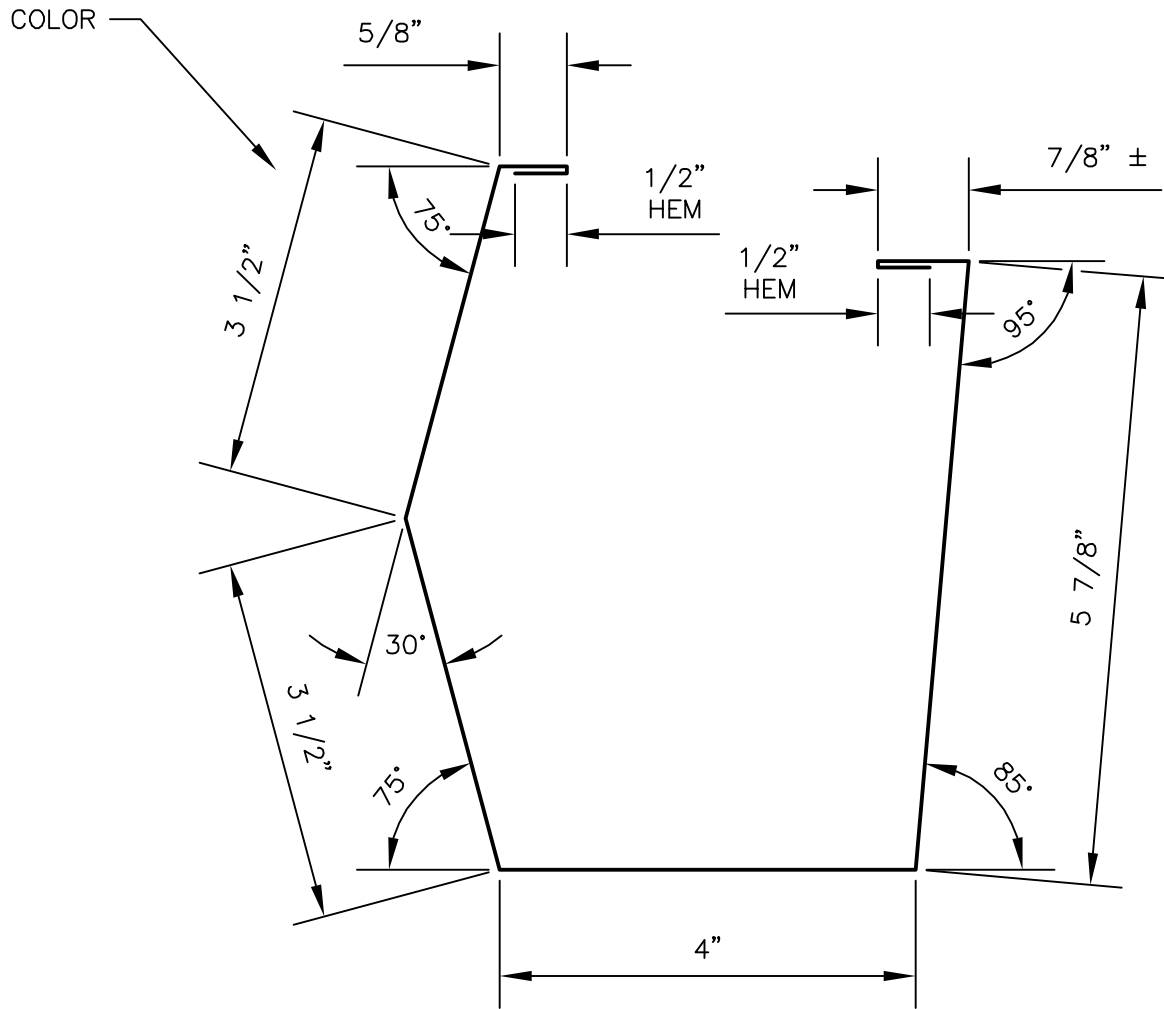


U-PANEL TRIM INDEX

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UTW-0102	Rake Trim	41
UTW-0103	Zee Flashing	249
UTW-0104	Outside Angle Trim	268
UTW-0105	Inside Angle Trim	269
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		178C }
		178D }

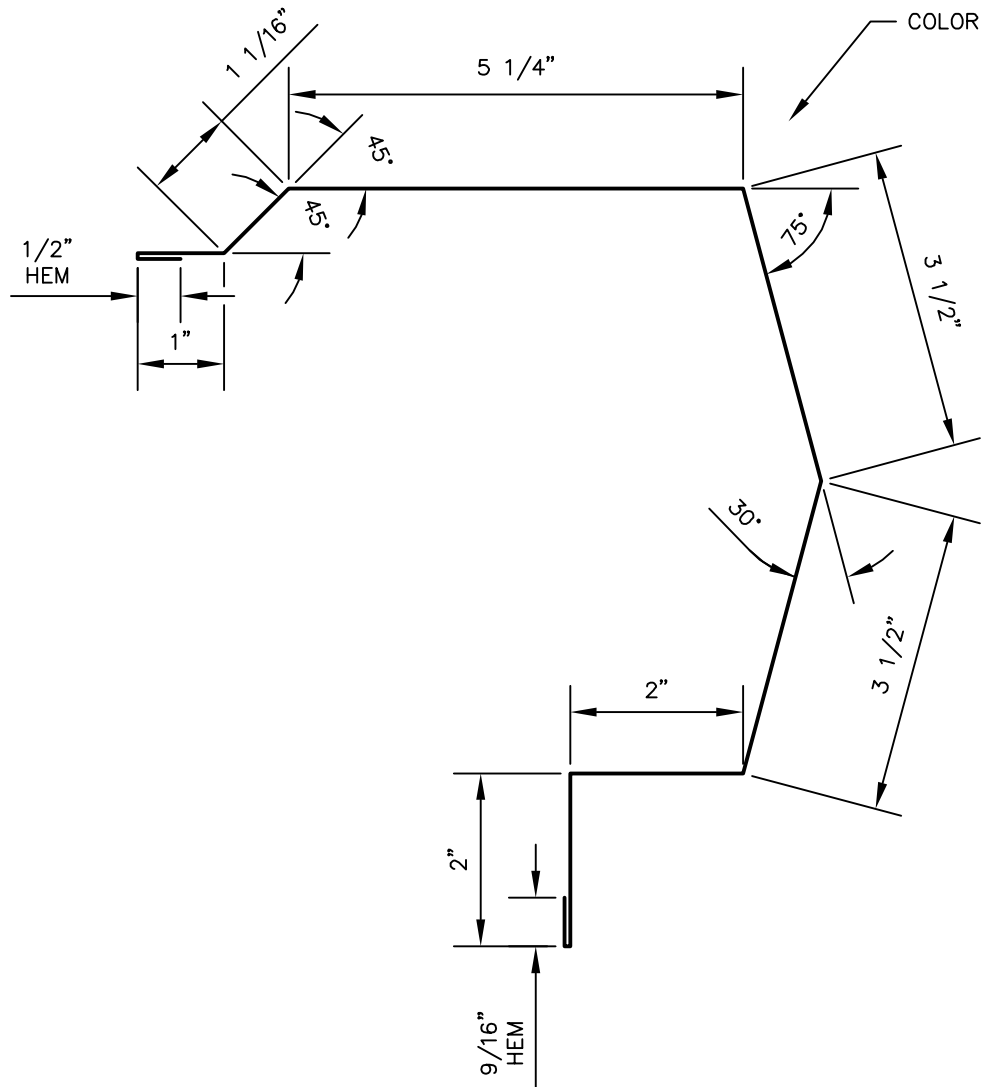


STANDARD GUTTER

PANEL PROFILES	GAUGE
U-PANEL	26

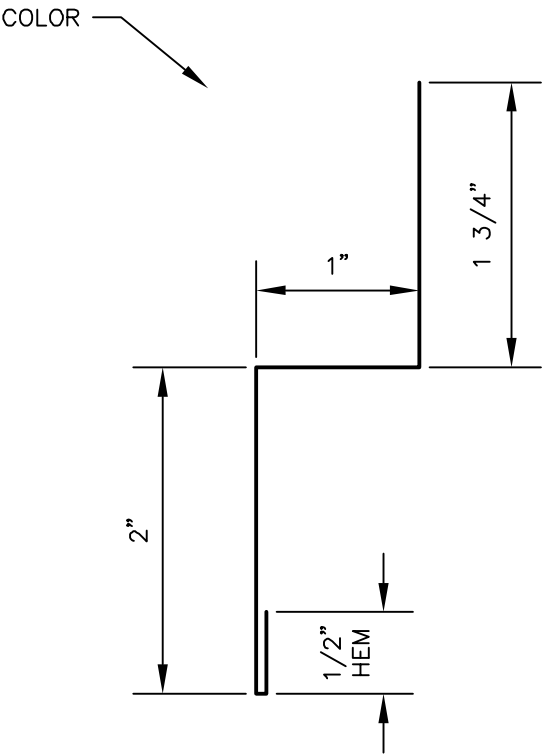
7-09-13 rev.
 9-27-11 rev.
 4-14-03 rev.
 9-9-02

GIRTH: 19 3/8"
 BENDS: 90° UNLESS SPECIFIED



RAKE TRIM

PANEL PROFILES	GAUGE
U-PANEL	26

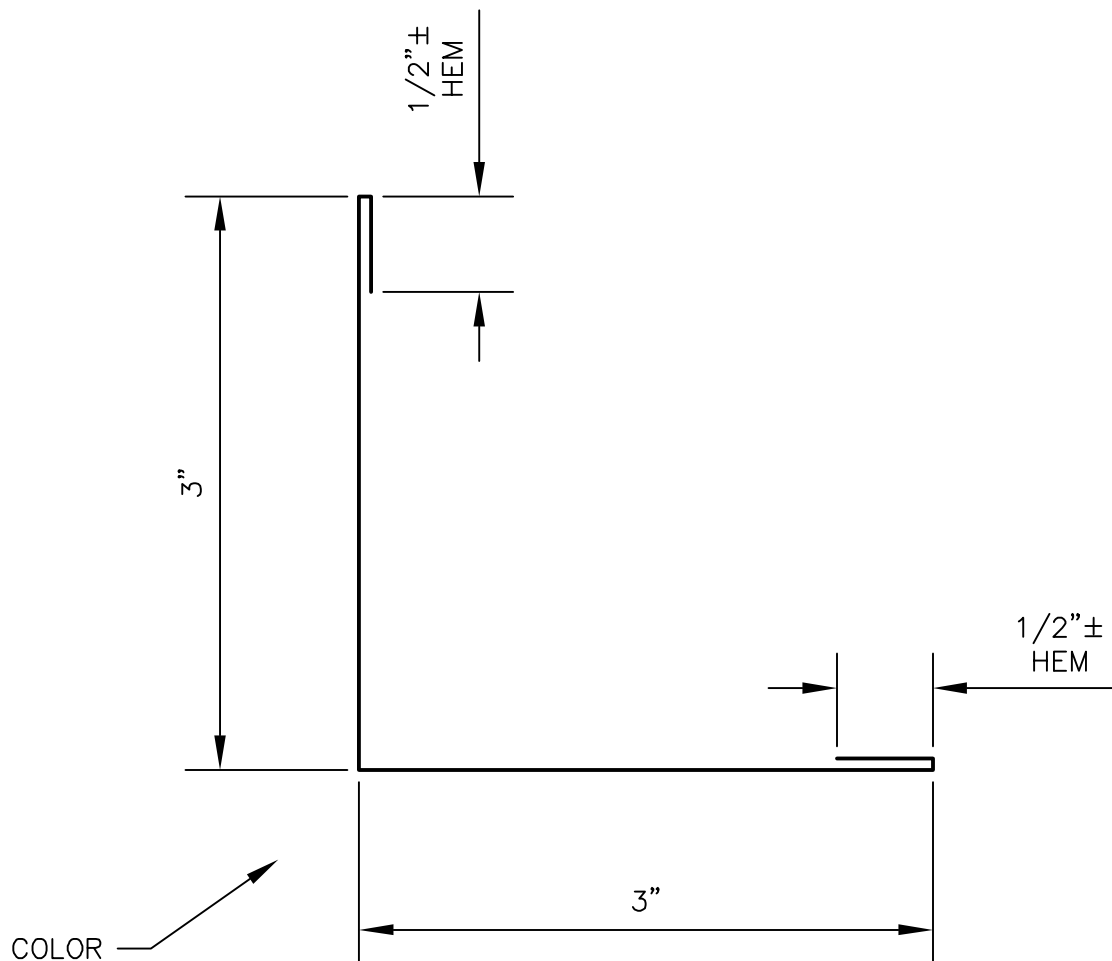


ZEE FLASHING

PANEL PROFILES	GAUGE
U-PANEL	26

7-09-13 rev.
11-02-11 rev.
4-16-03 rev.
9-09-02

GIRTH: 5 1/4"
BENDS: 90°

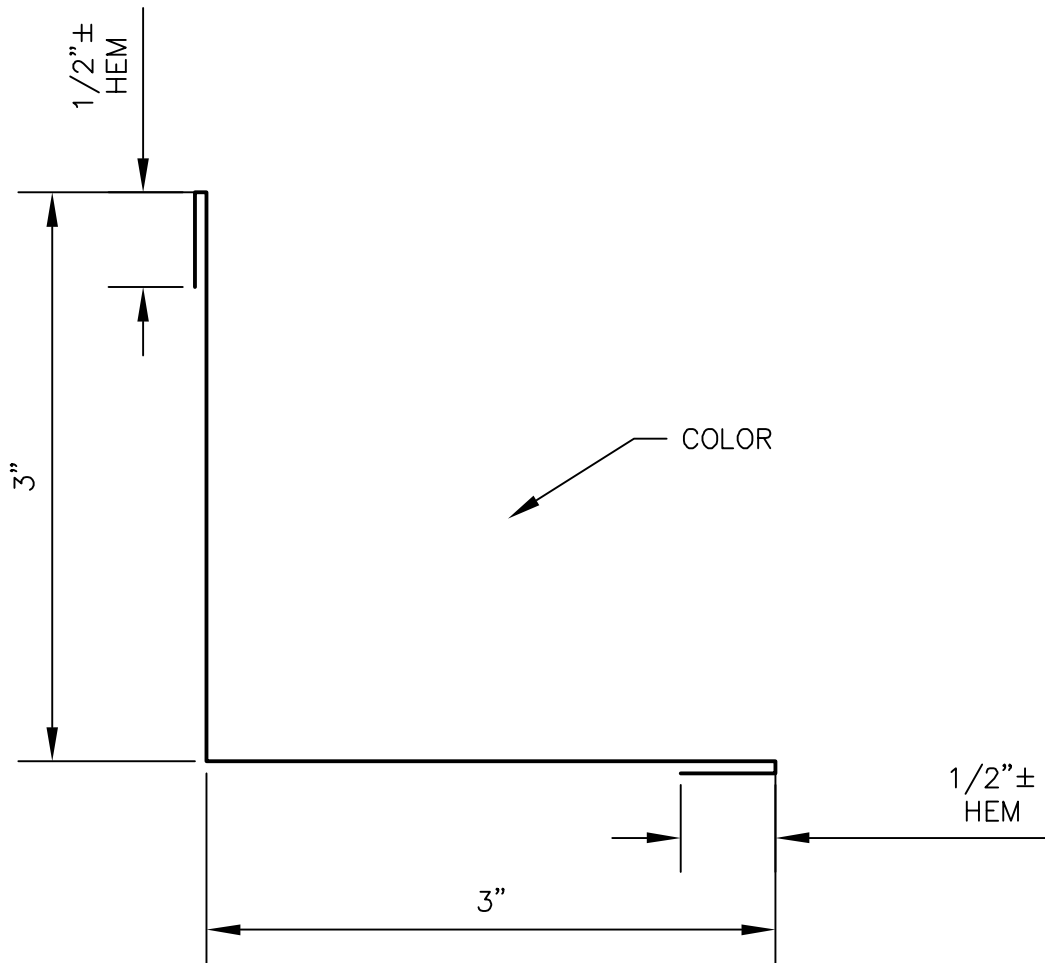


OUTSIDE ANGLE TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MULTI-COR	26
M-COR	26

