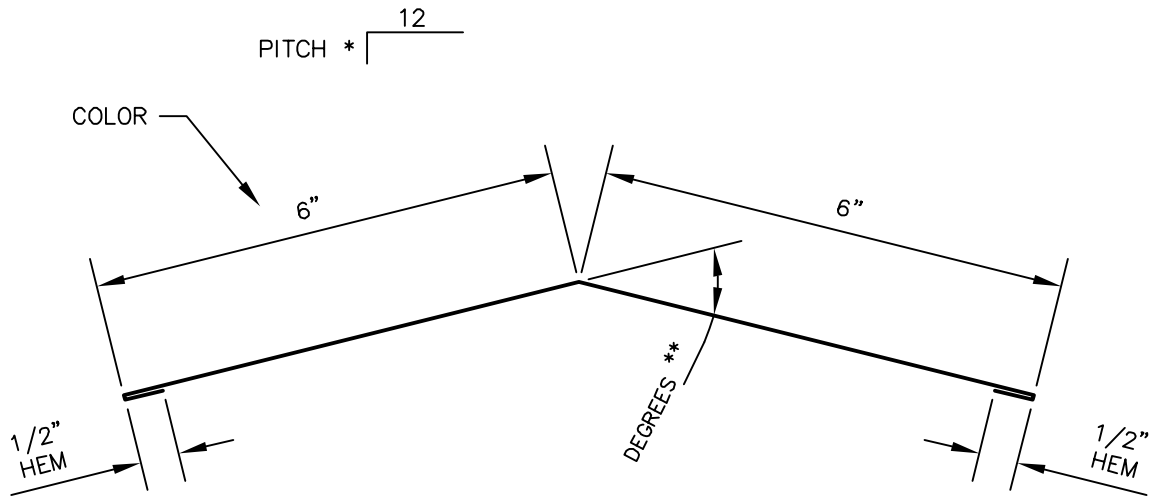
PITCH	**DEGREES
1:12	48.5°
2:12	52°
3:12	55°
4:12	58.5°

VALLEY TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

1-15-15 rev.
 7-01-13 rev.
 7-19-11 rev.
 9-18-97

GIRTH: 30"
 BENDS: AS SPECIFIED



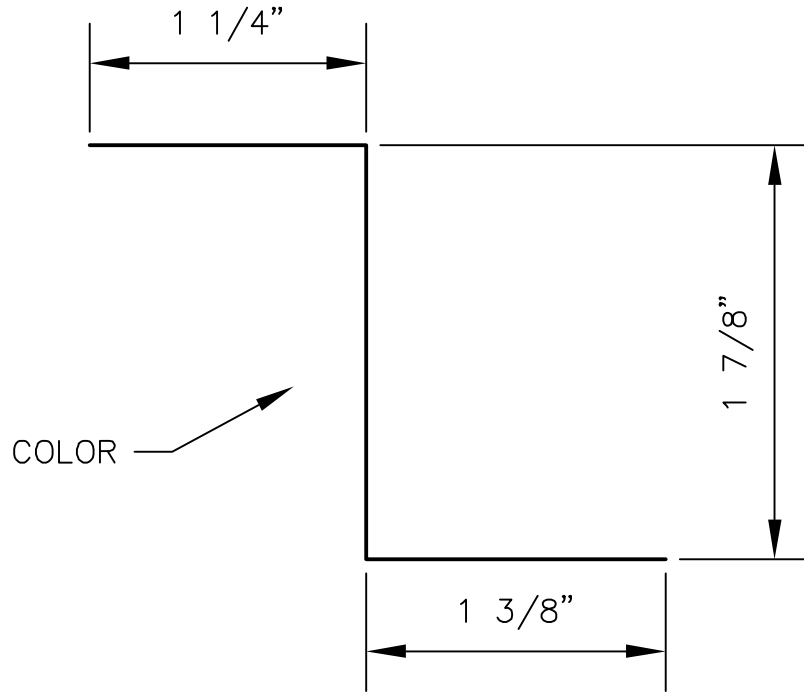
*PITCH	**DEGREES
1:12	7°
2:12	14°
3:12	21°
4:12	27°

HIP TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24

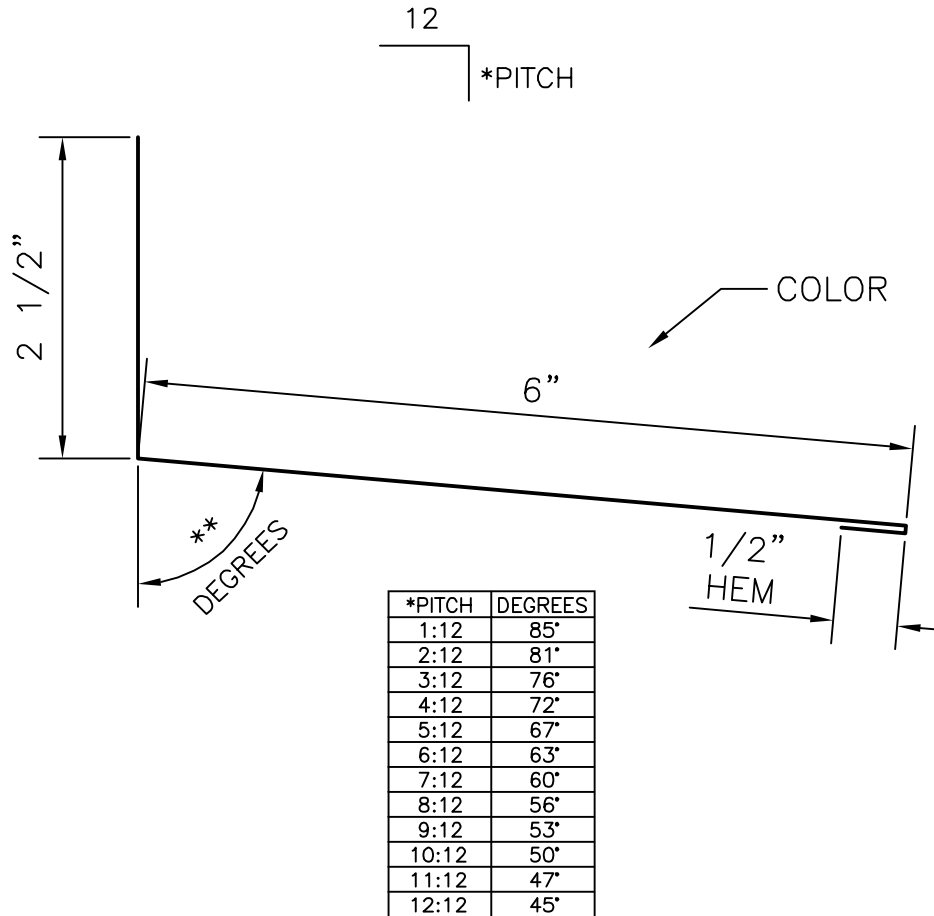
7-01-13 rev.
7-20-11
5-19-04

GIRTH: 13"
BENDS: 90° UNLESS SPECIFIED



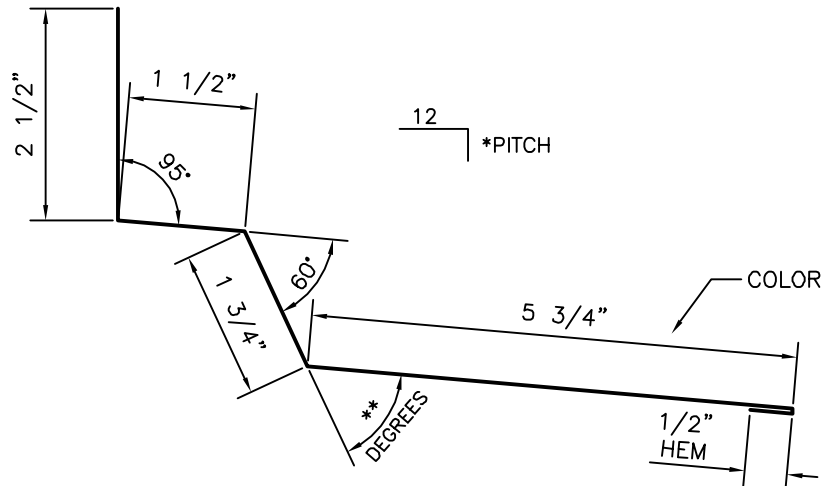
ZEE CLOSURE

PANEL PROFILES	GAUGE
MAXIMA 2"	24
MAXIMA ADV	24



FIXED HIGH-SIDE TIE-IN FLASHING

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24



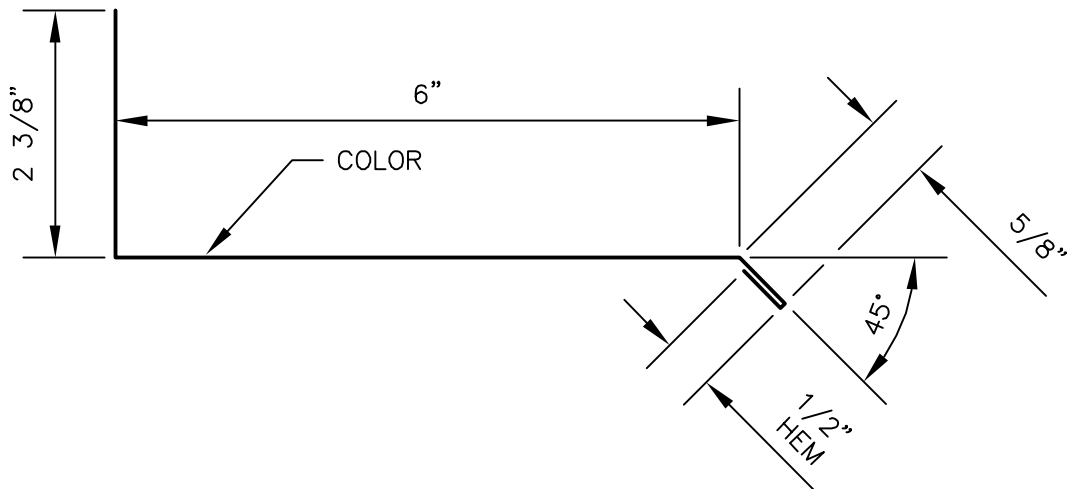
*PITCH	IN DEGREES
1:12	60°
2:12	56°
3:12	52°
4:12	47°
5:12	42°
6:12	38°
7:12	35°
8:12	31°
9:12	28°
10:12	25°
11:12	22°
12:12	20°

FLOATING HIGH-SIDE TIE-IN TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24
MIRAGE I	24
MIRAGE II	24

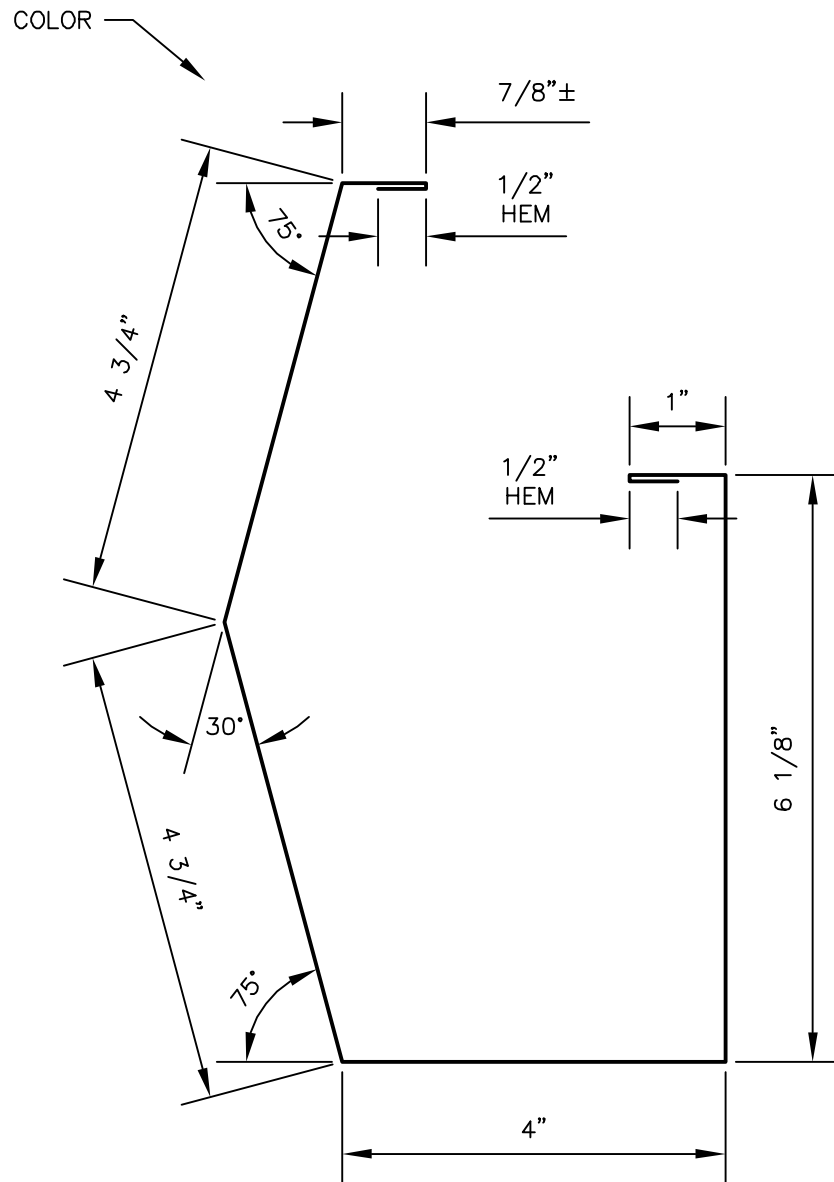
8-21-13 rev.
4-29-11

GIRTH: 12"
BENDS: AS SPECIFIED



RAKE TIE-IN TRIM

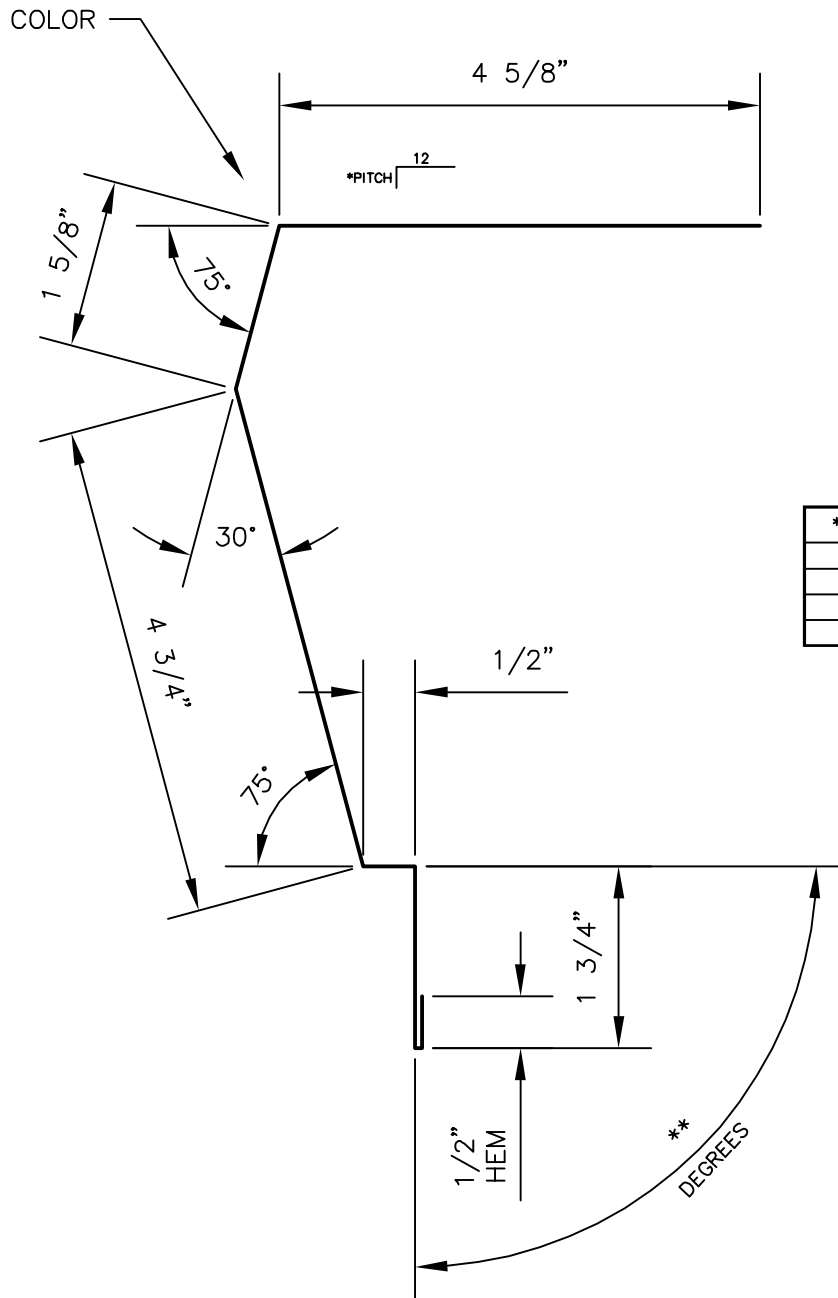
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24



GUTTER (UP TO 2:12)

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)
(FOR MAXIMA 3" PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24



*PITCH	**DEGREES
1:12	95°
2:12	99°
3:12	103°
4:12	108°

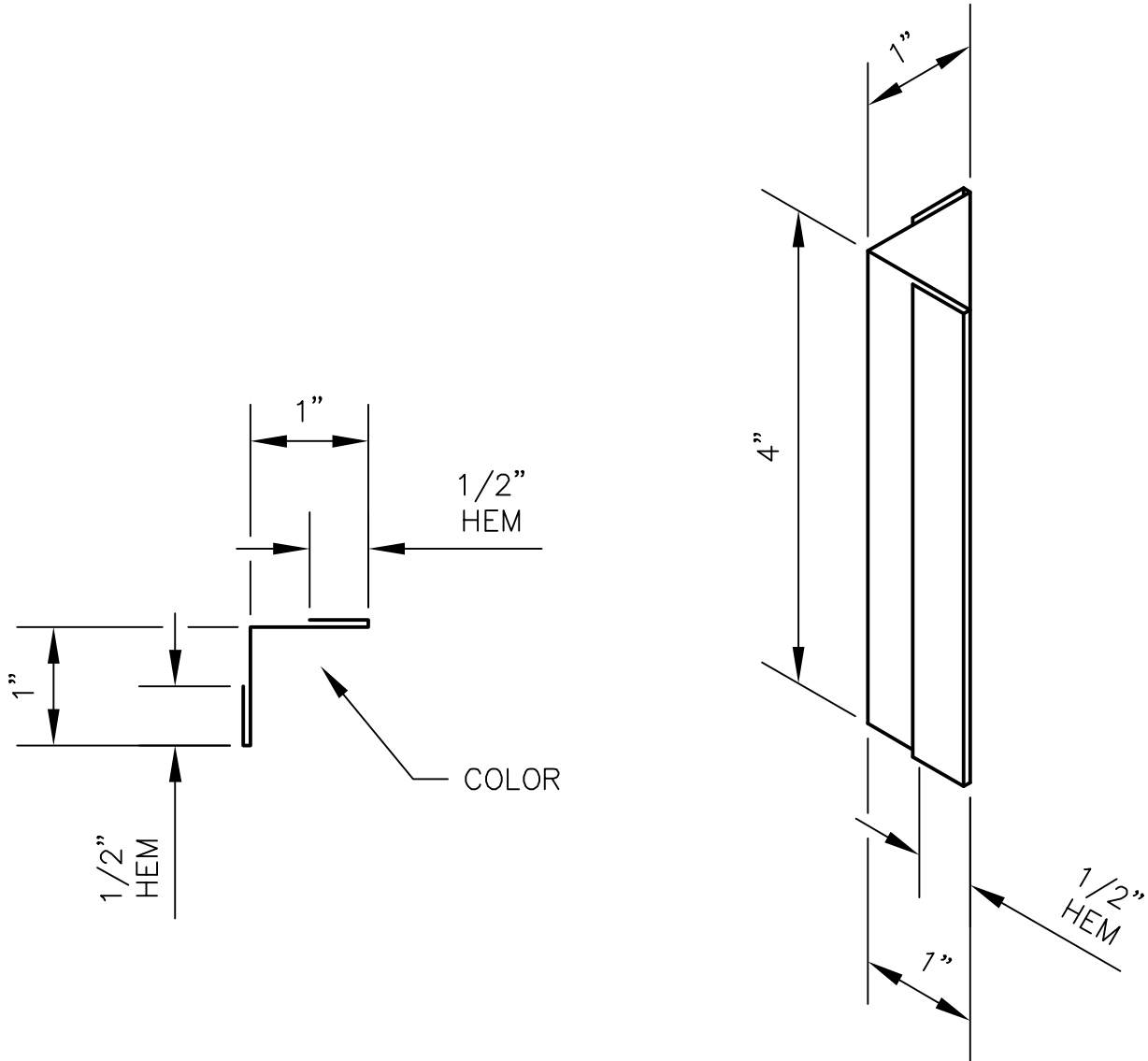
SCULPTURED EAVE TRIM

(MAXIMA 3" ONLY)

PANEL PROFILES	GAUGE
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.
6-20-11

