

Fluropon® Air Dry Touch-Up

Fluropon PVDF 100% trusted

Fluropon® Air Dry Touch-Up is a two component system that incorporates Valspar Fluropon topcoats with an air dry additive (920x346). The components are mixed then applied to small damaged areas and air dried. The applied touch-up is tack free in 30-45 minutes at 70° F and dry to handle after 24 hours. The touch-up system is designed for use in field application to repair scratches and confined areas of factory coated Fluropon products. Recommended application methods include fine air brush or small art brush.

Fluropon Air Dry Touch-Up is not designed for large surface areas. On large areas we recommend, when possible, replacing the building part with a factory coated part or removing the part and recoating in the factory with a baked on Fluropon coating.

Prior to touch-up, an assessment of the damaged area will need to be conducted. If the scratch or nick has penetrated both the topcoat and primer, and there is exposed metal, pre-treatment and primer of the affected area needs to be considered. If the damage is superficial, the touch-up can be applied direct to the factory applied Fluropon coating.

“Fluropon coatings have been the first choice among architects & builders for over 40 years. Whether your project is a long-life monumental high-rise, or a pre-engineered building, Fluropon is the most trusted name in PVDF coatings.”



Touch-Up End Uses

Recommended for use in touch-ups where an air dry system is needed. This system is designed for small, damaged areas such as scratches and nicks. It is not warranted nor is it intended for restoration use.

- Touch-up of factory applied Fluropon building components
- Touch-up of Fluropon coated pre-engineered building
- Touch-up of residential and architectural windows, doors, skylights and access systems

Fluropon Air Dry Touch-Up

Application Temperature:	50° F
Application Reduction for Air Dry:	50/50 by Volume with 920x346
Dry Film Thickness:	1.0 - 1.3 mils DFT
Tack Free Time:	30 - 40 Minutes @ 70° F
Dry Handling Time:	24 Hours @ 70° F
Clean Up Solvent:	Xylene or MEK

Field Touch-Up Process

- Surface Preparation
 - Surface must be dry and free from debris
 - Clean affected area with an isopropyl alcohol clean cloth, remove all contaminants
- Application of Touch-Up
 - Apply only if ambient and surface temperatures are above 50° F
 - Allow at least 30 - 45 minutes for tack free and 24 hours dry to handle at 70° F
 - Apply with small art brush for fine air brush directly in the scratch or affected area
 - Multiple coats or passes will likely be required to achieve desired dry film thickness (DFT).
 - Mica/Metallic touch-up is much more sensitive to color and appearance differences versus the factory applied coating color

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