7-09-13 rev.
10-13-11 rev.
9-09-02

GIRTH: 7"
BENDS: 90° AND AS SPECIFIED

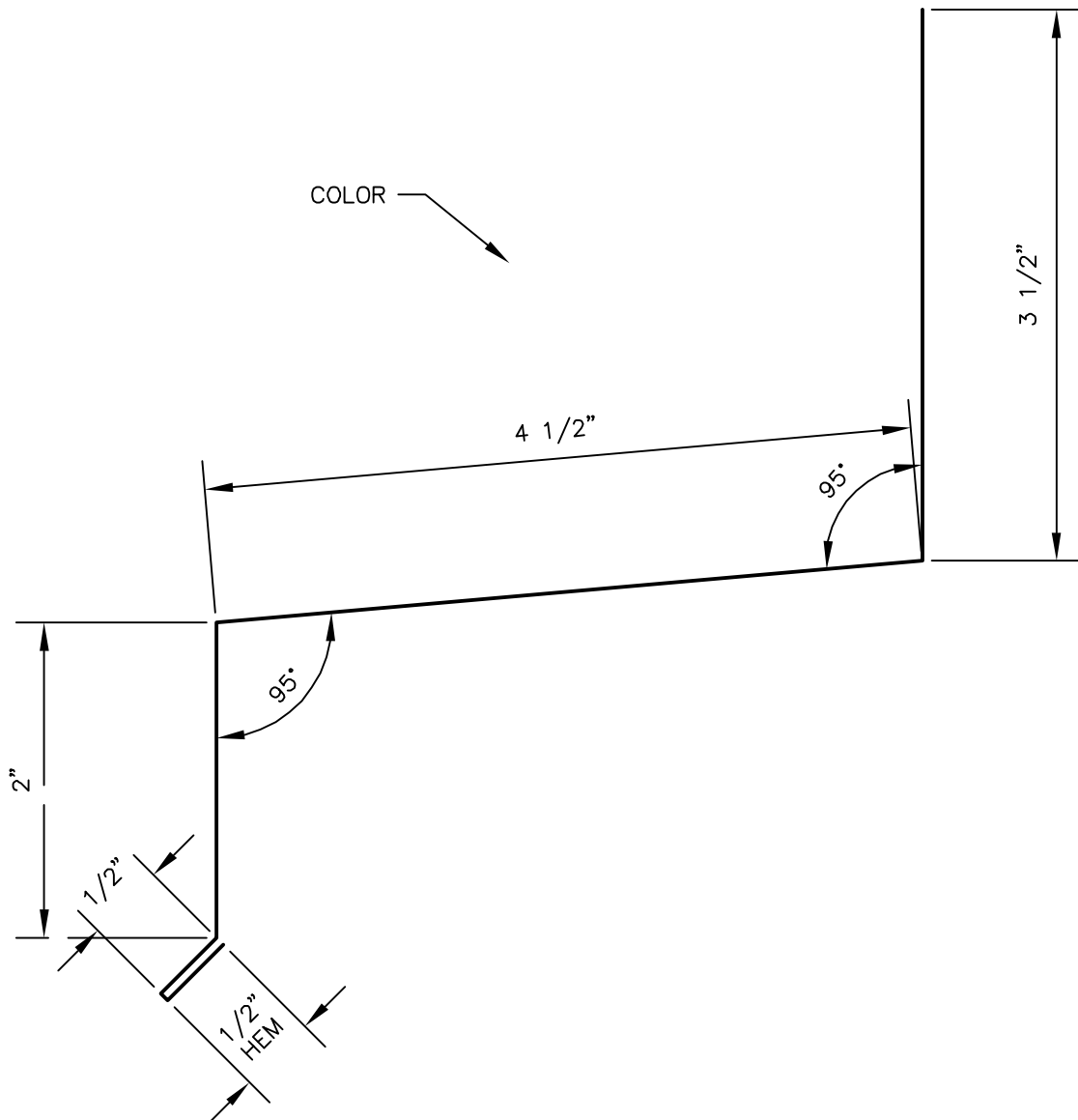


INSIDE ANGLE TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26

7-09-13 rev.
10-13-11 rev.
9-09-02

GIRTH: 7"
BENDS: 90° AND AS SPECIFIED

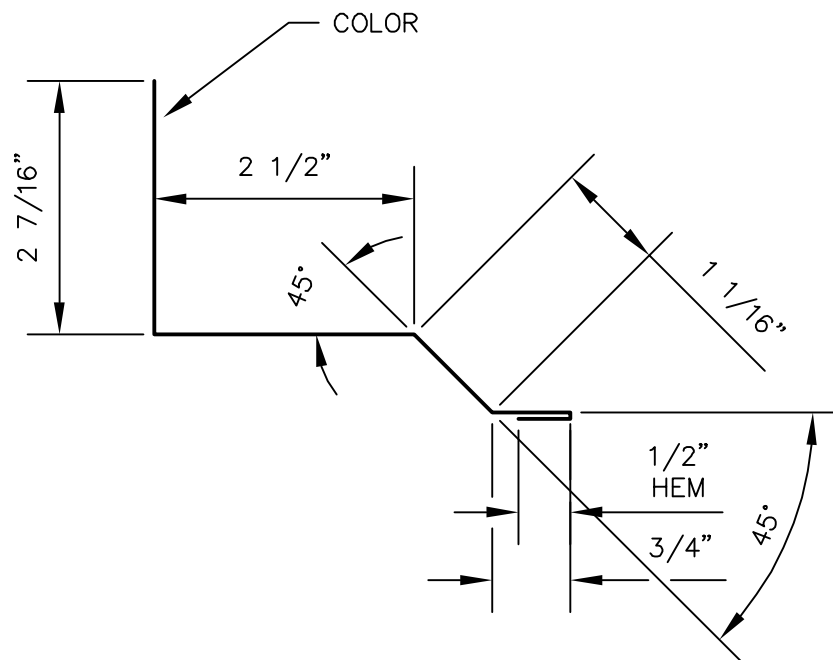


MASONRY WAINSCOAT TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MULTI-V	26
MEGA-RIB	26
M-COR	26
MULTI-COR	26

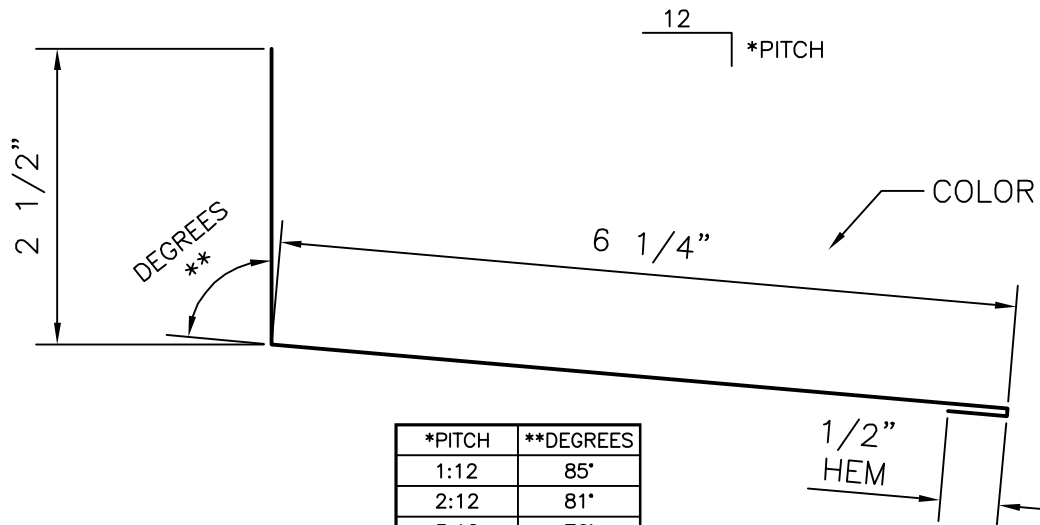
8-26-13 rev.
11-02-11 rev.
9-09-02

GIRTH: 11"
BENDS: 90° AND AS SPECIFIED



RAKE TIE-IN TRIM

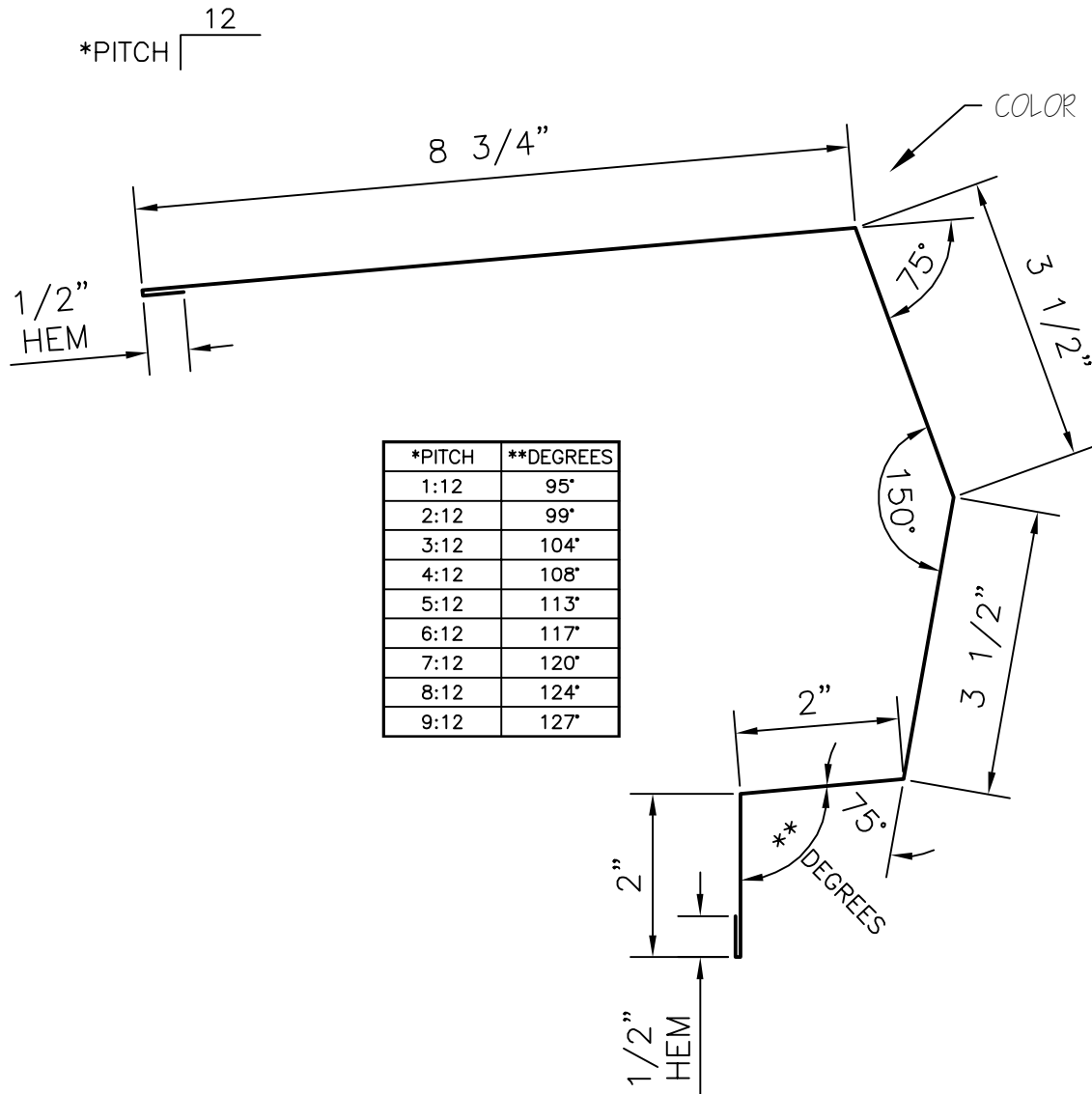
PANEL PROFILES	GAUGE
U-PANEL	26



*PITCH	**DEGREES
1:12	85°
2:12	81°
3:12	76°
4:12	72°
5:12	67°
6:12	63°
7:12	60°
8:12	56°
9:12	53°
10:12	50°
11:12	47°
12:12	45°

HIGH-SIDE TIE-IN TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MULTI-COR	26
M-COR	26

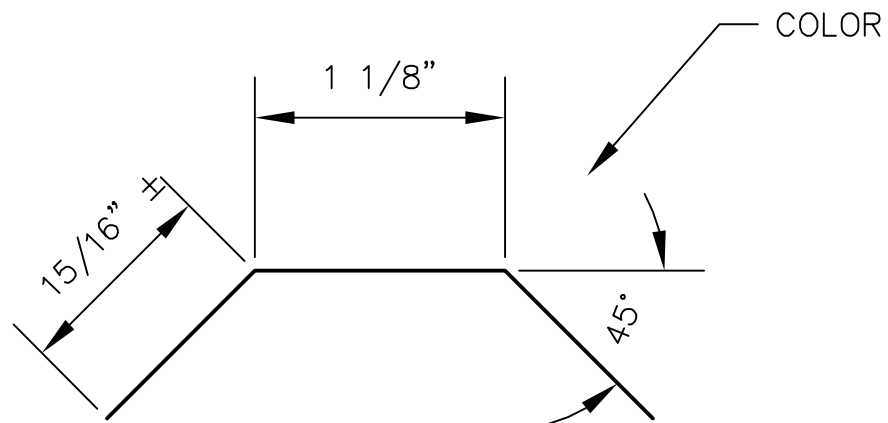


HIGH SIDE EAVE TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26

7-09-13 rev.
4-29-11

GIRTH: 20 $\frac{3}{4}$ "
BENDS: AS SPECIFIED

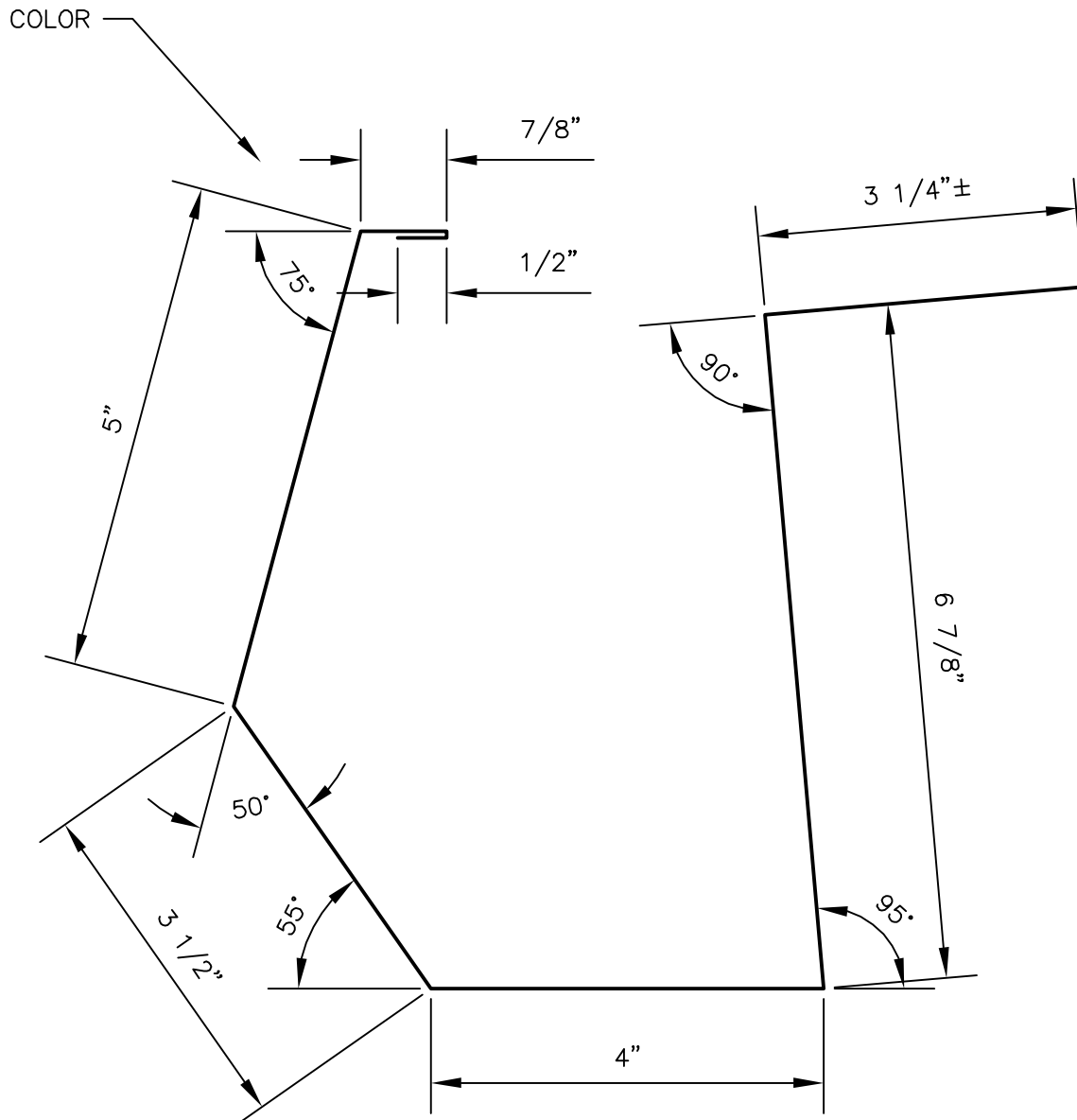


GUTTER STRAP

PANEL PROFILES	GAUGE
U-PANEL	26

7-09-13 rev.
9-27-11 rev.
9-09-02

GIRTH: 3"
BENDS: AS SPECIFIED

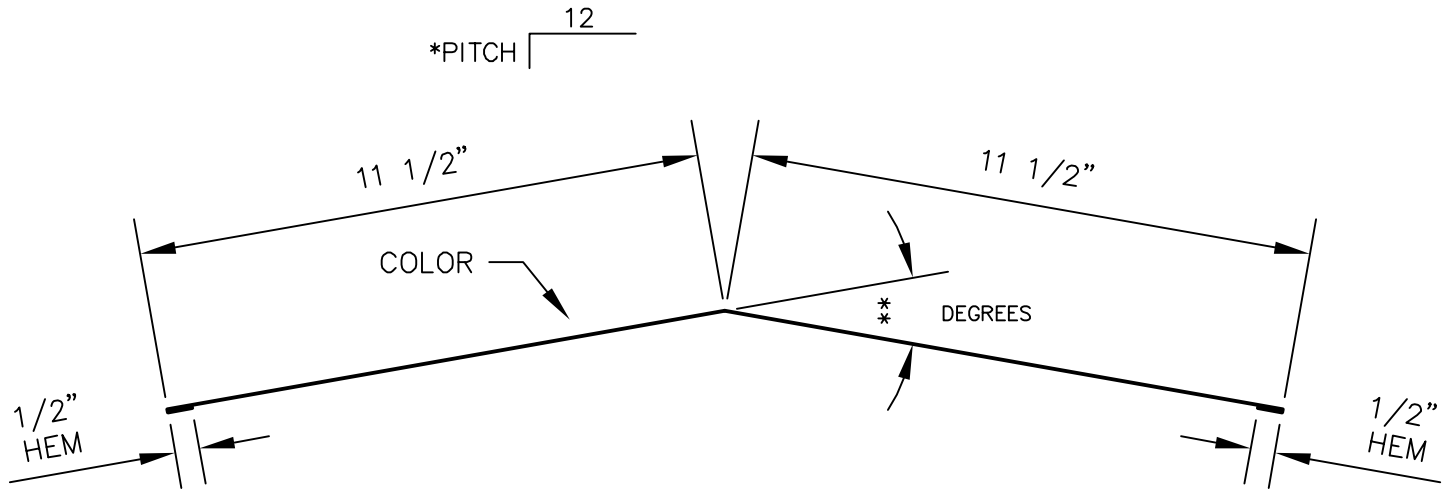


SCULPTURED GUTTER

PANEL PROFILES	GAUGE
U-PANEL	26

7-09-13 rev.
9-27-11 rev.
9-9-02

GIRTH: 24"
BENDS: 90° UNLESS SPECIFIED



*PITCH	**DEGREES
1: 12	10°
2: 12	19°
3: 12	28°
4: 12	37°
5: 12	45°
6: 12	53°

RIDGE CAP

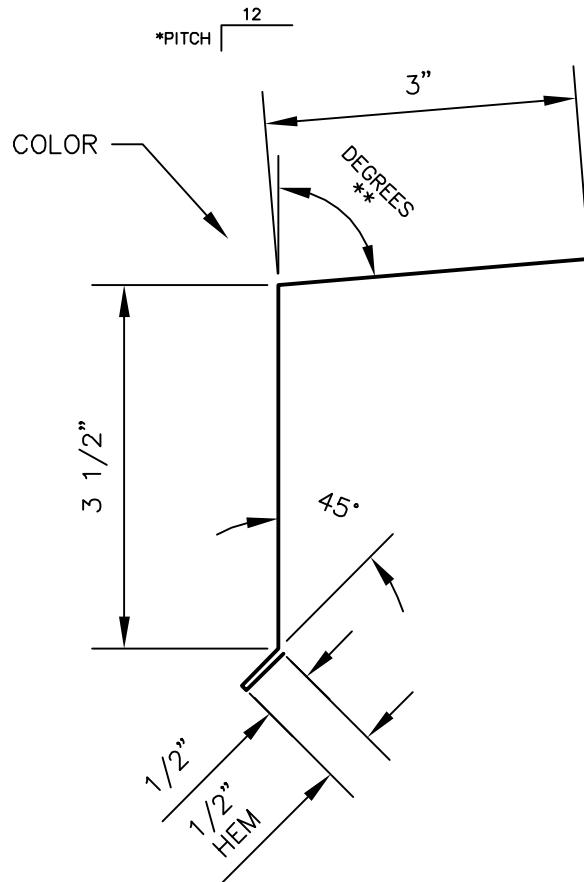
PANEL PROFILES	GAUGE
U-PANEL	26
MIRAGE	26
MIRAGE II	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26
MULTI-COR	26
M-COR	26
MASTERLOK-90	24
MASTERLOK-FS	24
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

7-09-13 rev.