GIRTH: 13 3/4"
BENDS: 90° UNLESS SPECIFIED

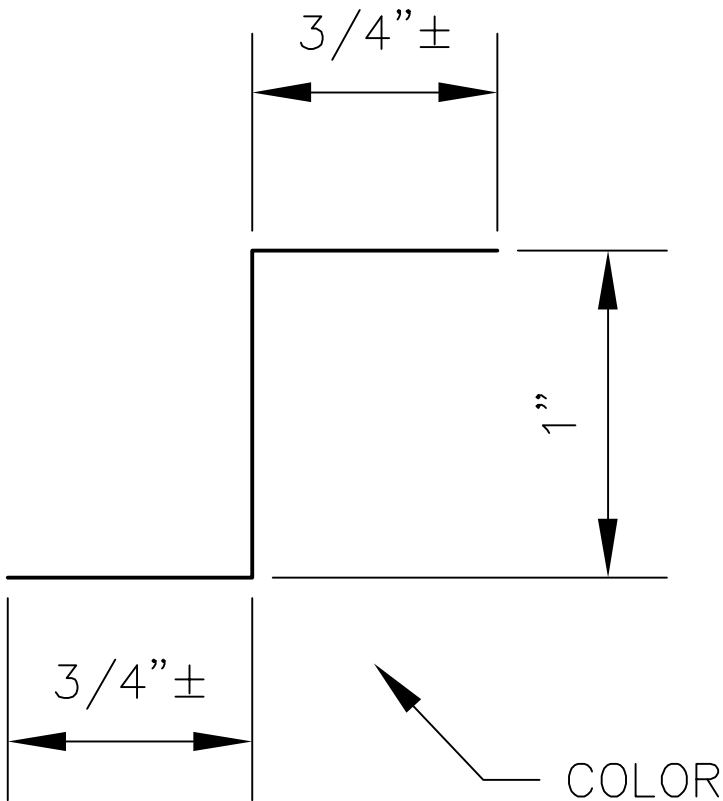


CINCH ANGLE

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24
MIRAGE	24
MIRAGE II	24

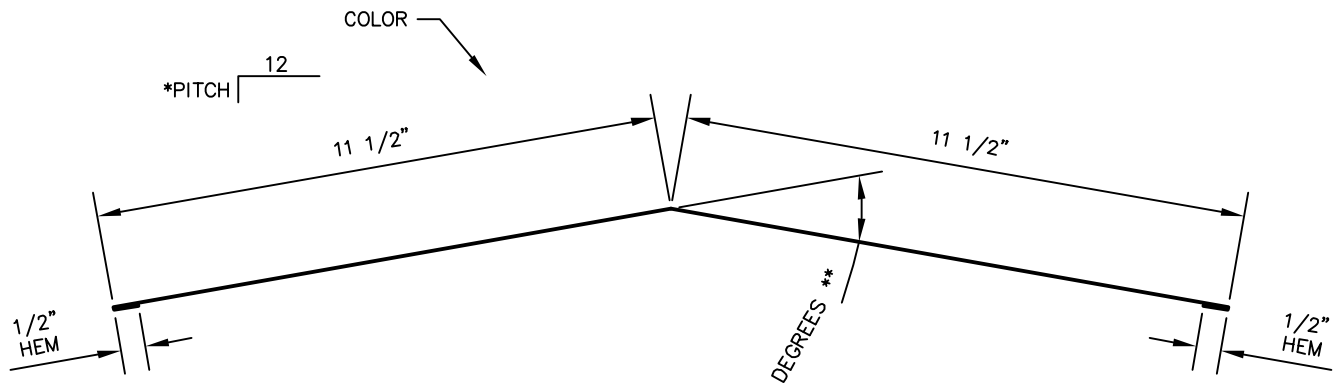
8-26-13 rev.
8-09-11 rev.
4-17-02

GIRTH: 3" X 4" LONG
BENDS: 90°



GUTTER STRAP

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24



*PITCH	**DEGREES
1:12	10°
2:12	19°
3:12	28°
4:12	37°

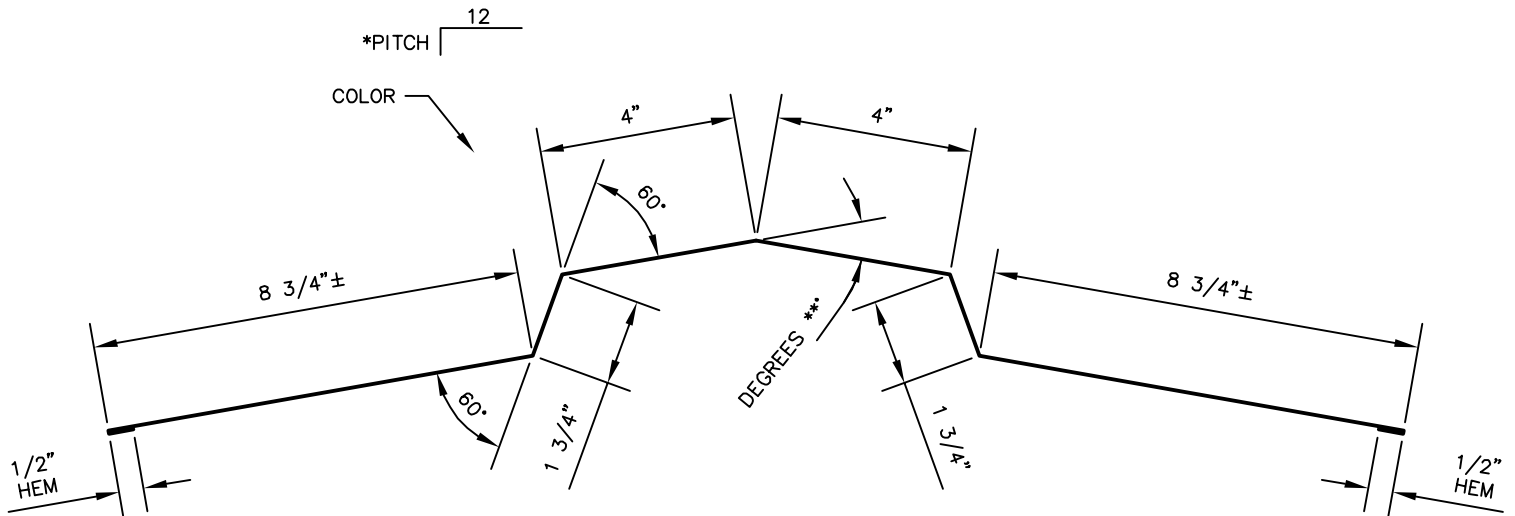
FIXED RIDGE TRIM

(UP TO 4:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24
U-PANEL	26
R-PANEL	26
MULTI-RIB	26
MEGA-RIB	26
M-COR	26
MULTI-COR	26
MIRAGE	26
MIRAGE II	26

7-01-13 rev.
7-19-11 rev.
4-16-02

GIRTH: 24"
BENDS: 90° UNLESS SPECIFIED



*PITCH	**DEGREES
1:12	10°
2:12	19°
3:12	28°
4:12	37°

FLOATING RIDGE TRIM

(UP TO 4:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24

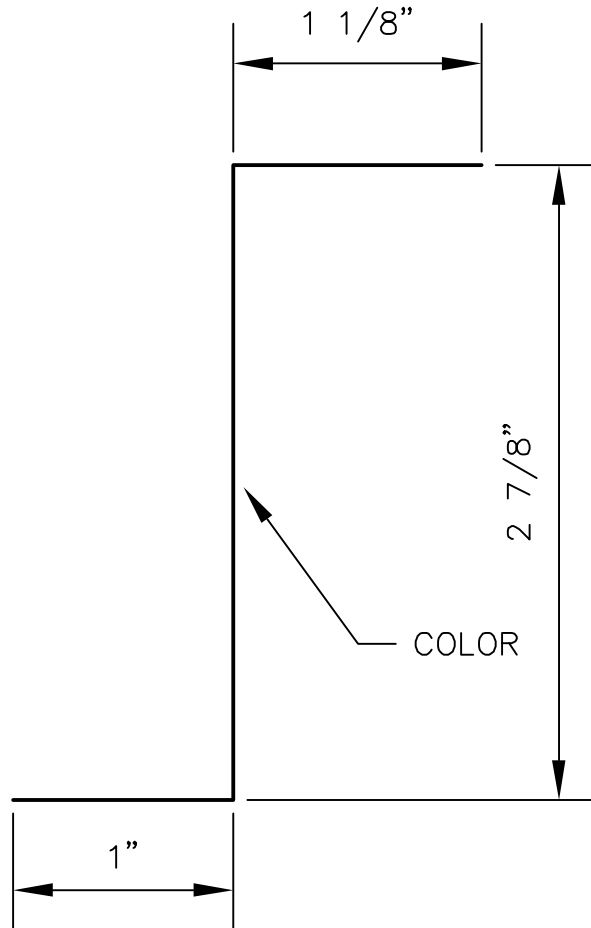
7-01-13 rev.

7-20-11 rev.

4-16-02

GIRTH: 30"

BENDS: 90° UNLESS SPECIFIED



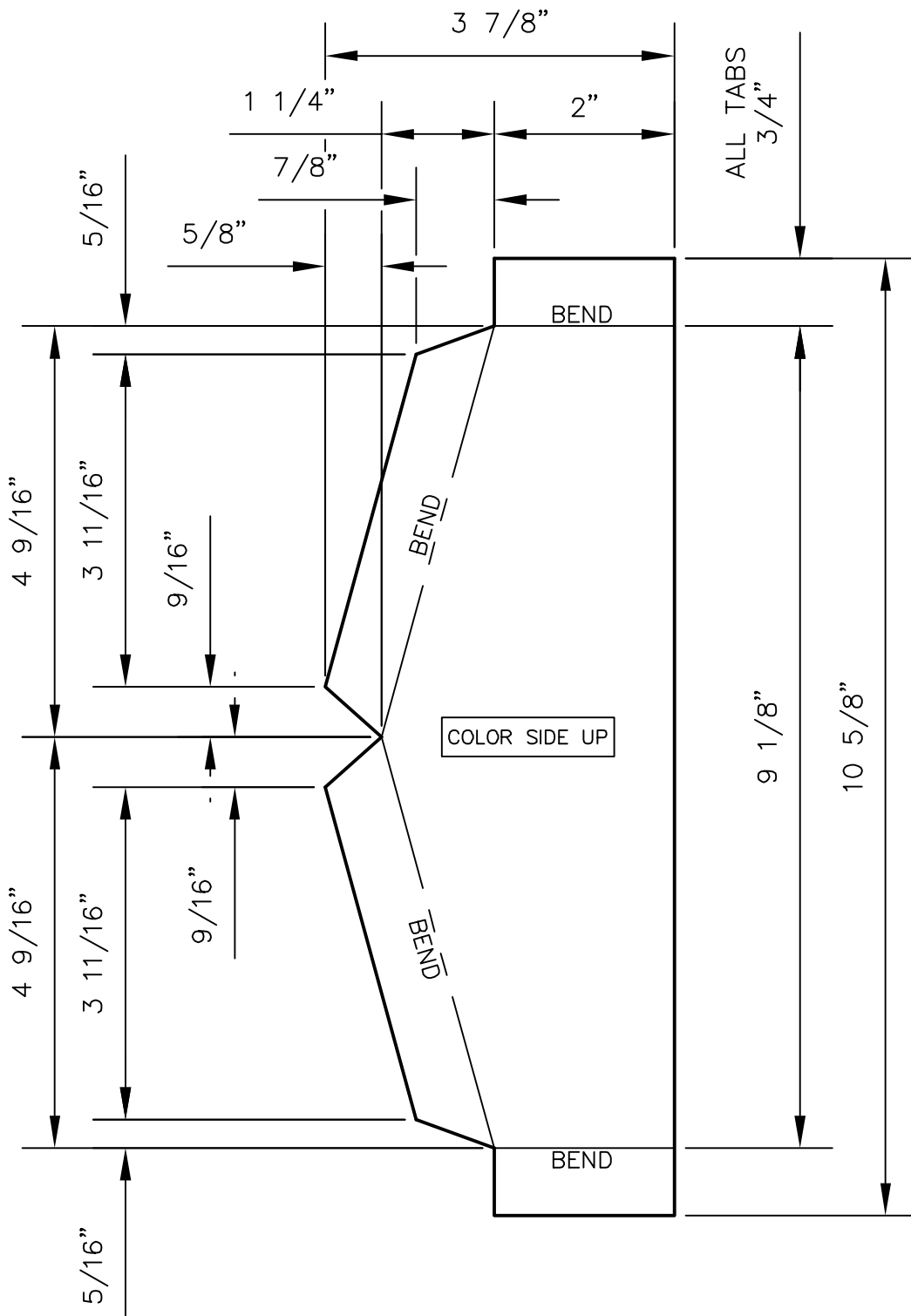
ZEE CLOSURE

(MAXIMA 3" PANEL ONLY)
(MASTERLOK-90 & MASTERLOK-FS)

PANEL PROFILES	GAUGE
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.
10-12-11 rev.
4-17-03 rev.
1-03-94

GIRTH: 5"
BENDS: 90°

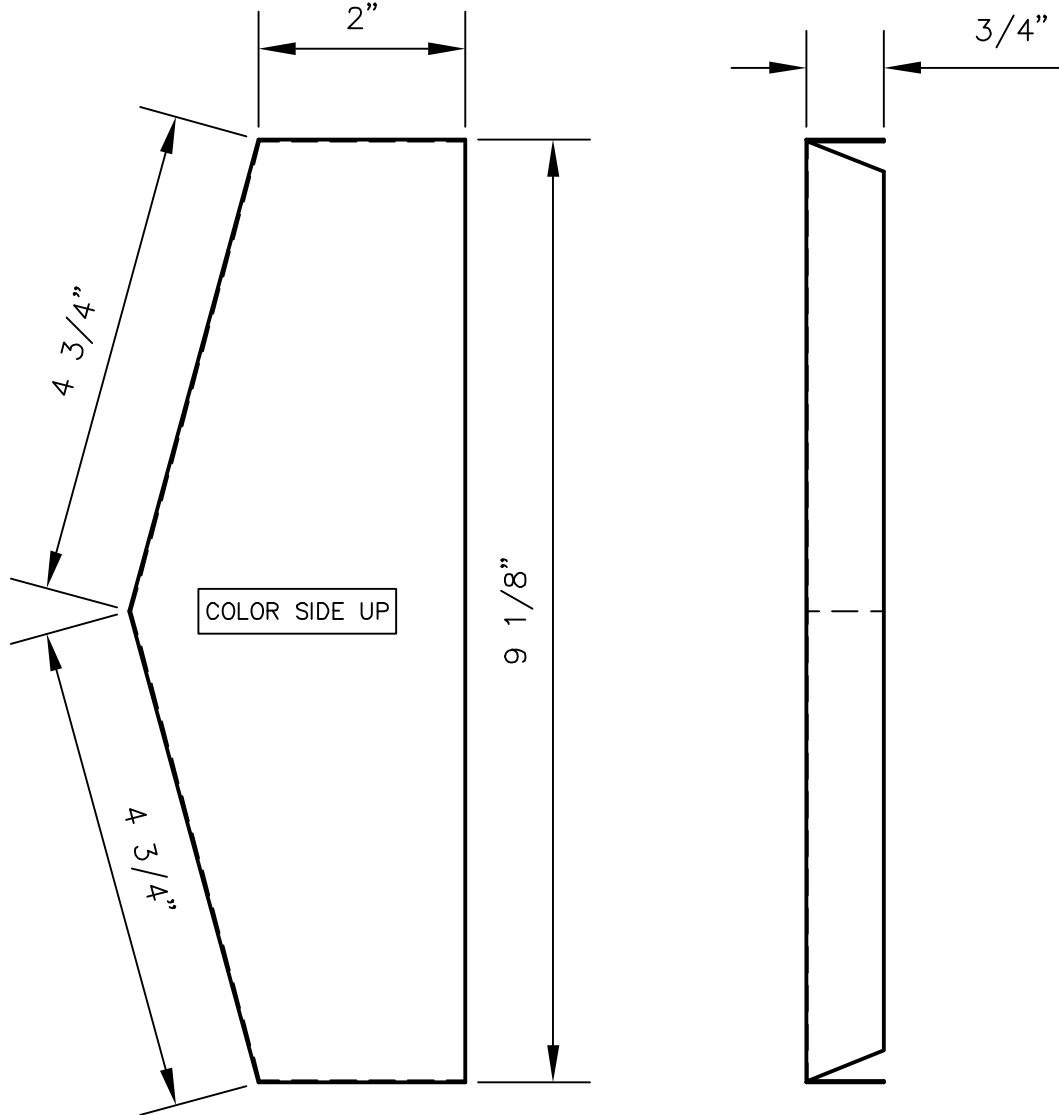


RAKE END - PATTERN

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-26-13 rev.
8-09-11 rev.
4-16-02

GIRTH: $3 \frac{7}{8}"$ X $10 \frac{5}{8}"$
BENDS: DOWN 90°
FINISHED DETAIL: MXTW-0130

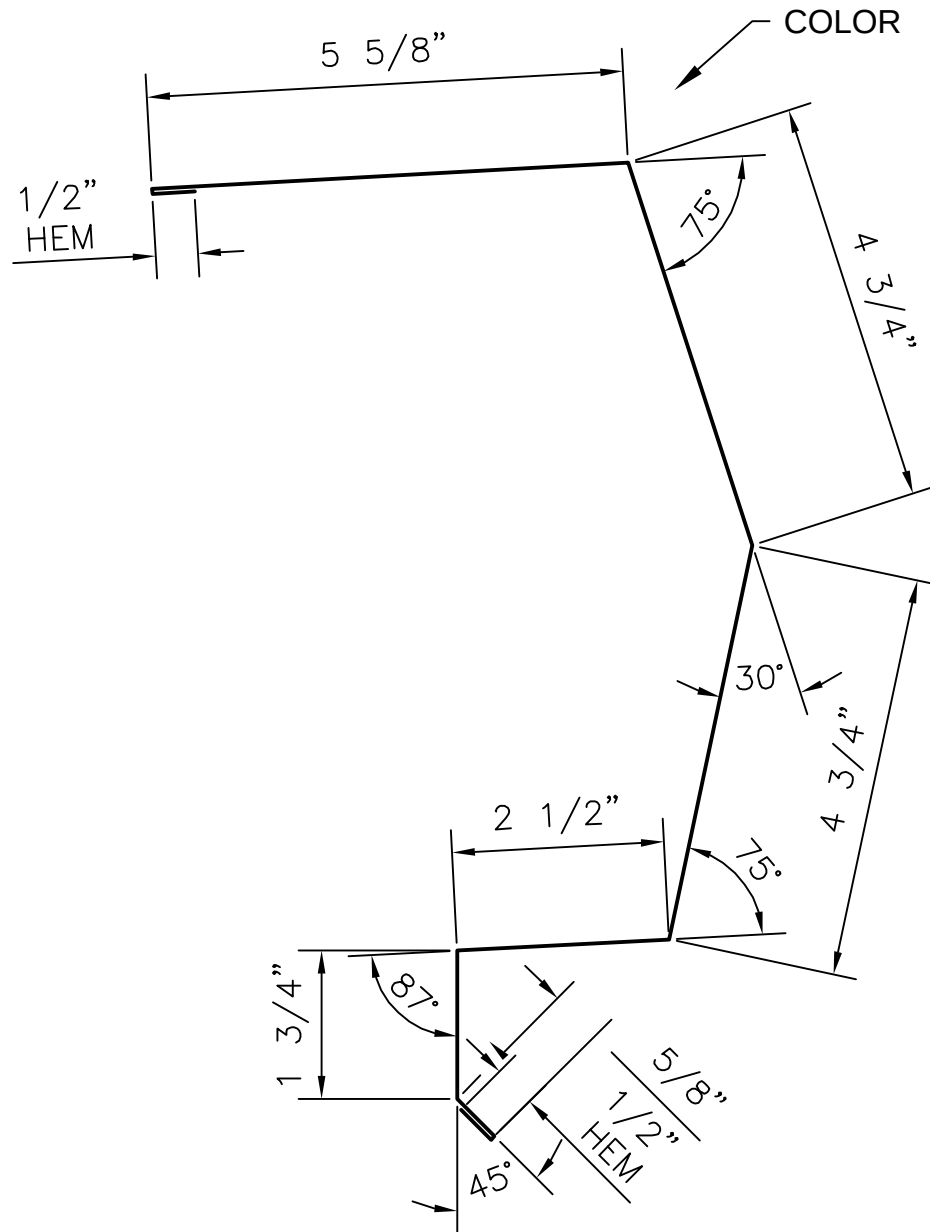


RAKE END - FINISHED

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-26-13 rev.
8-09-11 rev.
4-16-02