7-19-11 rev.

9-09-02

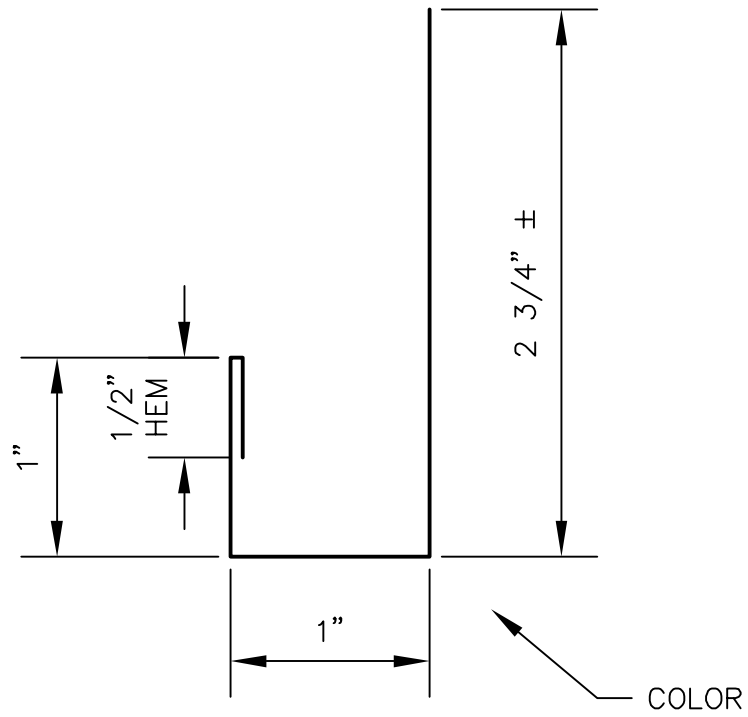
GIRTH: 24"
BENDS: 90° UNLESS SPECIFIED



*PITCH	**DEGREES
0:12	90°
1:12	85°
2:12	81°
3:12	76°
4:12	72°
5:12	67°
6:12	63°
7:12	60°
8:12	56°
9:12	53°
10:12	50°
11:12	47°
12:12	45°

EAVE TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MULTI-COR	26
M-COR	26
MAX-RIB	26
MESA	26

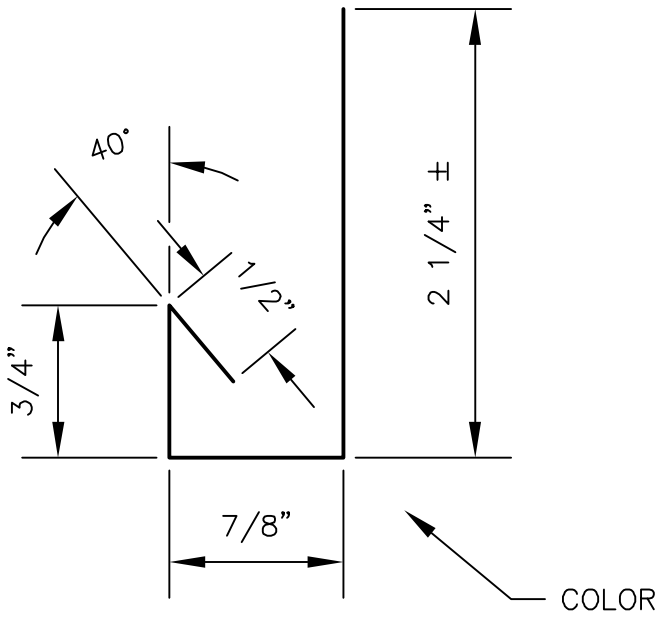


HEAD TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-COR	26
M-COR	26
MAX-RIB	26
MESA	26

7-09-13 rev.
 11-02-11 rev.
 4-16-03 rev.
 9-09-02

GIRTH: 5 1/4"
 BENDS: 90° AND AS SPECIFIED

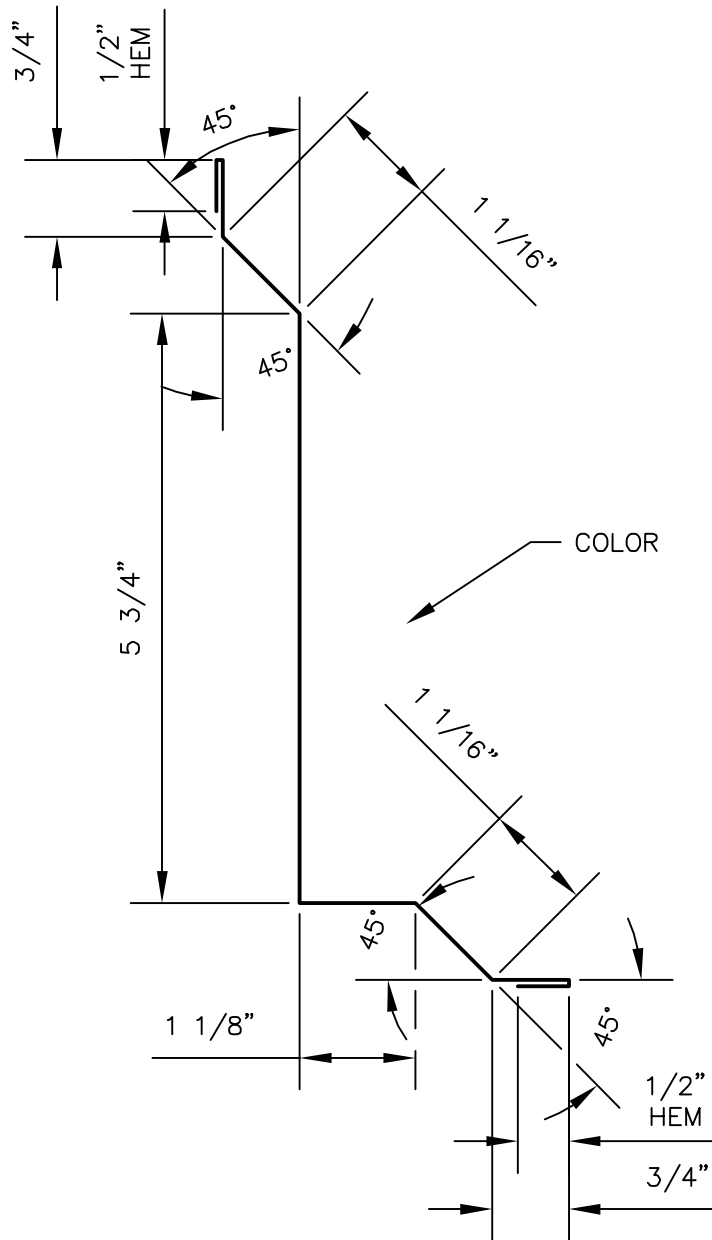


JAMB TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-COR	26
M-COR	26
MAX-RIB	26
MESA	26

7-09-13 rev.
11-02-11 rev.
4-14-03 rev.
9-09-02

GIRTH: 4 3/8"
BENDS: 90° AND AS SPECIFIED

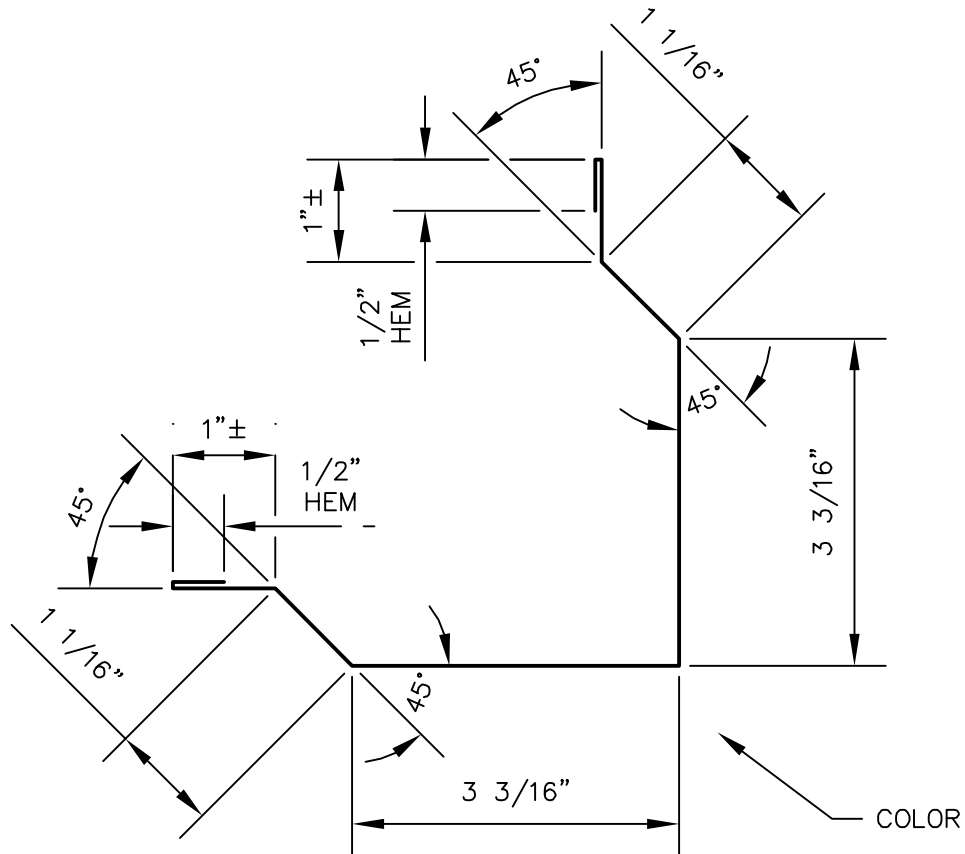


INSIDE CORNER TRIM

PANEL PROFILES	GAUGE
U-PANEL	26

7-09-13 rev.
 10-13-11 rev.
 4-16-03 rev.
 9-09-02

GIRTH: 11 1/2"
 BENDS: 90° AND AS SPECIFIED

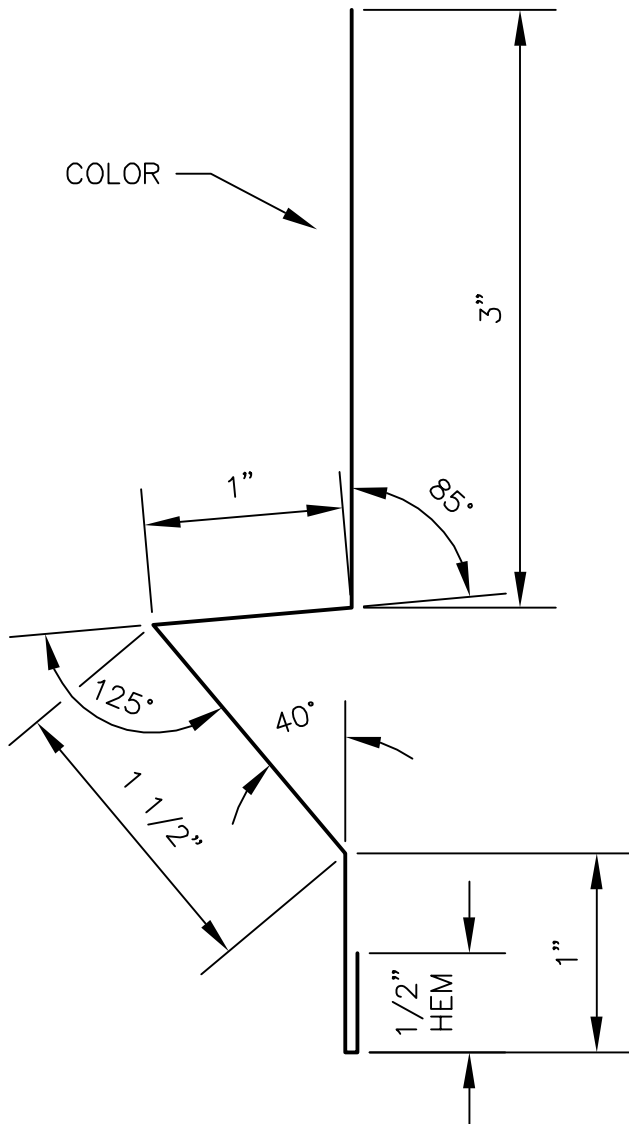


OUTSIDE CORNER TRIM

PANEL PROFILES	GAUGE
U-PANEL	26

7-09-13 rev.
 10-13-11 rev.
 5-27-03 rev,
 4-16-03 rev.
 9-09-02

GIRTH: 11 1/2"
 BENDS: 90° AND AS SPECIFIED

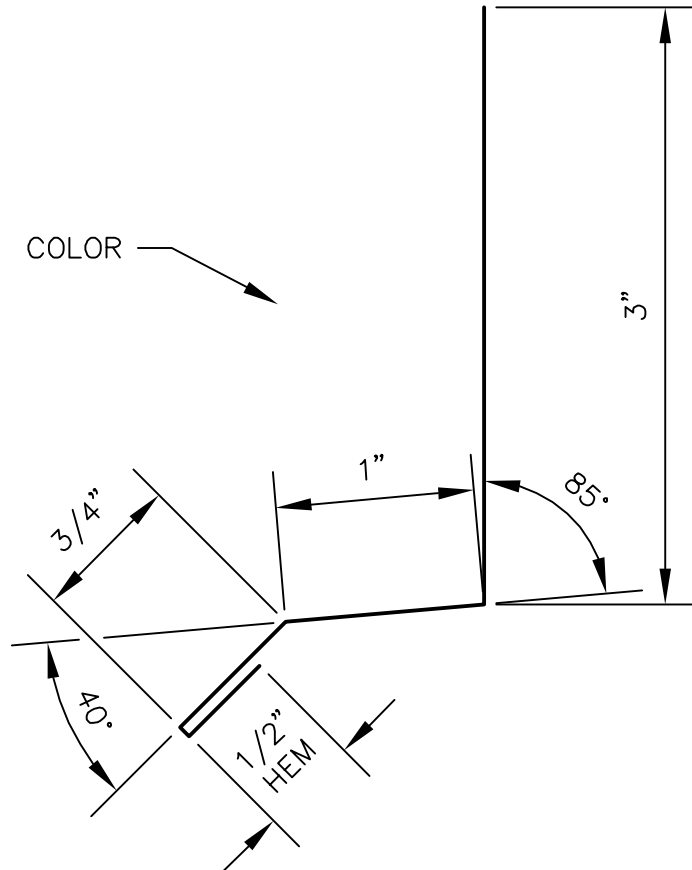


PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-COR	26
M-COR	26

BASE TRIM

7-09-13 rev.
11-02-11 rev.
5-09-06 rev.
4-15-03 rev.
9-09-02

GIRTH: 7"
BENDS: 90° AND AS SPECIFIED

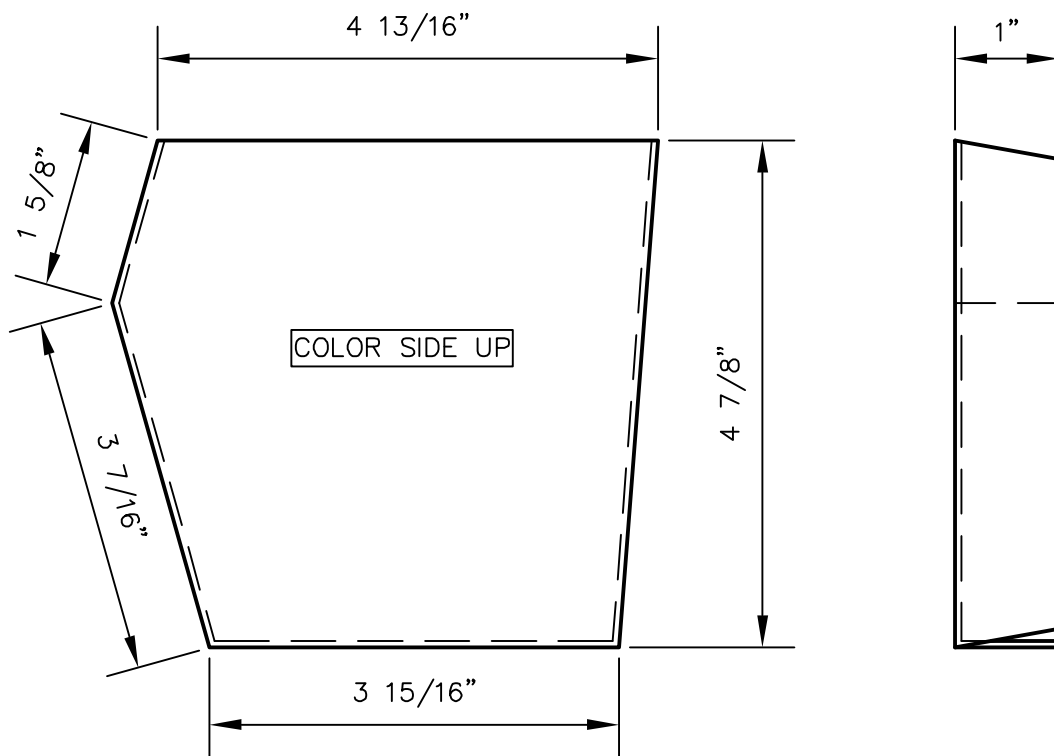


SIMPLE BASE TRIM

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-COR	26
M-COR	26

7-09-13 rev.
 11-02-11 rev.
 5-09-06 rev.
 4-15-03 rev.
 9-09-02

GIRTH: 5 1/4"
 BENDS: 90° AND AS SPECIFIED



STANDARD GUTTER END CAP - FINISHED

(R.H. SHOWN - L.H. HAND OPP.)