GIRTH: SEE PATTERN MXTW-0129
BENDS: DOWN 90°
SEE PATTERN: MXTW-0129



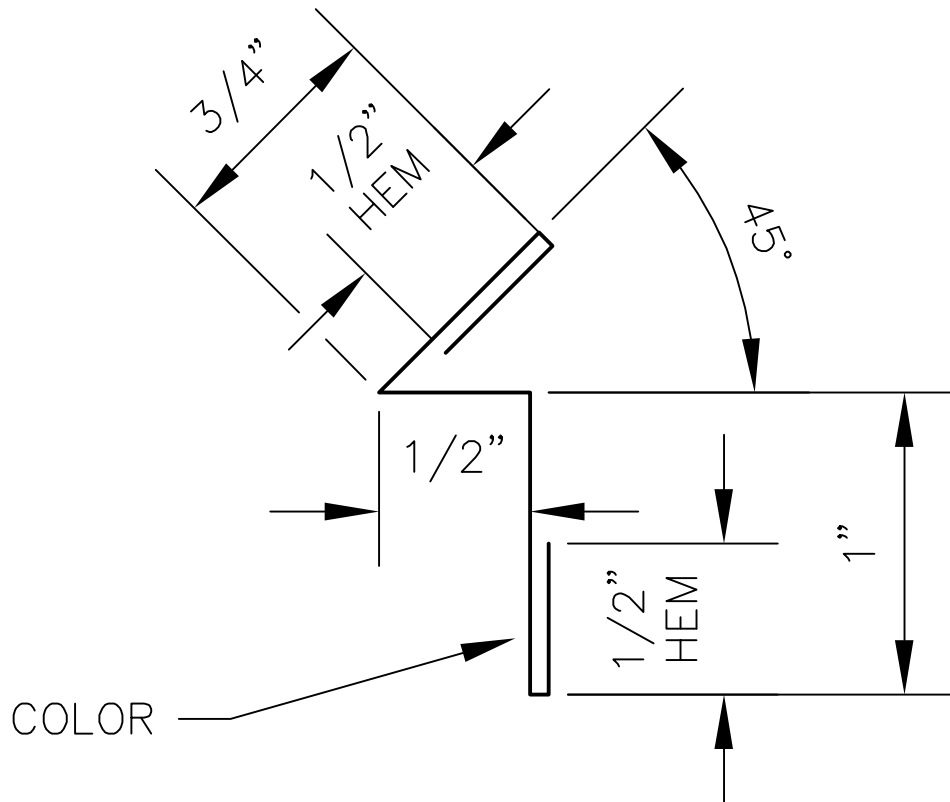
HIGH SIDE EAVE TRIM

(FOR UP TO 2:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24

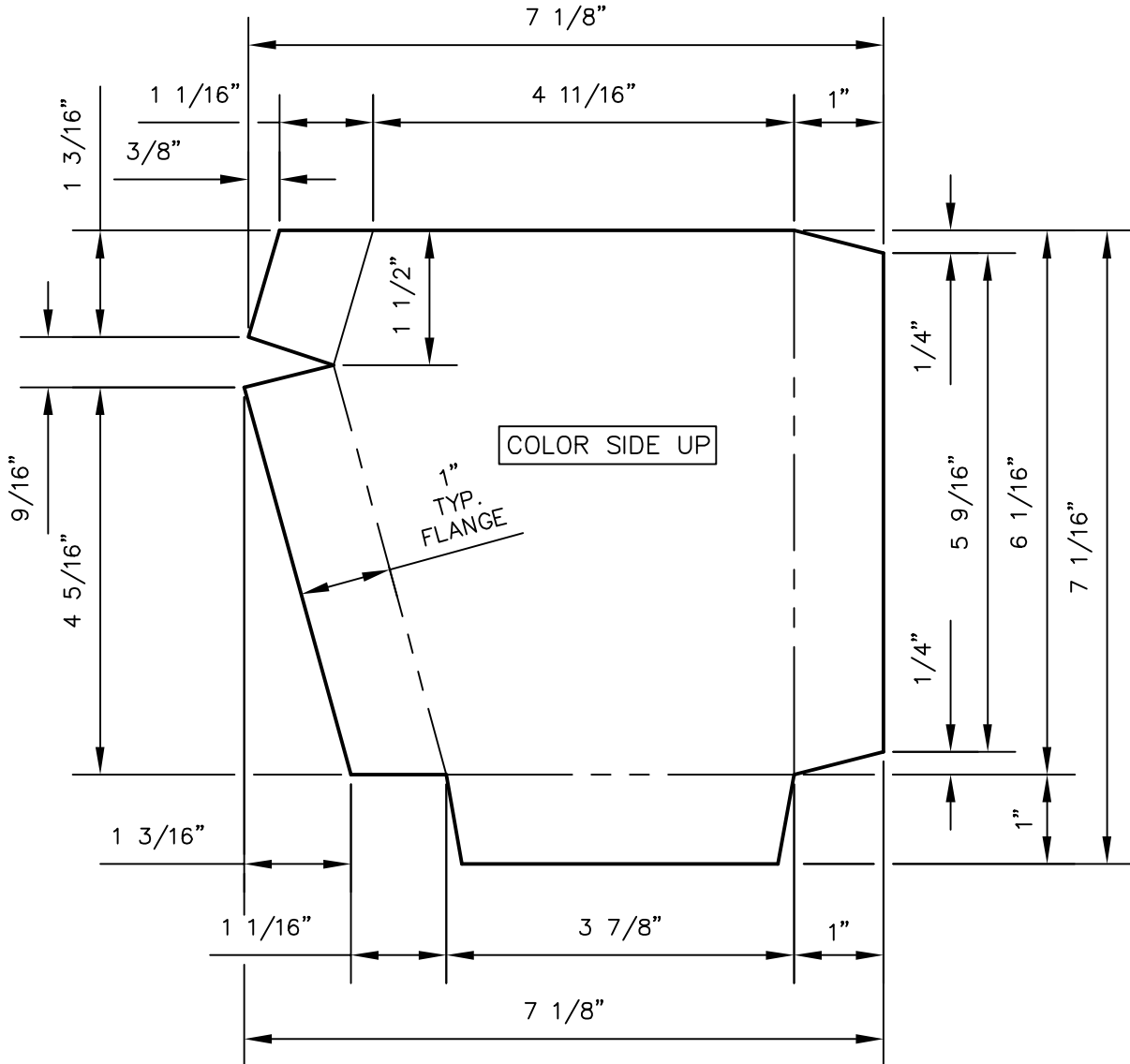
6-25-13 rev.
4-09-13 rev.
4-29-11

GIRTH: 21"
BENDS: AS SPECIFIED



RAKE SLIDE

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24
MIRAGE	24
MIRAGE II	24



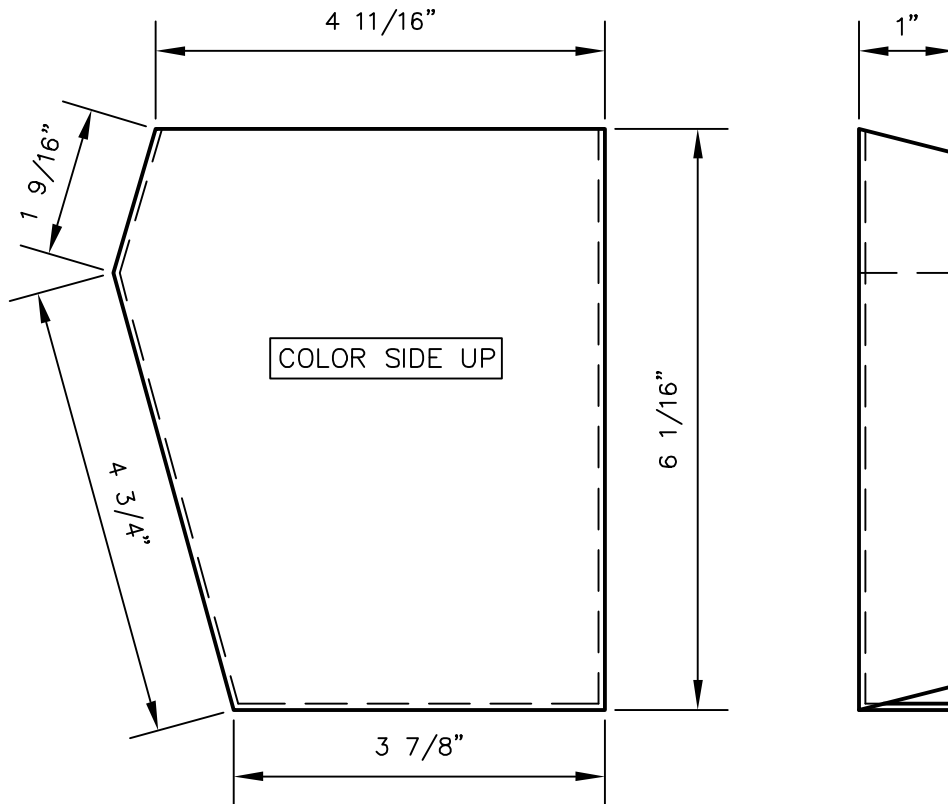
GUTTER END CAP (UP TO 2:12) - PATTERN

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MAXIMA 3"	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-22-13 rev.
9-27-11 rev.
4-17-02

GIRTH: 7 1/16" X 7 1/8"
BENDS: DOWN 90°
FINISHED DETAIL: MXTW-0134



GUTTER END CAP (UP TO 2:12) - FINISHED

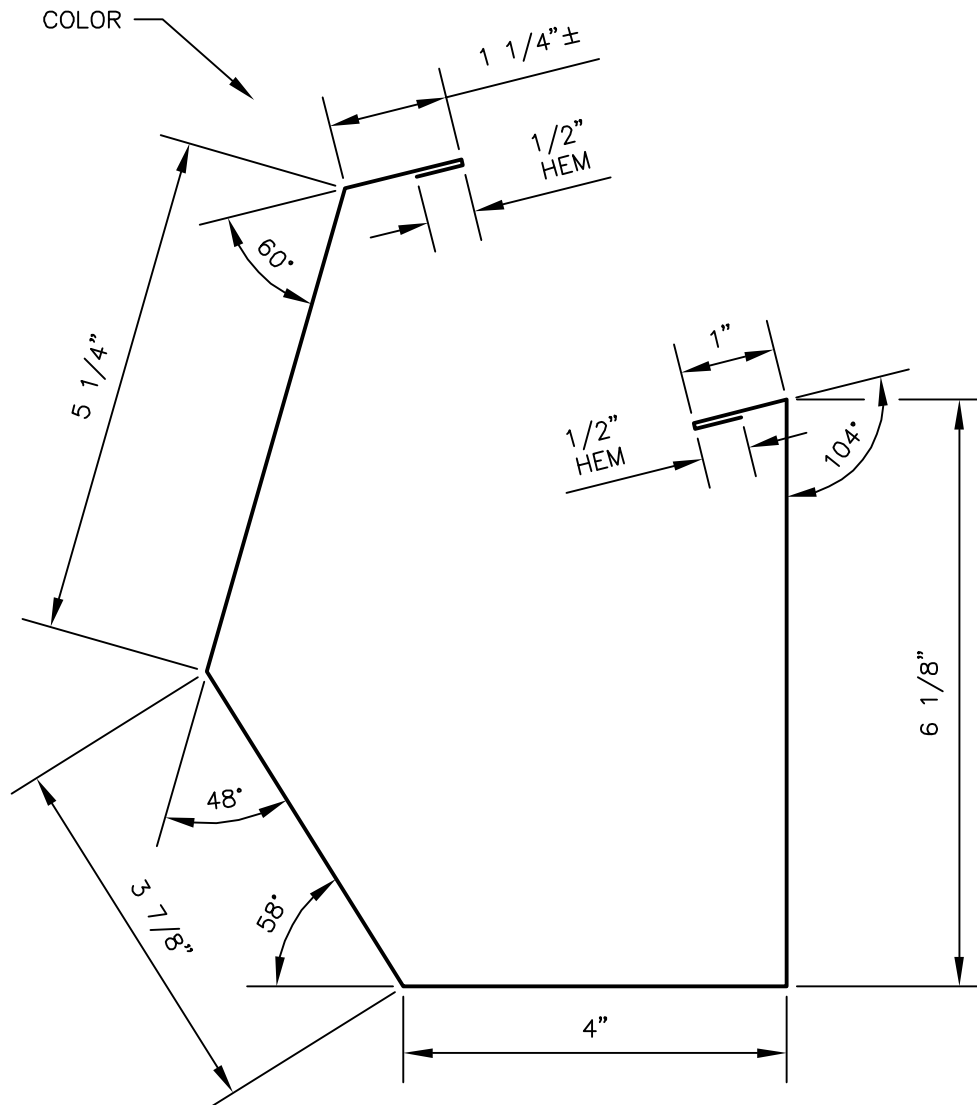
(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

(FOR MAXIMA 3" PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 3"	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-22-13 rev.
9-27-11 rev.
4-17-02

GIRTH: SEE PATTERN MXTW-0133
BENDS: SEE PATTERN MXTW-0133



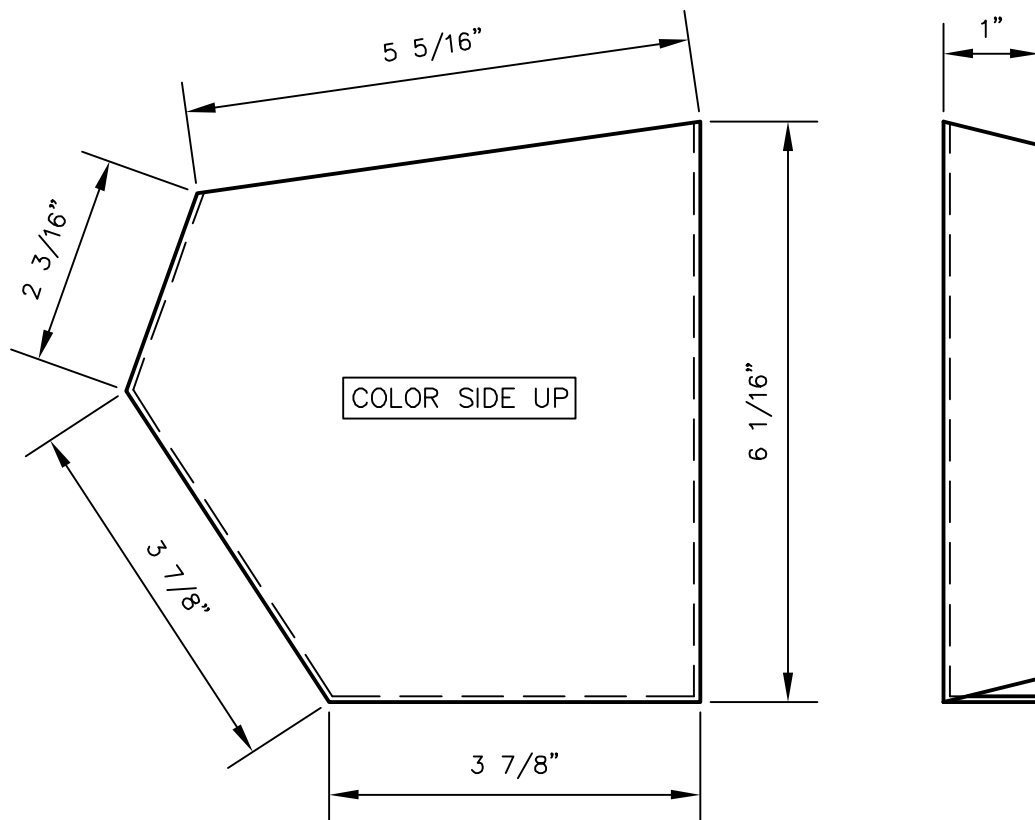
GUTTER (2:12 TO 4:12)

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.
9-27-11 rev.
1-17-02

GIRTH: $22 \frac{1}{2}''$
BENDS: 90° AND AS SPECIFIED



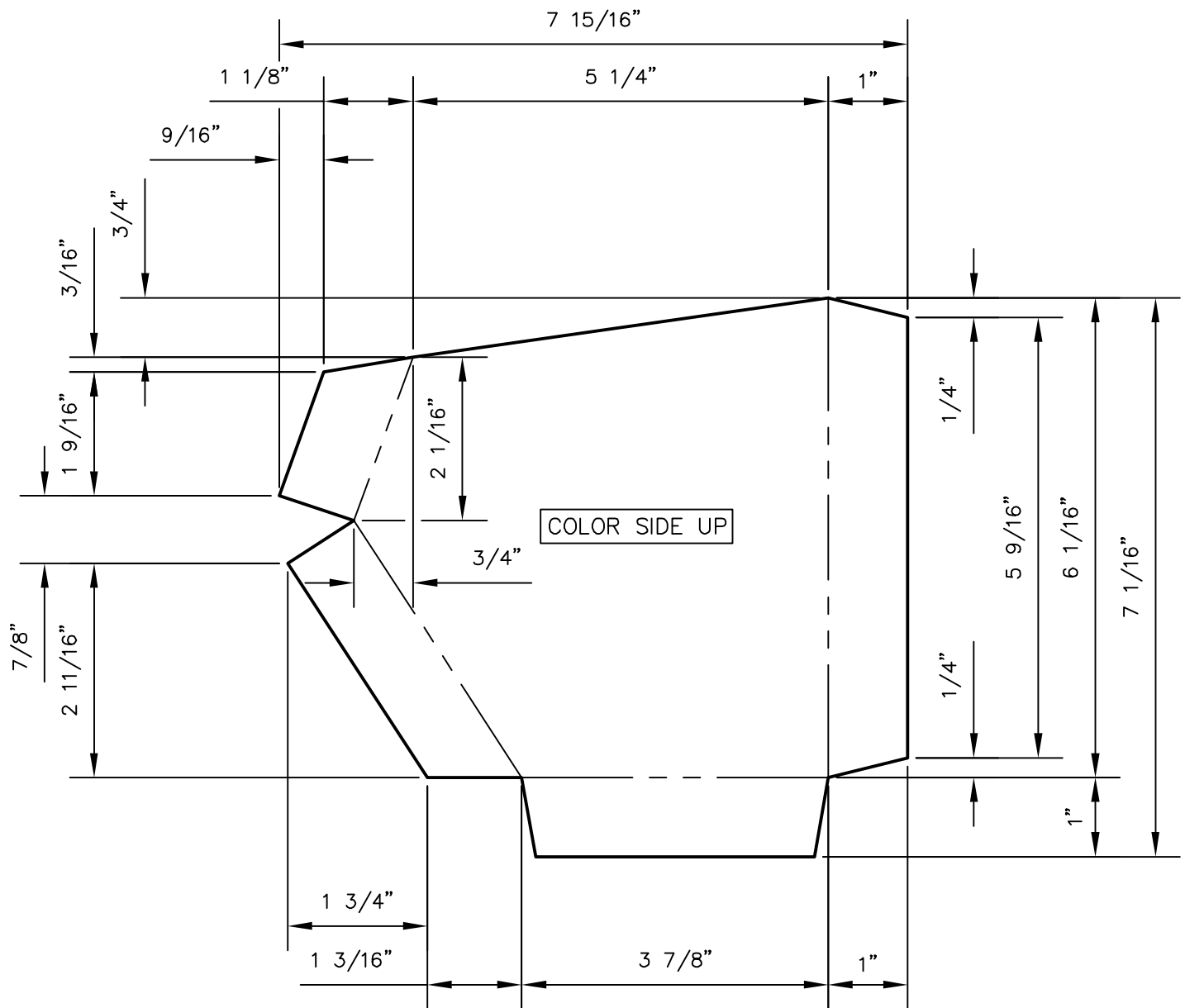
GUTTER END CAP (2:12 TO 4:12) - FINISHED

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MAXIMA 3"	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-22-13 rev.
9-27-11 rev.
4-17-02

GIRTH: SEE PATTERN MXTW-0137
BENDS: SEE PATTERN MXTW-0137



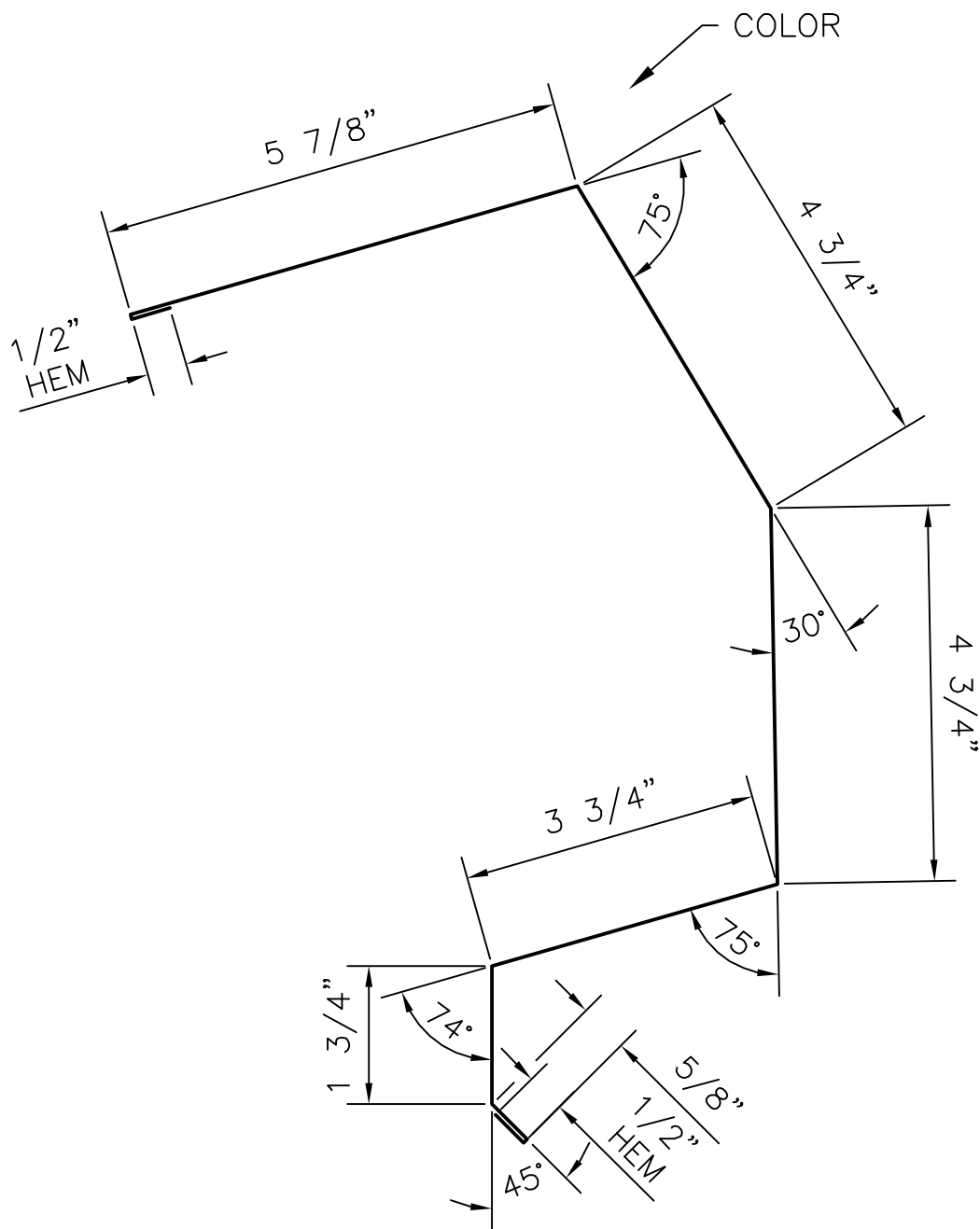
GUTTER END CAP (2:12 TO 4:12) - PATTERN

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MAXIMA 3"	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-22-13 rev.
9-27-11 rev.
4-17-02

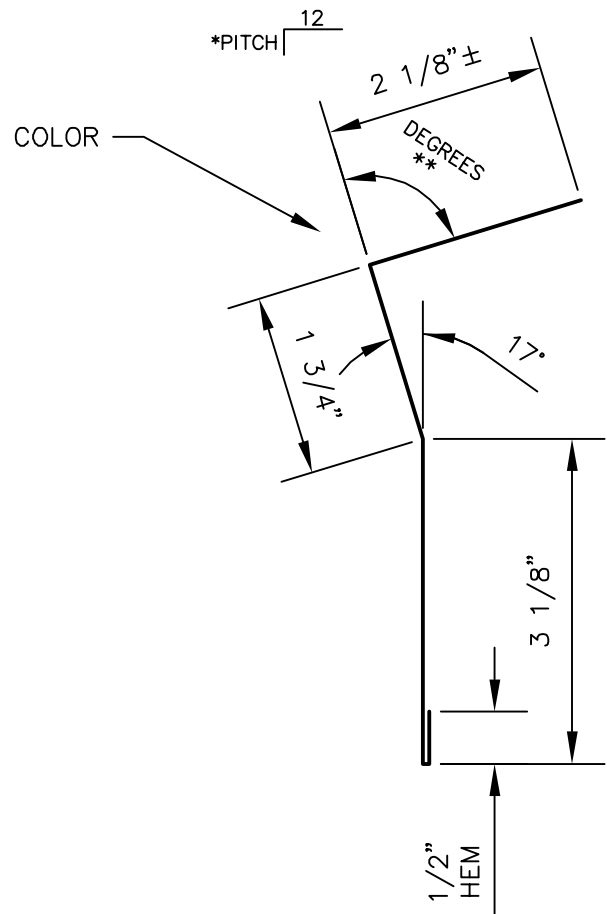
GIRTH: 7 15/16" X 7 1/16"
BENDS: DOWN 90°
FINISHED DETAIL: MXTW-0136



HIGH SIDE EAVE TRIM

(FOR 2:12 - 4:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24



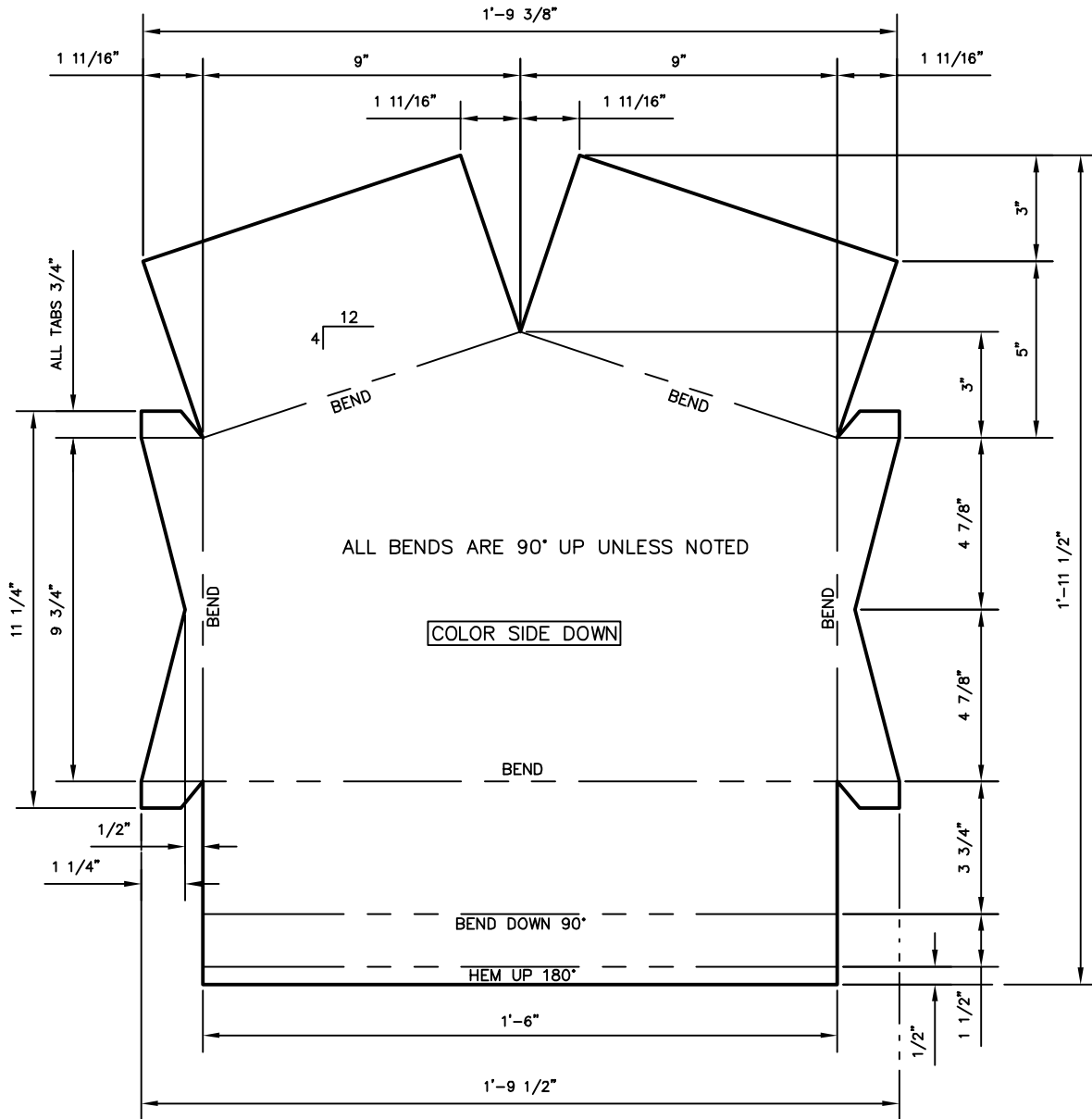
*PITCH	**DEGREES
1:12	104°
2:12	99°
3:12	94°
4:12	90°

SIMPLE EAVE TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.
6-20-11

GIRTH: 7 1/2"
BENDS: 90° UNLESS SPECIFIED

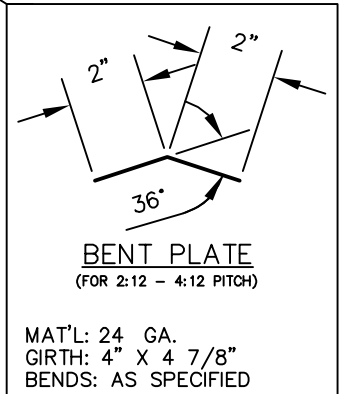
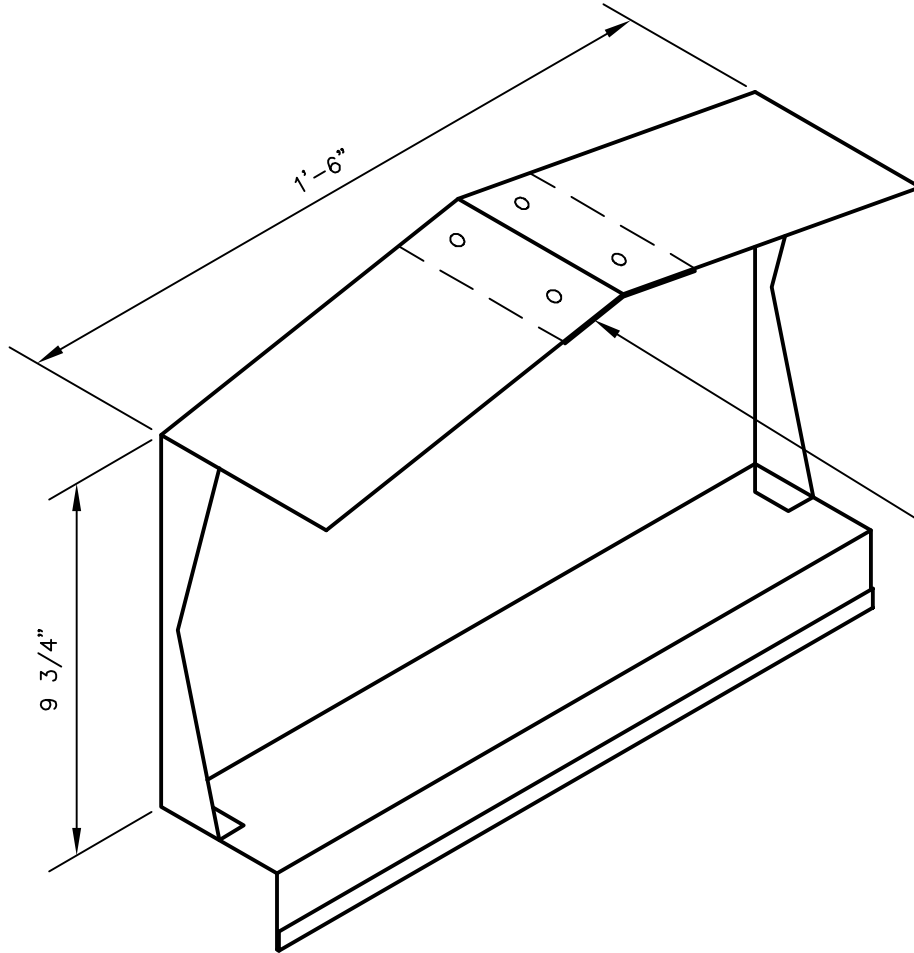


PEAK BOX (2:12 - 4:12) - PATTERN

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.
8-09-11 rev.
4-17-02

GIRTH: 1'-9 1/2" X 1'-11 1/2"
BENDS: 90° AND AS SPECIFIED



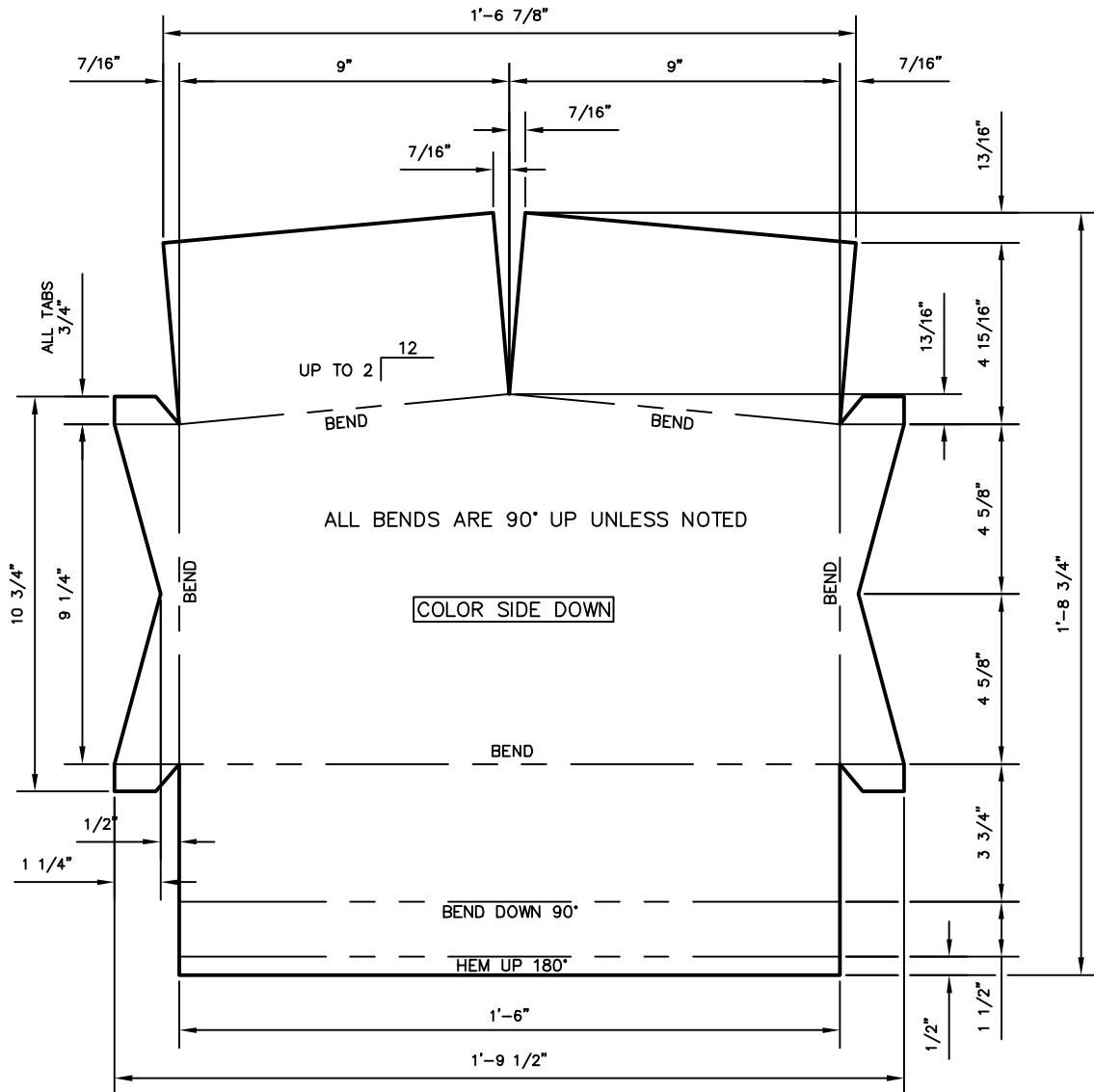
PEAK BOX - FINISHED

(FOR 2:12 TO 4:12)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.
8-10-11 rev.
4-17-02

GIRTH: SEE PATTERN: MXTW-0140
BENDS: SEE PATTERN: MXTW-0140

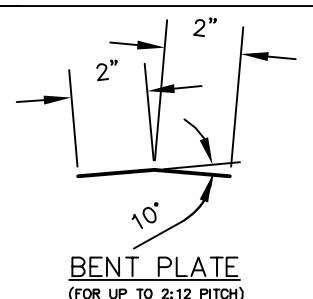
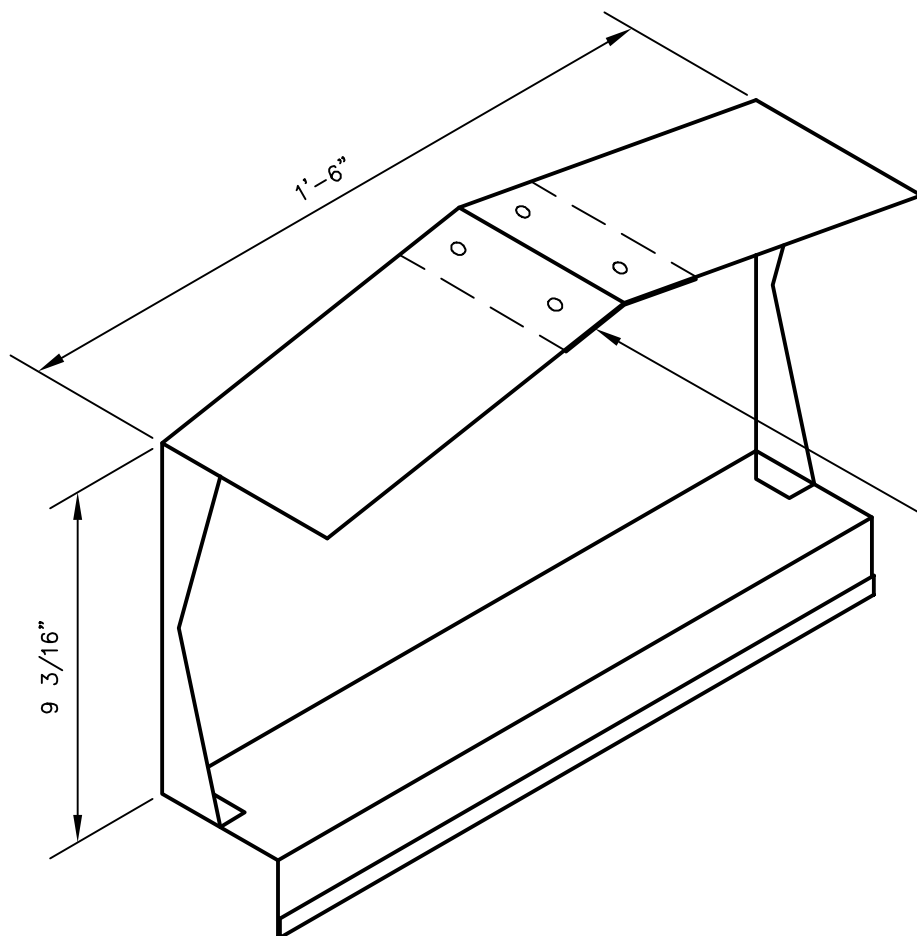