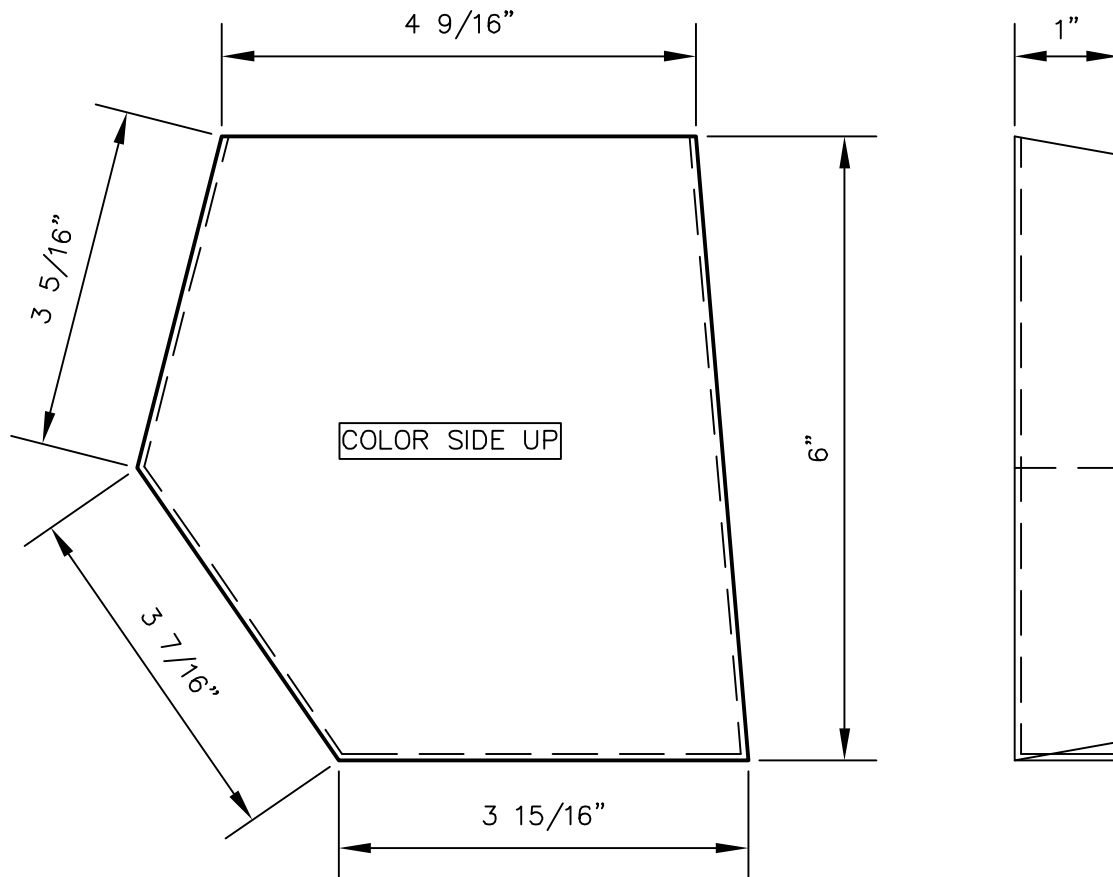
PANEL PROFILES	GAUGE
U-PANEL	26

7-09-13 rev.
9-27-11 rev.
9-9-02

GIRTH: SEE PATTERN UTW-0121
BENDS: SEE PATTERN UTW-0121



GIRTH: 5 7/8" X 7 1/8"
BENDS: DOWN 90°



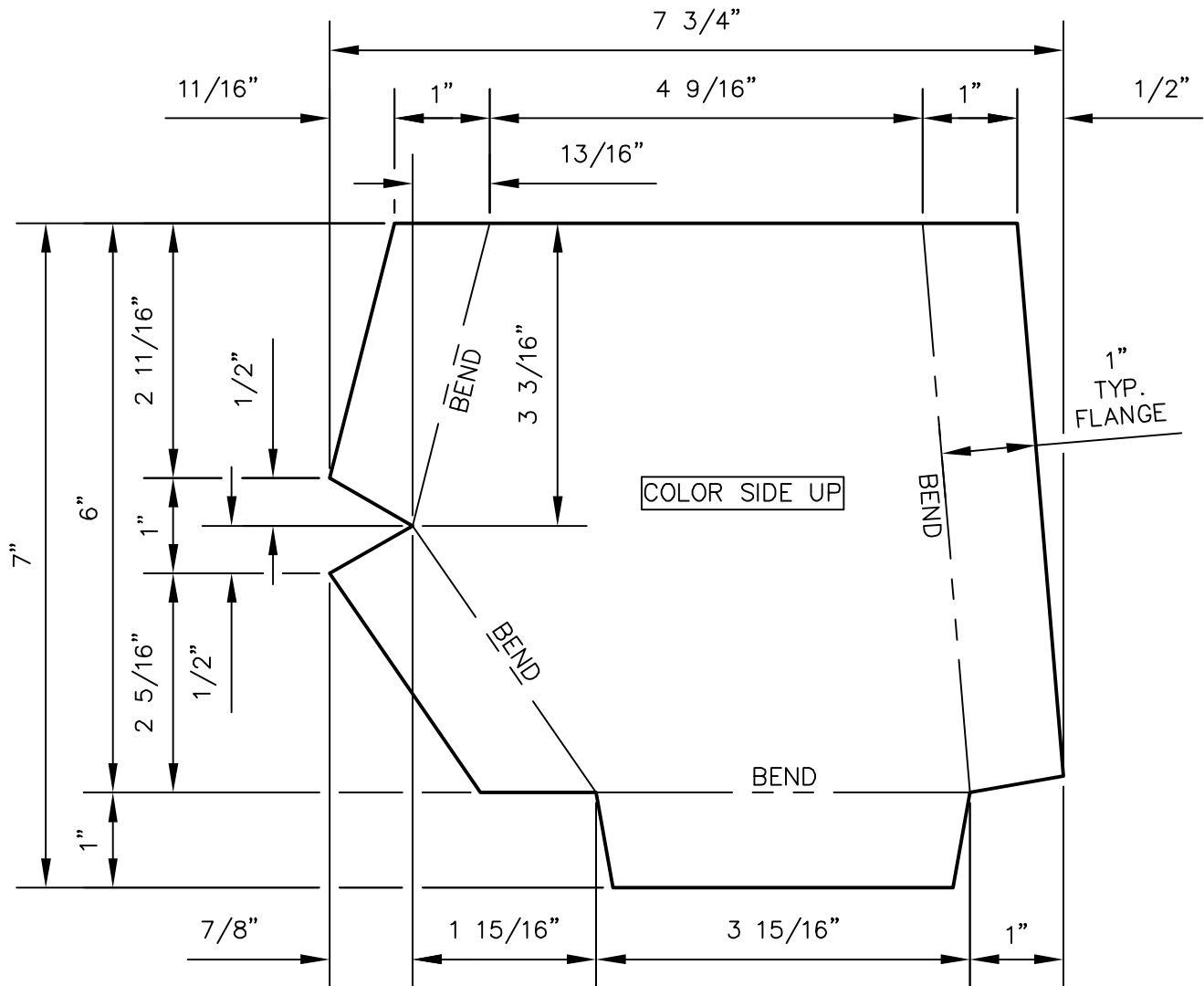
SCULPTURED GUTTER END CAP - FINISHED

(R.H. SHOWN - L.H. HAND OPP.)

PANEL PROFILES	GAUGE
U-PANEL	26

8-22-13 rev.
9-27-11 rev.
9-9-02

GIRTH: SEE PATTERN UTW-0123
BENDS: SEE PATTERN UTW-0123



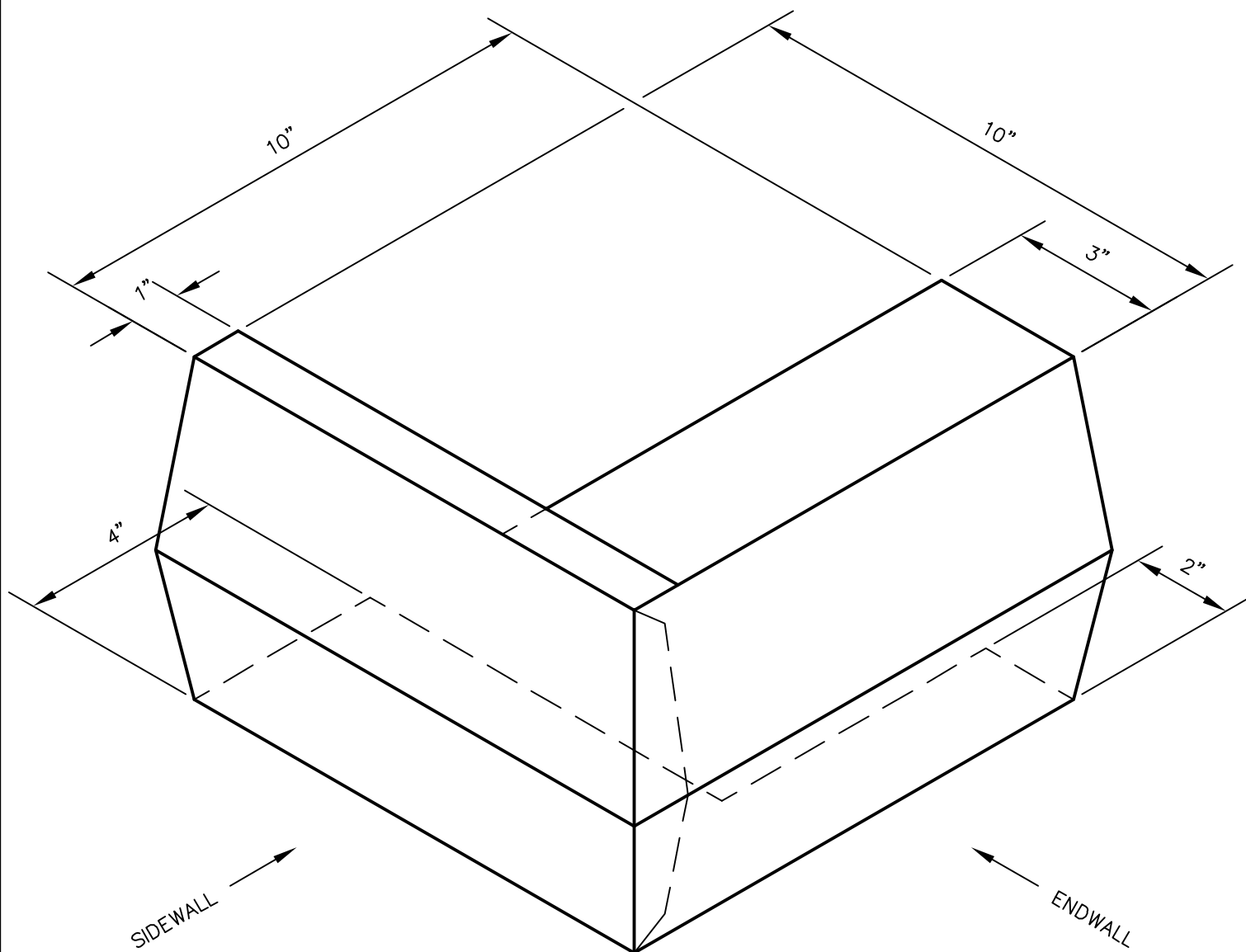
SCULPTURED GUTTER END CAP - PATTERN

(R.H. SHOWN - L.H. HAND OPP.)

PANEL PROFILES	GAUGE
U-PANEL	26

8-22-13 rev.
9-27-11 rev.
9-9-02

GIRTH: 7" X 7 3/4"
BENDS: DOWN 90°



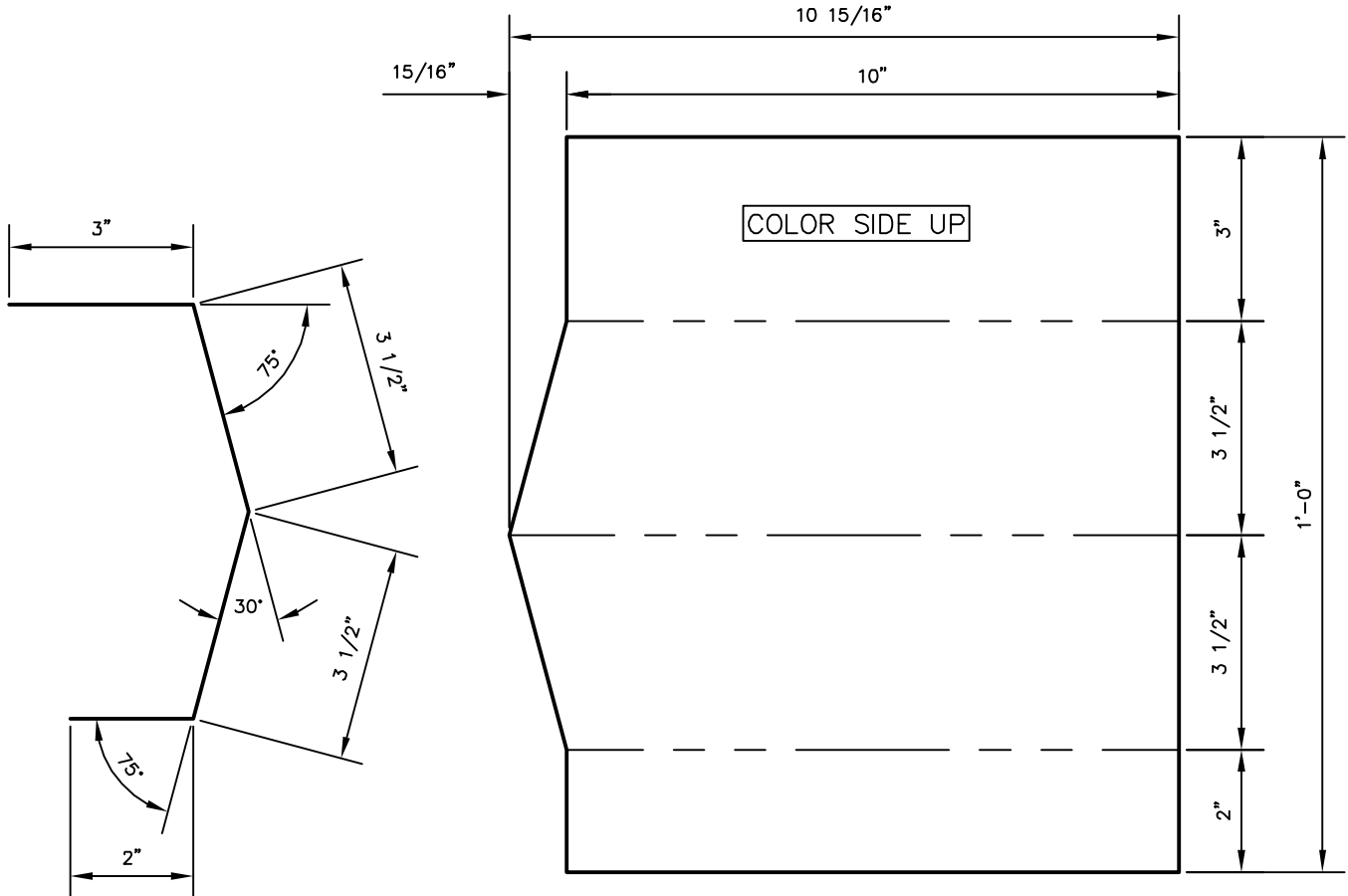
OUTSIDE CORNER BOX - FINISHED

(RIGHT HAND SHOWN)
 (LEFT HAND OPP.)
 (1/2:12 - 2:12 PITCHES)

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MIRAGE	24 or 26
MIRAGE II	24 or 26

8-26-13 rev.
 8-24-11 rev.
 9-09-02

GIRTH: SEE PATTERN UTW-0125 & UTW-0126
 BENDS: SEE PATTERN UTW-0125 & UTW-0126



OUTSIDE CORNER BOX - PATTERN (ENDWALL)

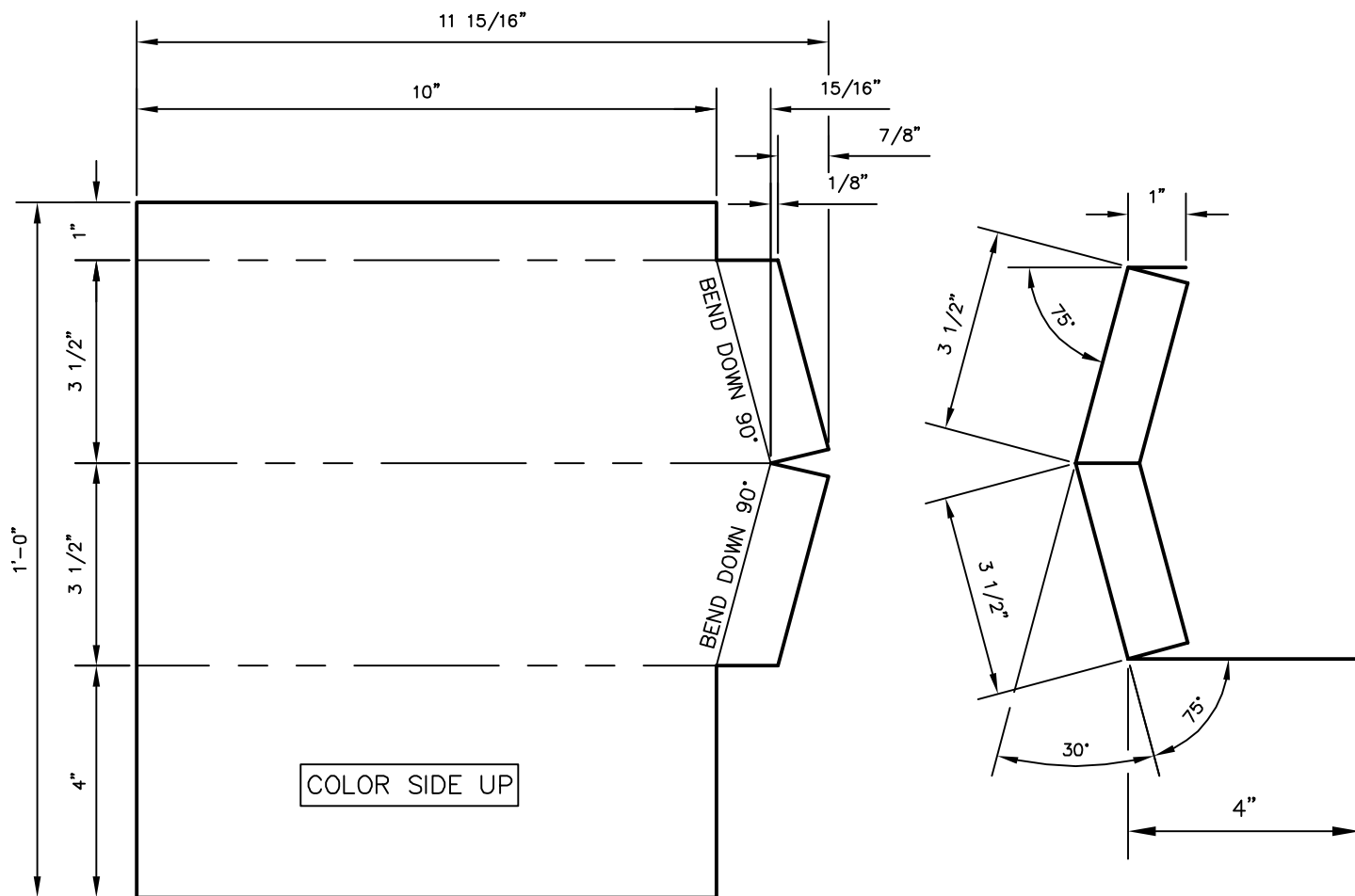
(ASSEMBLE 1 R.H. & 1 L.H.)