PEAK BOX (UP TO 2:12) - PATTERN

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.
8-09-11 rev.
4-17-02

GIRTH: 1'-9 1/2" X 1'-8 3/4"
BENDS: 90° AND AS SPECIFIED

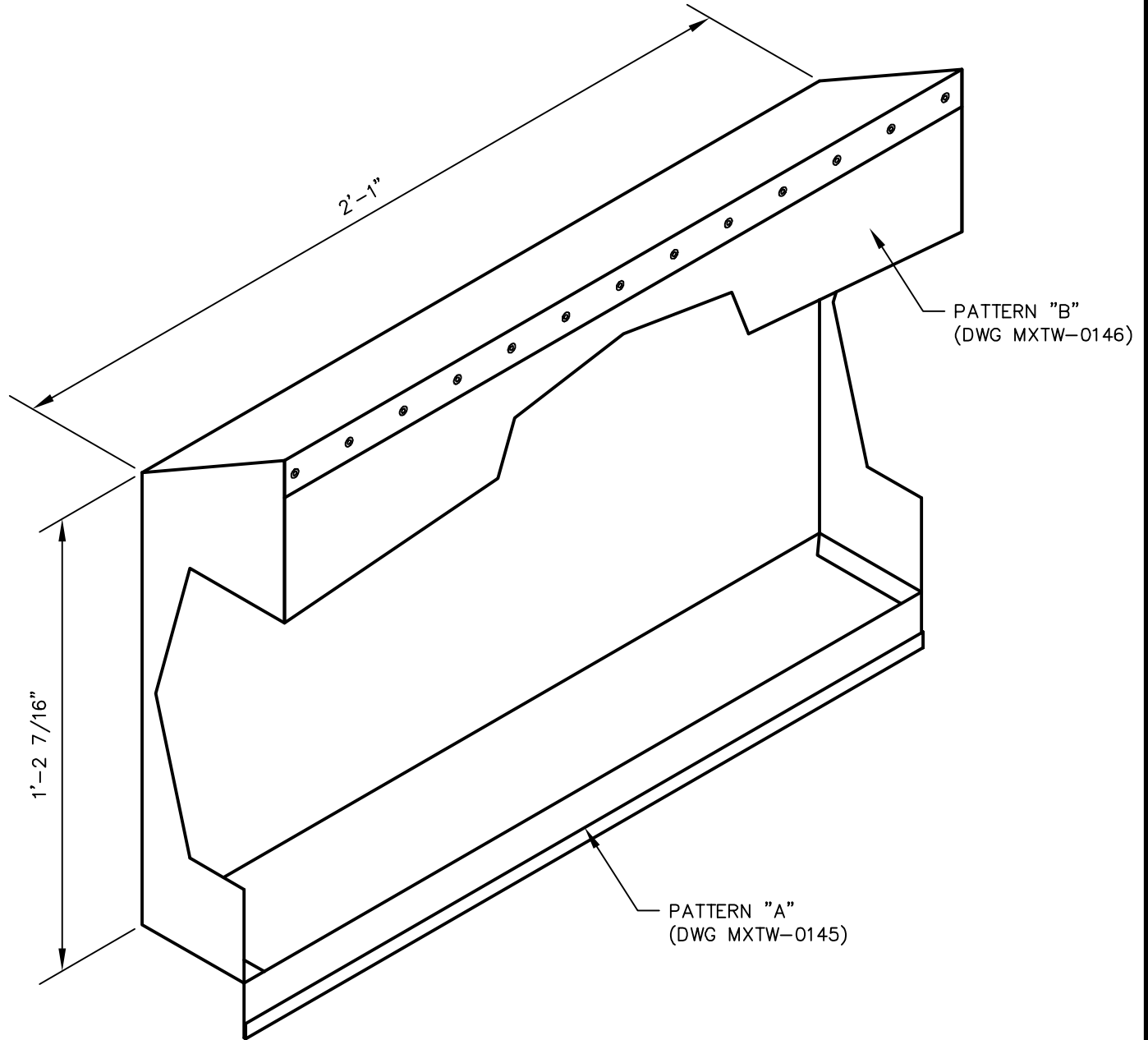


MAT'L: 24 GA.
GIRTH: 4" X 4 7/8"
BENDS: AS SPECIFIED

PEAK BOX - FINISHED

(FOR UP TO 2:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24



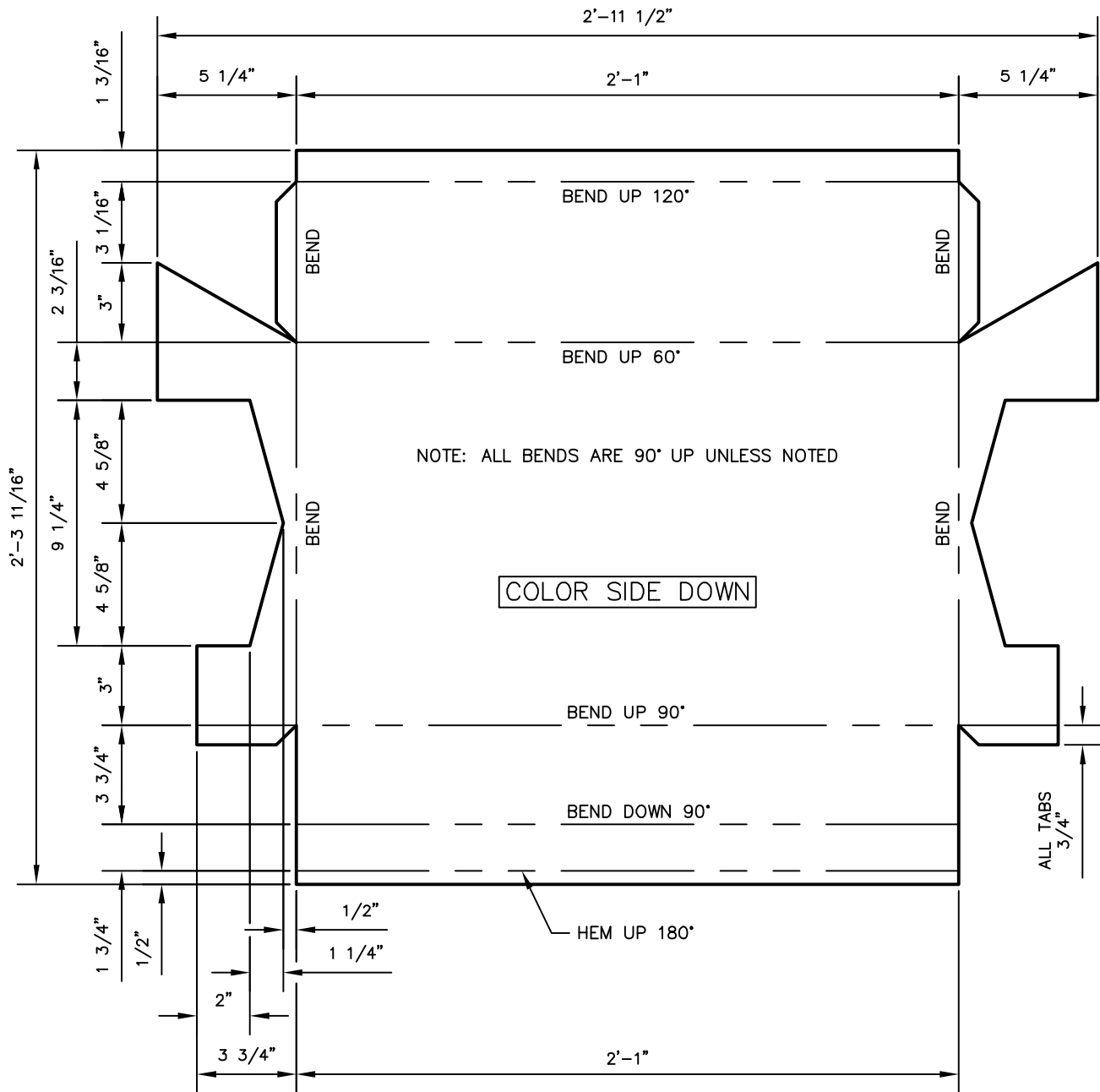
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

FLOATING PEAK BOX - FINISHED

(FOR UP TO 2:12)

7-01-13 rev.
7-26-11 rev.
4-17-02

GIRTH: SEE PATTERN: MXTW-0145 & MXTW-0146
BENDS: SEE PATTERN: MXTW-0145 & MXTW-0146



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

FLOATING PEAK BOX - PATTERN "A"

(FOR UP TO 2:12 PITCH)

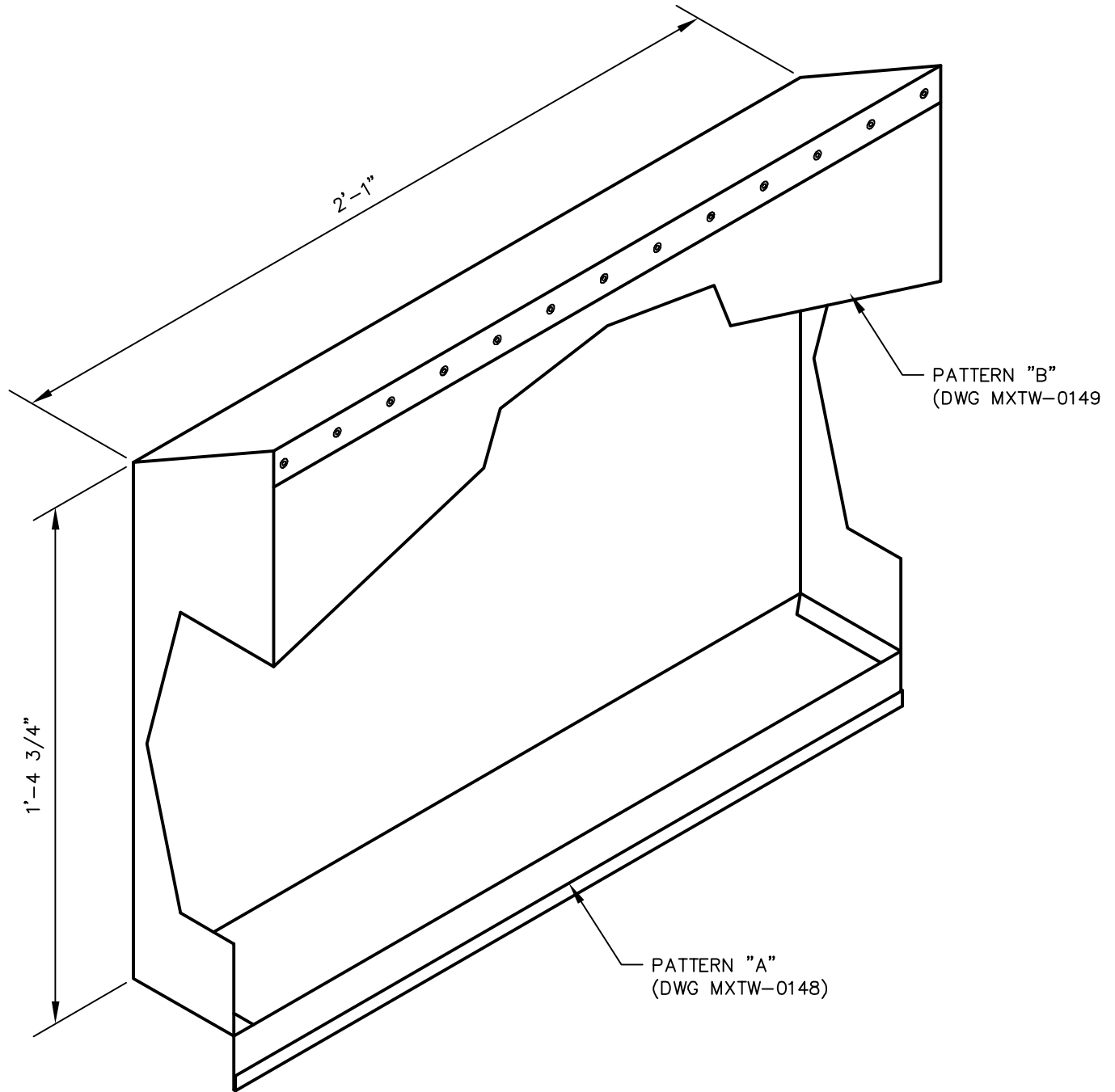
7-01-13 rev.
7-26-11 rev.
4-17-02

GIRTH: 2'-3 11/16" X 2'-11 1/2"
BENDS: 90° AND AS SPECIFIED



7-01-13 rev.
7-26-11 rev.
4-17-02

GIRTH: 5 3/16" X 2'-2 1/2"
BENDS: UP 90°



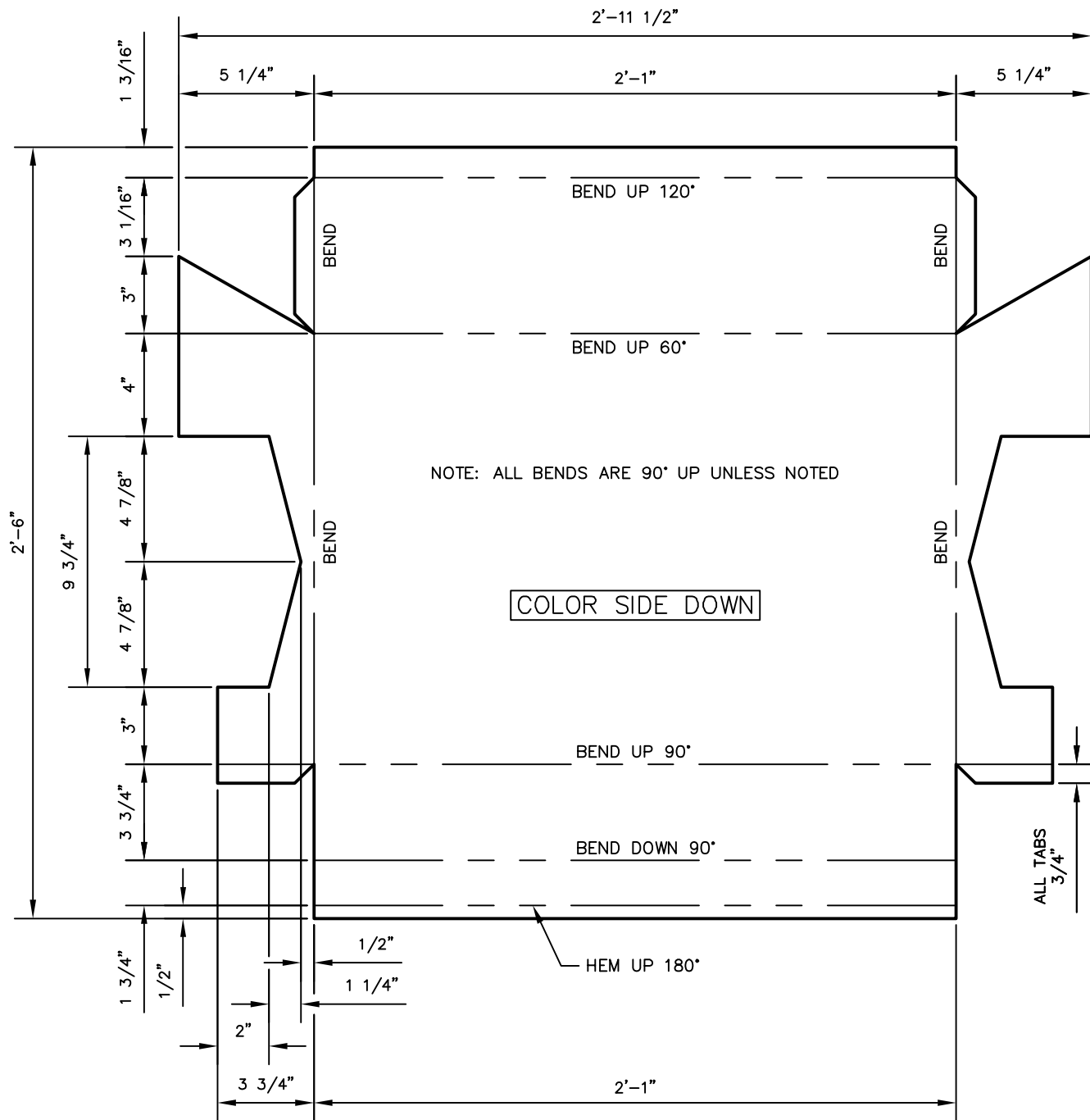
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

FLOATING PEAK BOX - FINISHED

(FOR 2:12 TO 4:12)

7-01-13 rev.
7-26-11 rev.
2-20-04

GIRTH: SEE PATTERN: MXTW-0148 & MXTW-0149
BENDS: SEE PATTERN: MXTW-0148 & MXTW-0149



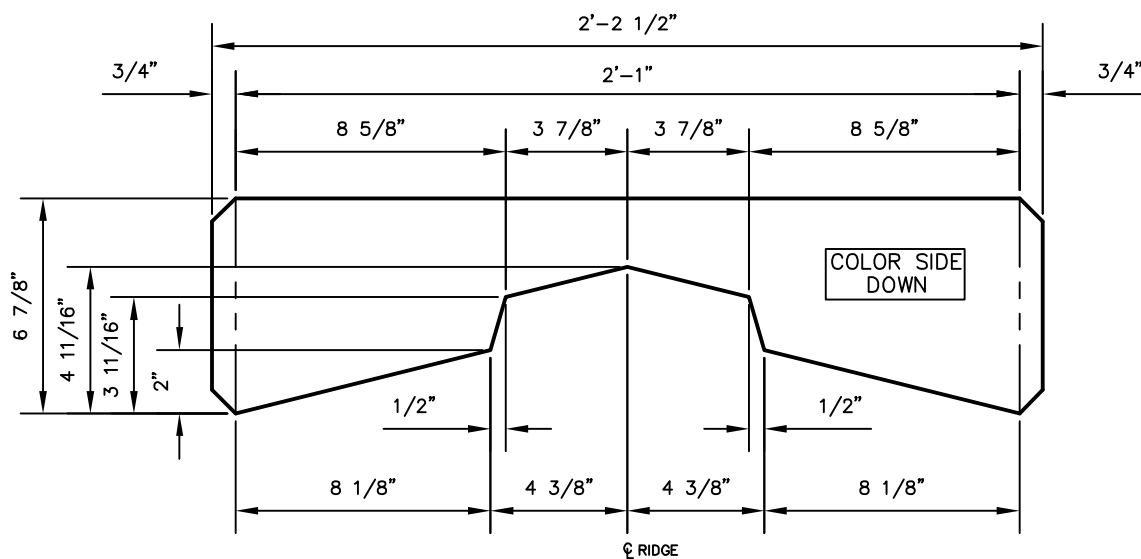
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

FLOATING PEAK BOX - PATTERN "A"

(FOR 2:12 TO 4:12 PITCH)

7-01-13 rev.
7-26-11 rev.
1-10-94

GIRTH: 2'-6" X 2'-11 1/2"
BENDS: 90° AND AS SPECIFIED



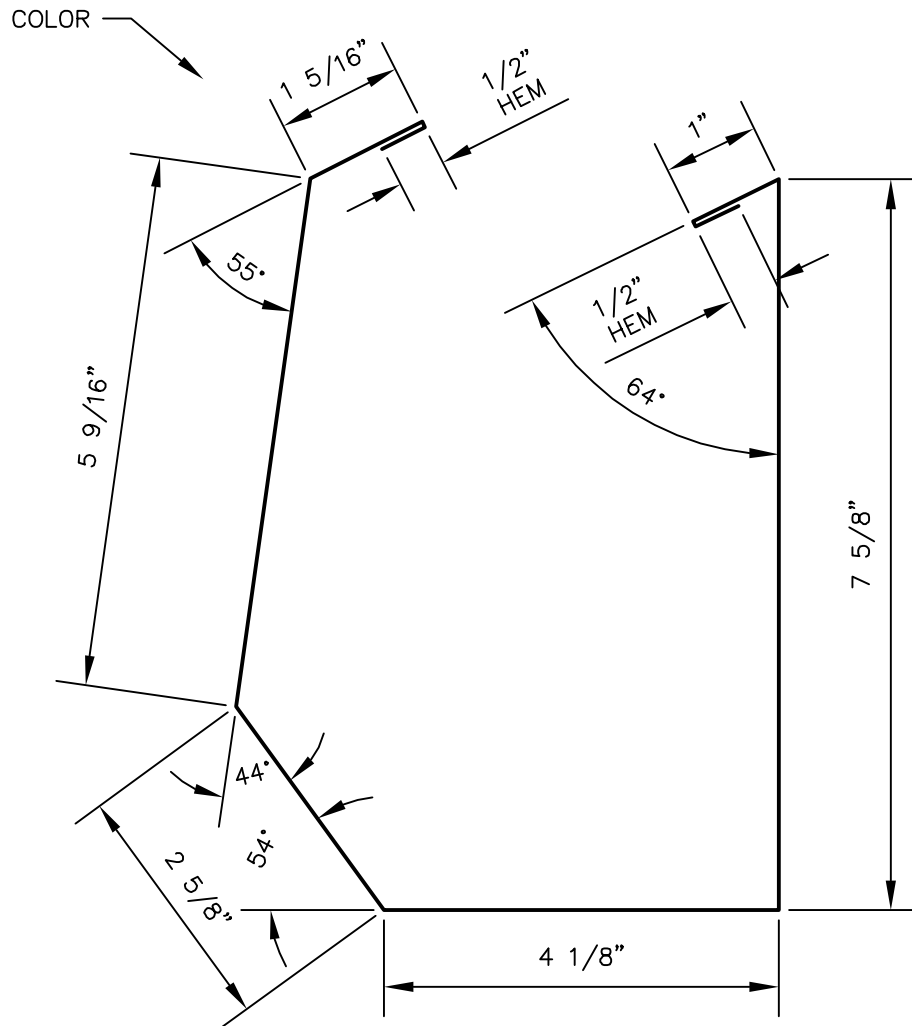
FLOATING PEAK BOX - PATTERN "B"

(FOR 2:12 TO 4:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.
7-26-11 rev.
4-17-02

GIRTH: 6 7/8" X 2'-2 1/2"
BENDS: UP 90°

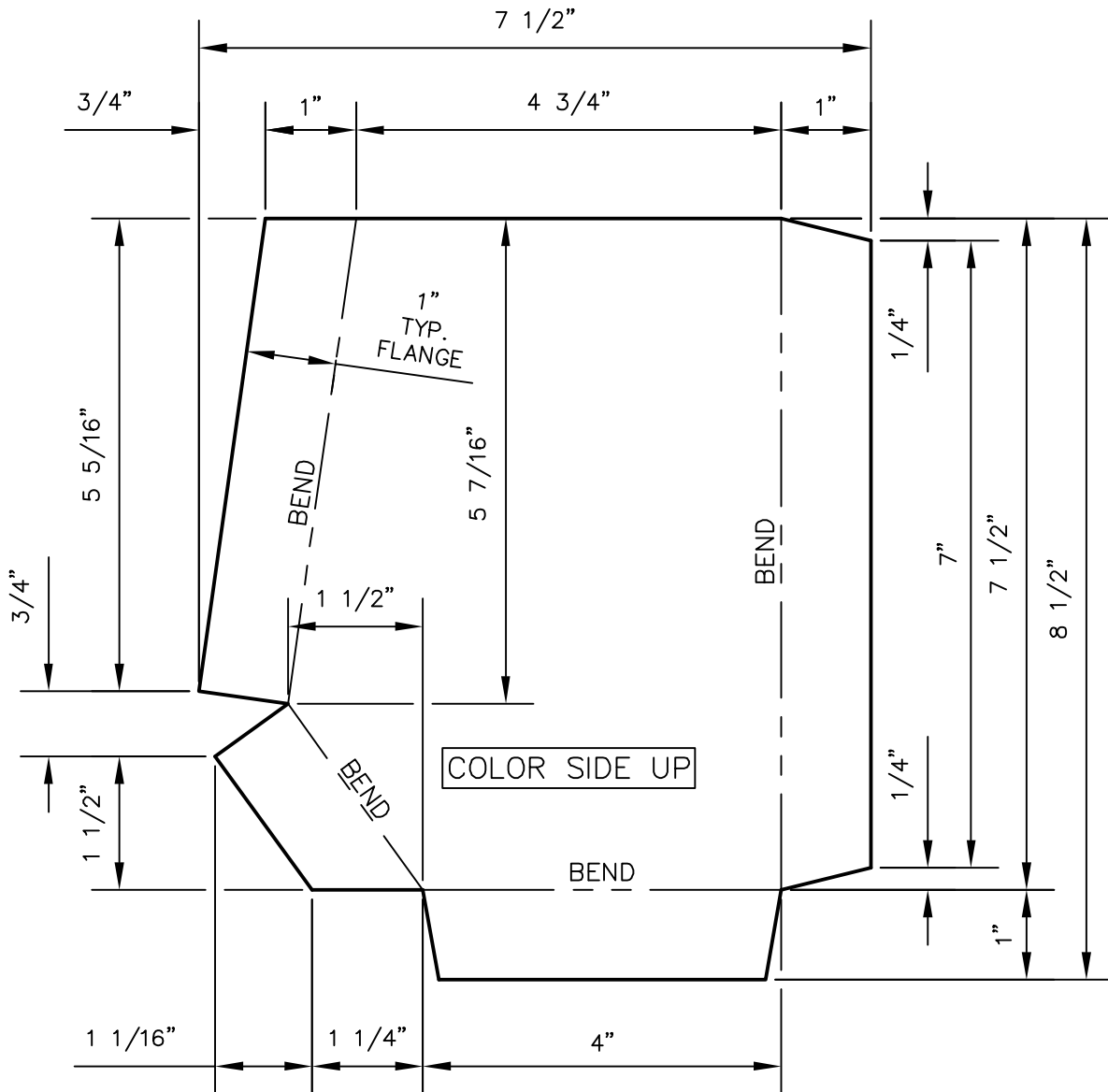


GUTTER (6:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 2"	24

7-01-13 rev.
9-27-11 rev.
7-5-02

GIRTH: $23 \frac{1}{4}"$
BENDS: 90° UNLESS NOTED



GUTTER END CAP (6:12 PITCH) - PATTERN

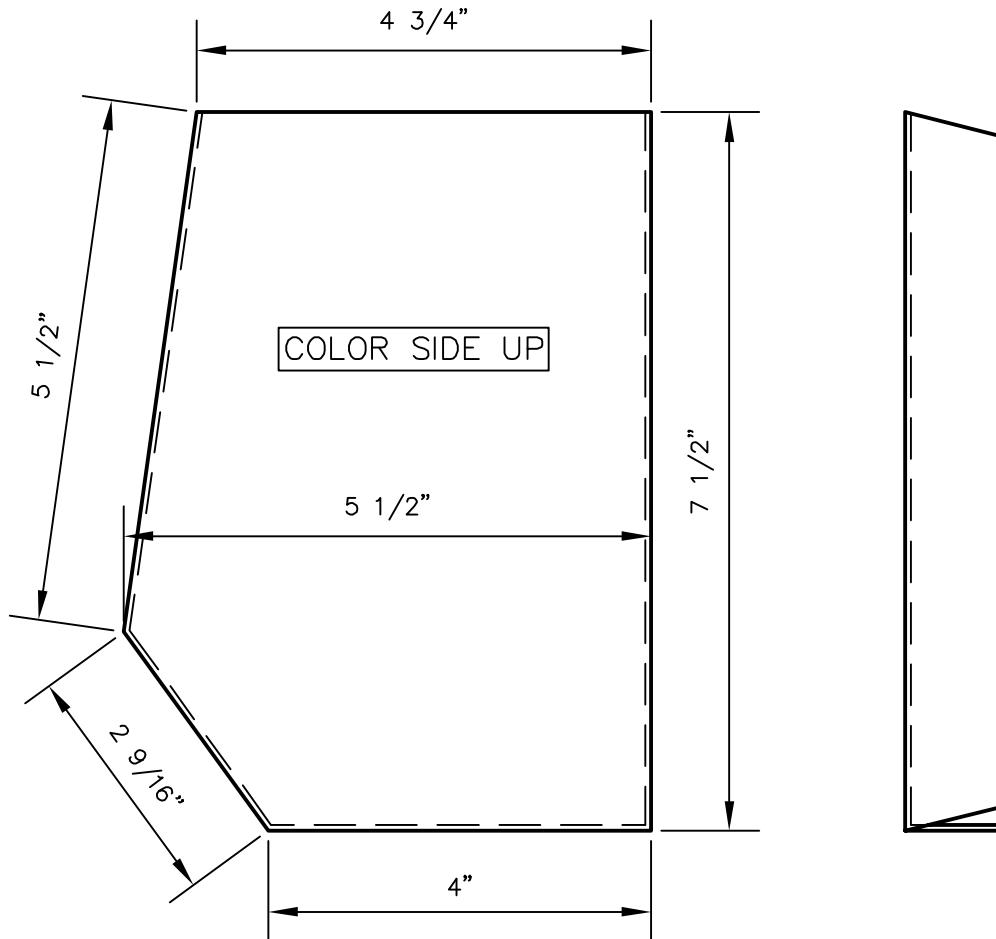
(R.H. SHOWN - L.H. OPP.)

PANEL PROFILES	GAUGE
MAXIMA 2"	24 or 26

8-22-13 rev.
9-27-11 rev.
7-5-02

GIRTH: 7 1/2" X 8 1/2"
BENDS: 90° UNLESS NOTED
FINISH DETAIL: MXTW-0161A

111A



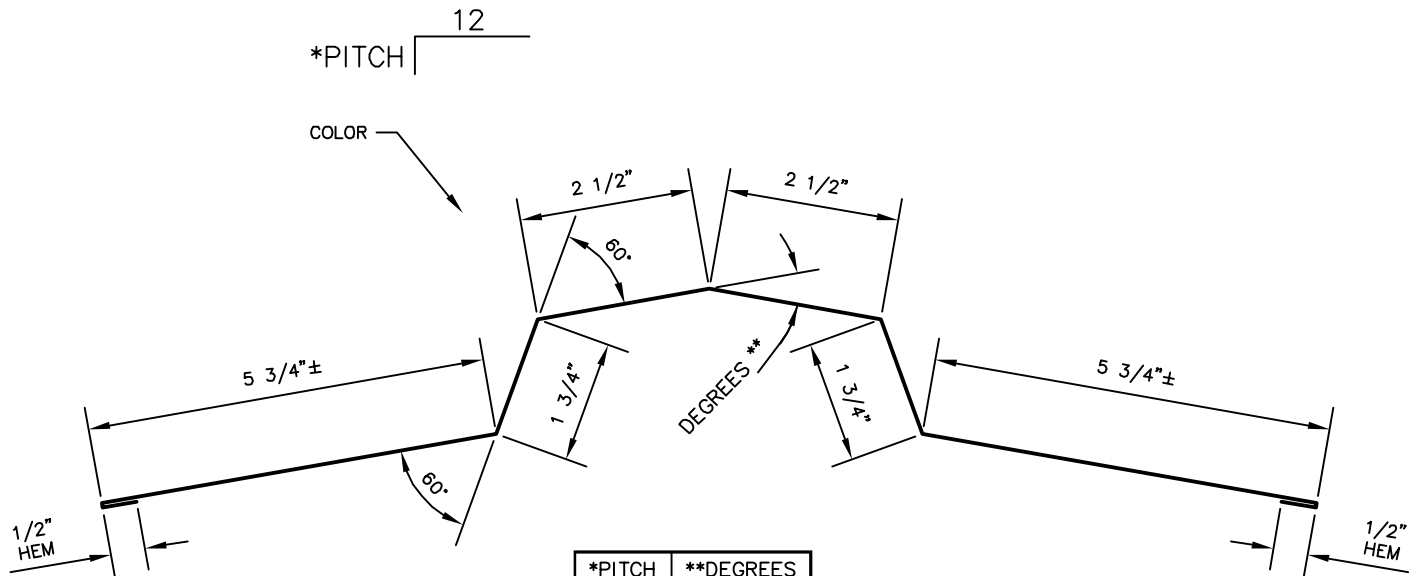
GUTTER END CAP (6:12 PITCH) - FINISHED

(R.H. SHOWN – L.H. OPP.)

PANEL PROFILES	GAUGE
MAXIMA 2"	24 or 26

8-22-13 rev.
9-27-11 rev.
7-5-02

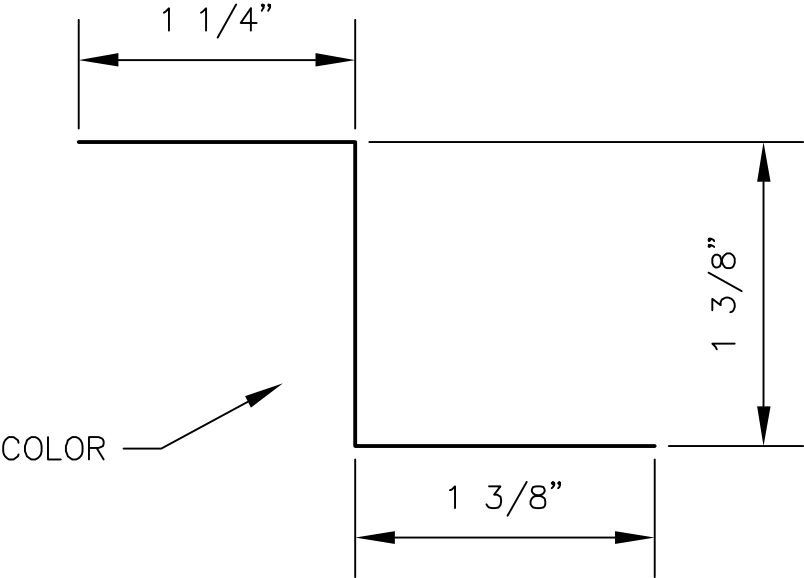
GIRTH: SEE PATTERN MXTW-0161
BENDS: SEE PATTERN MXTW-0161



*PITCH	**DEGREES
1:12	7°
2:12	14°
3:12	20°
4:12	27°
5:12	33°
6:12	39°
7:12	45°
8:12	51°
9:12	57°
10:12	63°
11:12	69°
12:12	75°

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

FLOATING HIP TRIM

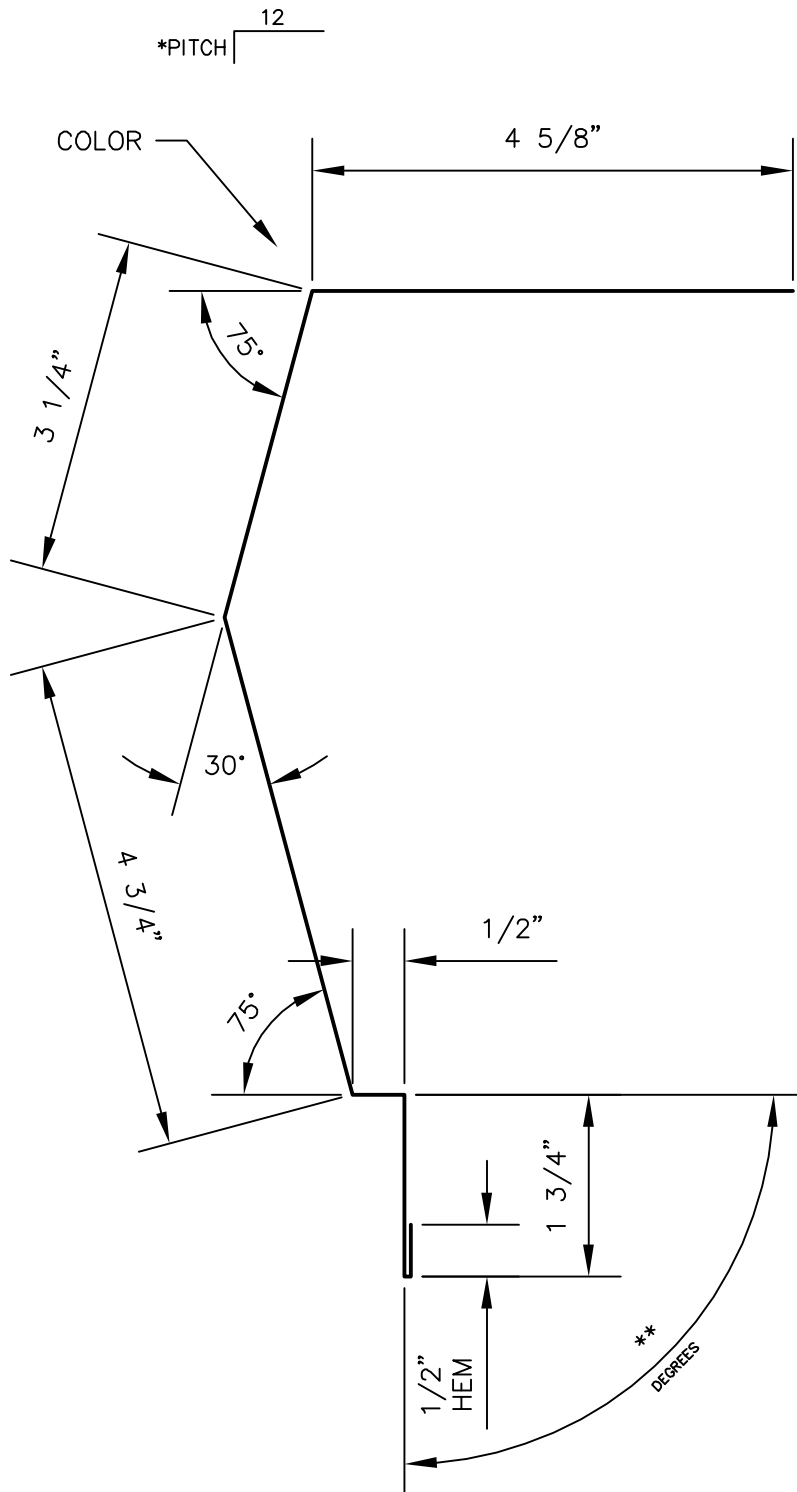


ZEE CLOSURE
(FOR MAXIMA 1.5" PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24

7-01-13 rev.
10-12-11 rev.
12-16-10 rev.
7-05-05

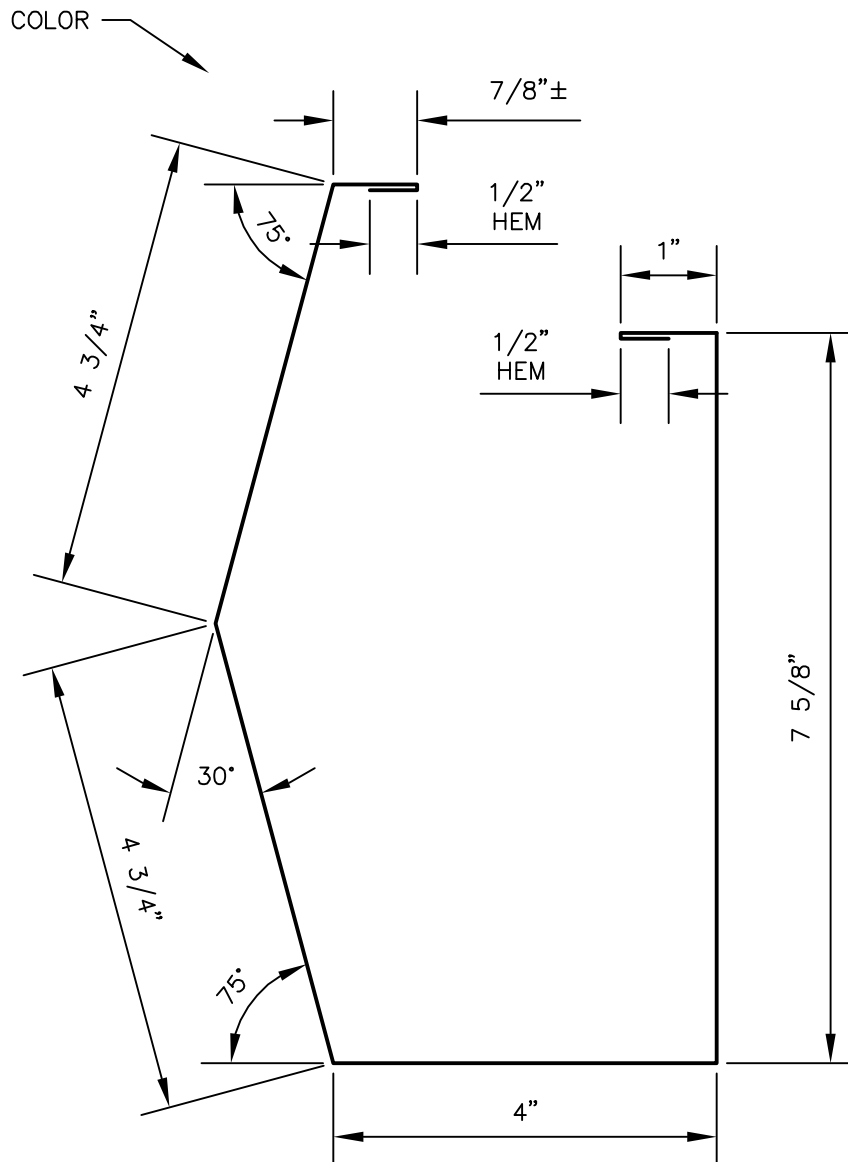
GIRTH: 4"
BENDS: 90°



*PITCH	**DEGREES
1:12	95°
2:12	99°
3:12	103°
4:12	108°

SCULPTURED EAVE TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24



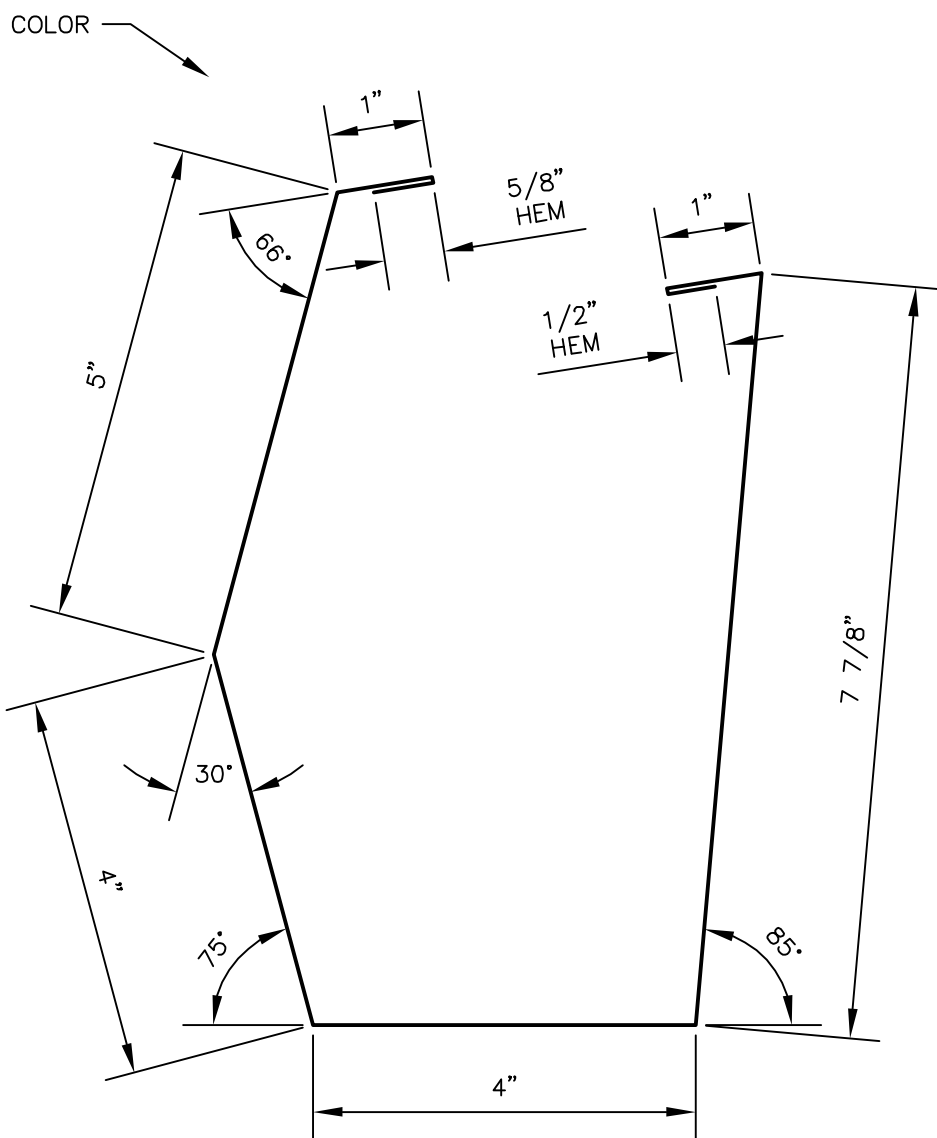
GUTTER (UP TO 2:12 PITCH)

(R.H. SHOWN - L.H. OPP.)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24

7-01-13 rev.
 9-27-11 rev.
 1-15-07 rev.
 7-05-05

GIRTH: 24"
 BENDS: 90° UNLESS NOTED



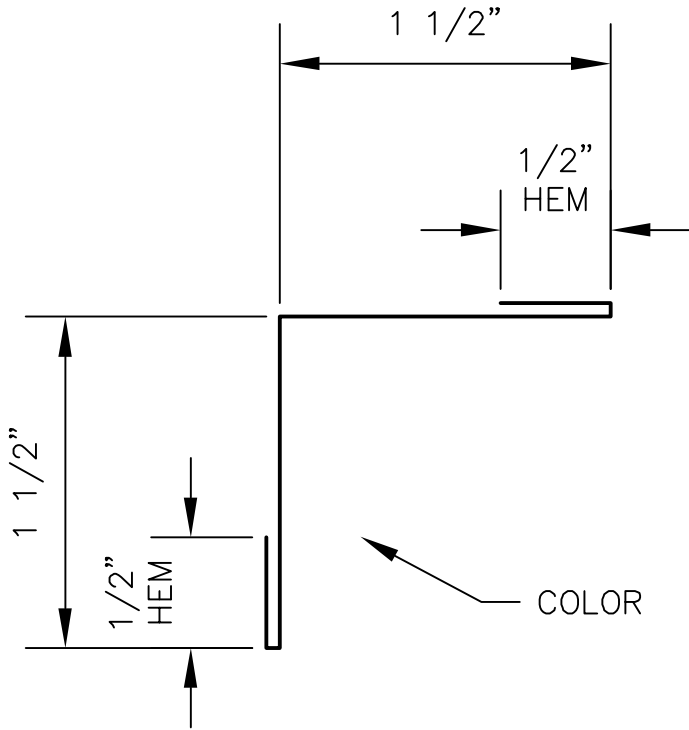
GUTTER (2:12 TO 4:12 PITCH)