(RIGHT HAND SHOWN - LEFT HAND OPP.)

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MIRAGE	24 or 26
MIRAGE II	24 or 26

8-27-14 rev.
8-26-13 rev.
8-24-11 rev.
9-10-02

GIRTH: 10 15/16" X 1'-0"
BENDS: AS SPECIFIED



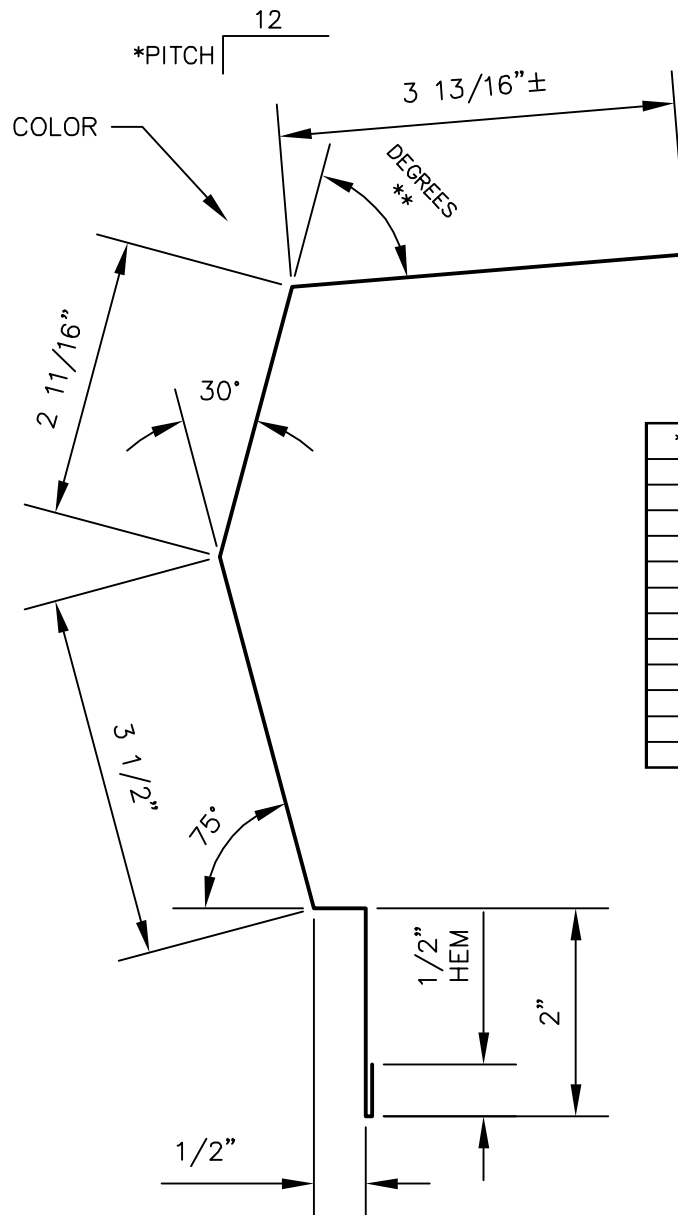
OUTSIDE CORNER BOX - PATTERN (SIDEWALL)

(ASSEMBLE 1 R.H. & 1 L.H.)
(RIGHT HAND SHOWN - LEFT HAND OPP.)

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MIRAGE	24 or 26
MIRAGE II	24 or 26

8-27-14 rev.
8-26-13 rev.
8-24-11 rev.
9-10-02

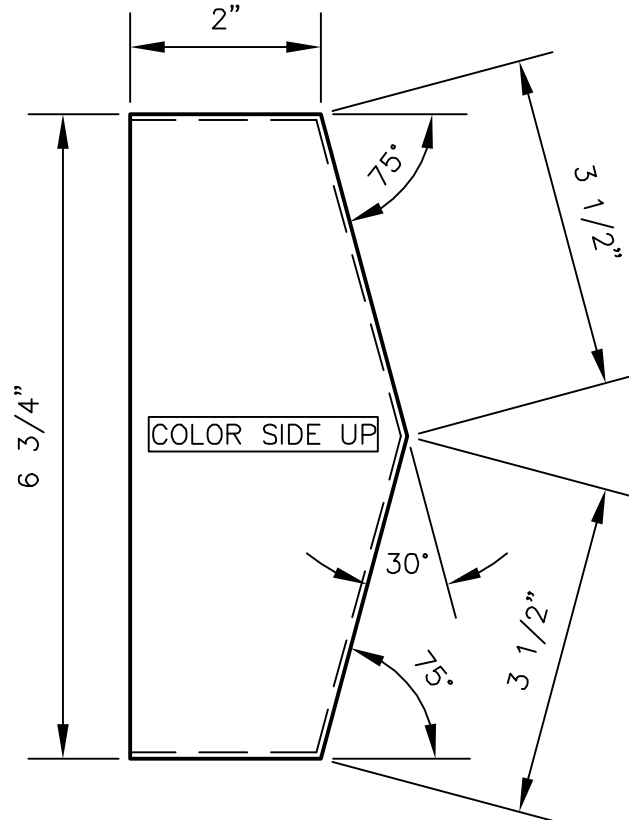
GIRTH: 1'-0" X 11 15/16"
BENDS: AS SPECIFIED



*PITCH	**DEGREES
1:12	70°
2:12	66°
3:12	61°
4:12	57°
5:12	52°
6:12	48°
7:12	45°
8:12	41°
9:12	38°
10:12	35°
11:12	32°
12:12	30°

SCULPTURED EAVE TRIM

PANEL PROFILES	GAUGE
U-PANEL	26

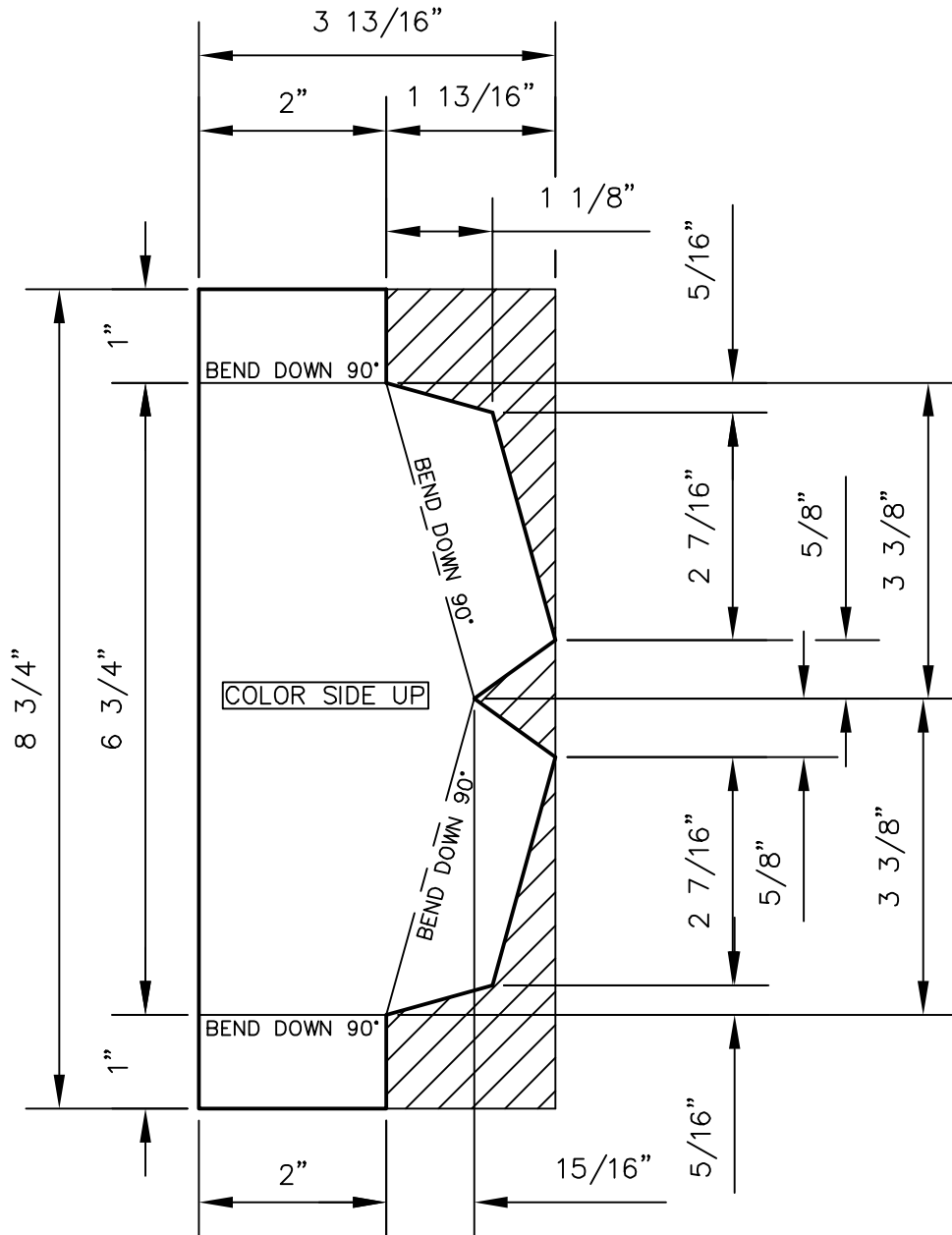


RAKE CLOSURE - FINISHED

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MIRAGE I	24 or 26
MIRAGE II	24 or 26

8-26-13 rev.
8-24-11 rev.
9-10-02

GIRTH: SEE PATTERN: UTW-0129
BENDS: SEE PATTERN: UTW-0129

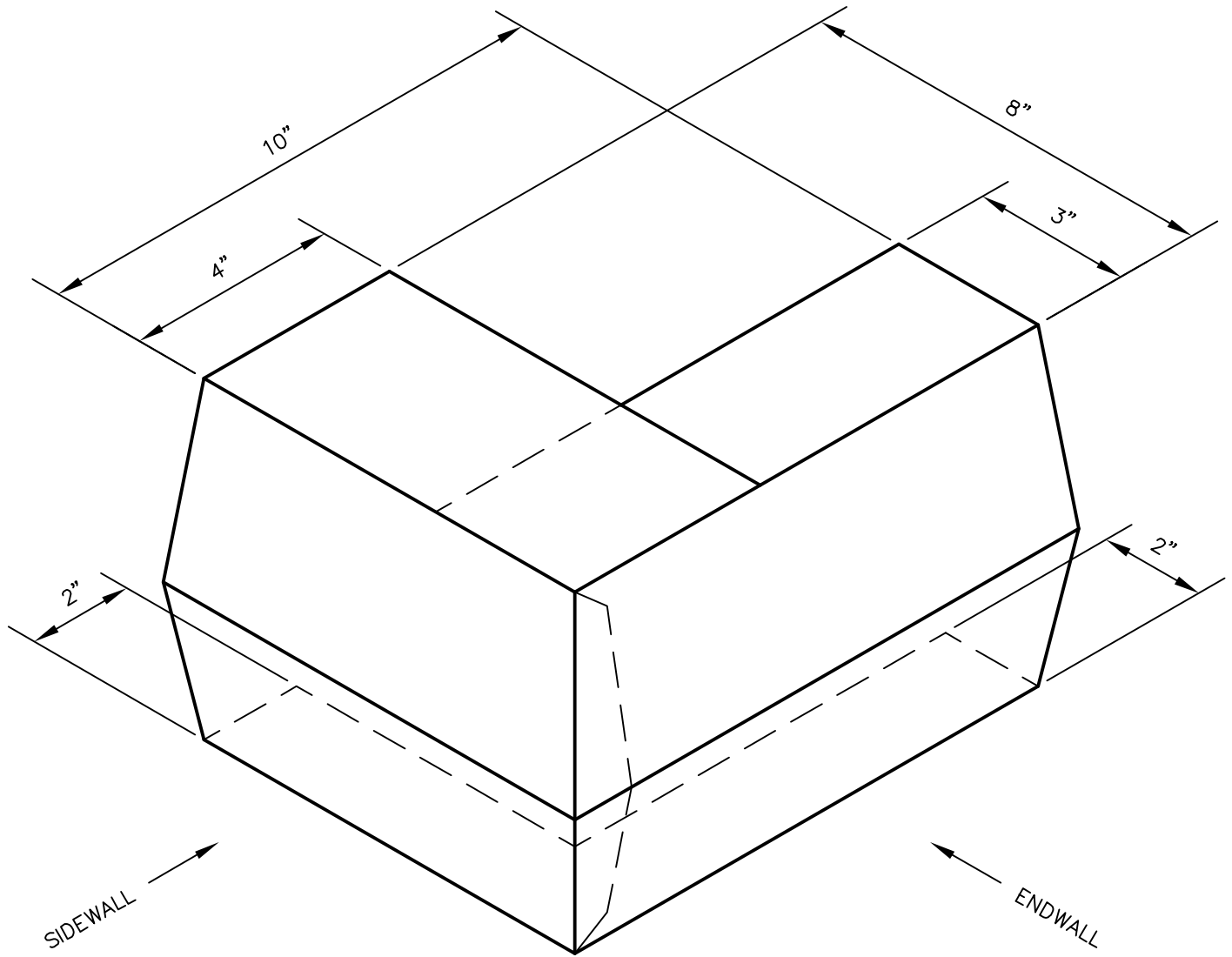


PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MIRAGE I	24 or 26
MIRAGE II	24 or 26

RAKE CLOSURE - PATTERN

8-22-13 rev.
8-24-11 rev.
9-10-02

GIRTH: $3 \frac{3}{16}$ " X $8 \frac{3}{4}$ "
BENDS: AS SPECIFIED



HIGH-SIDE CORNER BOX - FINISHED

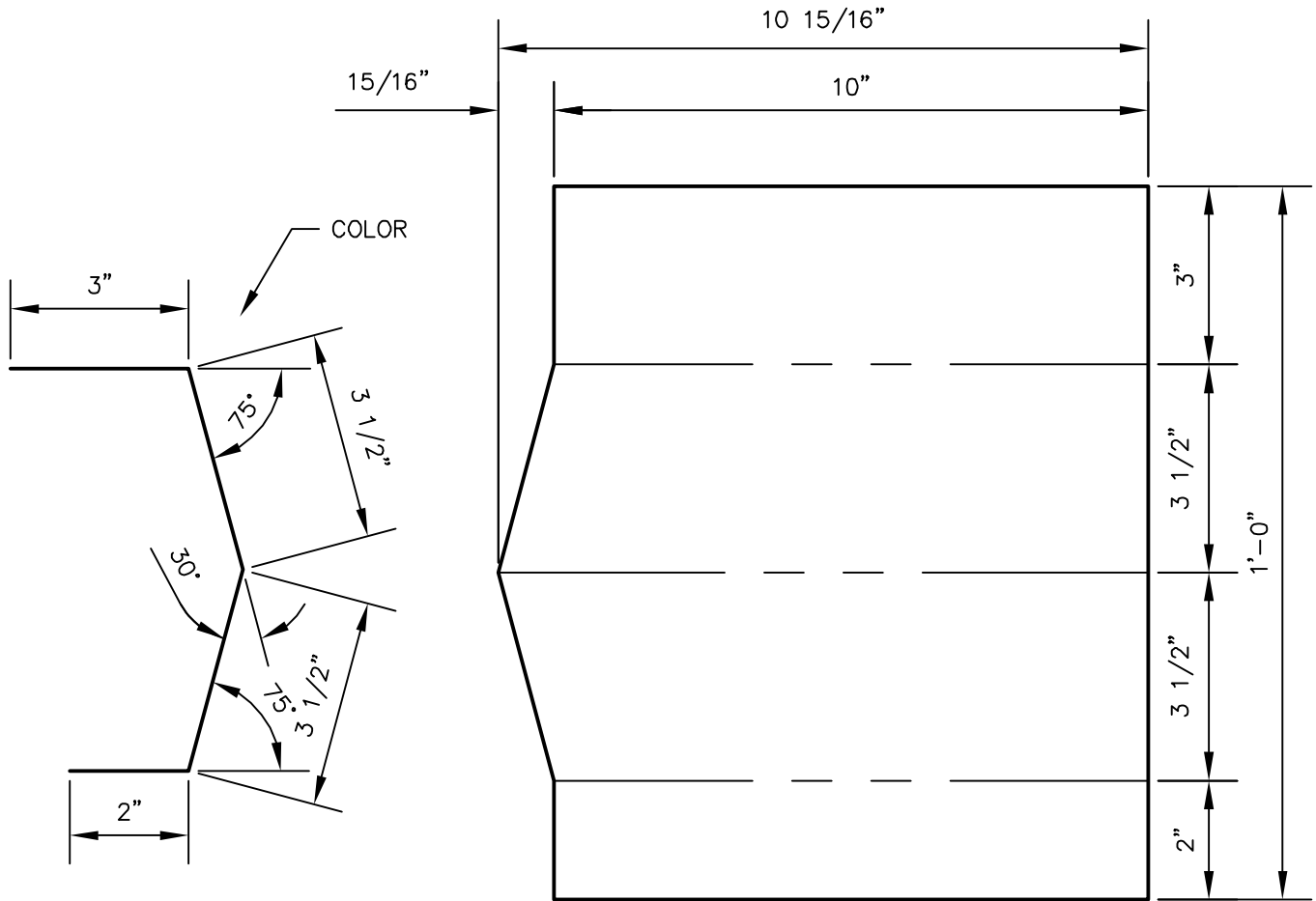
(RIGHT HAND SHOWN)

(LEFT HAND OPP.)