(R.H. SHOWN - L.H. OPP.)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24

7-01-13 rev.
 9-27-11 rev.
 1-15-07 rev.
 7-05-05

GIRTH: 24"
 BENDS: 90° UNLESS NOTED

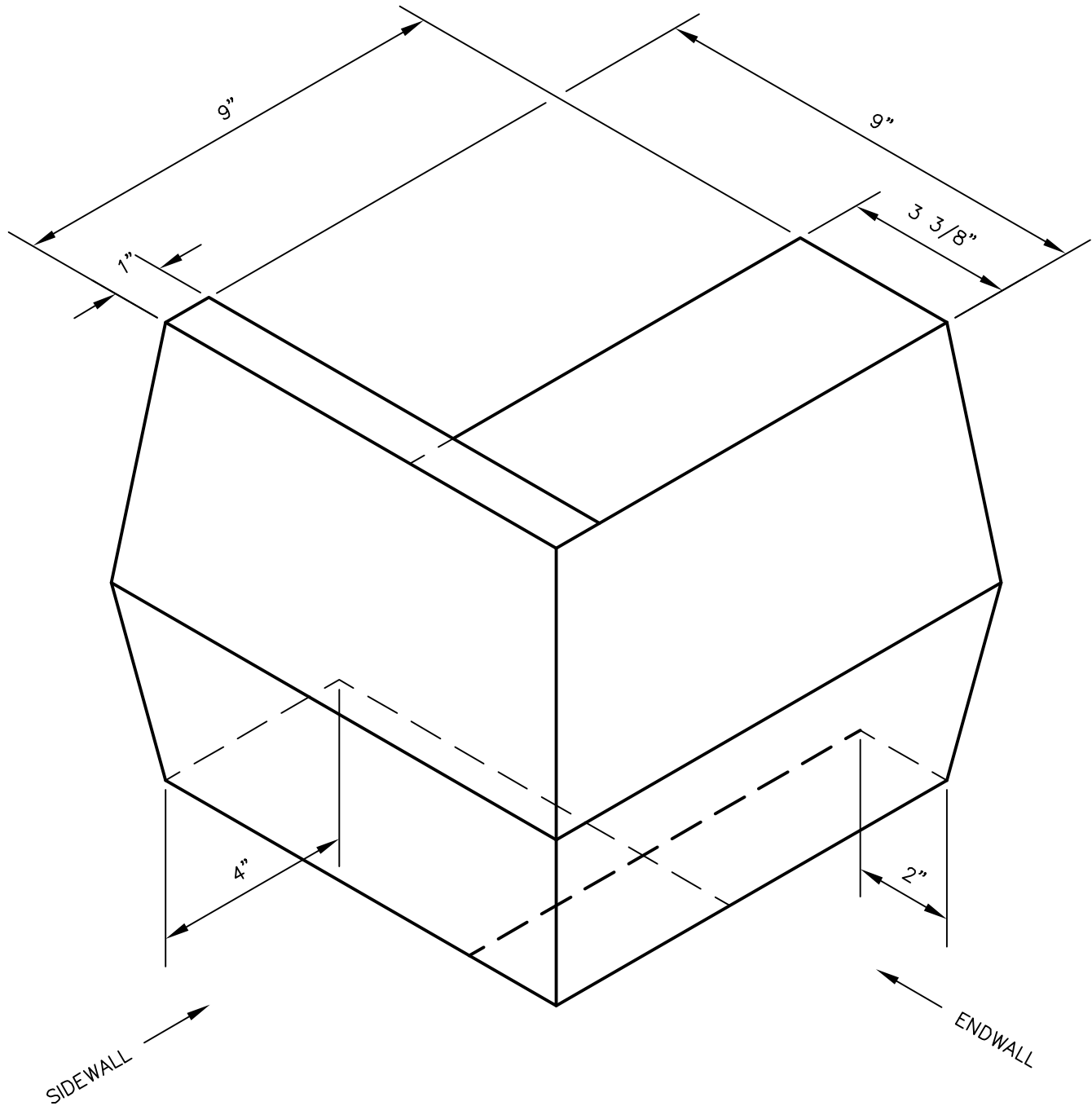


ANGLE TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

7-01-13 rev.
10-12-11 rev.
9-24-10

GIRTH: 4"
BENDS: 90°



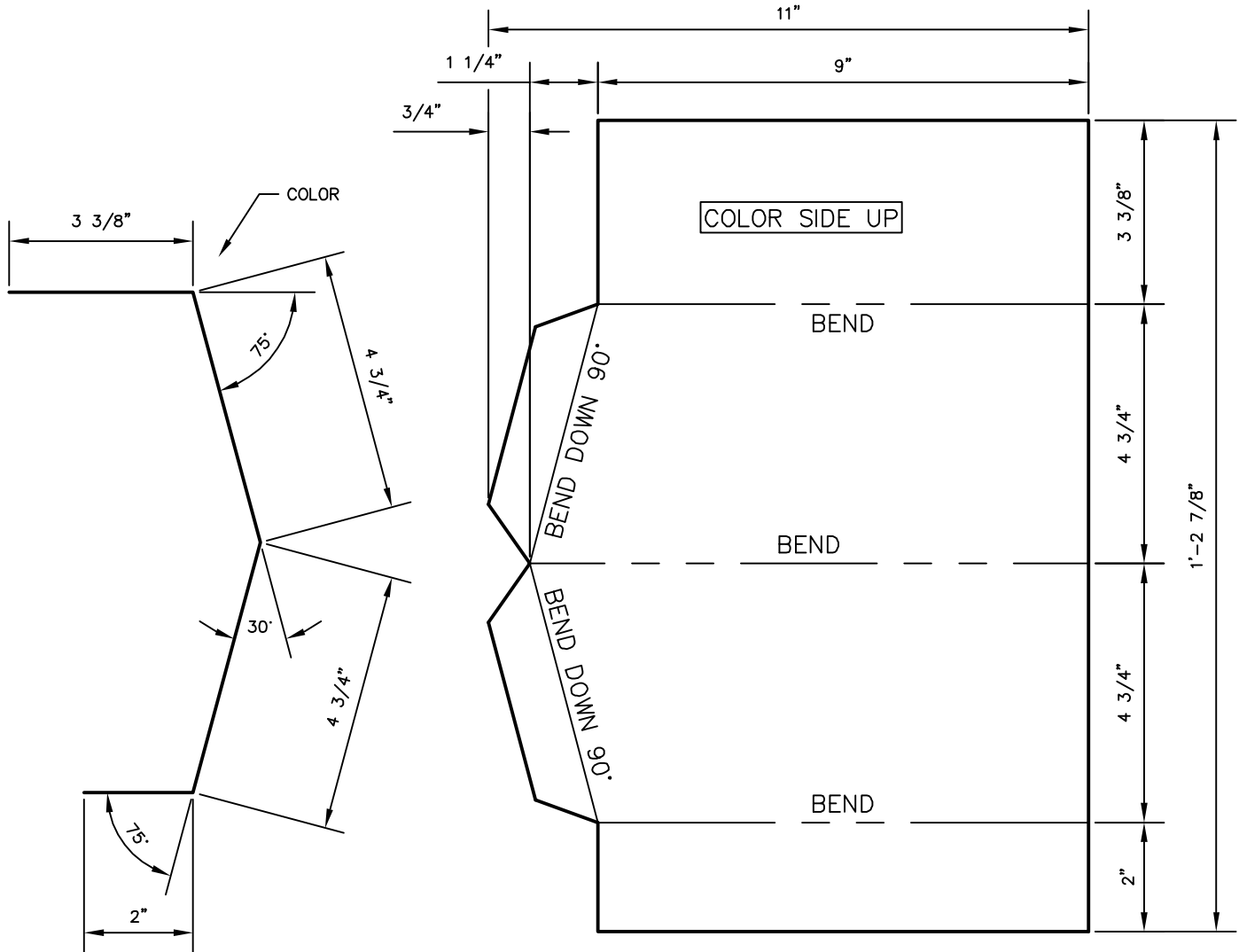
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

OUTSIDE CORNER BOX - FINISHED

(RIGHT HAND SHOWN)

(LEFT HAND OPP.)

(1/2:12 - 2:12 PITCHES)



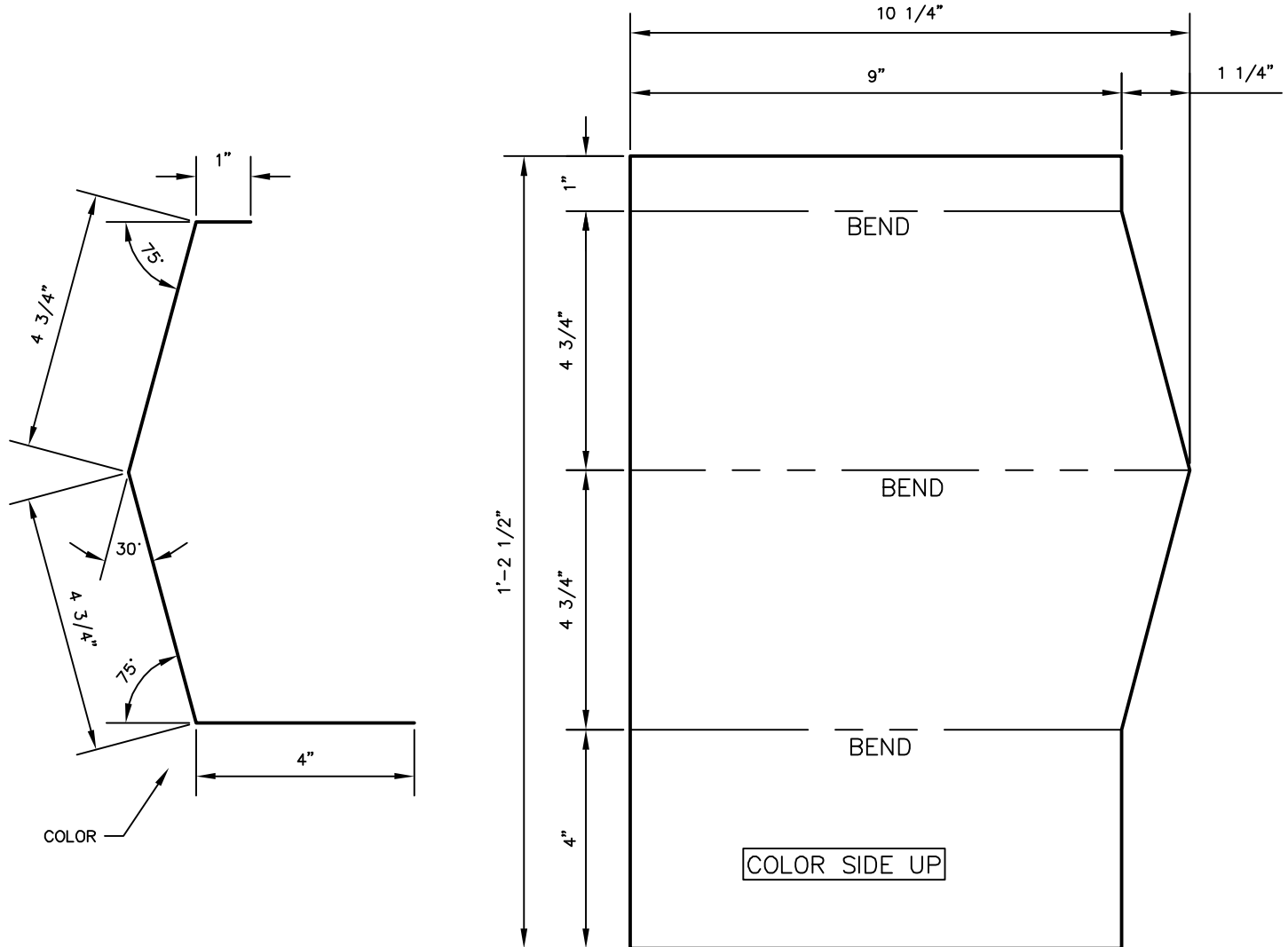
OUTSIDE CORNER BOX - RAKE PATTERN

(FOR UP TO 2:12 PITCH)
 (ASSEMBLE 1 R.H. & 1 L.H.)
 (RIGHT HAND SHOWN - LEFT HAND OPP.)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

6-6-18 rev.
 8-26-13 rev.
 3-16-94

GIRTH: 1'-2 7/8" X 11"
 BENDS: DOWN 90° AND AS SPECIFIED



OUTSIDE CORNER BOX - EAVE PATTERN

(FOR UP TO 2:12 PITCH)
 (ASSEMBLE 1 R.H. & 1 L.H.)
 (RIGHT HAND SHOWN - LEFT HAND OPP.)

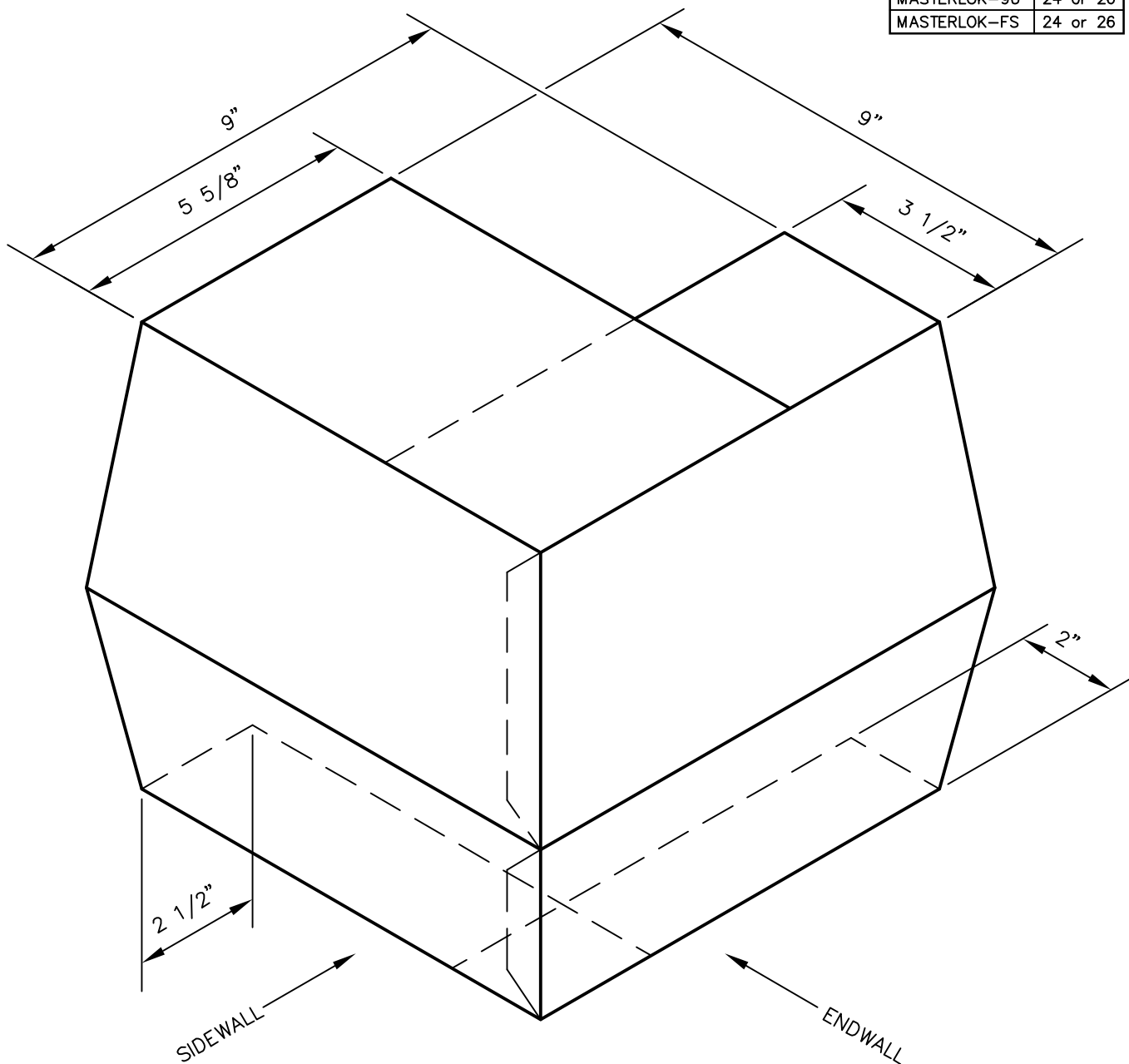
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

6-6-18 rev.
 8-26-13 rev.
 3-16-94

GIRTH: 10 1/4" X 1'-2 1/2"
 BENDS: AS SPECIFIED



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

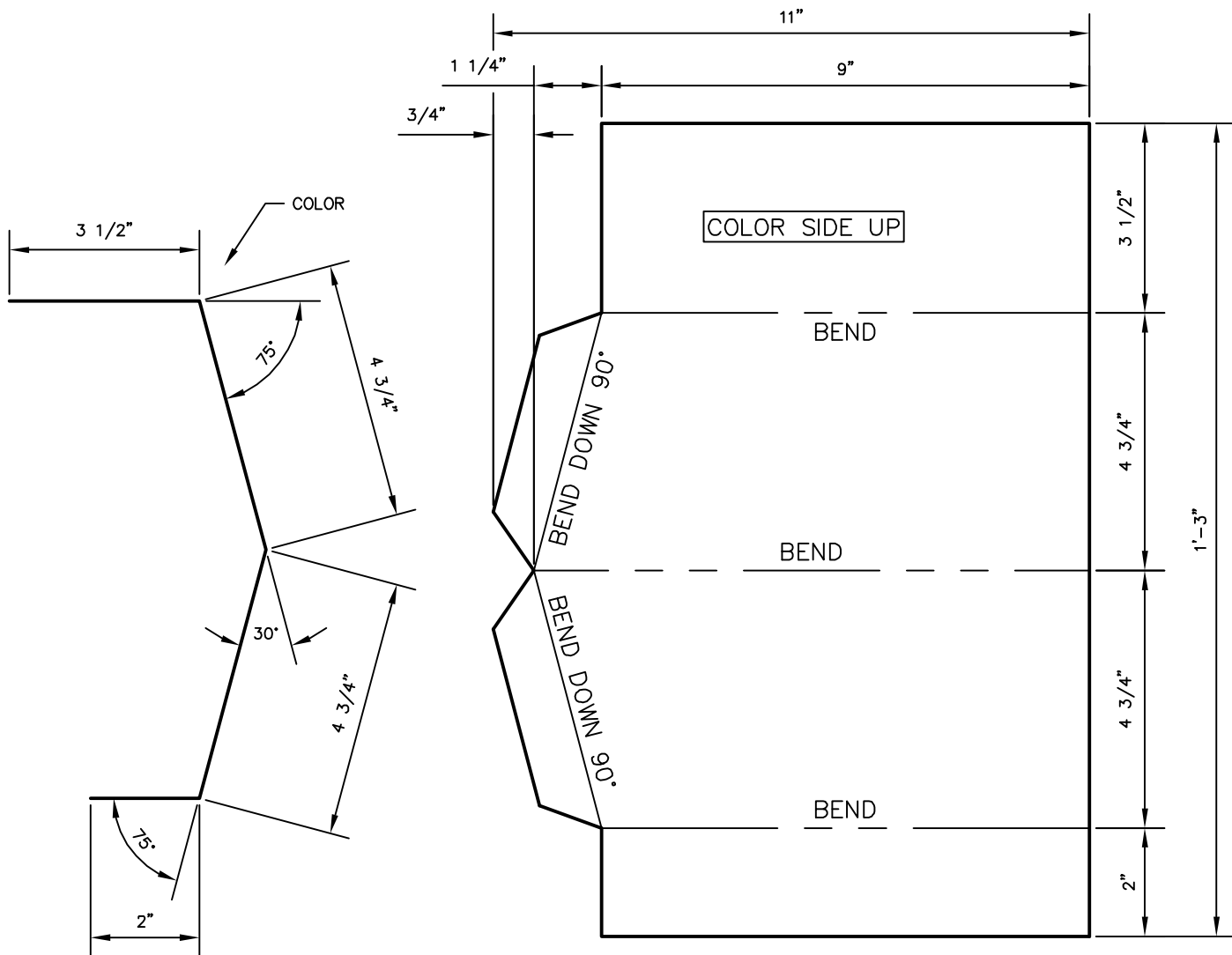


HIGH-SIDE CORNER BOX - FINISHED

(RIGHT HAND SHOWN)
(LEFT HAND OPP.)

4-6-15 rev.
7-26-11 rev.
5-9-06 rev.
2-20-04

GIRTH: SEE PATTERN MXTW-0175 & MXTW-0176
BENDS: SEE PATTERN MXTW-0175 & MXTW-0176



HIGH-SIDE CORNER BOX - RAKE PATTERN

(ASSEMBLE 1 R.H. & 1 L.H.)
(RIGHT HAND SHOWN – LEFT HAND OPP.)

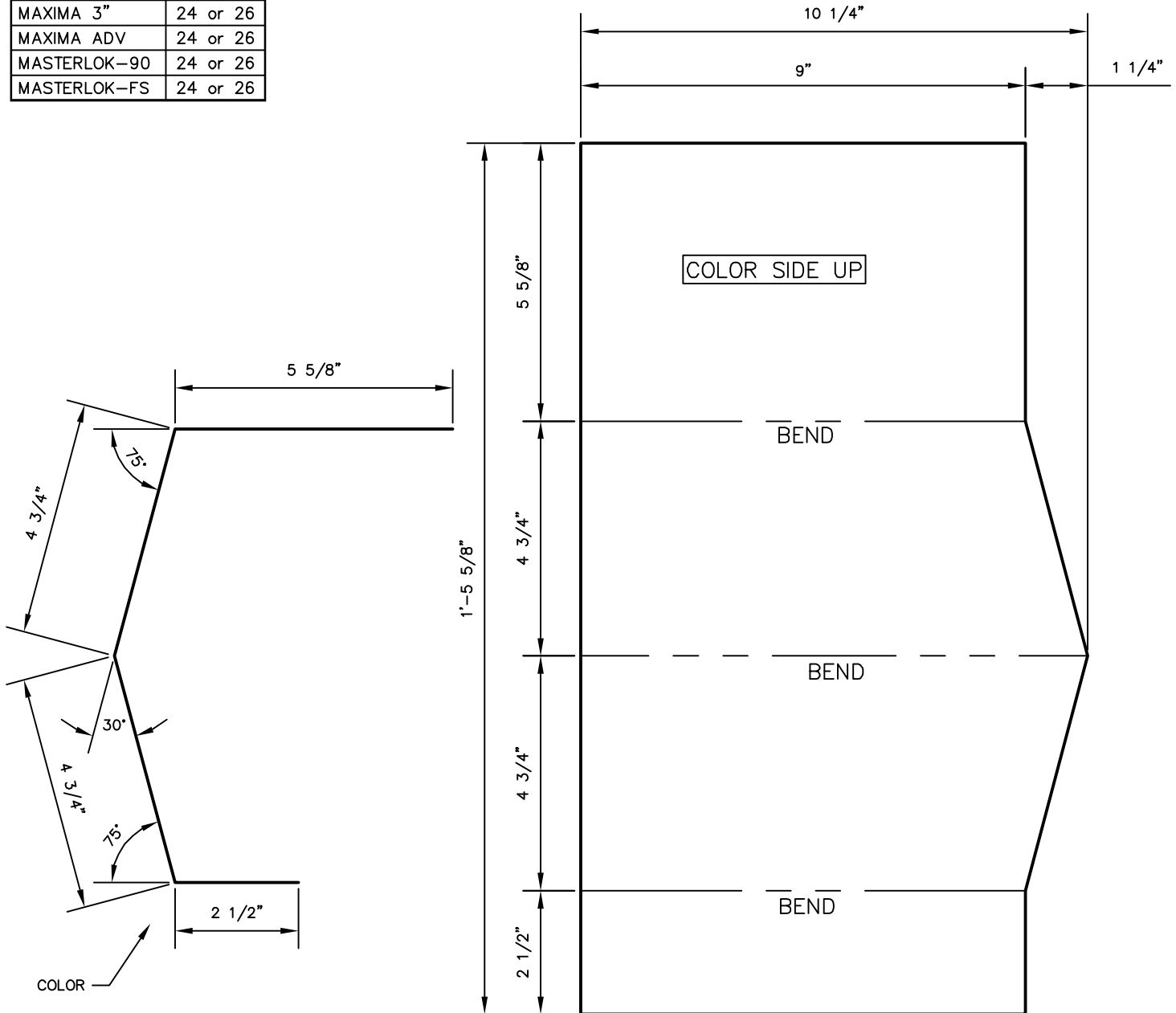
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

4-6-15 rev.
7-26-11 rev.
3-16-94

GIRTH: 1'-3" X 11"
BENDS: DOWN 90° AND AS SPECIFIED

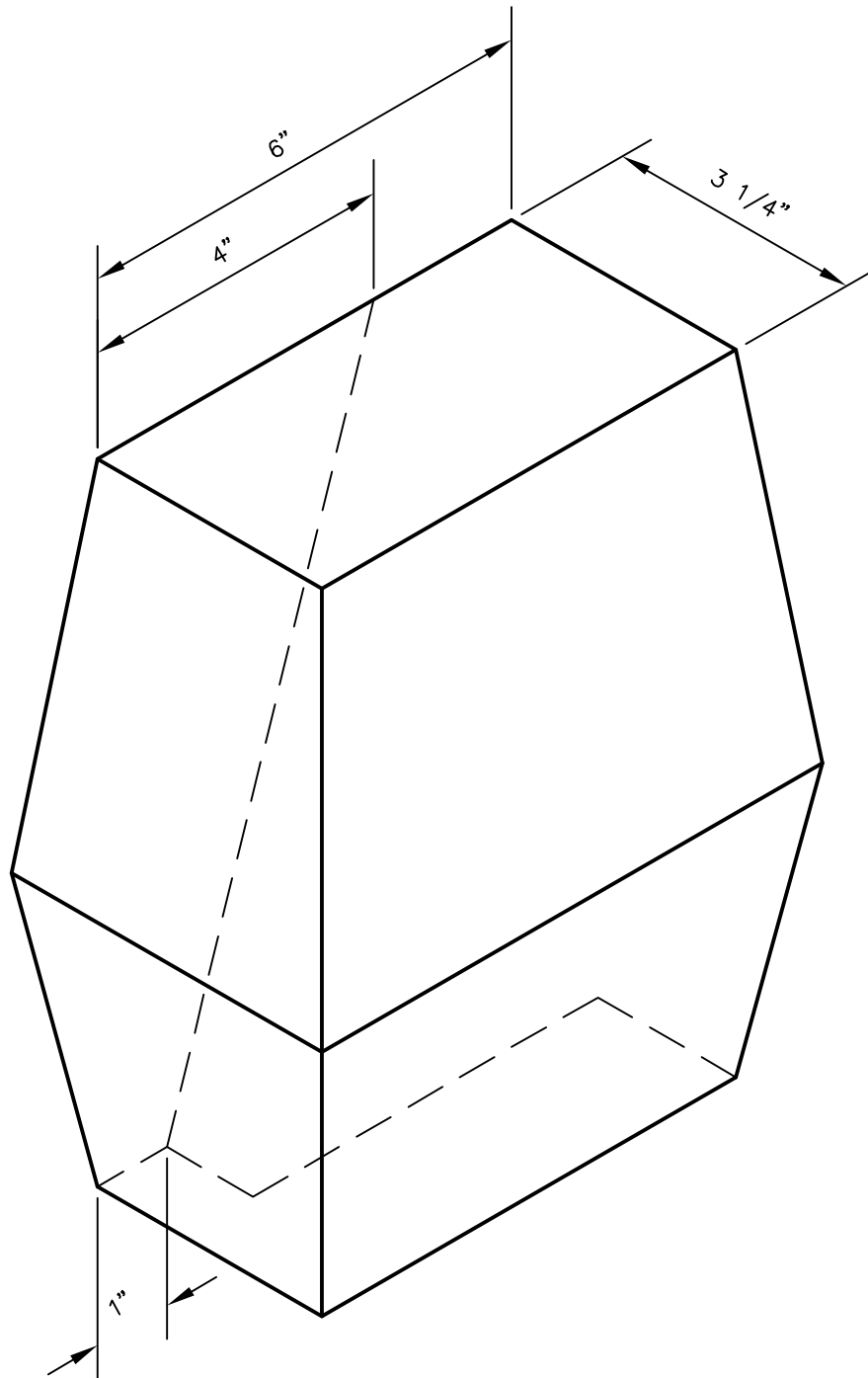


PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26



HIGH-SIDE CORNER BOX - EAVE PATTERN

(FOR UP TO 2:12 PITCH)
 (ASSEMBLE 1 R.H. & 1 L.H.)
 (RIGHT HAND SHOWN - LEFT HAND OPP.)



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

GUTTER CORNER BOX for SCULPTURED GUTTER - FINISHED

(R.H. SHOWN - L.H. OPPS.)
(FOR UP TO 4:12 PITCH)

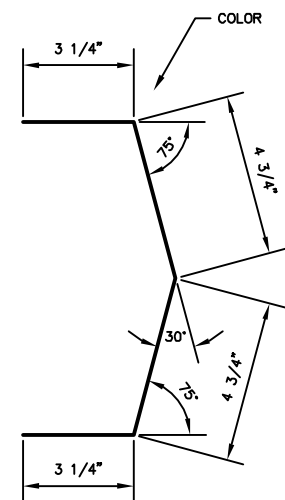
4-20-15 rev.
7-29-11 rev.
5-09-06 rev.
1-03-94

GIRTH: SEE PATER: MXTW-0178
BENDS: SEE PATER: MXTW-0178

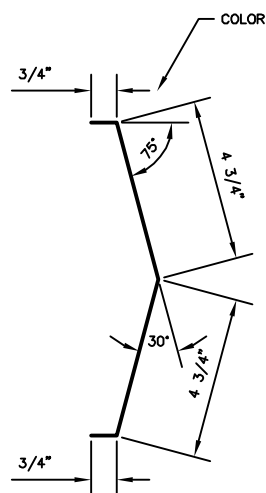
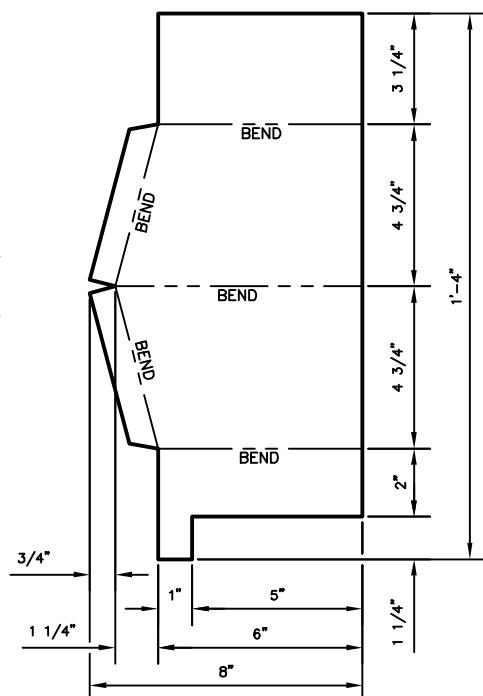
200B

200C

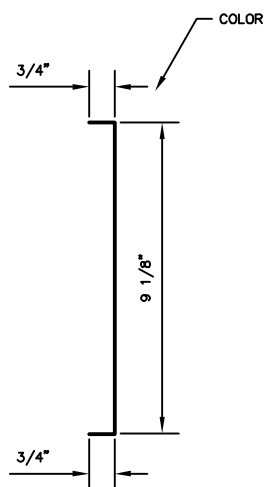
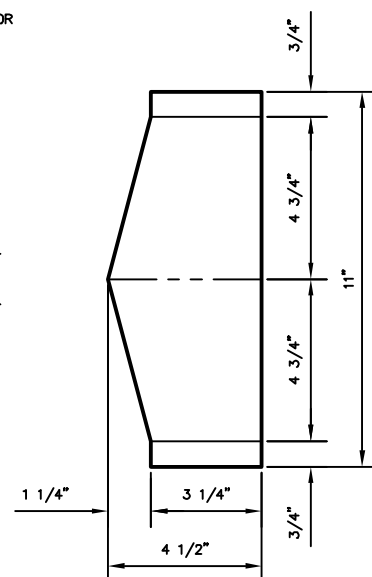
200D



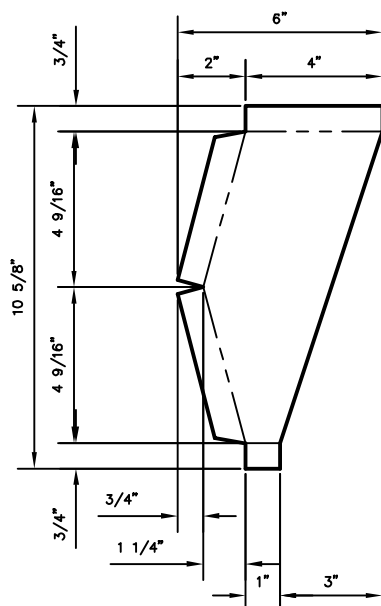
GIRTH: 8" X 1'-4"
BENDS: AS SPECIFIED



GIRTH: 4 1/2" X 11"
BENDS: AS SPECIFIED



GIRTH: 6" X 10 5/8"
BENDS: 90°



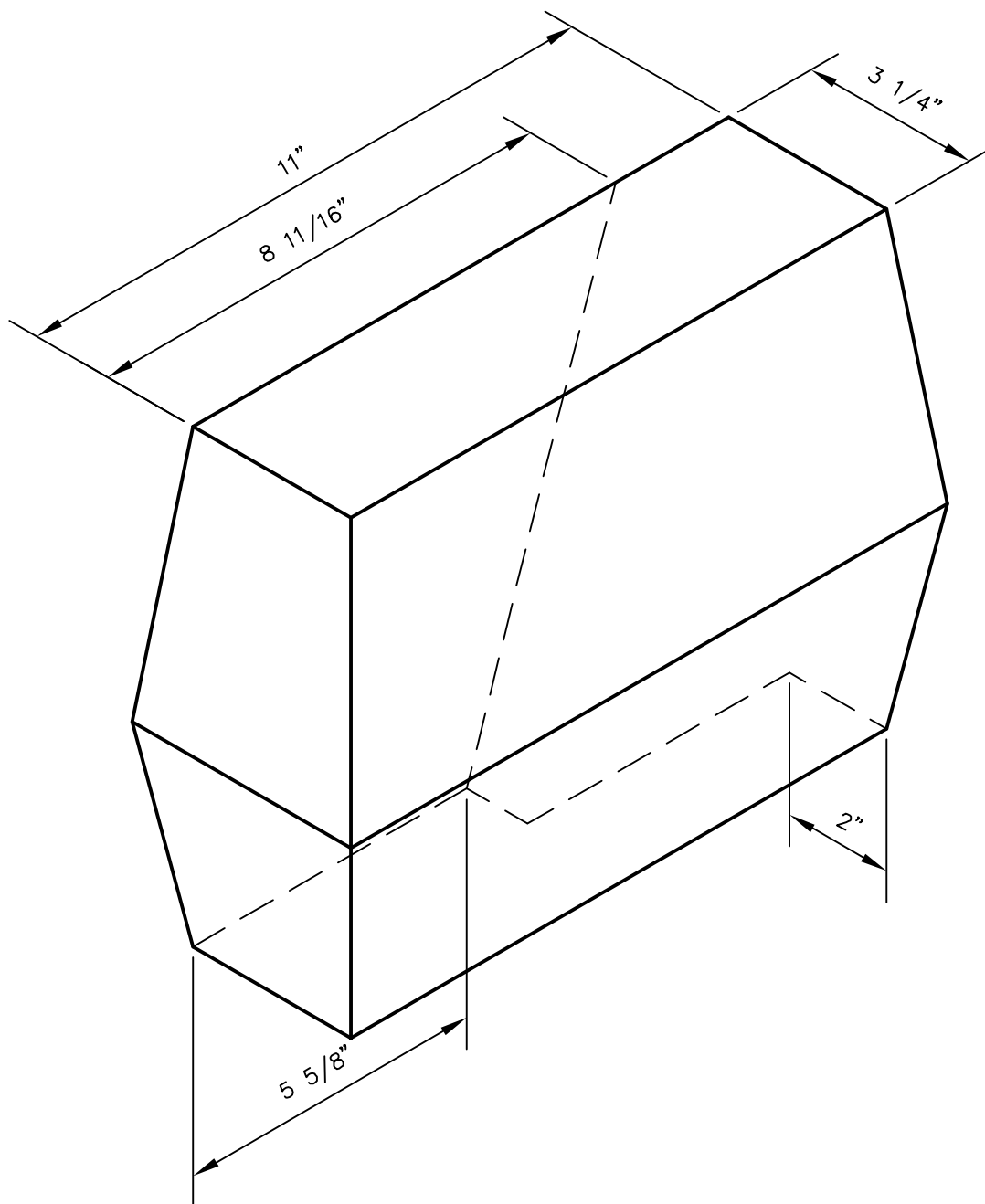
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

GUTTER CORNER BOX for SCULPTURED GUTTER - PATTERNS

(R.H. SHOWN - L.H. OPP.)
(FOR UP TO 4:12 PITCH)

4-20-15 rev.
7-29-11 rev.
5-09-06 rev.
1-03-94

SEE FINISHED: MXTW-0177



GUTTER CORNER BOX for STANDARD GUTTER - FINISHED

(RIGHT HAND SHOWN)
(LEFT HAND OPP.)
(2:12 - 4:12 PITCHES)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

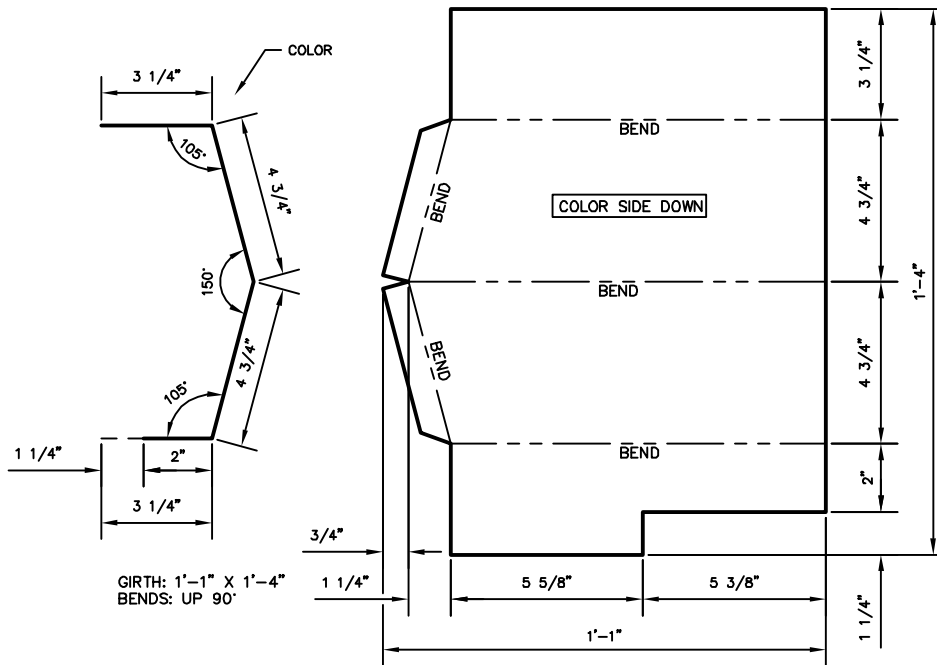
6-6-18 rev.
4-20-15 rev.
3-17-94

GIRTH: SEE PATTERN MXTW-0180
BENDS: SEE PATTERN MXTW-0180

196B

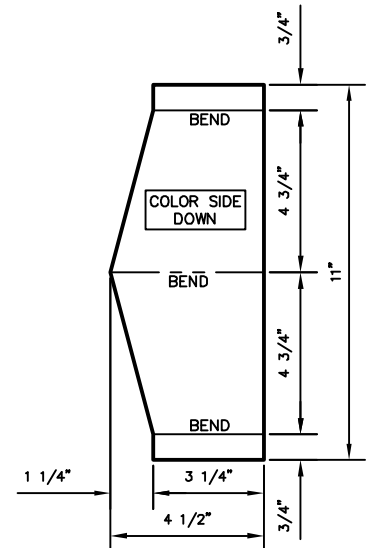
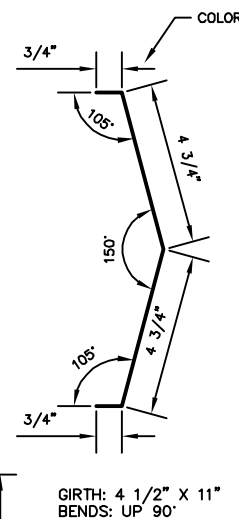
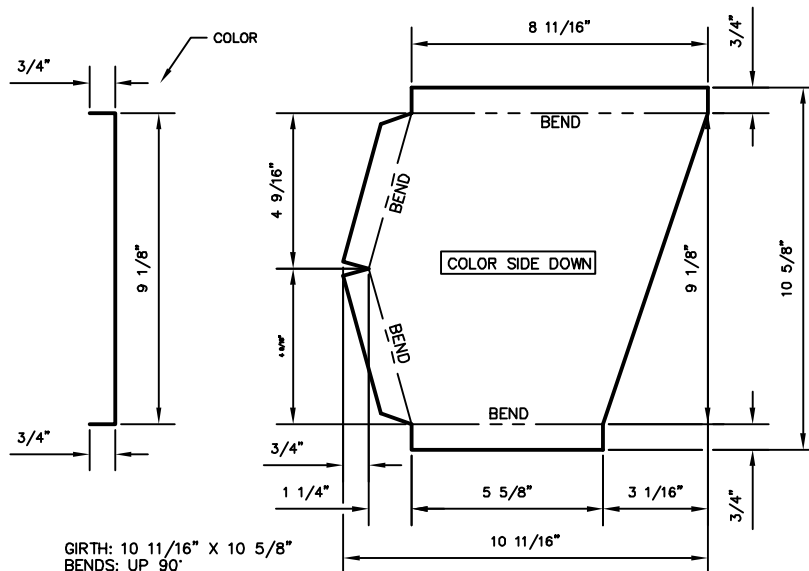
196C

196D



GUTTER CORNER BOX for STANDARD GUTTER - PATTERN

(R.H. SHOWN - L.H. OPP.)
(FOR 2:12 TO 4:12 PITCH)



PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

6-6-18 rev.
4-20-15 rev.
7-29-11 rev.
2-20-04

SEE FINISHED: MXTW-0179