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MIRAGE	24 or 26
MIRAGE II	24 or 26

8-26-13 rev.
8-24-11 rev.
9-10-02

GIRTH: SEE PATTERN UTW-0131 & UTW-0132
BENDS: SEE PATTERN UTW-0131 & UTW-0132



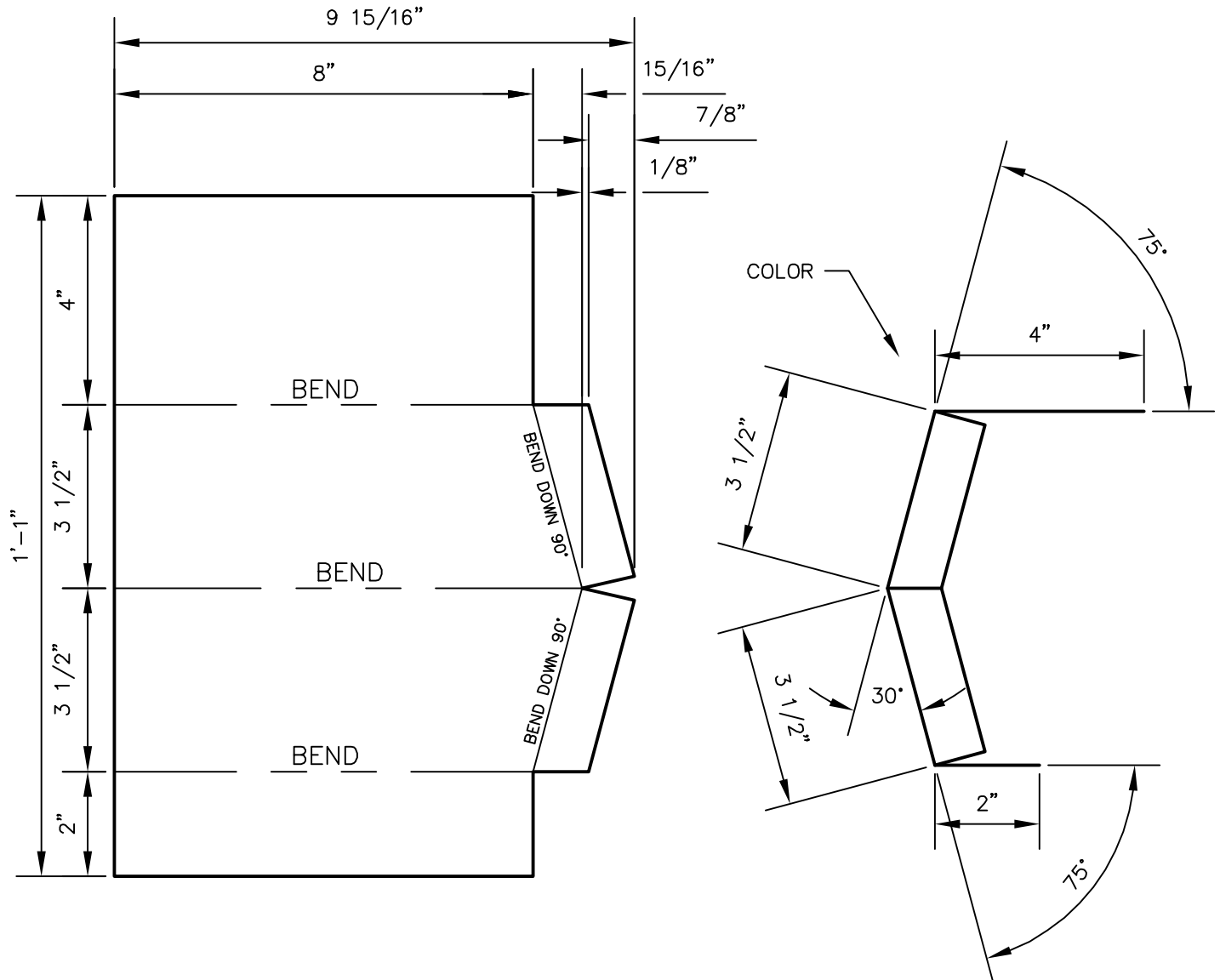
HIGH-SIDE CORNER BOX - PATTERN (ENDWALL)

(ASSEMBLE 1 R.H. & 1 L.H.)
(RIGHT HAND SHOWN - LEFT HAND OPPS.)

PANEL PROFILES	GAUGE
MIRAGE	24 or 26
MIRAGE II	24 or 26
U-PANEL	26
MULTI-RIB	26
R-PANEL	26

8-26-13 rev.
8-24-11 rev.
9-10-02

GIRTH: 10 15/16" X 1'-0"
BENDS: AS SPECIFIED



HIGH-SIDE CORNER BOX - PATTERN (SIDEWALL)

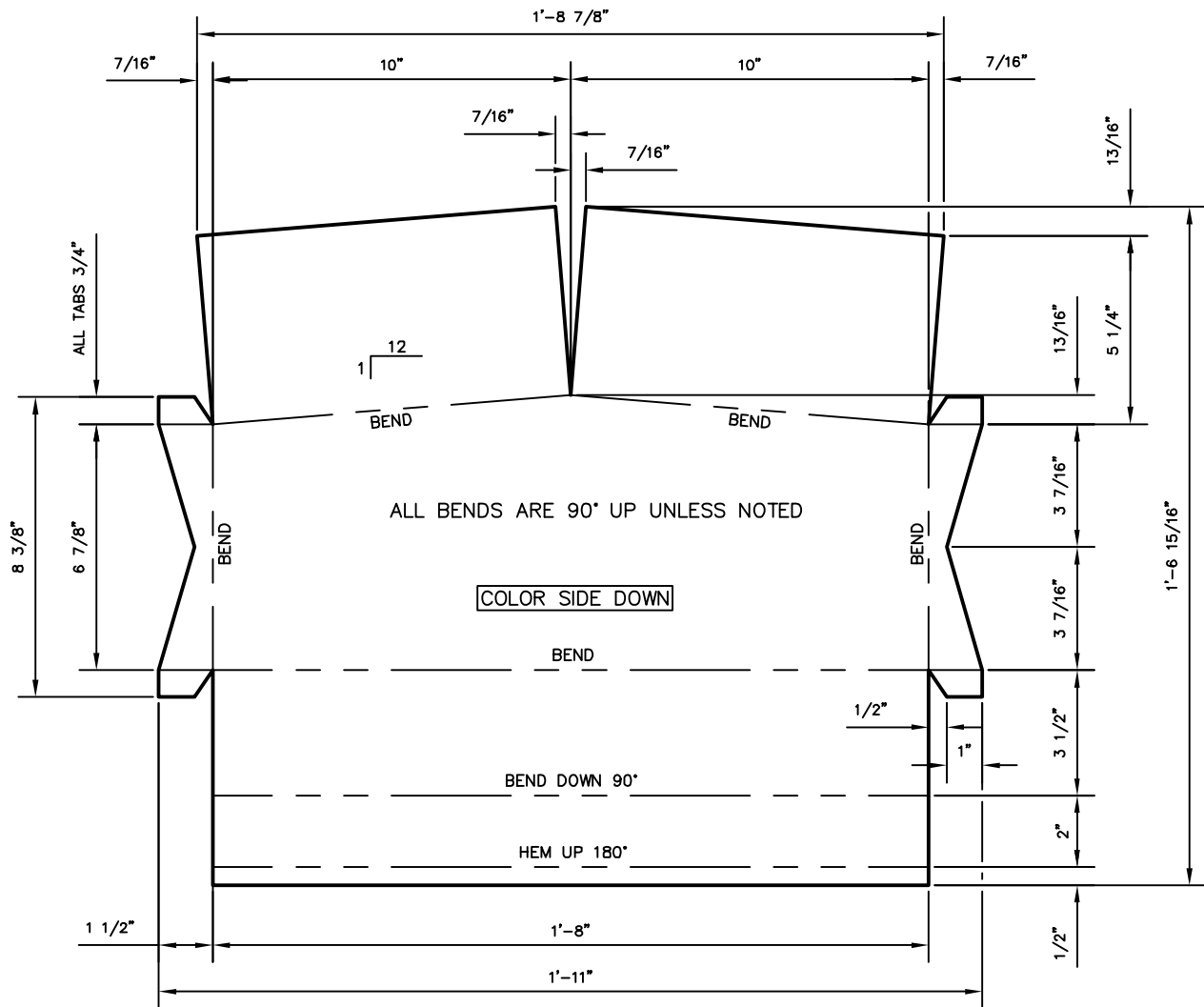
(ASSEMBLE 1 R.H. & 1 L.H.)

(RIGHT HAND SHOWN - LEFT HAND OPPOS.)

PANEL PROFILES	GAUGE
MIRAGE	24 or 26
MIRAGE II	24 or 26
U-PANEL	26
MULTI-RIB	26
R-PANEL	26

8-26-13 rev.
8-24-11 rev.
9-10-02

GIRTH: 9 15/16" X 1'-1"
BENDS: AS SPECIFIED

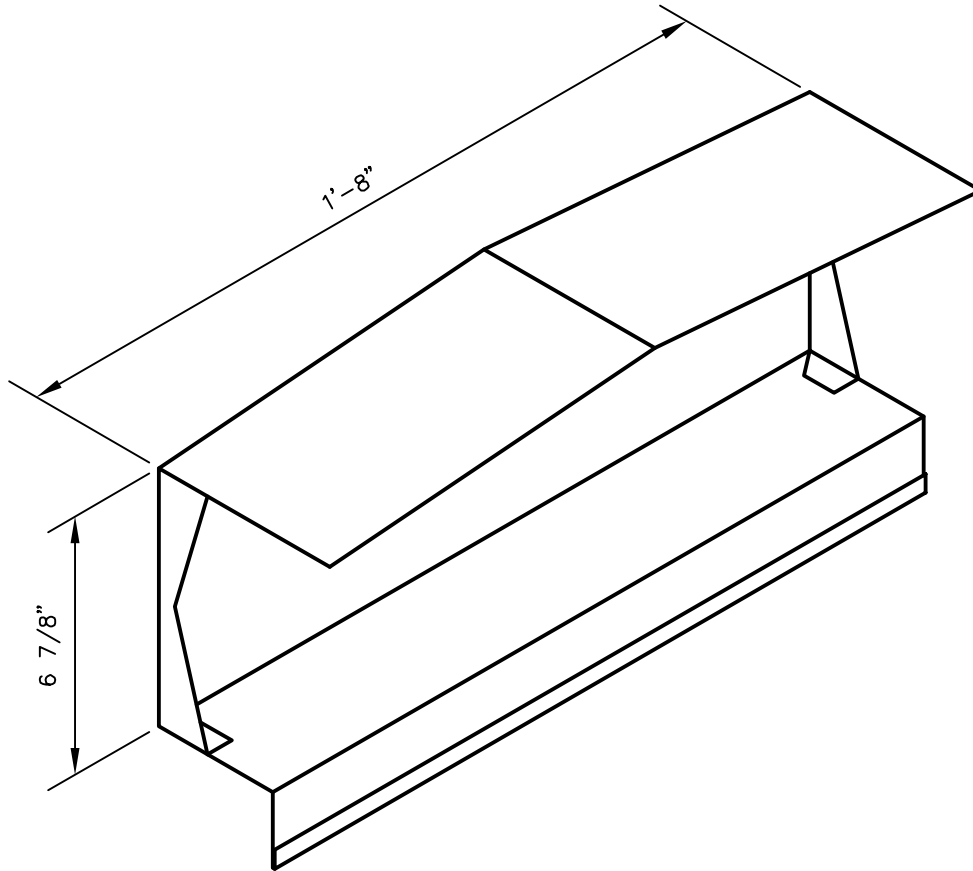


FIXED PEAK BOX - PATTERN
(1:12)

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

9-04-13 rev.
7-28-11 rev.
2-20-04

GIRTH: 1'-11" X 1'-6 15/16"
BENDS: 90° AND AS SPECIFIED



FIXED PEAK BOX - FINISHED

(1:12)

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

9-04-13 rev.

8-24-11 rev.

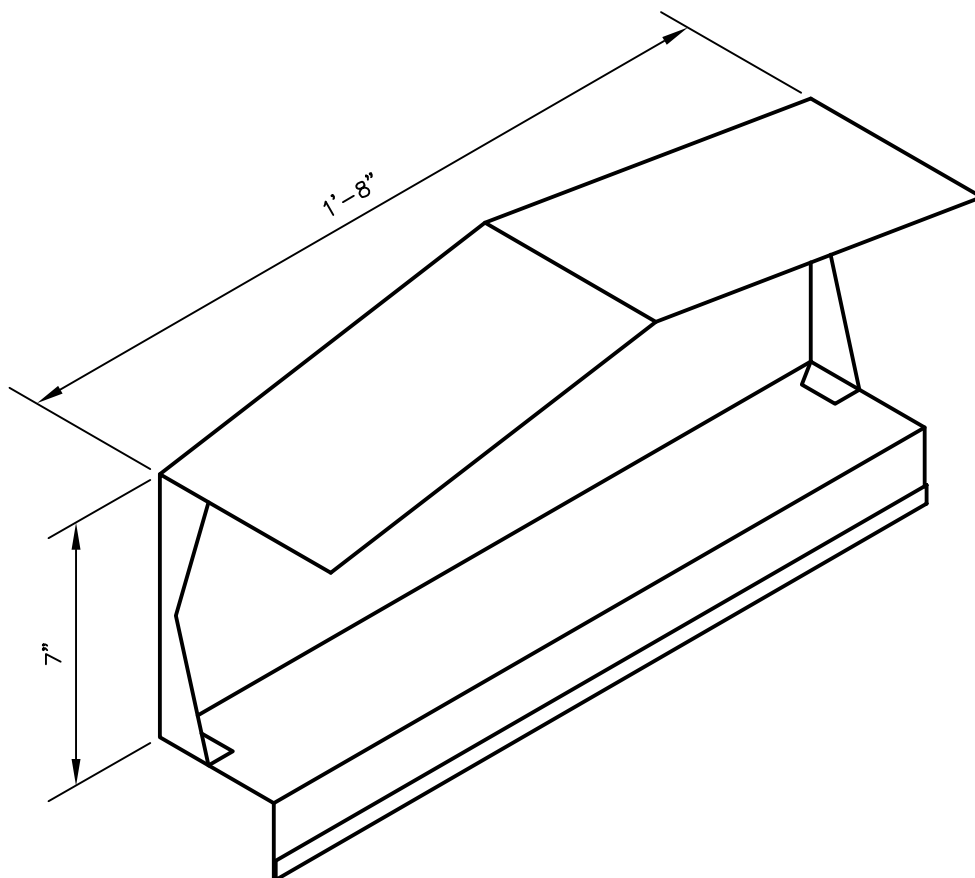
10-21-02

GIRTH: SEE PATTERN: UTW-0133
BENDS: SEE PATTERN: UTW-0133



PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

GIRTH: 1'-11" X 1'-7 7/8"
BENDS: 90° AND AS SPECIFIED



FIXED PEAK BOX - FINISHED

(2:12)

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

9-04-13 rev.

4-24-13 rev.

8-24-11 rev.

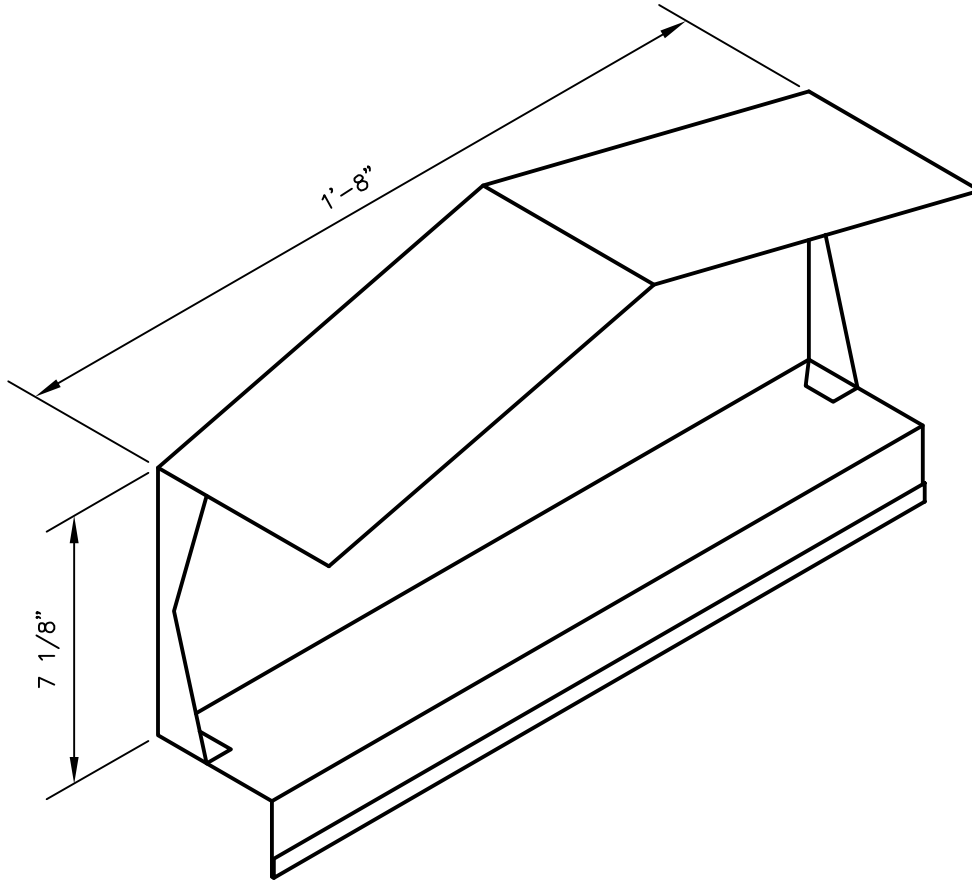
10-21-02

GIRTH: SEE PATTERN: UTW-0135
BENDS: SEE PATTERN: UTW-0135



PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

GIRTH: 1'-11" X 1'-8 11/16"
BENDS: 90° AND AS SPECIFIED



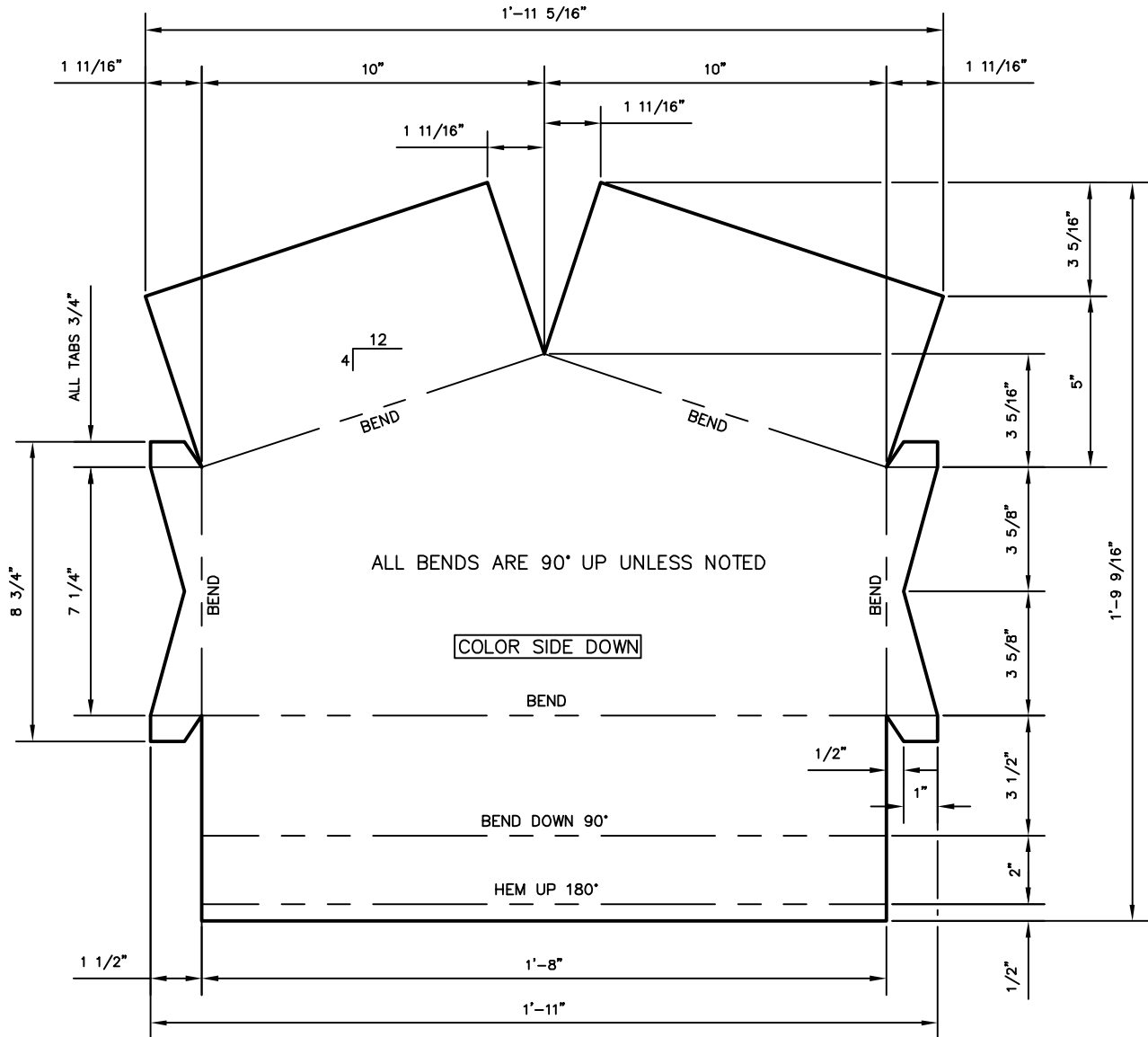
FIXED PEAK BOX - FINISHED

(3:12)

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

9-04-13 rev.
 4-24-13 rev.
 8-24-11 rev.
 10-21-02

GIRTH: SEE PATTERN: UTW-0137
 BENDS: SEE PATTERN: UTW-0137

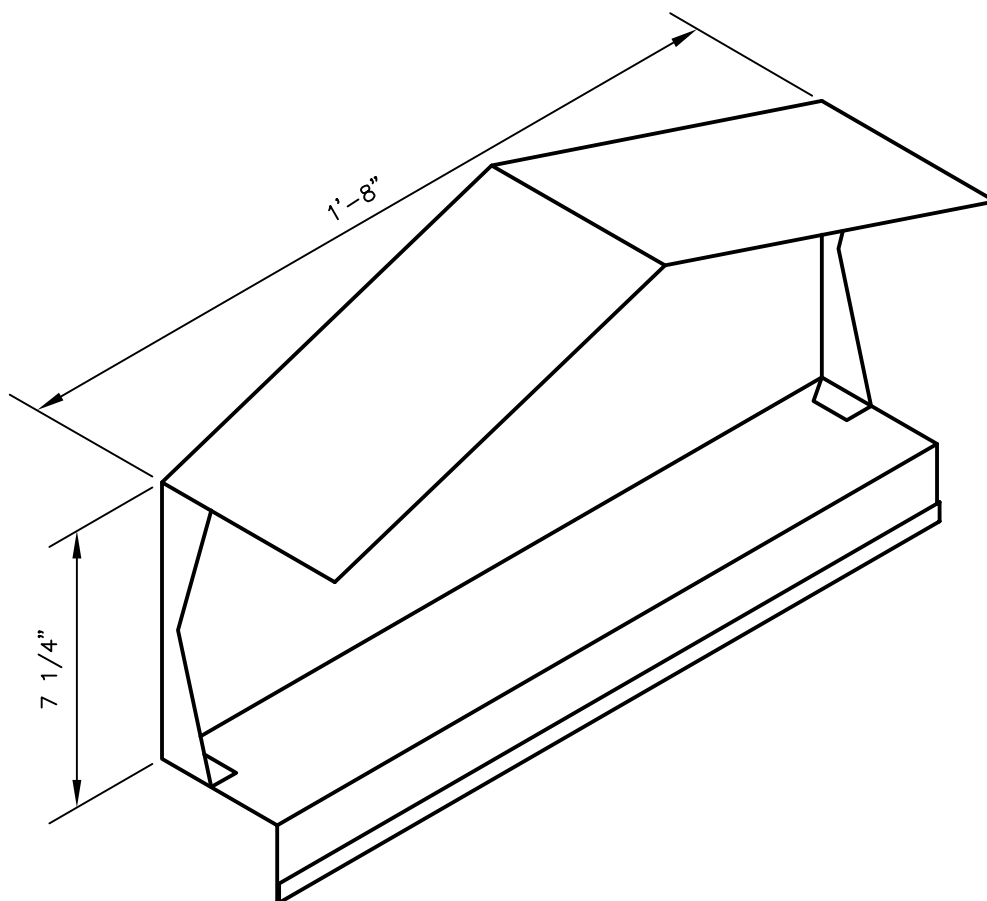


FIXED PEAK BOX (4:12) - PATTERN

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

9-04-13 rev.
8-24-11 rev.
10-21-02

GIRTH: 1'-11 15/16" X 1'-9 9/16"
BENDS: 90° UNLESS SPECIFIED

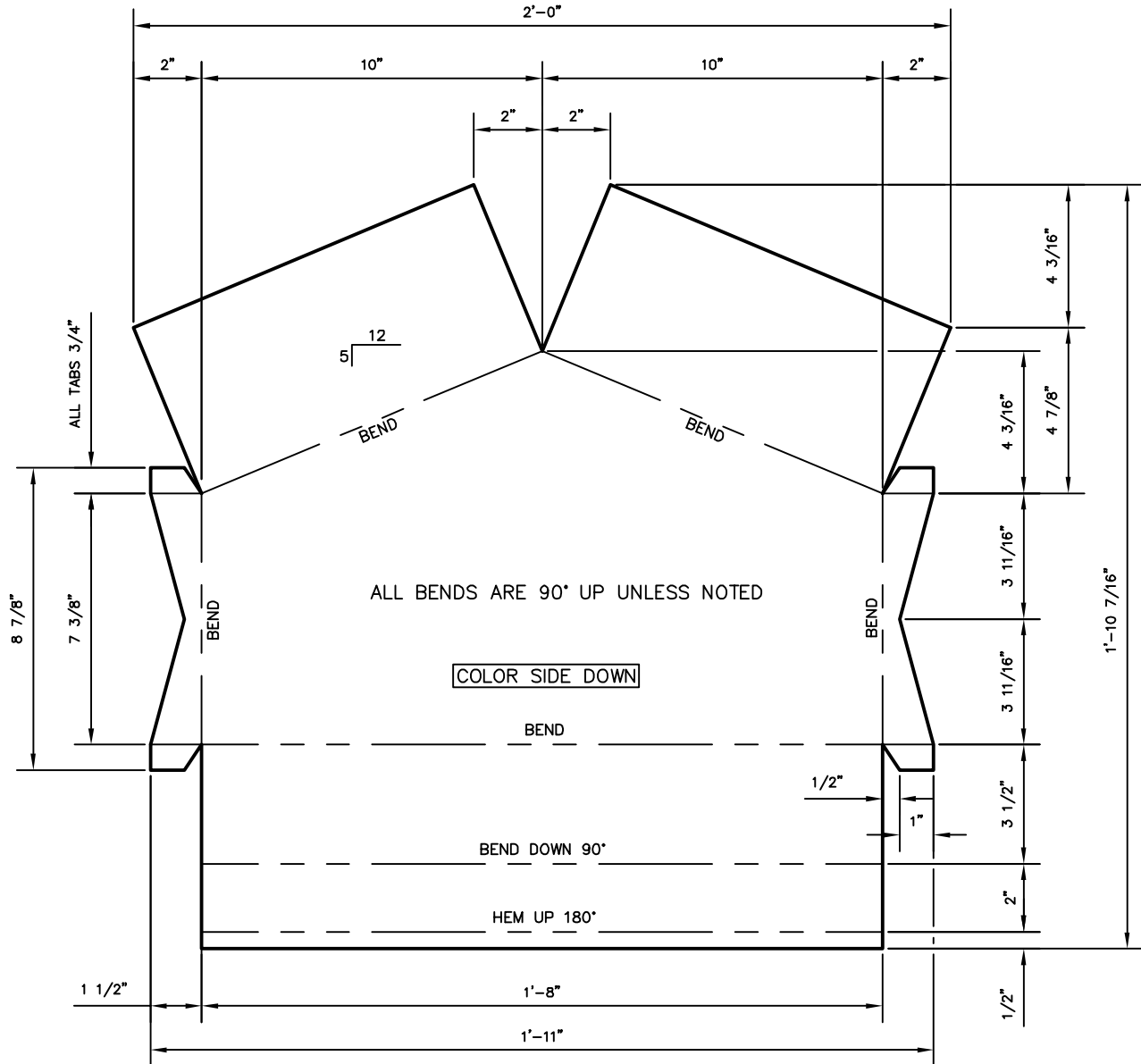


FIXED PEAK BOX (4:12) - FINISHED

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

9-04-13 rev.
8-24-11 rev.
10-21-02

GIRTH: SEE PATTERN: UTW-0139
BENDS: SEE PATTERN: UTW-0139

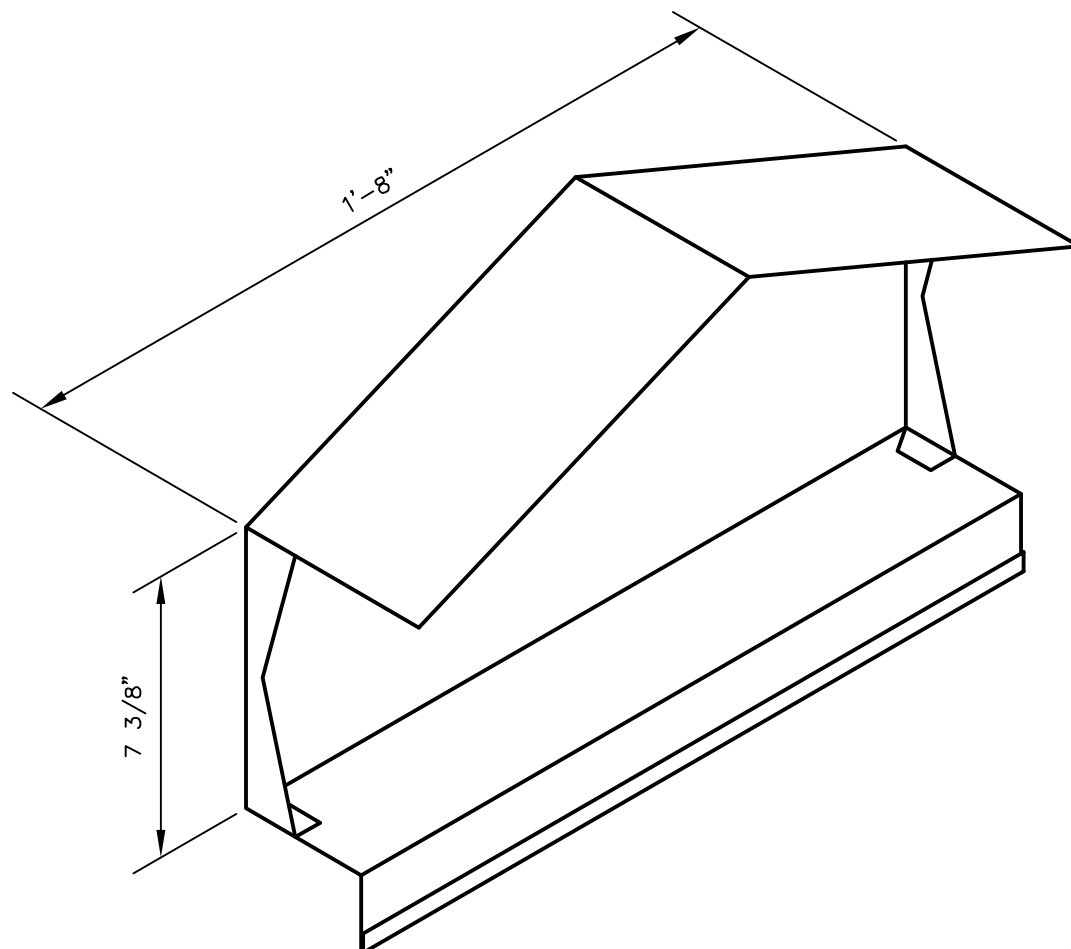


FIXED PEAK BOX (5:12) - PATTERN

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

9-04-13 rev.
 8-24-09 rev.
 1-13-09 rev.
 10-21-02

GIRTH: 2'-0" X 1'-10 7/16"
 BENDS: 90° UNLESS SPECIFIED

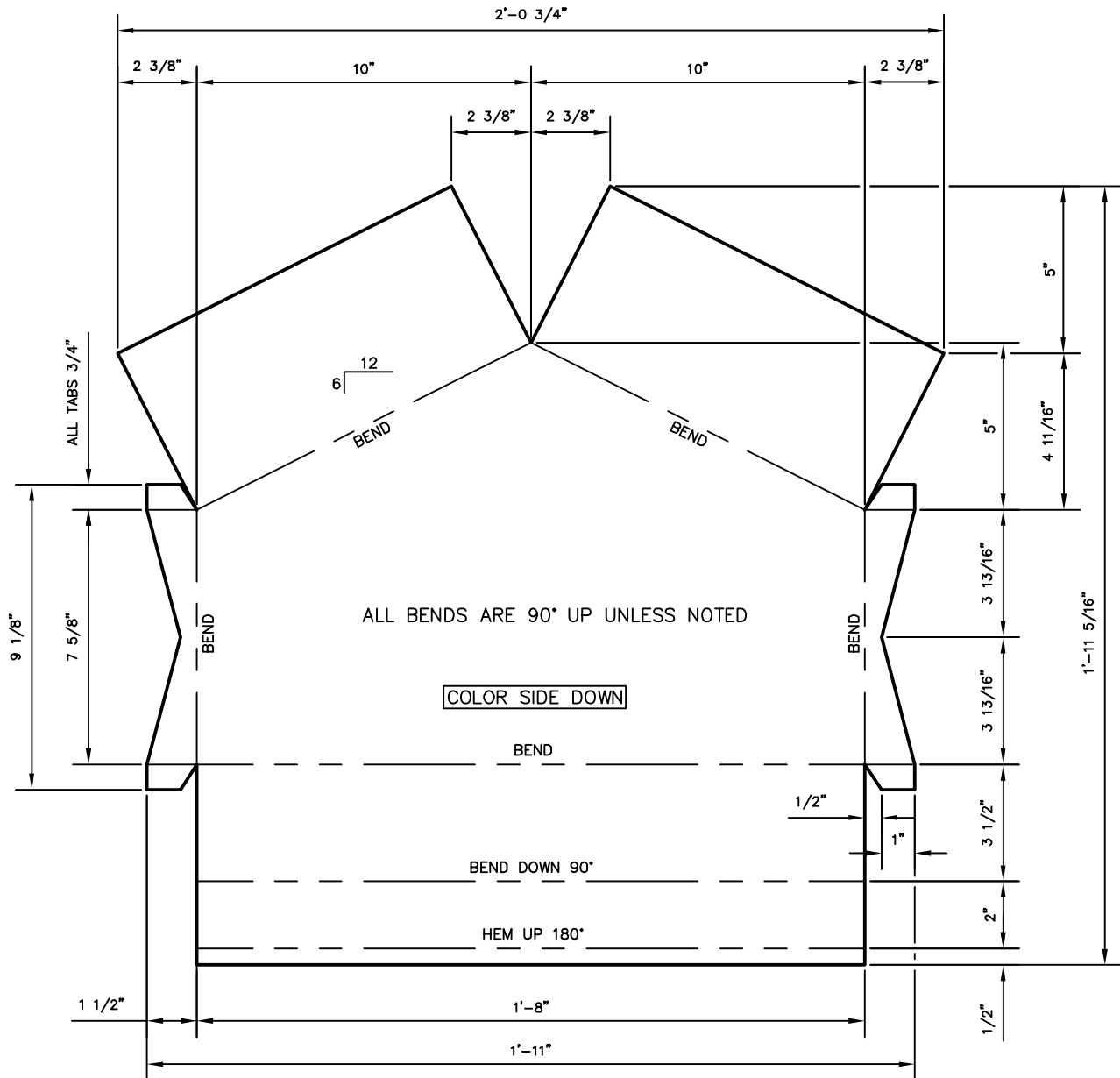


FIXED PEAK BOX (5:12) - FINISHED

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

7-09-13 rev.
8-24-11 rev.
10-21-02

GIRTH: SEE PATTERN: UTW-0141
BENDS: SEE PATTERN: UTW-0141

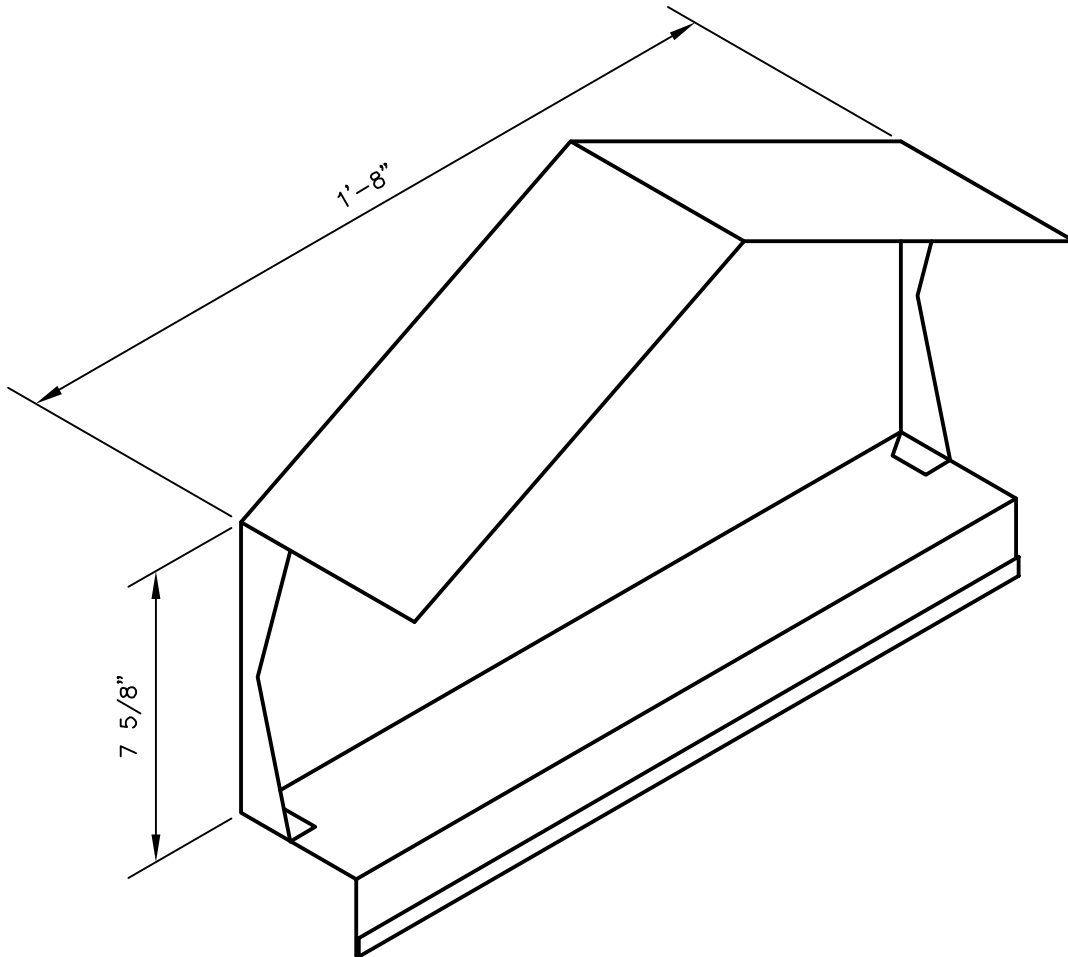


FIXED PEAK BOX (6:12) - PATTERN

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

9-04-13 rev.
8-24-11 rev.
1-13-09 rev.
10-21-02

GIRTH: 2'-0 3/4" X 1'-11 5/16"
BENDS: 90° UNLESS SPECIFIED

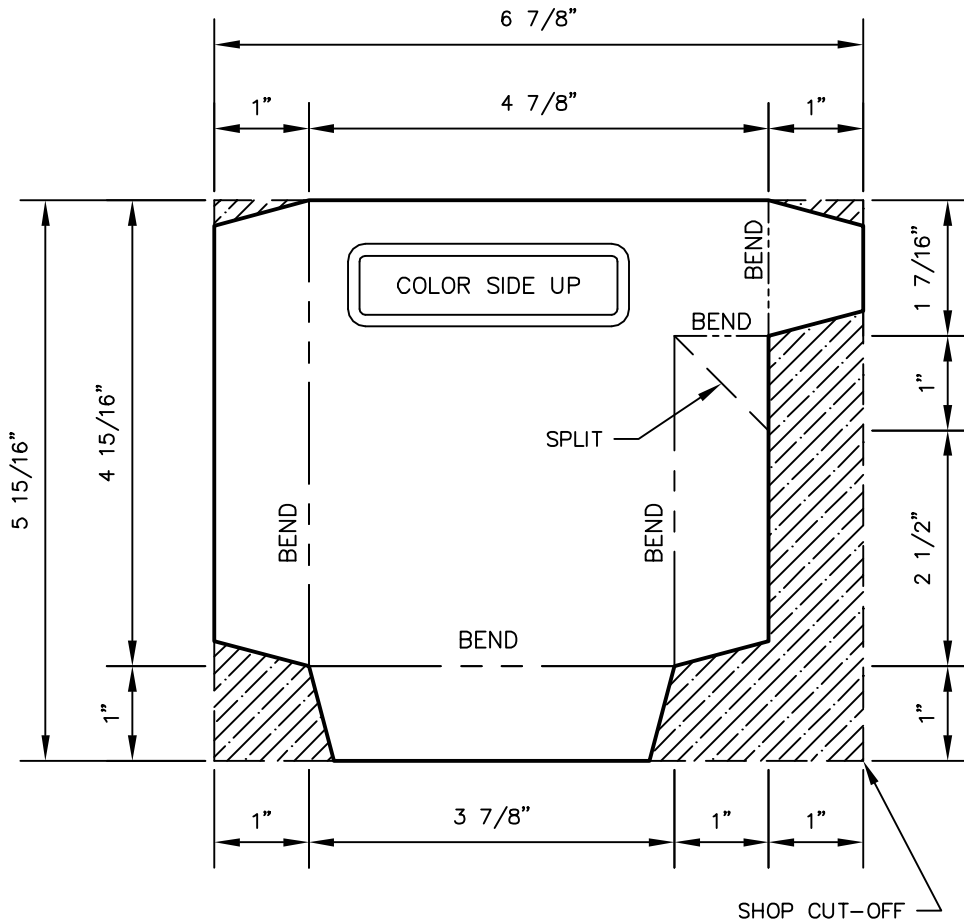
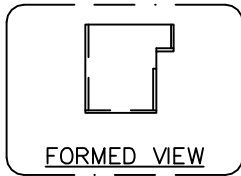


FIXED PEAK BOX (6:12) - FINISHED

PANEL PROFILES	GAUGE
U-PANEL	26
MULTI-RIB	26
R-PANEL	26
MEGA-RIB	26

7-09-13 rev.
8-24-11 rev.
10-21-02

GIRTH: SEE PATTERN: UTW-0143
BENDS: SEE PATTERN: UTW-0143

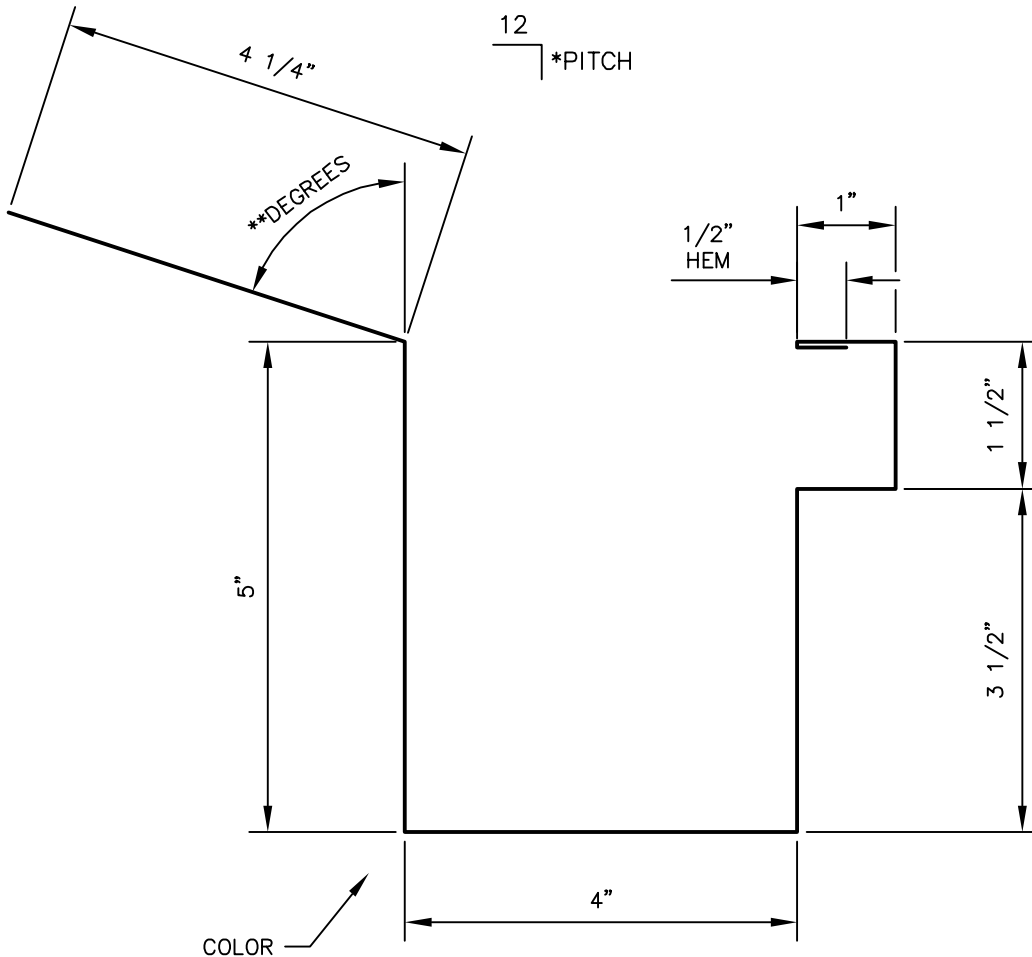


PANEL PROFILES	GAUGE
MEDALLION I	24 or 26
MEDALLION II	24 or 26
MEDALLION-LOK	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MERIDIAN	26
MAX-RIB	26
MESA	26
M-COR	26
MULTI-COR	26
U-PANEL	26

GUTTER END CAP

(LEFT HAND SHOWN)
(RIGHT HAND OPP.)

GIRTH: 5 15/16" X 6 7/8"
BENDS: DOWN 90°

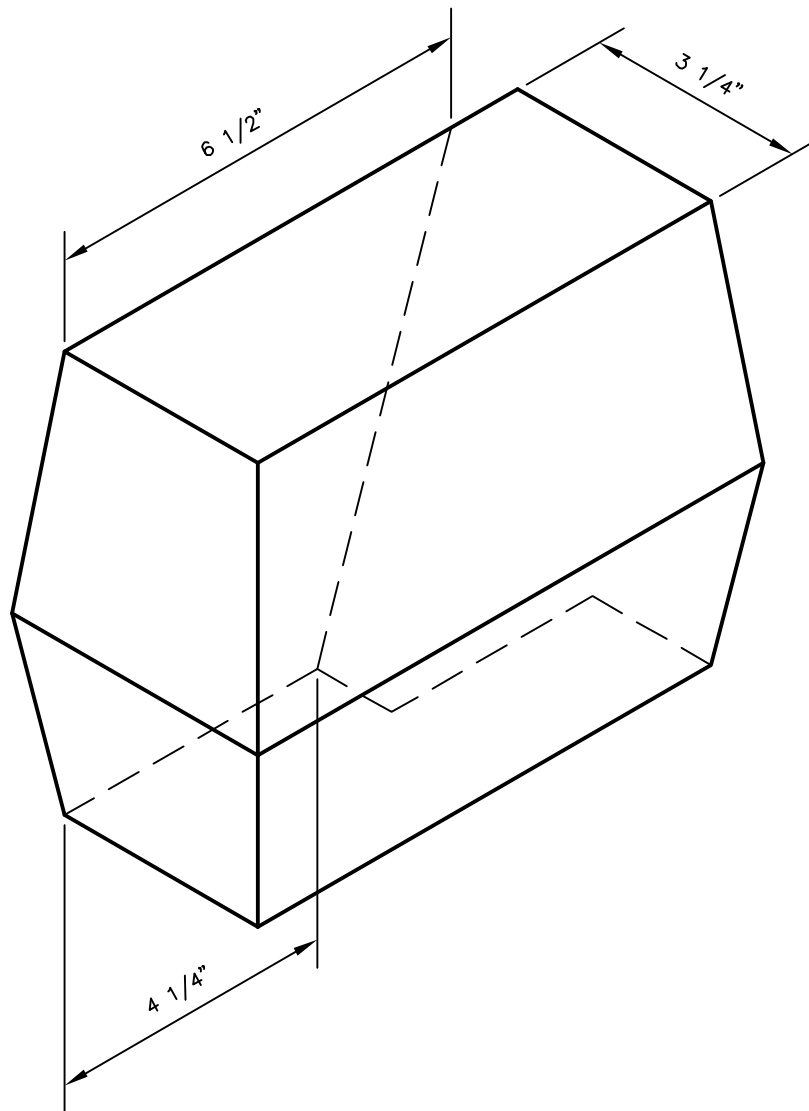


GUTTER

*PITCH	**DEGREES
1:12	85°
2:12	81°
3:12	76°
4:12	72°
5:12	67°
6:12	63°
7:12	60°
8:12	56°
9:12	53°
10:12	50°
11:12	47°
12:12	45°

PANEL PROFILES	GAUGE
M-COR	26
MULTI-COR	26
U-PANEL	26

GIRTH: 20 3/4"
BENDS: 90° AND AS SPECIFIED



GUTTER CORNER BOX - (FINISHED)

(RIGHT HAND SHOWN - LEFT HAND OPP.)

(FOR 2:12 TO 4:12 PITCHES)

PANEL PROFILES	GAUGE
U-PANEL	24 or 26
MULTI-RIB	24 or 26
R-PANEL	24 or 26
MEGA-RIB	24 or 26

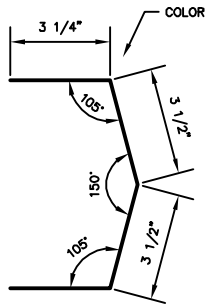
6-10-19 rev.
 8-27-14 rev.
 6-24-13 rev.
 7-26-11 rev.
 2-20-04

GIRTH: SEE PATTERN: UTW-0148
 BENDS: SEE PATTEN: UTW-0148

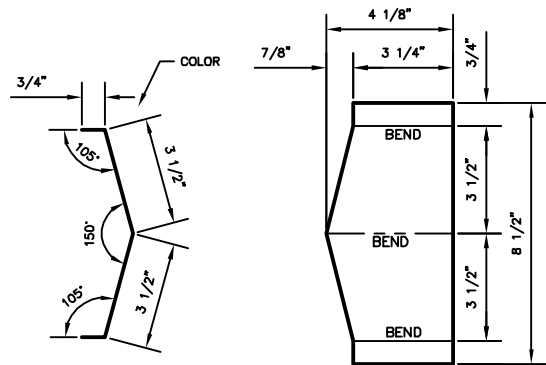
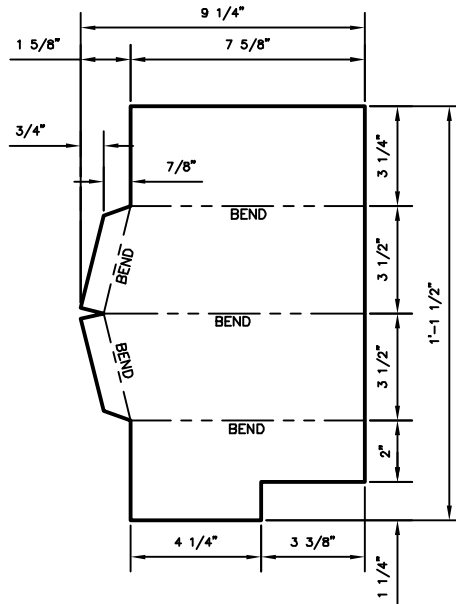
178B

178C

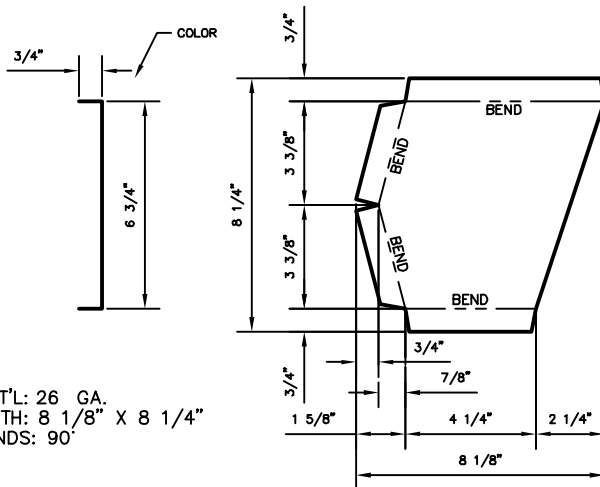
178D



MAT'L: 26 GA.
GIRTH: 13 1/2" X 9 1/4"
BENDS: AS SPECIFIED



MAT'L: 26 GA.
GIRTH: 8 1/2" X 4 1/8"
BENDS: AS SPECIFIED



MAT'L: 26 GA.
GIRTH: 8 1/8" X 8 1/4"
BENDS: 90°

PANEL PROFILES	GAUGE
U-PANEL	24 or 26
MULTI-RIB	24 or 26
R-PANEL	24 or 26
MEGA-RIB	24 or 26

GUTTER CORNER BOX - PATTERNS

(RIGHT HAND SHOWN - LEFT HAND OPP.)
(2:12 - 4:12 PITCHES)

6-10-19 rev.
8-27-14 rev.
6-24-13 rev.
7-26-11 rev.
9-10-07

GIRTH: SEE ABOVE
BENDS: SEE ABOVE
SEE FINISHED: UTW-0147